

AIRPLANE PARTS CATALOG

PA-34-220T

SENECA III
SENECA IV

**PIPER AIRCRAFT
CORPORATION**

[PART NUMBER 761 750]

REVISED: JUNE 10, 2009

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

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REVISION STATUS

The information compiled in this Parts Catalog is kept current by revisions distributed periodically.

Revisions to this PA-34-220T Parts Catalog issued December 15, 1980 are as follows:

<u>Aerofiche</u>	<u>Effectivity</u>	<u>Publication Date</u>
ORG 801215		December 15, 1980
PR 810421		April 21, 1981
PR 810909		September 9, 1981
PR 820111		January 11, 1982
PR 820713		July 13, 1982
PR 830214		February 14, 1983
PR 830812		August 12, 1983
PR 840313		March 13, 1984
PR 840808		August 8, 1984
CR 891220		December 20, 1989
CR 931129		November 29, 1993
PR 061210		December 10, 2006
PR 070310		March 10, 2007
PR 070610		June 10, 2007
PR 070910		September 10, 2007
PR 080310		March 10, 2008
PR 080610		June 10, 2008
PR 080910		September 10, 2008
PR 090310		March 10, 2009
PR 090610		June 10, 2009

* Piper has ceased production of all Aerofiche (i.e., microfiche) products.

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The CDs/DVDs include applicable Service Bulletins and Service Letters.

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INTRODUCTION

This illustrated Parts Catalog provides simple, positive identification of replacement parts for the Piper Model PA-34-220T, manufactured by the Piper Aircraft Corporation of Vero Beach, Florida.

NOTE: DO NOT USE THIS CATALOG FOR RIGGING AND INSTALLATION PURPOSES.

1. The catalog is divided into fourteen major sections as follows:
 - a. Section I to XIII inclusive contains all replacement parts for the complete airplane. Each section is subdivided and each division includes an illustration and a parts listing.
 - b. Section XIV is the Miscellaneous Group. This group includes an illustration and parts list for the Placards and Exterior Stencils and a listing of the Optional Equipment Kits, Repair Kits and Special Tools.
2. The following is a brief explanation of the columns in the parts lists: (Refer to EXAMPLE below).
 - a. The FIGURE AND INDEX NUMBER column indicates the illustration figure number and its part index number. EXAMPLE: (2-1), the 2 is the figure number and the 1 is the index number. The figure number appears only at the top of each parts list page.
 - b. The PART NUMBER column contains the identifying number of the replacement part and this number must be shown on all parts orders.
 - c. The CODE column is for the purpose of indicating special uses of the part. An explanation of the letter code used is shown on the grid (page) preceding each parts listing and pertains to that listing only.
 - d. The NOMENCLATURE column indicates the part name. This name must be shown on all parts orders.
 - e. The NO. REQ. (Number Required) column represents the total quantity of parts used per figure when the part is not indented and the quantity of parts used per assembly when the part is indented. The symbol AR listed in this column means As Required.
 - f. The SERIAL NUMBERS AFFECTED column indicates the part application by airplane serial number.

EXAMPLE

Figure and Index Number	Part Number	Code	NOMENCLATURE	No. Req.	SERIAL NUMBERS AFFECTED
2-1	XXXXX-XX		DOOR ASSEMBLY - Baggage compartment	X	
-2	XXXXX-XX		* TUBE ASSEMBLY - Baggage door latch	X	
-3	XXXXX-XX		* * CLEVIS - Door latch tube assembly	X	
-4	XXXXX-XX		* * CLIP - Door latch tube assembly	X	

In the nomenclature column, the next higher assembly relationship of items covered is shown by the degree of indentation of each item and is indicated by an asterisk (*). One asterisk signifies one indentation, two signifies two indentations, etc. The example listing above is interpreted as follows:

If the DOOR ASSEMBLY (not indented) is ordered, it will include the three items indented under the DOOR ASSEMBLY.

If the TUBE ASSEMBLY (indented one space) is ordered, it will include the two items indented under the TUBE ASSEMBLY.

If you want only a CLEVIS or CLIP, you order only that item.

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3. Piper Aircraft will supply all attaching parts to its customers in any quantity. When purchasing the attaching parts such as nuts, bolts, washers, cotter pins, etc. from Piper Aircraft, the customer or service center need only order the part(s) needed. However, parts such as rivets or consumables may have requirements in economical measures, such as pounds, gallons, etc.
4. All items of Optional Equipment are contained in the parts list in their proper sequence and sections. These items were not marked optional, since they are fully identified by their descriptions.
5. The Installation Drawings listed at the beginning of each figure are available for purchase. All other drawings are proprietary and not for sale. Contact your local Piper Distributor for more information.

GRID NUMBERING

Piper has ceased production of all Aerofiche (i.e., microfiche) products. The Aerofiche grid numbers will be removed in the next complete revision. In the interim, as partial revisions occur, the Aerofiche grid numbering system may be modified, as explained below, to simplify production.

Deviations from the legacy Aerofiche grid numbering system will occur when it becomes necessary to add pages to the manual and will typically take two forms:

1. Inserting pages between two existing grids in the same row.

When inserting two pages between the existing grids 1A8 and 1A9, the two new pages will be numbered 1A8A and 1A8B.

2. Inserting pages at the end of an Aerofiche grid row.

The legacy Aerofiche grid numbering system limited page numbers in a row to a maximum of 24 (i.e., row 1A would be numbered 1A1-1A24). That limit no longer applies. Accordingly, if two pages need to be added between any existing grid row end and grid row start (i.e., 1A24 and 1B1), the new pages will simply be numbered 1A25 and 1A26.

HOW TO IDENTIFY A PART
IF YOU KNOW WHAT IT LOOKS LIKE
AND KNOW WHERE IT IS LOCATED

1. Refer to Figure 1 to determine the section number in which the part is used.
2. Refer to the Table of Contents and locate the section. Note the figure numbers that illustrate the various subgroups of this main section. Select the figure title you think might contain the part you wish to identify and proceed to the grid (page) specified. If you don't find the part on this illustration, try another figure in this group.
3. Refer to Figure and Index Number in the parts listing for description of the part.

HOW TO ORDER PARTS

When ordering parts for your Piper Airplanes, please observe the following instructions:

1. Place your order with your local distributor or service center.
2. Specify the model and serial number of your airplane.
3. Specify Part Number, Name, Type and Quantity Required.
4. Specify the method of shipment - Freight, express, parcel post, air express, air freight or air parcel post. Where the nature of the shipment requires it or when no instructions are given, we reserve the right to ship the most suitable way.
5. Request price and delivery information prior to order placement.

GENERAL INFORMATION

1. Shortages

All orders are checked before leaving our Shipping Department. A packing slip is enclosed with the shipment. Claims for errors or shortages must be made within three days after receipt of orders.

2. Returned Goods

No material should be returned without first securing written permission. Material sent in without notice will be held at the owner's risk for thirty days and will then be disposed of as we see fit.

Transportation charges must be prepaid on returned goods or the shipment will be refused.

3. Transportation Liabilities

The Piper Aircraft Corporation cannot be held liable for damages to parts in transit from the factory. If a shipment is received in a damaged condition, have the delivery man or transportation company make a notation of the damage and file your claim with the carrier. In case of concealed damage, do not attempt to remove the part from the shipping container, or try to repair the damage, call the carrier and have their claim agent inspect the damage before filing your claim with the carrier.

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PA-34-220T SERIAL NUMBER INFORMATION

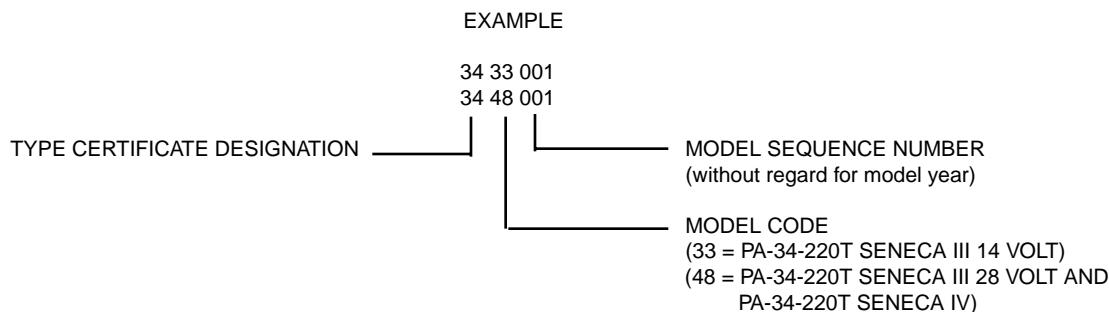
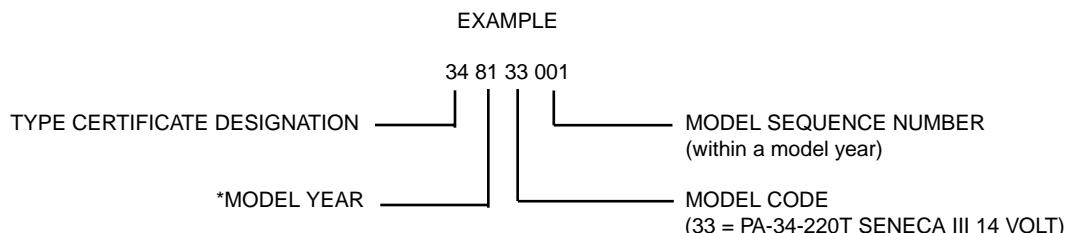
The serial numbers of the PA-34-220T aircraft covered by this Parts Catalog are as follows:
(Seneca III 14 Volt, Seneca III 28 Volt, and Seneca IV aircraft are included in these serial numbers.)

34-8133001 thru 34-8133277
34-8233001 thru 34-8233205
34-8333001 thru 34-8333133
34-8433001 thru 34-8433088
34-8533001 thru 34-8533069
34-8633001 thru 34-8633031
3433001 and up
3448001 and up

SERIAL NUMBER EXPLANATION

The serial number on the Manufacturer's Identification Plate is based on either a 3 or 4 set numbering system. In the 4-set system, the first set defines the Type Certificate Designation, the second set is the Model Year, the third set is the Model Code, while the fourth set is the Model Sequence Number (within a model year).

The 3-set system omits the model year* and begins a new sequence with 3433001. This new sequence continues without renumbering for a new year.



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STANDARD PAINT CHART

	MFG. NO.	PIPER PART NUMBER QUART	PIPER PART NUMBER GALLON
EXTERIOR			
POLYURETHANE ENAMEL (Dupont Imron)			
Baja Yellow	H7850U	4175 461	1175 461
Juneau White	H7848U	4175 462	1175 462
Ocala Orange	H7857UM	4175 463	1175 463
Madrid Red	H7851UM	4175 464	1175 464
Bahama Blue	H7853U	4175 465	1175 465
Avocado	H7852U	4175 466	1175 466
Las Vegas Gold	5242U	4176 121	1176 121
Dakota Black	99U	4175 467	1175 467
Denver Brown	H7859U	4176 122	1176 122
Matador Red	H7858U	4175 468	1175 468
Royal Blue	H7856U	4175 469	1175 469
Hickory Brown	H7855U	4175 470	1175 470
Silver	4531U	4176 123	1176 123
Lime Green	H7854U	4175 460	1175 460
Sage Green	K7887U	4176 132	1175 460
Firethorn	K7888UW	4176 133	1176 133
Buckskin	K7890U	4176 135	1176 135
Dark Blue	K7891U	4176 136	1176 136
Platinum Gray	N7819U	4176 126	1176 126
Sandalwood Tan	N7818U	4176 127	1176 127
Dark Claret	K7886U	4176 131	1176 131
Burnished Gold	N8068U	4763 528	1763 528
Light Blue	K8149U	4763 529	1763 529
Dark Saddle	N8070U	4763 530	1763 530
Dark Green	N8071U	4763 531	1763 531
Saffron	K7889UH	4763 532	1763 532
Light Sandalwood	W8275	4763 533	1763 533
Light Platinum	W8274	4763 534	1763 534
Catalyst (Activator)	912S	4179 950	1179 950
Reducer	Y8485S	4179 145	1179 145
Retarder	8100S	4179 599	1179 599
Accelerator	189S	4179 951	
POLYURETHANE PRIMER (Dupont Imron)			
Wash Primer	B9287	4170 766	1179 766
Wash Primer Thinner	K1733	4179 452	1179 452
Acid Thinner	B9289	4179 403	1179 403

INTERIOR

INSTRUMENT PANEL		
Cadet Dark Grey		170 902
Grey II		170 907

NOTE: SEE SERVICE SPARES LETTER 407 FOR AVAILABILITY OF COLOR PAINT FOR THERMOPLASTIC INTERIOR PANELS.

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10	Fuselage Upper Center Cockpit Assembly	1C6
11	Fuselage Upper Aft Cockpit Assembly	1C12
12	Fuselage Lower Forward Cockpit Assembly	1C15
13	Fuselage Lower Aft Cockpit Assembly	1C21
14	Fuselage Aft Section	1D1
15	Fuselage Forward Cabin Door	1D5
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(ELECTRICAL SYSTEM GROUP CONTINUED ON NEXT PAGE)

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MISCELLANEOUS XIV

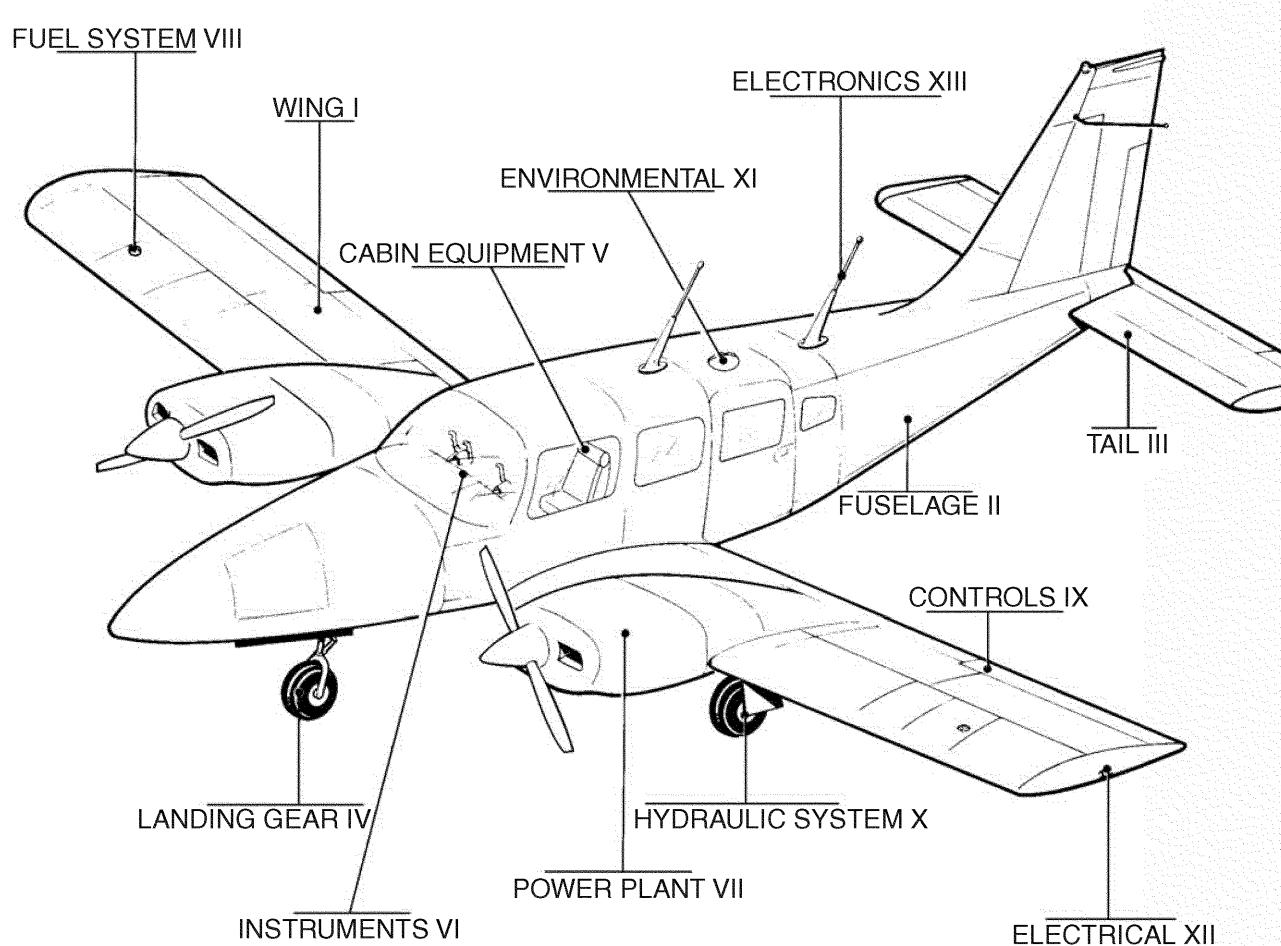


Figure 1. Complete Airplane

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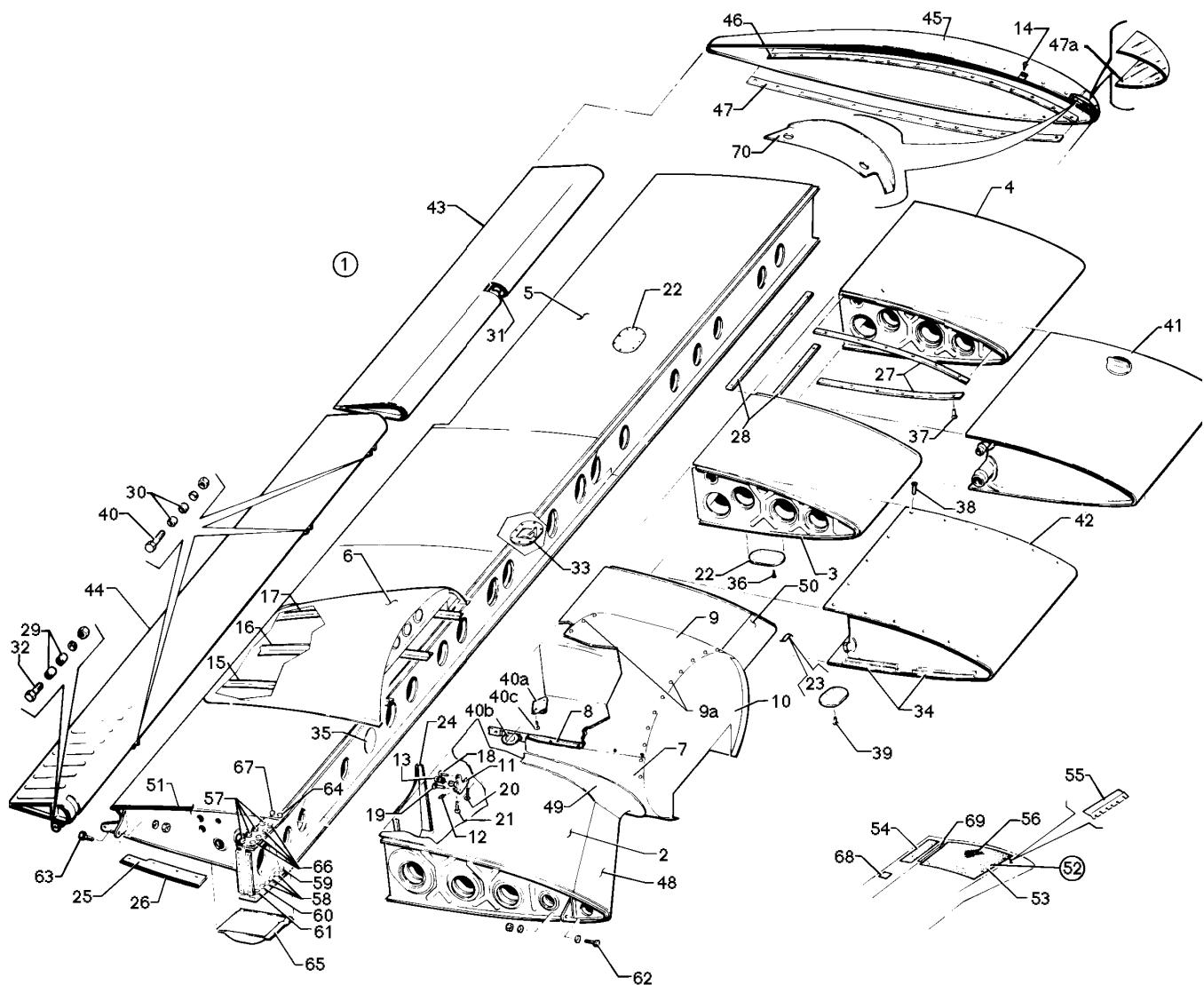


Figure 2. Wing Installation

Reissued: November 29, 1993

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CODE EXPLANATIONS FOR FIGURE 2

- A - See figure 3 for component parts.
- B - See figure 4 for component parts.
- C - See figure 58 for component parts.
- D - See figure 61 for component parts.
- E - See figure 5 for component parts.
- F - See figure 6 for component parts.
- G - Used if air conditioning is installed.
- H - Used if optional center fuel cell is not installed.
- J - Used if optional center fuel cell is installed.
- K - Items 16 through 27 on figure 31 are components of this assembly.
- L - Complete kit required if replacing safety walk compound painted on wing.
- M - When ordering, specify if optional center fuel cell is or is not installed.
- N - Used if wing recognition lights are not installed.
- P - Used if wing recognition lights are installed.
- Q - Reference Piper Service Bulletin #977, - latest revision.
- R - Reference Piper Service Letter #609, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
2-	87268 37093		DRAWING - Wing Installation DRAWING - Wing Assembly (Complete)		
-1	39450-02 39450-03 39450-04 39450-05	K,M K,M	WING ASSEMBLY - Left WING ASSEMBLY - Right WING ASSEMBLY - Left (optional) WING ASSEMBLY - Right (optional)	1 1 1 1	
-2	37021-02 37021-03	A	* LEADING EDGE ASSEMBLY - Wing, inboard, left * LEADING EDGE ASSEMBLY - Wing, inboard, right	1 1	
-3	95614-06 95614-01 37770-02 37770-03	A,H A,H A,J A,J	* LEADING EDGE ASSEMBLY - Wing, intertank, left * LEADING EDGE ASSEMBLY - Wing, intertank, right * LEADING EDGE ASSEMBLY - Wing, intertank, left * LEADING EDGE ASSEMBLY - Wing, intertank, right	1 1 1 1	
-4	37023-00 37023-01	A	* LEADING EDGE ASSEMBLY - Wing, outboard, left * LEADING EDGE ASSEMBLY - Wing, outboard, right	1 1	
-5	37304-08 37304-09	B	* TRAILING EDGE ASSEMBLY - Wing, left * TRAILING EDGE ASSEMBLY - Wing, right	1 1	
-6	87230-02 87230-04 87230-03	C C,G C	* NACELLE ASSEMBLY - Left * NACELLE ASSEMBLY - Left * NACELLE ASSEMBLY - Right	1 1 1	
-7	37471-04 37471-05 37471-14 37471-15		* SKIN ASSEMBLY - Hatch, left inboard * SKIN ASSEMBLY - Hatch, right inboard * SKIN ASSEMBLY - Hatch, left outboard * SKIN ASSEMBLY - Hatch, right outboard	1 1 1 1	
-8	37467-04 37467-05		* CHANNEL ASSEMBLY - Hatch, outboard left nacelle, inboard right nacelle * CHANNEL ASSEMBLY - Hatch, inboard left nacelle, outboard right nacelle	2 2	
-9	67996-02 67996-08 67996-02	G	* COVER ASSEMBLY - Hatch, left * COVER ASSEMBLY - Hatch, left * COVER ASSEMBLY - Hatch, right	1 1 1	
-9a	487 684 487 689 487 707 587 674 587 763 463 416 484 755		** STUD-Cam (1142000-7) ** STUD-Cam (1142000-6) ** STUD-Cam (1126000-6) ** STUD-Cam (1142000-4) ** STUD-Cam (1126000-5) ** GROMMET-Cam (1142901-2) ** RING-Cam (1142902)	13 6 4 13 4 34 34	
-10	37241-11 37241-10 37241-11	G	* FIREWALL ASSEMBLY - Nacelle, left * FIREWALL ASSEMBLY - Nacelle, left * FIREWALL ASSEMBLY - Nacelle, right	1 1 1	
-11	39478-04 39478-05		* BRACKET ASSEMBLY - Main gear truss, left * BRACKET ASSEMBLY - Main gear truss, right	1 1	
-12	460 801		** FITTING - Lubricator (MS15001-4)	1	
-13	39480-02		** BUSHING - Bracket (1.23" L.)	1	
-14	414 763 494 101 477 672		* SCREW - (MS24693-S50) * WASHER - (PS10092-1-2C) * NUT - (MU832-38-025/.050-L-F10)	52 52 52	
-15	37361-00		* TEE - Wing, inboard	1	
-16	78631-00		* TEE - Wing, center	1	
-17	37361-02		* TEE - Wing, outboard	1	
-18	402 899 690 619 404 531		* BOLT - (NAS464PSLA-9) * WASHER - (NAS1149F0532P) * NUT - (MS21042-5)	1 1 1	
-19	402 899 690 628 404 531		* BOLT - (NAS464PSLA-9) * WASHER - (NAS1149F0563P) * NUT - (MS21042-5)	2 8 2	

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Revised: March 10, 2009

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
2-20	486 291		* SCREW - (NAS517-4-9)	1	
	690 611		* WASHER - (NAS1149F0463P)	2	
	404 530		* NUT - (MS21042-4)	1	
-21	402 899		* BOLT - (NAS464P5LA-9)	1	
	690 628		* WASHER - (NAS1149F0563P)	2	
	404 531		* NUT - (MS21042-5)	1	
-22	62109-00		* COVER - Inspection	10	
-23	96381-02		* COVER - Inspection	2	
-24	67164-00		* COVER - Cylinder access, left	1	
	67164-01		* COVER - Cylinder access, right	12	
-25	67723-00		* PLATE ASSEMBLY - Aft wing access, left	1	
	67723-01		* PLATE ASSEMBLY - Aft wing access, right	1	
-26	65773-03		* MOULDING - Plate, wing root	1	
-27	96926-00		* CHANNEL - Gang (7.0" long)	7	
	406 942		* CHANNEL - Gang (PS10062-2-7) (17.0" long)	7	
-28	406 927		* CHANNEL - Gang (PS10062-2-2)	8	
-29	63900-20		* BUSHING - Flap hinge, inboard	4	
-30	63900-19		* BUSHING - Flap hinge	12	
-31	401 269		* BOLT - (AN3-10A)	6	
	690 612		* WASHER - (NAS1149F0363P)	6	
	404 526		* NUT - (MS21042-3)	6	
-32	400 444		* BOLT - (AN3-13A)	2	
	690 612		* WASHER - (NAS1149F0363P)	2	
	404 526		* NUT - (MS21042-3)	2	
-33	37795-02		* VENT ASSEMBLY - Cover, fuel tank, left and right	1	
-34	87722-02		* CHANNEL - Gang, self locking nut assembly, forward	1	
	87722-03		* CHANNEL - Gang, self locking nut assembly, aft	1	
-35	95633-00		* COVER - Main spar	1	
-36	419 920		* SCREW - (8 x 1/2 L.) Type "B"	80	
	603 333		* NUT - (A1789-8Z1)	80	
-37	415 309		* SCREW - (MS27039-0809)	304	
-38	415 312		* SCREW - (MS27039-0812)	60	
-39	415 378		* SCREW - (MS51957-45)	40	
	690 651		* WASHER - (NAS1149CN832R)	40	
-40	401 270		* BOLT - (AN3-11A)	6	
	690 612		* WASHER - (NAS1149F0363P)	6	
	404 526		* NUT - (MS21042-3)	6	
-40a	18457-00		* RING - Tie down	1	
-40b	35725-02		* PAD - Jack	1	
-40c	410 047		* SCREW - (MS24694-560)	2	
-41	95070-08	D	TANK ASSEMBLY - Fuel, outboard, left	1	
	95070-09	D	TANK ASSEMBLY - Fuel, outboard, right	1	
-42	95071-08	D	TANK ASSEMBLY - Fuel, inboard, left	1	
	95071-09	D	TANK ASSEMBLY - Fuel, inboard, right	1	
-43	37283-00	E,R	AILERON ASSEMBLY - Left	1	
	37283-01	E,R	AILERON ASSEMBLY - Right	1	
-44	37773-06	F	FLAP ASSEMBLY - Left	1	
	37773-05	F	FLAP ASSEMBLY - Right	1	
-45	36761-02	N	TIP ASSEMBLY - Wing, left	1	
	36761-03	N	TIP ASSEMBLY - Wing, right	1	
	36761-14	P	TIP ASSEMBLY - Wing, left	1	
	36761-15	P	TIP ASSEMBLY - Wing, right	1	
-46	78022-14		* STIFFENER - Wing tip, upper, left	1	
	78022-15		* STIFFENER - Wing tip, upper, right	1	
-47	78022-20		* STIFFENER - Wing tip, lower, left	1	
	78022-23		* STIFFENER - Wing tip, lower, right	1	
-47a	36761-12	P	LENS - Wing tip, left	1	
	36761-13	P	LENS - Wing tip, right	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
2-48	37335-02		FAIRING ASSEMBLY - Leading edge inboard, left	1	
	37335-03		FAIRING ASSEMBLY - Leading edge inboard, right	1	
-49	37335-00		FAIRING ASSEMBLY - Nacelle inboard, left	1	
	37335-01		FAIRING ASSEMBLY - Nacelle inboard, right	1	
	37329-06		FAIRING ASSEMBLY - Nacelle outboard, left	1	
	37329-07		FAIRING ASSEMBLY - Nacelle outboard, right	1	
-50	37329-00		FAIRING ASSEMBLY - Leading edge outboard, left	1	
	37329-01		FAIRING ASSEMBLY - Leading edge outboard, right	1	
-51	65773-02		MOULDING - Wing	4	
-52	763 849	L	KIT - Pressure sensitive wing walk installation	1	
-53	79174-02		* WING WALK - Safety, wing, right	1	
-54	79174-04		* WING WALK - Safety, flap	1	
-55	78046-00		* RETAINER - Wing walk	1	
-56	179 872		SAFETY WALK COMPOUND - Black (one quart can)	1	
-57	402 907		BOLT - (NAS464-P6LA15)	8	
	690 629		WASHER - (NAS1149F0663P)	8	
	96352-03		WASHER	8	
	404 532		NUT - (MS21042-6)	8	
-58	402 910		BOLT - (NAS464-P6LA20)	12	
	690 620		WASHER - (NAS1149F0632P)	12	
	690 629		WASHER - (NAS1149F0632P)	12	
	404 532		NUT - (MS21042-6)	12	
-59	402 903		BOLT - (NAS464-PSLA20)	4	
	690 619		WASHER - (NAS1149F0532P)	4	
	690 628		WASHER - (NAS1149F0563P)	4	
	404 531		NUT - (MS21042-5)	4	
-60	402 911		BOLT - (NAS464-P6LA21)	4	
	690 620		WASHER - (NAS1149F0632P)	4	
	96352-03		WASHER	4	
	404 532		NUT - (MS21042-6)	4	
-61	402 937		BOLT - (NAS464-P6LA23)	4	
	690 620		WASHER - (NAS1149F0632P)	4	
	96352-02		WASHER	4	
	404 532		NUT - (MS21042-6)	4	
-62	402 914		BOLT - (NAS464-P5LA15)	2	
	690 619		WASHER - (NAS1149F0532P)	2	
	690 628		WASHER - (NAS1149F0563P)	2	
	404 531		NUT - (MS21042-5)	2	
-63	402 915	Q	BOLT - (NAS464-P6LA6)	2	
	690 620		WASHER - (NAS1149F0632P) (under head)	2	
	690 629		WASHER - (NAS1149F0663P)	AR	
	690 620		WASHER - (NAS1149F0632P)	AR	
	404 532		NUT - (MS21042-6)	2	
-64	402 909		BOLT - (NAS464-P6LA17)	2	
	690 629		WASHER - (NAS1149F0663P)	6	
	404 532		NUT - (MS21042-6)	2	
-65	63942-00		COVER - Wing bolt, left	1	
	63942-01		COVER - Wing bolt, right	1	
-66	402 908		BOLT - (NAS464-P6LA16)	8	
	690 629		WASHER - (NAS1149F0663P)	24	
	404 532		NUT - (MS21042-6)	8	
-67	402 908		BOLT - (NAS464-P6LA16)	2	
	690 620		WASHER - (NAS1149F0632P)	2	
	96352-03		WASHER	2	
	404 532		NUT - (MS21042-6)	2	
-68	87341-04		PLACARD - No step	2	
-69	35664-02		PLACARD - Flap warning	1	
-70	87752-02	P	SHIELD - Recognition light, left	1	
	87752-03	P	SHIELD - Recognition light, right	1	

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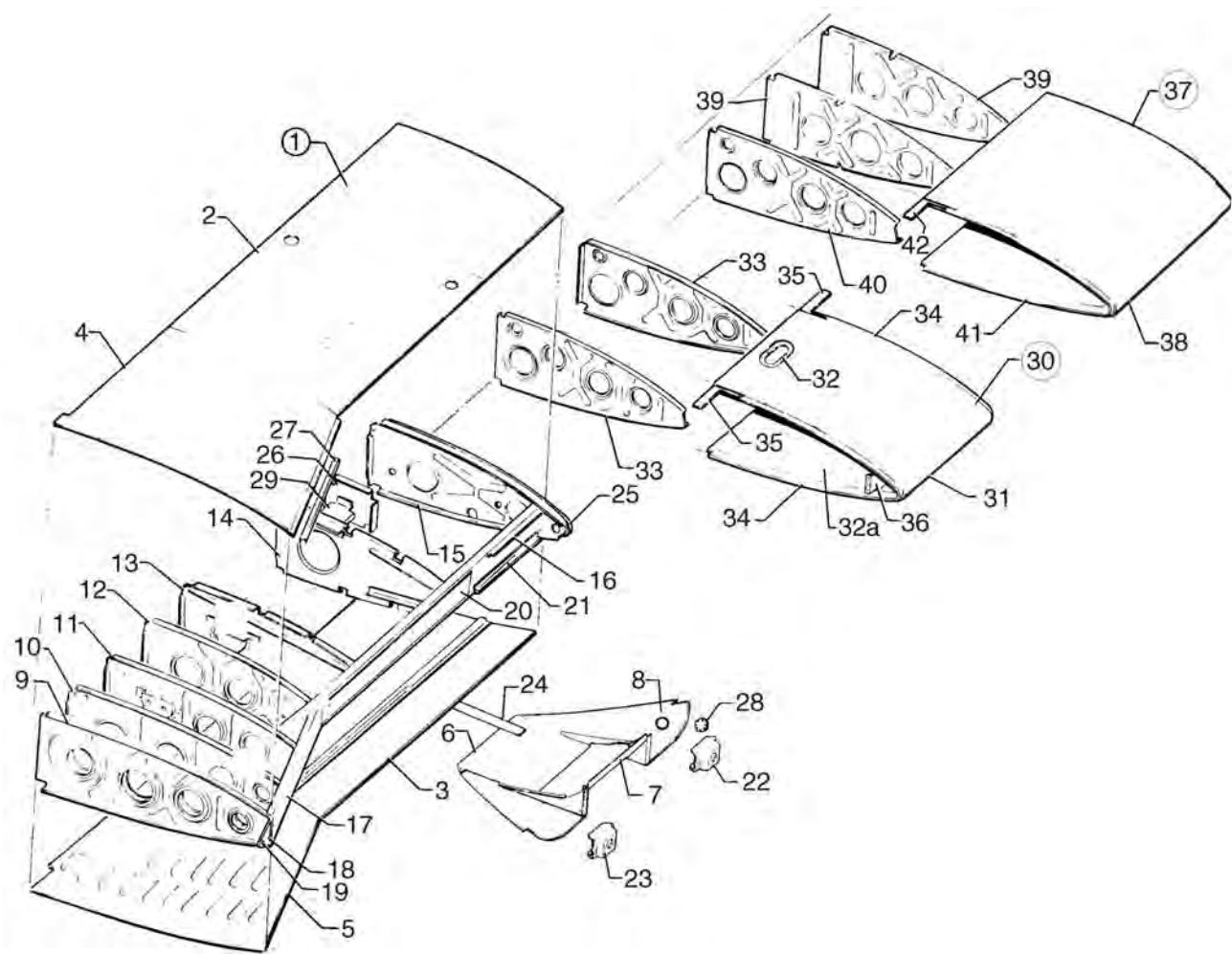


Figure 3. Wing Leading Edge Assembly

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CODE EXPLANATIONS FOR FIGURE 3

- A - Used if optional center fuel cell is not installed.
B - Used if optional center fuel cell is installed.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
3-1	37021-02		LEADING EDGE ASSEMBLY - Wing, inboard, left	1	
	37021-03		LEADING EDGE ASSEMBLY - Wing, inboard, right	1	
-2	37402-00		* SKIN ASSEMBLY - Leading edge, top, inboard, left	1	
	37402-01		* SKIN ASSEMBLY - Leading edge, top, inboard, right	1	
-3	87225-02		* SKIN ASSEMBLY - Leading edge, bottom, inboard, left	1	
	87225-03		* SKIN ASSEMBLY - Leading edge, bottom, inboard, right	1	
-4	95095-00		* SKIN ASSEMBLY - Leading edge root, top, left	1	
	95095-01		* SKIN ASSEMBLY - Leading edge root, top, right	1	
-5	95098-00		* SKIN ASSEMBLY - Leading edge root, bottom, left	1	
	95098-01		* SKIN ASSEMBLY - Leading edge root, bottom, right	1	
-6	37360-00		* SHROUD - Aft cowl flap, left	1	
	37360-01		* SHROUD - Aft cowl flap, right	1	
-7	37172-00		* SHROUD - Forward cowl flap, left	1	
	37172-01		* SHROUD - Forward cowl flap, right	1	
-8	37359-03		* FAIRING - Left wing outboard, right wing inboard	1	
	37359-02		* FAIRING - Right wing outboard, left wing inboard	1	
-9	95640-00		* RIB ASSEMBLY - Leading edge root, left	1	
	95640-01		* RIB ASSEMBLY - Leading edge root, right	1	
-10	95383-00		* RIB ASSEMBLY - Nose, Sta. 32.15, left	1	
	95383-01		* RIB ASSEMBLY - Nose, Sta. 32.15, right	1	
-11	95382-00		* RIB ASSEMBLY - Nose, Sta. 41.00, left	1	
	95382-01		* RIB ASSEMBLY - Nose, Sta. 41.00, right	1	
-12	95028-00		* RIB - Nose, Sta 50.05, left	1	
	95028-01		* RIB - Nose, Sta. 50.05, right	1	
-13	37448-00		* RIB ASSEMBLY - Nose, Sta. 60.12, left	1	
	37448-01		* RIB ASSEMBLY - Nose, Sta. 60.12, right	1	
-14	37449-02		* RIB ASSEMBLY - Nose, Sta. 82.92, left	1	
	37449-03		* RIB ASSEMBLY - Nose, Sta. 82.92, right	1	
-15	87721-04		* RIB ASSEMBLY - Nose, Sta 107.19, left	1	
	87721-05		* RIB ASSEMBLY - Nose, Sta 107.19, right	1	
-16	95697-00		* SUPPORT ASSEMBLY - Outboard fairing, top	1	
-17	95022-02		* SPAR ASSEMBLY - Leading edge root, left	1	
	95022-03		* SPAR ASSEMBLY - Leading edge root, right	1	
-18	95033-00		** FITTING ASSEMBLY - Leading edge spar, left	1	
	95033-01		** FITTING ASSEMBLY - Leading edge spar, right	1	
-19	95061-04		*** BUSHING - Spar fitting	1	
-20	37445-02		* SPAR ASSEMBLY - Leading edge inboard, left	1	
	37445-03		* SPAR ASSEMBLY - Leading edge inboard, right	1	
-21	37394-00		** SUPPORT ASSEMBLY - Outboard fairing, bottom	1	
-22	37437-00		** FITTING ASSEMBLY - Engine mount, lower outboard, left	1	
	37437-01		** FITTING ASSEMBLY - Engine mount, lower outboard, right	1	
-23	37442-00		** FITTING ASSEMBLY - Engine mount, lower inboard, left	1	
	37442-01		** FITTING ASSEMBLY - Engine mount, lower inboard, right	1	
-24	78624-00		* STRAP - Wing, Sta. 69.24	1	
-25	62091-03		* STRAP - Fuel tank attachment	1	
-26	87223-02		* RIB - Fuel selector valve support, Sta. 93.98, left	1	
	87223-03		* RIB - Fuel selector valve support, Sta. 93.98, right	1	
-27	406 618		* CHANNEL - Gang (NAS688P20-11)	1	
-28	690 816		* PLUG - (NS-50834-K0100)	2	
-29	39416-02		* BRACKET ASSEMBLY - Fuel selector valve, left	1	
	39416-03		* BRACKET ASSEMBLY - Fuel selector valve, right	1	
-30	95614-06	A	LEADING EDGE ASSEMBLY - Wing, intertank, left	1	
	37770-02	B	LEADING EDGE ASSEMBLY - Wing, intertank, left	1	
	95614-01	A	LEADING EDGE ASSEMBLY - Wing, intertank, right	1	
	37770-03	B	LEADING EDGE ASSEMBLY - Wing, intertank, right	1	
-31	95614-07	A	* SKIN - Intertank, left	1	
	95614-03	A	* SKIN - Intertank, right	1	
	37766-02	B	* SKIN ASSEMBLY - Intertank, left	1	
	37766-03	B	* SKIN ASSEMBLY - Intertank, right	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
3-32	<u>37787-02</u>	B	* * DOUBLER - Access hole	1	
-32a	<u>37774-02</u>	B	* PAD - Lower skin fuel cell support, forward	2	
	<u>37774-03</u>	B	* PAD - Lower skin fuel cell support, center	2	
	<u>37774-04</u>	B	* PAD - Lower skin fuel cell support, aft	2	
-33	<u>95619-02</u>		* RIB - Nose, left outboard, right inboard	1	
	<u>95619-03</u>		* RIB - Nose, left inboard, right outboard	1	
-34	<u>95628-00</u>		* STRAP - Fuel tank attachment	2	
-35	<u>96844-00</u>		* SPACER - Wing	2	
-36	<u>37741-02</u>	B	* SUPPORT - False spar	1	
-37	<u>37023-00</u>		LEADING EDGE ASSEMBLY - Wing, outboard, left	1	
	<u>37023-01</u>		LEADING EDGE ASSEMBLY - Wing, outboard, right	1	
-38	<u>37023-02</u>		* SKIN - Leading edge outboard, left	1	
	<u>37023-03</u>		* SKIN - Leading edge outboard, right	1	
-39	<u>62024-00</u>		* RIB - Nose, Sta. 208.33 and Sta. 222.19, left	2	
	<u>62024-01</u>		* RIB - Nose, Sta. 208.33 and Sta. 222.19, right	2	
-40	<u>95619-03</u>		* RIB - Nose, Sta. 193.18, left	1	
	<u>95619-02</u>		* RIB - Nose, Sta. 193.18, right	1	
-41	<u>95628-00</u>		* STRAP - Fuel tank attachment	1	
-42	<u>96844-00</u>		* SPACER - Wing	1	

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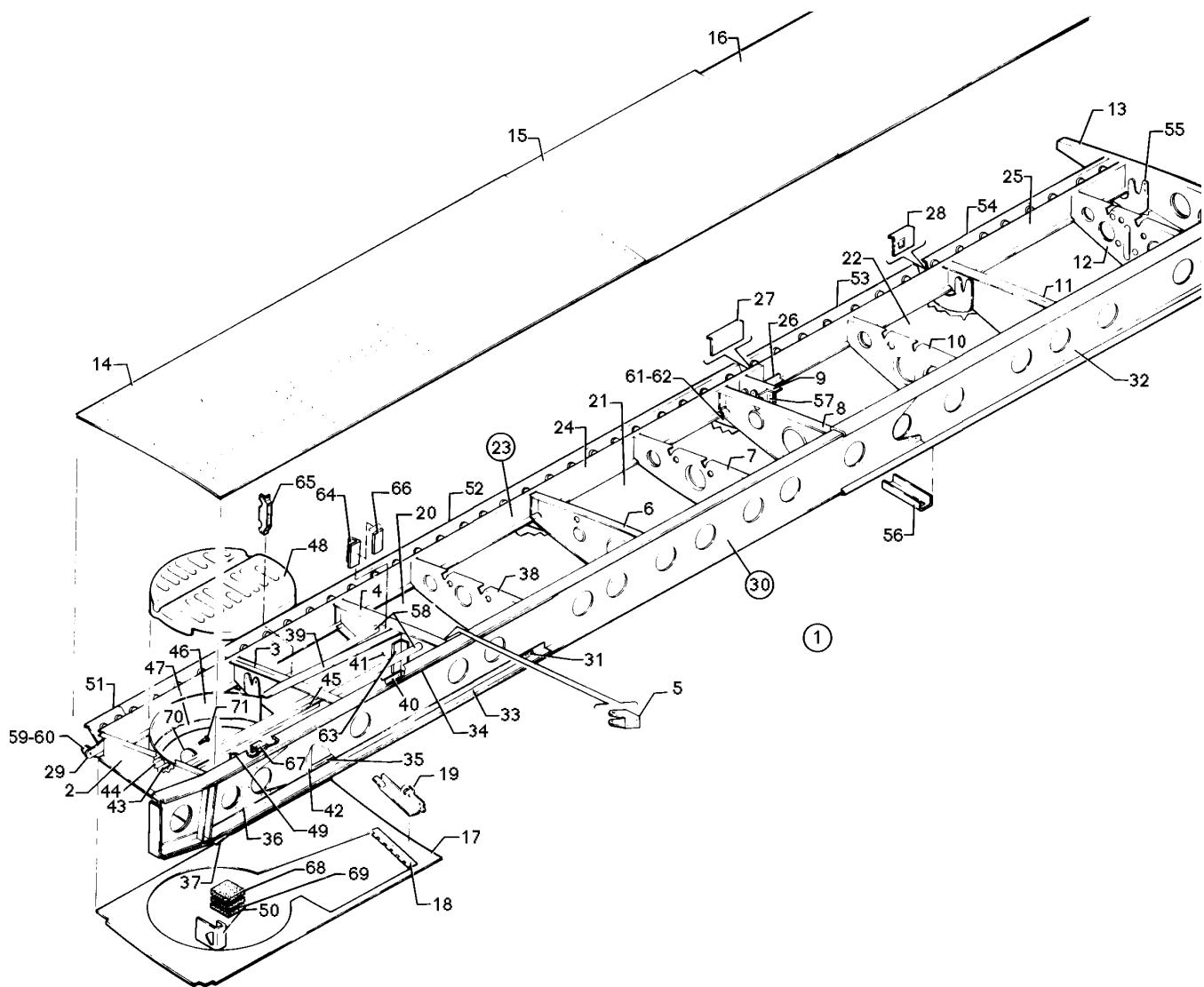


Figure 4. Wing Trailing Edge Assembly

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CODE EXPLANATIONS FOR FIGURE 4

A - Reference Piper Service Bulletin #1161, - latest revision.
B - See Figure 2 for next higher assembly.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
4-1	37304-08		TRAILING EDGE ASSEMBLY - Wing, left	1	
	37304-09		TRAILING EDGE ASSEMBLY - Wing, right	1	
-2	95636-00		* RIB - Aft, Sta. 24.24, left	1	
	95636-01		* RIB - Aft, Sta. 24.24, right	1	
-3	78475-08	A	* RIB ASSEMBLY - Aft, Sta. 49.25, left	1	
	78475-09	A	* RIB ASSEMBLY - Aft, Sta. 49.25, right	1	
	767 397	A	* KIT - RIB FLANGE REPAIR - L.H. - W.S.49.25	1	
	767 398	A	* KIT - RIB FLANGE REPAIR - R.H. - W.S.49.25	1	
-4	87251-02		* RIB ASSEMBLY - Aft, Sta. 69.24, left	1	
	87251-03		* RIB ASSEMBLY - Aft, Sta. 69.24, right	1	
-5	95666-00		* * BRACKET ASSEMBLY - Pulley, left	1	
	95666-01		* * BRACKET ASSEMBLY - Pulley, right	1	
-6	37353-00		* RIB - Aft, Sta. 106.19, left	1	
	37353-01		* RIB - Aft, Sta. 106.19, right	1	
-7	37433-00		* RIB - Aft, Sta. 124.68, left	1	
	37433-01		* RIB - Aft, Sta. 124.68, right	1	
-8	37352-00		* RIB - Aft, Sta. 143.17, left	1	
	37352-01		* RIB - Aft, Sta. 143.17, right	1	
-9	37314-00		* RIB - Aft, Sta. 145.28, left	1	
	37314-01		* RIB - Aft, Sta. 145.28, right	1	
-10	37388-00		* RIB - Aft, Sta. 164.72, left	1	
	37388-01		* RIB - Aft, Sta. 164.72, right	1	
	37319-00		* RIB ASSEMBLY - Aft, Sta. 183.98, left	1	
	37319-01		* RIB ASSEMBLY - Aft, Sta. 183.98, right	1	
-12	66598-00		* RIB - Aft, Sta. 208.33, left	1	
	66598-01		* RIB - Aft, Sta. 208.33, right	1	
-13	37451-00		* RIB - Aft, Sta. 221.49, tip, left	1	
	37451-01		* RIB - Aft, Sta. 221.49, tip, right	1	
-14	78622-00		* SKIN ASSEMBLY - Aft, top, inboard, left	1	
	78622-01		* SKIN ASSEMBLY - Aft, top, inboard, right	1	
-15	95623-05		* SKIN ASSEMBLY - Aft, top, center, left	1	
	95623-06		* SKIN ASSEMBLY - Aft, top, center, right	1	
-16	37305-00		* SKIN ASSEMBLY - Aft, top, outboard, left	1	
	37305-01		* SKIN ASSEMBLY - Aft, top, outboard, right	1	
-17	78615-04		* SKIN ASSEMBLY - Aft, bottom, inboard, left	1	
	78615-05		* SKIN ASSEMBLY - Aft, bottom, inboard, right	1	
-18	67095-00		* * HINGE - Half, main gear door, left	1	
	67095-01		* * HINGE - Half, main gear door, right	1	
-19	36718-02		* * BRACKET - Main gear up switch, left	1	
	36718-03		* * BRACKET - Main gear up switch, right	1	
-20	78619-00		* SKIN ASSEMBLY - Aft, bottom, center, inboard, left	1	
	78619-01		* SKIN ASSEMBLY - Aft, bottom, center, inboard, right	1	
-21	95621-05		* SKIN ASSEMBLY - Aft, bottom, center, outboard, left	1	
	95621-06		* SKIN ASSEMBLY - Aft, bottom, center, outboard, right	1	
-22	37309-00		* SKIN ASSEMBLY - Aft, bottom, outboard, left	1	
	37309-01		* SKIN ASSEMBLY - Aft, bottom, outboard, right	1	
-23	37315-00		* SPAR ASSEMBLY - Aft, left	1	
	37315-01		* SPAR ASSEMBLY - Aft, right	1	
-24	95627-02		* * SPAR - Aft, inboard	1	
-25	37316-00		* * SPAR - Aft, outboard, left	1	
	37316-01		* * SPAR - Aft, outboard, right	1	
-26	37318-00		* * DOUBLER - Aft spar, forward	1	
-27	37317-00		* * DOUBLER - Aft spar, rear	1	
-28	37191-00		* * DOUBLER - Aft spar, Sta. 182.50, left	1	
	37191-01		* * DOUBLER - Aft spar, Sta. 182.50, right	1	
-29	66762-00		* * PLATE - Aft spar	1	
-30	37027-04		* SPAR ASSEMBLY - Main, left	1	
	37027-05		* SPAR ASSEMBLY - Main, right	1	

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Revised: June 10, 2008

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
4-31	66529-00		* * CHANNEL - Gang	1	
-32	37102-00		* * SPAR - Main, outboard, left	1	
	37102-01		* * SPAR - Main, outboard, right	1	
-33	39443-02		* * ANGLE - Lower, forward, left	1	
	39443-03		* * ANGLE - Lower, forward, right	1	
-34	39445-02		* * ANGLE - Upper, forward, left	1	
	39445-03		* * ANGLE - Upper, forward, right	1	
-35	39444-02		* * ANGLE - Lower, aft, left	1	
	39444-03		* * ANGLE - Lower, aft, right	1	
-36	95626-00		* * DOUBLER - Forward, left	1	
	95626-01		* * DOUBLER - Aft, left	1	
	95626-01		* * DOUBLER - Forward, right	1	
	95626-00		* * DOUBLER - Aft, right	1	
-37	96005-00		* * STRAP - Main spar, bottom, left	1	
	96005-01		* * STRAP - Main spar, bottom, right	1	
-38	37389-04		* RIB - Aft, Sta. 82.92, left	1	
	37389-05		* RIB - Aft, Sta. 82.92, right	1	
-39	67097-02		* CAP - False spar, top, left	1	
	67097-03		* CAP - False spar, top, right	1	
-40	67689-02		* CAP - False spar, bottom, left	1	
	67689-03		* CAP - False spar, bottom, right	1	
-41	67079-00		* WEB - False spar, left	1	
	67079-01		* WEB - False spar, right	1	
-42	96308-00		* BRACKET - Wheel well, left	1	
	96308-01		* BRACKET - Wheel well, right	1	
-43	67677-00		* BRACKET - Pulley, left	1	
	67677-01		* BRACKET - Pulley, right	1	
-44	67678-00		* BRACKET ASSEMBLY - Pulley, left	1	
	67678-01		* BRACKET ASSEMBLY - Pulley, right	1	
-45	67670-00		* COVER - Control cable, left	1	
	67670-01		* COVER - Control cable, right	1	
-46	67694-00		* WEB - Wheel well	1	
-47	67687-00		* ANGLE - Wheel well, left	1	
	67687-01		* ANGLE - Wheel well, right	1	
-48	67673-00		* PAN - Wheel well	1	
-49	39433-02		* ZEE ASSEMBLY - Wheel well, left	1	
	39433-03		* ZEE ASSEMBLY - Wheel well, right	1	
-50	78309-00		* SUPPORT - Hydraulic lines, left	1	
	78309-01		* SUPPORT - Hydraulic lines, right	1	
-51	62129-08		* STIFFENER - Inboard, left	1	
	62129-07		* STIFFENER - Inboard, right	1	
-52	37366-00		* STIFFENER - Center inboard, left	1	
	37366-01		* STIFFENER - Center inboard, right	1	
-53	37378-00		* STIFFENER - Center outboard, left	1	
	37378-01		* STIFFENER - Center outboard, right	1	
-54	37378-02		* STIFFENER - Outboard, left	1	
	37378-03		* STIFFENER - Outboard, right	1	
-55	37214-00		* HINGE - Aileron fitting	3	
-56	37362-00		* DOUBLER - Pitot static head, left	1	
-57	37364-00		* CHANNEL - Aft wing	1	
-58	63904-24		* HOSE - Plastic	2	
-59	65898-00		* SUPPORT ASSEMBLY - Flap, inboard, left	1	
	65898-01		* SUPPORT ASSEMBLY - Flap, inboard, right	1	
-60	452 387		* * BEARING	1	
-61	65898-04		* SUPPORT ASSEMBLY - Flap	3	
-62	452 387		* * BEARING	1	
-63	37487-00		* ANGLE - False spar	1	
-64	78159-00		* ANGLE - Aft rib	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
4-65	67065-00		* ANGLE - False spar	1	
-66	68817-35		* PLATE - False spar	1	
-67	67071-00		* BRACKET - Main gear cylinder, left	1	
	67071-01		* BRACKET - Main gear cylinder, right	1	
-68	63078-34		* PAD - Bumper, rubber (3" x 3")	2	
-69	63078-35		* PAD - Bumper, rubber (2" x 2")	1	
-70	96625-00	B	COVER - Inspection, wheel well web	2	
-71	419 920	B	SCREW - (8 x 1/2 L.) Type "B"	18	
	603 333	B	NUT - (NAS395-16-3)	18	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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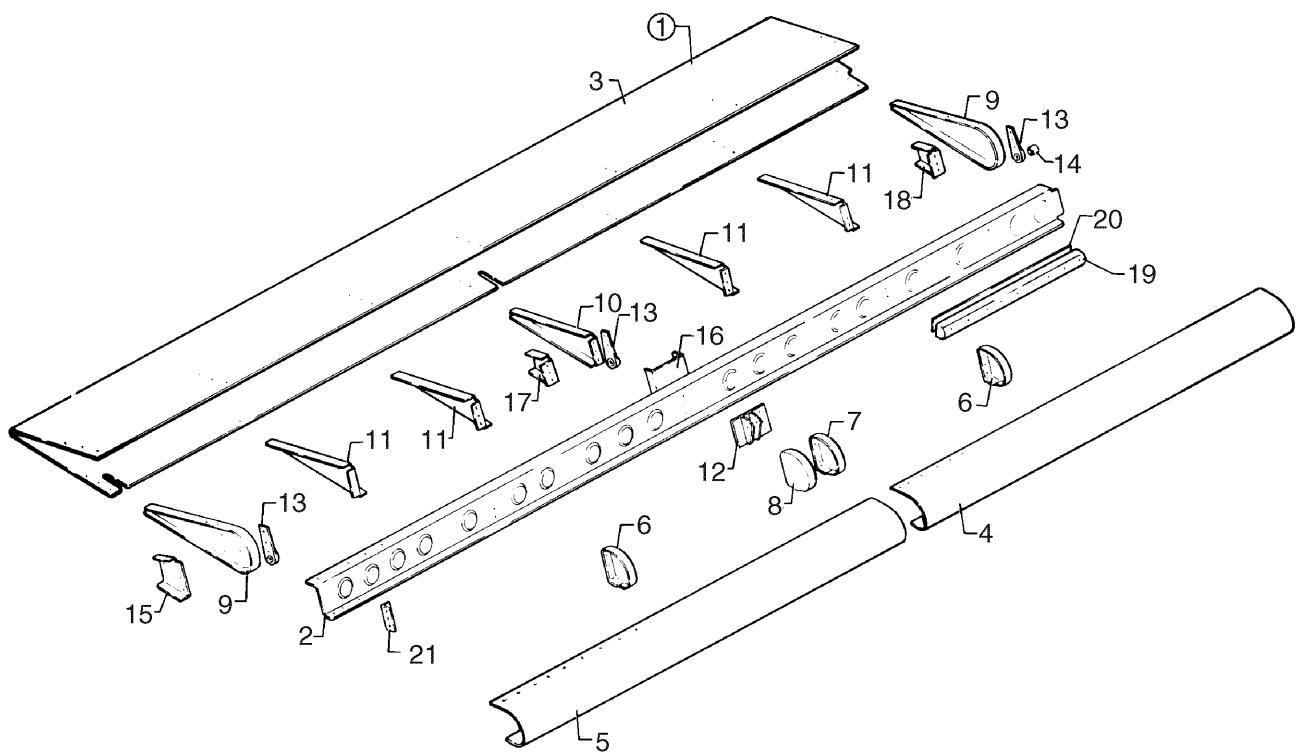


Figure 5. Aileron Assembly

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CODE EXPLANATIONS FOR FIGURE 5

A - Reference Piper Service Letter #609, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
5-1	37283-00	A	AILERON ASSEMBLY - Left	1	
	37283-01	A	AILERON ASSEMBLY - Right	1	
-2	37264-00		* SPAR - Aileron, left	1	
	37264-01		* SPAR - Aileron, right	1	
-3	37282-00		* SKIN - Aileron, left	1	
	37282-01		* SKIN - Aileron, right	1	
-4	37271-00		* SKIN - Nose, outboard, left	1	
	37271-01		* SKIN - Nose, outboard, right	1	
-5	37272-00		* SKIN - Nose, inboard, left	1	
	37272-01		* SKIN - Nose, inboard, right	1	
-6	37266-01		* RIB - Nose, left	2	
	37266-00		* RIB - Nose, right	2	
-7	37267-01		* RIB - Nose, outboard, left	1	
	37267-00		* RIB - Nose, outboard, right	1	
-8	37267-00		* RIB - Nose, inboard, left	1	
	37267-01		* RIB - Nose, inboard, right	1	
-9	37278-00		* RIB - Aileron, left	2	
	37278-01		* RIB - Aileron, right	2	
-10	37279-00		* RIB - Aileron, left	1	
	37279-01		* RIB - Aileron, right	1	
-11	37408-00		* RIB - Aileron, left	4	
	37408-01		* RIB - Aileron, right	4	
-12	37174-00		* FITTING - Aileron actuator, left	1	
	37174-01		* FITTING - Aileron actuator, right	1	
-13	37210-00		* FITTING ASSEMBLY - Aileron hinge	3	
-14	452 584		** BEARING - (PS10020-7-3)	1	
-15	37269-00		* DOUBLER - Aileron, left	1	
	37269-01		* DOUBLER - Aileron, right	1	
-16	37462-00		* DOUBLER - Aileron	1	
-17	37268-02		* DOUBLER - Aileron, left	1	
	37268-03		* DOUBLER - Aileron, right	1	
-18	37268-00		* DOUBLER - Aileron, left	1	
	37268-01		* DOUBLER - Aileron, right	1	
-19	37281-00		* WEIGHT - Aileron balance (5.50 lbs.)	1	
-20	37280-00		* RETAINER ASSEMBLY - Balance weight (17" long)	1	
-21	37277-00		* ANGLE - Aileron	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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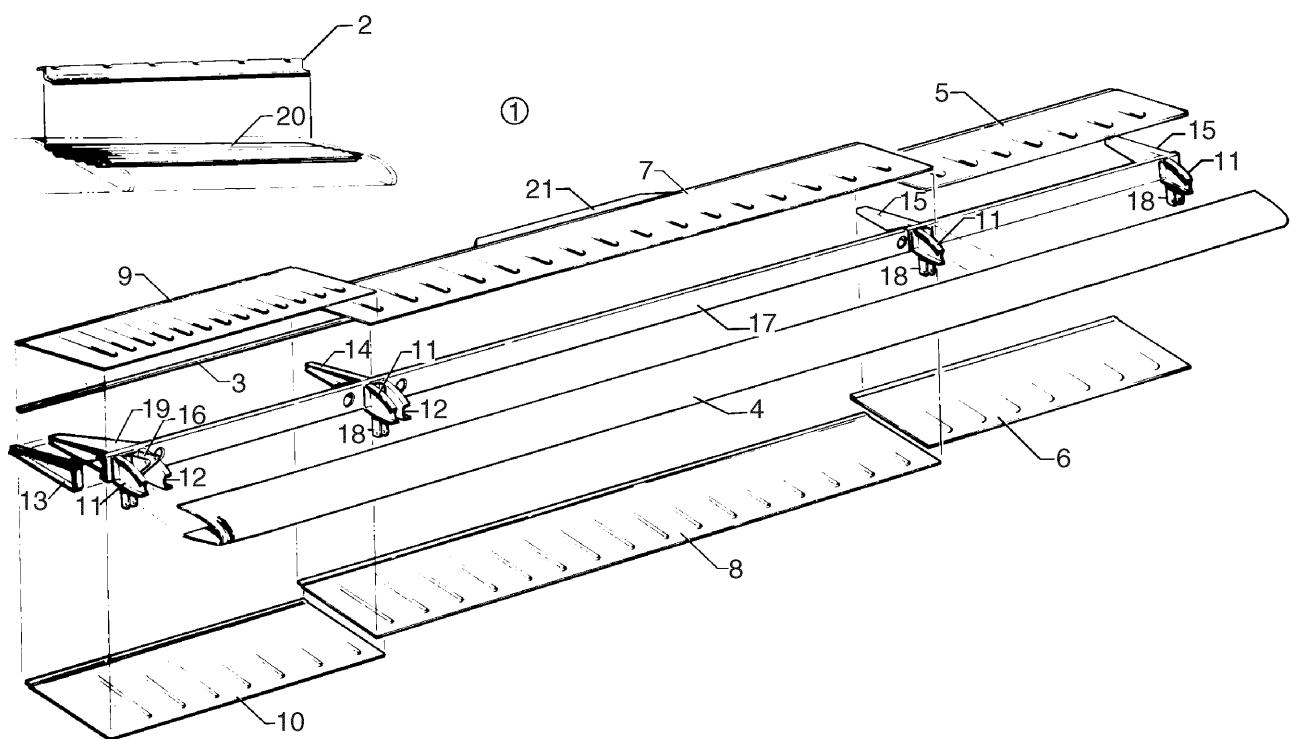


Figure 6. Flap Assembly

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CODE EXPLANATIONS FOR FIGURE 6

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
6-1	37773-06		FLAP ASSEMBLY - Left	1	
	37773-05		FLAP ASSEMBLY - Right	1	
-2	65595-01		* ZEE - Flap, inboard right	1	
-3	37773-04		* STRIP - Flap, rear edge	1	
-4	65586-02		* SKIN - Flap, nose, left, complete length	1	
	65586-03		* SKIN - Flap, nose, right, complete length	1	
-5	95654-00		* SKIN - Flap, top, left and right, outboard	1	
-6	95653-00		* SKIN - Flap, bottom, left and right, outboard	1	
-7	65589-00		* SKIN - Flap, top, left and right, center	1	
-8	65588-00		* SKIN - Flap, bottom, left and right, center	1	
-9	65587-00		* SKIN - Flap, top, left, inboard	1	
	65594-01		* SKIN - Flap, top, right, inboard	1	
-10	65592-00		* SKIN - Flap, bottom, left, inboard	1	
	65592-01		* SKIN - Flap, bottom, right, inboard	1	
-11	62328-00		* RIB - Flap, nose, left	4	
	62328-01		* RIB - Flap, nose, right	4	
-12	62328-01		* RIB - Flap, nose, left	2	
	62328-00		* RIB - Flap, nose, right	2	
-13	62331-00		* RIB - Flap, aft, left	1	
	62331-01		* RIB - Flap, aft, right	1	
-14	62332-02		* RIB - Flap, aft, left	1	
	62332-00		* RIB - Flap, aft, right	1	
-15	95660-02		* RIB - Flap, aft, left	2	
	95660-03		* RIB - Flap, aft, right	2	
-16	62324-00		* HINGE - Flap, inboard, left	1	
	62324-01		* HINGE - Flap, inboard, right	1	
-17	62327-02		* SPAR - Flap, complete length	1	
-18	65899-00		* BRACKET - Flap hinge	3	
-19	62336-00		* DOUBLER ASSEMBLY - Left	1	
	62336-01		* DOUBLER ASSEMBLY - Right	1	
-20	65593-01		* CORRUGATION - Flap, right, inboard	1	
-21	87273-02		* TAB - Flap	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Reissued: November 29, 1993

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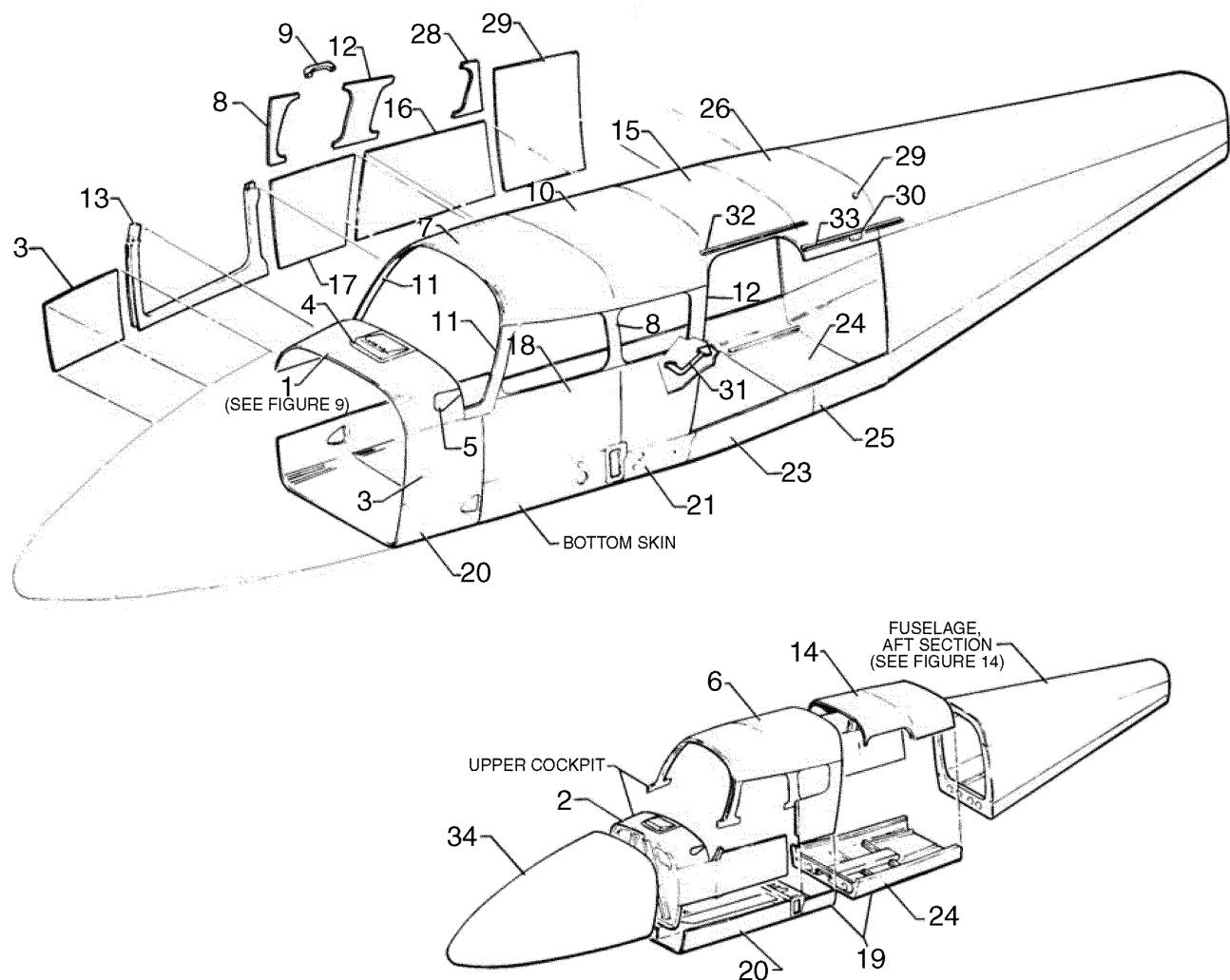


Figure 7. Fuselage Assembly - Complete

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CODE EXPLANATIONS FOR FIGURE 7

- A - Deleted
- B - See figure 9 for balance of component parts.
- C - See figure 10 for balance of component parts.
- D - See figure 11 for balance of component parts.
- E - See figure 12 for balance of component parts.
- F - See figure 13 for balance of component parts.
- G - See figure 8 for component parts.
- H - Item not illustrated. Part required for installation of 83369-02 Cowl Deck Cover.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
7-	39530		DRAWING - Fuselage Assembly (Complete)		
-1	39530-02	B	FUSELAGE ASSEMBLY - Upper cockpit assy, forward	1	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04	B	FUSELAGE ASSEMBLY - Upper cockpit assy, forward	1	3448001 thru 3448037
	39530-05	B	FUSELAGE ASSEMBLY - Upper cockpit assy, forward	1	3448038 and up
-2	39467-02		* SKIN - Top front	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	39467-03		* SKIN - Top front, right	1	3448038 and up
	83369-02		* SKIN - Top front, left	1	3448038 and up
	79587-03	H	* SHIM	1	3448038 and up
-3	79563-02		* SKIN - Side, left	1	
	79563-04		* SKIN - Side, right	1	
-4	39468-02		* COVER - Cowl deck	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
-5	39458-02		* COVER - Cowl deck	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
-6	39530-02	C	FUSELAGE ASSEMBLY - Upper cockpit assy, center	REF	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04	C	FUSELAGE ASSEMBLY - Upper cockpit assy, center	REF	3448001 thru 3448037
	39530-05	C	FUSELAGE ASSEMBLY - Upper cockpit assy, center	REF	3448038 and up
-7	69899-00		* SKIN - Top, forward	1	
-8	69691-02		* SKIN - Window trim, left side, center	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	69694-00		* SKIN - Window trim, right side, center	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
-9	481 772		* HANDLE - (N12865)	1	
-10	69902-00		* SKIN - Top, aft	1	
-11	76255-02		* SKIN - Window trim, left side, forward	1	
	79561-15		* SKIN - Window trim, right side, forward	1	
-12	69692-00		* SKIN - Window trim, left side, aft	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	69695-02		* SKIN - Window trim, right side, aft	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
-13	87247-02		* PAN ASSEMBLY - Lower, upper cockpit	1	
-14	39530-02	D	FUSELAGE ASSEMBLY - Upper cockpit assy, aft	REF	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04	D	FUSELAGE ASSEMBLY - Upper cockpit assy, aft	REF	3448001 thru 3448037
	39530-05	D	FUSELAGE ASSEMBLY - Upper cockpit assy, aft	REF	3448038 and up
-15	69903-00		* SKIN - Top, forward	1	
-16	69911-00		* SKIN - Side, right, forward	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	85286-06		* SKIN - Side, right, forward	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
7-					
-17	69907-00		* SKIN - Side, left	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	85286-02		* SKIN - Side, left	1	3448038 and up
	69907-01		* SKIN - Side, right	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	85286-03		* SKIN - Side, right	1	3448038 and up
-18	76474-03		* SKIN - Side, left rear	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
-19	39530-02	E	FUSELAGE ASSEMBLY - Lower cockpit, forward	REF	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04	E	FUSELAGE ASSEMBLY - Lower cockpit, forward	REF	3448001 thru 3448037
-20	39530-05	E	FUSELAGE ASSEMBLY - Lower cockpit, forward	REF	3448038 and up
-21	37737-00		* SKIN - Bottom	1	
-22	37739-00		* SKIN - Bottom	1	
	39530-02	F	FUSELAGE ASSEMBLY - Lower cockpit, aft	REF	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04	F	FUSELAGE ASSEMBLY - Lower cockpit, aft	REF	3448001 thru 3448037
	39530-05	F	FUSELAGE ASSEMBLY - Lower cockpit, aft	REF	3448038 and up
-23	69898-00		* SKIN - Bottom	1	
-24	69897-00		* SKIN - Bottom	1	
-25	68602-00		* SKIN - Bottom, left	1	
	68602-01		* SKIN - Bottom, right	1	
-26	69904-00		* SKIN - Top, aft	1	
-27	69912-00		* SKIN - Side, right, aft	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
	85286-05		* SKIN - Side, right, aft	1	3448038 and up
-28	69696-00		* SKIN - Window trim, right side, aft	1	34-8133001 thru 34-8633031 3433001 thru 3433172 3448001 thru 3448037
-29	487 674		* STUD - Cargo door strap (XX16362 x 3/8)	1	
-30	37939-03		* BUMPER - Cargo door	1	
-31	68014-00		* STEP ASSEMBLY	1	
-32	69881-03		* GUTTER - Aft cabin door	1	
-33	69881-02		* GUTTER - Cargo door	1	
-34	95700-00	G	CONE ASSEMBLY - Nose (complete)	1	34-8133001 thru 34-8633031; 3433001 thru 3433172
	89466-02		CONE ASSEMBLY - Nose (complete)	1	3448001 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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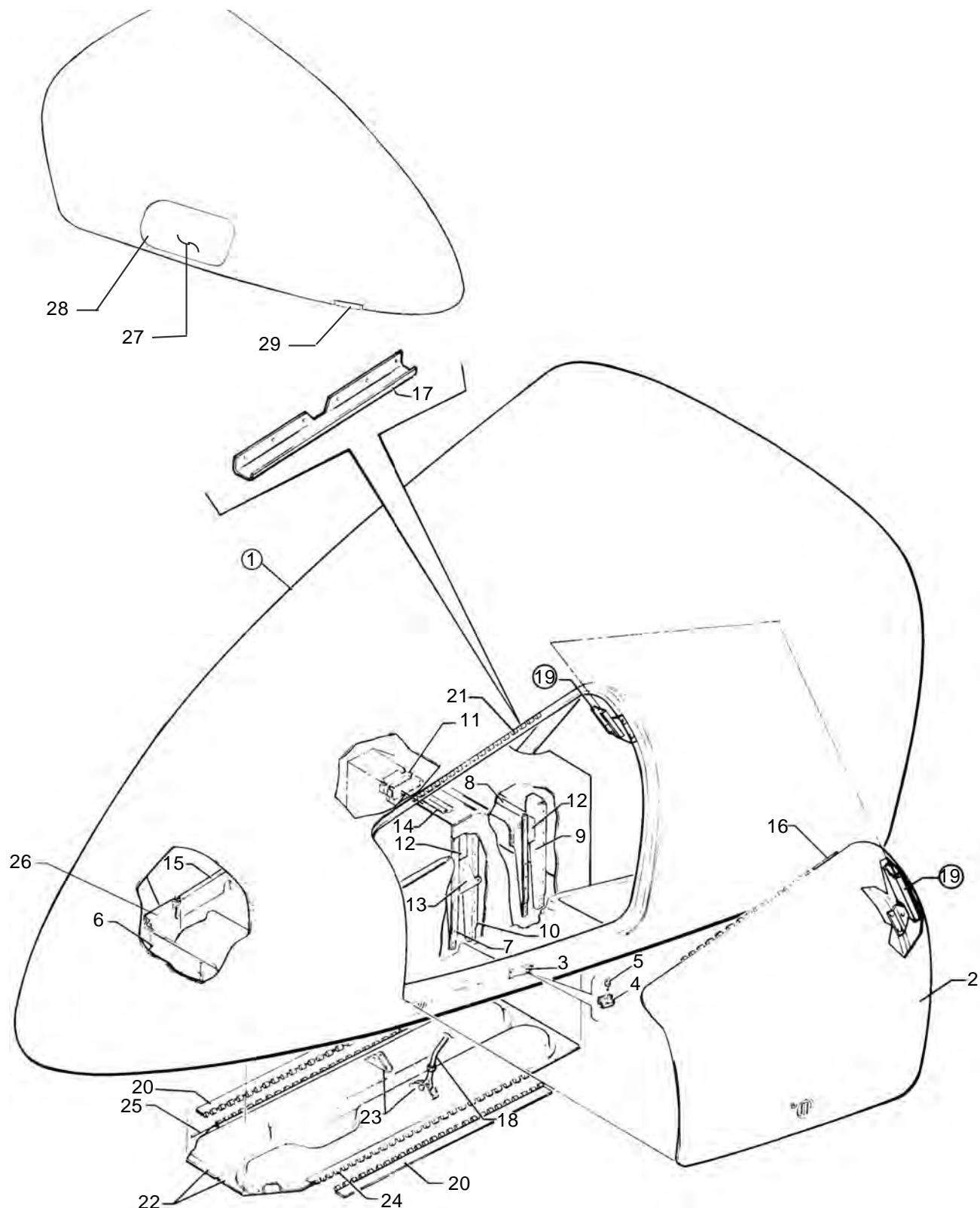


Figure 8. Fuselage Nose Cone Assembly

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CODE EXPLANATIONS FOR FIGURE 8

- A - See figure 18 for component parts.
- B - See figure 31 for component parts.
- C - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
8-	95700 89466	C	DRAWING - Nose Cone Assembly (Complete) DRAWING - Nose Cone Assembly (Complete)		
-1	95700-00 95700-13 89466-02 89466-03	C	CONE ASSEMBLY - Nose (complete) CONE ASSEMBLY - Nose, radar (complete) CONE ASSEMBLY - Nose, (complete) CONE ASSEMBLY - Nose, radar (complete)	1 1 1 1	
-2	96917-00	A	* DOOR ASSEMBLY - Forward baggage (complete)	1	
-3	96914-02		* DOUBLER ASSEMBLY - Door latch	1	
-4	96906-00		* ZEE ASSEMBLY - Latch	1	
-5	96928-00		* LOOP ASSEMBLY - Door latch	1	
-6	95760-00		* HINGE - Battery box	1	
-7	95746-00		* FRAME - Nose cone, tunnel	1	
-8	95745-00		* FRAME - Nose cone, tunnel	1	
-9	95749-00 95747-00		* CHANNEL - Nose cone, tunnel, left * CHANNEL - Nose cone, tunnel, right	1 1	
-10	95748-00 95748-01		* CHANNEL - Nose cone, tunnel, left * CHANNEL - Nose cone, tunnel, right	1 1	
-11	95774-00		* BRACKET ASSEMBLY - Nose gear door stop	1	
-12	95775-00		* BLOCK - Bearing, nose gear door actuation	4	
-13	95784-00		* SUPPORT ASSEMBLY - Spring, nose gear door	1	
-14	96364-00		* SUPPORT - Cover, nose gear	1	
-15	96374-00		* ANGLE - Anti-splash, tunnel, forward	1	
-16	95744-04		* PIN - Hinge, baggage door	1	
-17	36639-02		* GUARD - Nose cone baggage door	1	
-18		B	* NOSE GEAR DOOR ACTUATION INSTALLATION	1	
-19		A	* BAGGAGE DOOR HOLDER INSTALLATION	1	
-20	95769-02 95769-03		* HINGE HALF - Left * HINGE HALF - Right	1 1	
-21	95744-03		* HINGE HALF - Forward baggage door	1	
-22	95707-00 95707-01		DOOR ASSEMBLY - Nose gear, left DOOR ASSEMBLY - Nose gear, right	1 1	
-23	95767-00 415 319 690 609		* CHANNEL - Actuator nose gear door * SCREW - (MS27039-1-09) * WASHER - (NAS1149F0332P)	1 4 4	
-24	95769-04		* HINGE HALF - Nose gear door	1	
-25	95769-05		PIN - Hinge, nose gear door	2	
-26	95758-00		BATTERY BOX ASSEMBLY	1	
-27	89469-02	C	FLOOR ASSEMBLY - Battery	1	
-28	89471-02	C	PANEL - Battery Access	1	
-29	42513-05 47757-00	C	DOOR ASSEMBLY - External power supply * PLACARD - (581 678)	1 1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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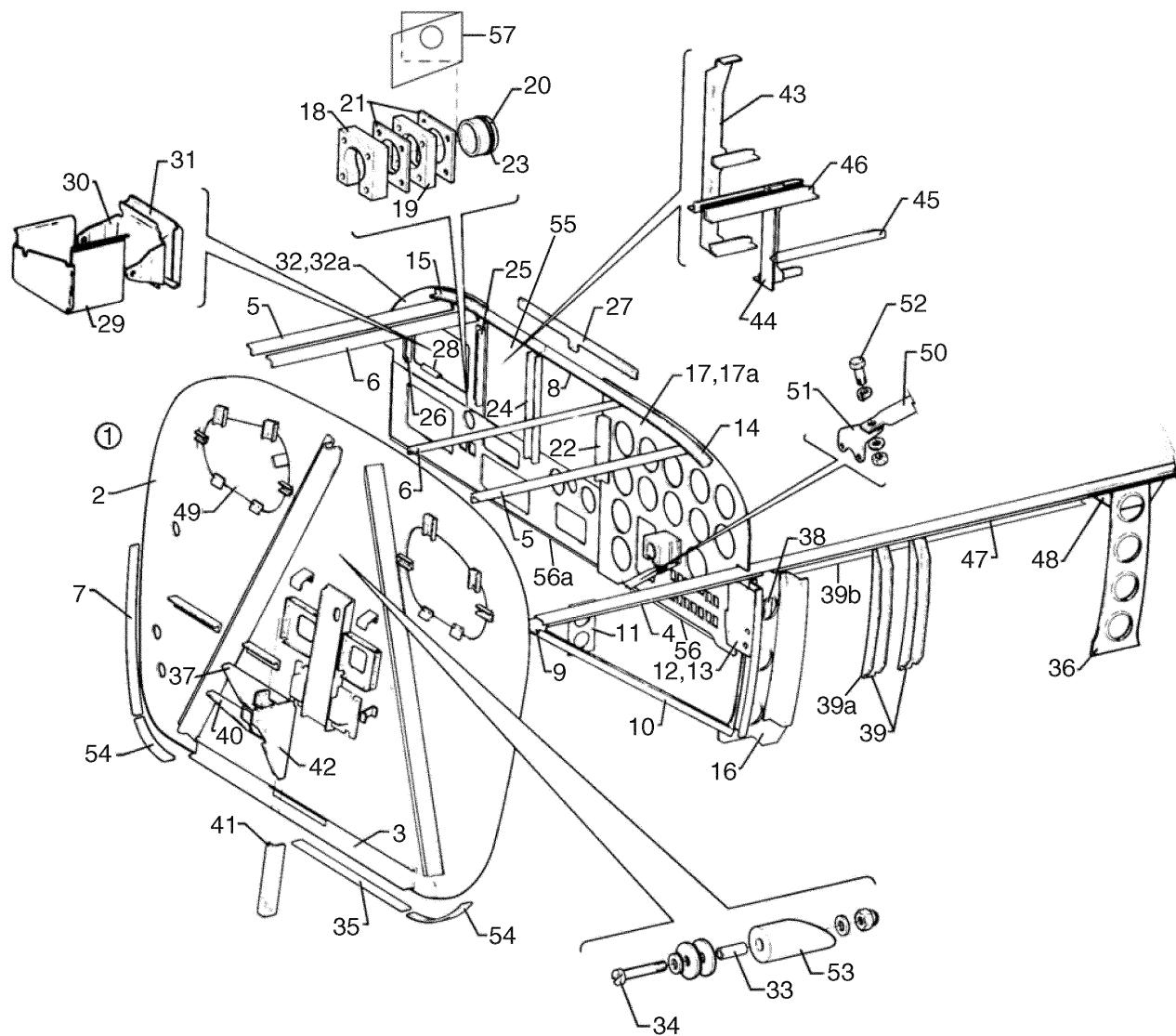


Figure 9. Fuselage Upper Forward Cockpit Assembly

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CODE EXPLANATIONS FOR FIGURE 9

- A - Used if single instruments and glove box are installed.
- B - Used if single instruments and third stack of radios are installed.
- C - Used if dual instruments are installed.
- D - Used if Century 41 Autopilot is installed.
- E - Used if King KFC-200 Autopilot/Flight Director is installed.
- F - Used if NSD-360 with radar altimeter provisions is installed.
- G - Used if NSD-360 with DME-451 is installed.
- H - Used if King KFC 200 Autopilot/Flight Director and DME 451 are installed.
- J - Used if Century 41 Autopilot with DME-451 is installed.
- K - Used if Century 21 or Century 31 Autopilot is installed.
- L - Used if Century 21 Autopilot with DME-451 is installed.
- M - When ordering specify color 'bark II' or black.
- N - Not used on serial numbers 3448038 and up.
- P - Required for KLN-90B System.
- Q - Reference Piper Service Bulletin #983, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
9-1	39530-02		COCKPIT ASSEMBLY - Upper Forward	1	34-8133001 thru 34-8633031;
	39530-04		COCKPIT ASSEMBLY - Upper Forward	1	3433001 thru 3433172
	39530-05		COCKPIT ASSEMBLY - Upper Forward	1	3448001 thru 3448037
-2	39528-02	Q	* FRAME ASSEMBLY - Sta. 49.50	1	3448038 and up
-3	95125-00		* * CHANNEL - Frame, Sta. 49.50	1	
-4	39538-02		* ZEE - Upper longeron, left	1	
	39538-03		* ZEE - Upper longeron, right	1	
-5	39493-02		* STRINGER - Skin support, outboard	2	
-6	39493-04		* STRINGER - Skin support, center, left	1	
	39493-03		* STRINGER - Skin support, center, right	1	
-7	95144-02		* STRAP - Frame, Sta. 49.50, top, left	1	
	95144-03		* STRAP - Frame, Sta. 49.50, top, right	1	
-8	79587-02		* SHIM - Instrument panel angle	1	
-9	39591-02		* FITTING ASSEMBLY - Nose gear mount, left	1	
	39591-03		* FITTING ASSEMBLY - Nose gear mount, right	1	
-10	39507-02		* CHANNEL - Upper cockpit, left	1	
	39507-03		* CHANNEL - Upper cockpit, right	1	
-11	87208-02		* PLATE ASSEMBLY - Mounting, left	1	
-12	87260-02		* BRACKET ASSEMBLY - Instrument panel, left	1	
	87260-08		* BRACKET ASSEMBLY - Instrument panel, left	1	3448038 and up
-13	87261-02		* BRACKET ASSEMBLY - Instrument panel, right	1	
-14	69837-00		* ANGLE ASSEMBLY - Instrument panel, left	1	
	69837-05		* ANGLE ASSEMBLY - Instrument panel, left	1	3448038 and up
-15	69841-00		* ANGLE ASSEMBLY - Instrument panel, right	1	
	69841-05		* ANGLE ASSEMBLY - Instrument panel, right	1	3448038 and up
-16	39562-08		* WEB ASSEMBLY - Upper cockpit, left	1	
	39562-03		* WEB ASSEMBLY - Upper cockpit, right	1	
-17	85243-03		PANEL ASSEMBLY - Instrument	1	3448005 thru 3448037
	39454-02	A	PANEL ASSEMBLY - Instrument	1	
	39454-03	B	PANEL ASSEMBLY - Instrument	1	
	39454-04	C	PANEL ASSEMBLY - Instrument	1	
	39454-05	A,D	PANEL ASSEMBLY - Instrument	1	
	39454-06	B,D	PANEL ASSEMBLY - Instrument	1	
	39454-07	C,D	PANEL ASSEMBLY - Instrument	1	
	39454-08	A,E	PANEL ASSEMBLY - Instrument	1	
	39454-09	B,E	PANEL ASSEMBLY - Instrument	1	
	39454-10	C,E	PANEL ASSEMBLY - Instrument	1	
	39454-11	A,F	PANEL ASSEMBLY - Instrument	1	
	39454-12	B,F	PANEL ASSEMBLY - Instrument	1	
	39454-13	C,F	PANEL ASSEMBLY - Instrument	1	
	39454-14	A,G	PANEL ASSEMBLY - Instrument	1	
	39454-15	B,G	PANEL ASSEMBLY - Instrument	1	
	39454-16	C,G	PANEL ASSEMBLY - Instrument	1	
	39454-17	A,H	PANEL ASSEMBLY - Instrument	1	
	39454-18	B,H	PANEL ASSEMBLY - Instrument	1	
	39454-19	C,H	PANEL ASSEMBLY - Instrument	1	
	39454-20	A,J	PANEL ASSEMBLY - Instrument	1	
	39454-21	B,J	PANEL ASSEMBLY - Instrument	1	
	39454-22	C,J	PANEL ASSEMBLY - Instrument	1	
	39454-23	A,K	PANEL ASSEMBLY - Instrument	1	
	39454-24	B,K	PANEL ASSEMBLY - Instrument	1	
	39454-25	C,K	PANEL ASSEMBLY - Instrument	1	
	39454-26	A,L	PANEL ASSEMBLY - Instrument	1	
	39454-27	B,L	PANEL ASSEMBLY - Instrument	1	
	39454-28	C,L	PANEL ASSEMBLY - Instrument	1	
-17a	85349-02		PANEL ASSEMBLY - Instrument, left	1	3448038 thru 3448071
	85349-11		PANEL ASSEMBLY - Instrument, left	1	3448072 and up
-18	68272-04		* PLATE - Control wheel	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
9-19	68272-02		* PLATE - Control wheel	2	
-20	68273-02		* BUSHING - Control wheel	2	
-21	68272-03		* PLATE - Control wheel	4	
-22	39518-02		* ANGLE - Instrument panel	1	
-23	484 792		* O-RING - (MS28775-218)	2	
-24	39518-10		* CHANNEL - Radio support	1	
	39518-11		* CHANNEL - Radio support	1	3448005 and up
-25	39518-04		* ANGLE - Instrument panel	1	
-26	39518-05	B	* ANGLE - Instrument panel, left	1	
	39518-06	B	* ANGLE - Instrument panel, right	1	
-27	39514-03		* STRAP - Instrument panel	1	
	39514-02		* STRAP - Instrument panel	1	3448005 and up
-28	39457-03	A	* MOULDING - Glove box (27.5" long)	1	
-29	69328-00	A	* BOX - Glove	1	
-30	69329-00	A	* DOOR - Glove box	1	
-31	69330-04	A,M	* COVER - Glove box door	1	
-32	39457-02	A	* PANEL ASSEMBLY - Instrument, right	1	
	39455-02	B	* PANEL ASSEMBLY - Instrument, right	1	
	39512-02	C	* PANEL ASSEMBLY - Instrument, right	1	
-32a	85349-03		* PANEL ASSEMBLY - Instrument, right	1	3448038 and up
	85349-06		* PANEL ASSEMBLY - Instrument, right (alternate)	1	3448038 and up
-33	63900-64		BUSHING - Bumper	1	
-34	62833-23		WASHER - Tee bar bumper	AR	
	411 538		SCREW - (MS35207-269)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	404 526		NUT - (MS21042-3)	1	
-35	95144-06		STRAP - Frame	2	
-36	62644-00		WEB - Forward cockpit, Sta. 108	1	
-37	96876-00		BRACE - Nose gear mount	1	
-38	69541-00		PLATE - Microphone clip	1	
-39	99421-00	N	CHANNEL - Armrest support	2	
-39a	85369-03		SUPPORT - Armrest	1	3448038 and up
-39b	85369-02		SUPPORT - Armrest	1	3448038 and up
-40	95833-00		BRACE - Nose gear mount	1	
-41	95834-00		ANGLE - Hydraulic mount assembly	1	
-42	95724-06		MOUNT ASSEMBLY - Hydraulic jack, nose gear	1	
-43	39469-03		RACK ASSEMBLY - Radio	1	34-8133001 thru 34-8433086
-44	39469-04		RACK ASSEMBLY - Radio	1	34-8133001 thru 34-8433086
-45	39469-11		ANGLE - Radio support	1	
-46	39469-12		ANGLE - Radio support	1	
-47	69129-02		CHANNEL - Longeron reinforcement	1	
-48	39558-02		GUSSET - Cockpit	1	
-49	39618-02		COVER ASSEMBLY - Frame, left, Sta. 49.5	1	
	39618-03		COVER ASSEMBLY - Frame, right Sta. 49.5	1	
-50	39519-03		TUBE - Instrument panel support	2	
-51	87250-02		CLIP - Instrument panel support tube	2	34-8133001 thru 34-8433086
	87250-02		CLIP - Instrument panel support tube, left	1	34-8533001 and up
	87250-03		CLIP - Instrument panel support tube, right	2	34-8533001 and up
-52	400 438		BOLT - (AN3-4A)	4	
	690 612		WASHER - (NAS1149F0363P)	4	
	408 044		WASHER - Lock (MS35333-39)	4	
	404 526		NUT - (MS21042-3)	4	
-53	63927-00		BUMPER - Tee bar	1	
-54	95144-04		STRAP - Frame, Sta. 49.50, bottom left	1	
	95144-05		STRAP - Frame, Sta. 49.50, bottom right	1	
-55	85208-09		RADIO RACK ASSEMBLY AND INSTALLATION	1	3448038 and up
-56	85349-09		CHANNEL ASSEMBLY - Instrument panel, left	1	3448038 and up
-56a	85349-10		CHANNEL ASSEMBLY - Instrument panel, right	1	3448038 and up
-57	87768-06		CHANNEL - (Right side only)	1	3448038 and up

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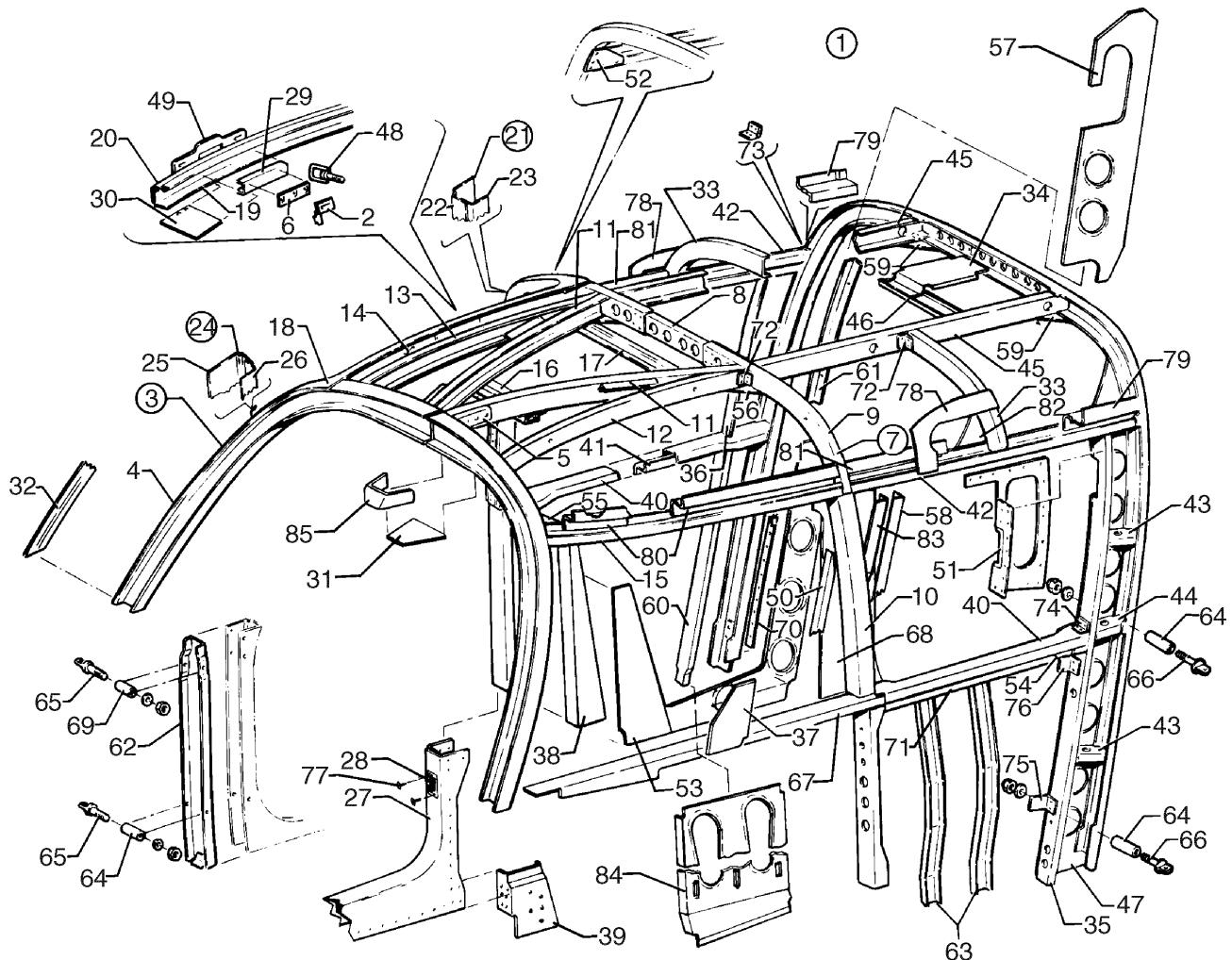


Figure 10. Fuselage Upper Center Cockpit Assembly

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CODE EXPLANATIONS FOR FIGURE 10

- A - See figure 82 if Oxygen System is installed.
- B - Not used on serial numbers 3448038 and up.
- C - Reference Piper Service Bulletin #996, - latest revision.
- D - Reference Piper Service Bulletin #711, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
10-1	39530-02		COCKPIT ASSEMBLY - Upper center	1	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04		COCKPIT ASSEMBLY - Upper center	1	3448001 thru 3448037
	39530-05		COCKPIT ASSEMBLY - Upper center	1	3448038 and up
-2	69739-00		* CLIP - Door latch	1	
-3	69888-07		* FRAME ASSEMBLY - Fuselage, canted, Sta. 85.6	1	
-4	69888-04		* * FRAME ASSEMBLY - Left	1	
	69888-05		* * FRAME ASSEMBLY - Right	1	
-5	69888-06		* * FITTING - Windshield bow	1	
-6	69738-00		* PLATE ASSEMBLY - Door latch	1	
-7	68325-03	D	* FRAME ASSEMBLY - Sta. 108	1	
-8	68326-00		* * CHANNEL - Splice	1	
-9	68331-00		* * CHANNEL - Fuselage frame, left	1	
	68331-02		* * CHANNEL - Fuselage frame, right	1	
-10	68327-00		* * CHANNEL ASSEMBLY	1	
-11	68342-14		* CHANNEL - Center upper cockpit, left	1	
	68342-15		* CHANNEL - Center upper cockpit, right	1	
-12	68382-02		* CHANNEL ASSEMBLY - Upper cockpit, left	1	
-13	68352-03		* CHANNEL - Upper cockpit, right	1	
-14	62874-06		* CHANNEL ASSEMBLY - Upper cockpit, right	1	
-15	62876-02		* CHANNEL ASSEMBLY - Upper cockpit, left	1	
-16	68308-00		* HAT - Upper cockpit	1	
-17	68307-00	A	* CHANNEL - Upper cockpit, forward	1	
-18	79561-14	C	* PAN ASSEMBLY - Upper, cabin door	1	34-8133001 thru 34-8633031; 3433001 thru 3433172 3448001 thru 3448037
	79561-39		* PAN ASSEMBLY - Upper, cabin door	1	3448038 and up
-19	79561-06		* * PAN - Inner, upper door jamb	1	34-8133001 thru 34-8633031; 3433001 thru 3433172 3448001 thru 3448037
	79561-41		* * PAN - Outer, door jamb	1	3448038 and up
-20	79561-05		* * PAN - Outer, upper door jamb	1	34-8133001 thru 34-8633031; 3433001 thru 3433172 3448001 thru 3448037
-20	79561-42		* * PAN - Inner, door jamb	1	3448038 and up
-21	DELETED				
-22	79561-07		* * PAN - Outer, upper cockpit	1	
-23	79561-08		* * PAN - Inner, upper cockpit	1	
-24	DELETED				
-25	DELETED				
-26	DELETED				
-27	76467-04		* * CHANNEL - Door frame splice	1	
-28	63293-02		* PLATE - Door latch striker	1	
-29	69740-02		* CHANNEL - Door latch	1	
-30	69742-00		* PLATE - Door latch	1	
-31	87244-02		* GUSSET - Upper forward cockpit	1	
-32	69891-08		RETAINER - Upper cockpit, left, upper	1	
	69891-04		RETAINER - Upper cockpit, left, lower	1	
	69891-09		RETAINER - Upper cockpit, right, upper	1	
	69891-05		RETAINER - Upper cockpit, right, lower	1	
-33	68315-00		CHANNEL - Upper cockpit, left	1	
	68315-01		CHANNEL - Upper cockpit, right	1	
-34	87278-02		DOUBLER ASSEMBLY - Antenna	1	
-35	68328-02		CHANNEL - Sta. 122 to Sta. 132	1	
-36	39571-02		ANGLE - Upper cockpit, right	1	
-37	39586-02		GUSSET - Fuselage, right	1	
-38	39587-02		DOUBLER - Fuselage, right	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
10 -39	87242-02		DOUBLER ASSEMBLY - Fuselage, right	1	
-40	68341-00		CHANNEL - Upper cockpit, center, left	1	
	68343-00		CHANNEL - Upper cockpit, center, right	1	
-41	95923-00		ZEE - Upper cockpit, center, right	1	
-42	68340-00		CHANNEL - Upper cockpit, center, left	1	
	68351-00		CHANNEL - Upper cockpit, center, right	1	
-43	68338-00		STIFFENER - Left side	2	
-44	68339-00		STIFFENER - Left side	1	
-45	68381-00		CHANNEL ASSEMBLY - Upper cockpit, center, left	1	
	68346-01		CHANNEL ASSEMBLY - Upper cockpit, center, right	1	
-46	69748-00		CHANNEL - Upper cockpit, aft	1	
-47	68330-06		WEB ASSEMBLY - Left, Sta. 128	1	
-48	63037-00		LOOP ASSEMBLY - Door latch	1	
-49	79234-00		PLATE - Forward door latch	1	
-50	39582-02		ANGLE - Upper cockpit	1	
	39582-03		ANGLE - Upper cockpit	1	3448038 and up
-51	78012-00		DOUBLER ASSEMBLY - Upper cockpit, Sta. 124.25, left	1	
	78012-04		DOUBLER ASSEMBLY - Upper cockpit, Sta. 124.25, right	1	
-52	89090-02		GUSSET ASSEMBLY - Upper cockpit, center, right	1	
-53	39550-02		SKIN ASSEMBLY - Inboard, Sta. 108 to Sta. 128	1	
-54	68344-00		GUSSET - Upper cockpit, left	1	
-55	68324-00		GUSSET - Upper cockpit, left	1	
-56	68323-00		GUSSET - Upper cockpit, left	1	
	68323-01		GUSSET - Upper cockpit, right	1	
-57	39589-02		WEB - Fuselage, right	1	
-58	39583-02		ANGLE - Upper cockpit, left	1	
-59	68319-00		GUSSET	2	
-60	39556-02		ANGLE - Upper cockpit, right	1	
-61	39571-03		ANGLE - Upper cockpit, center	1	
-62	62697-02		CHANNEL ASSEMBLY - Upper fuselage	1	
-63	39636-02		CHANNEL - Armrest support, left	2	
-64	63900-46		BUSHING - Door jamb hinge	3	
-65	402 057		EYE BOLT - (AN44-17A)	2	
	690 619		WASHER - (NAS1149F0532P)	2	
	404 531		NUT - (MS21042-5)	2	
-66	402 060		EYE BOLT - (AN44-20A)	2	
	690 619		WASHER - (NAS1149F0532P)	2	
	404 531		NUT - (MS21042-5)	2	
-67	39552-02		LONGERON ASSEMBLY - Cockpit, lower right	1	
	39577-02		LONGERON ASSEMBLY - Cockpit, lower left	1	
-68	39584-03		WEB - Cockpit, left	1	
	39584-05		WEB - Cockpit, left	1	3448038 and up
-69	63900-47		BUSHING	1	
-70	37559-00		ANGLE - Upper cockpit	1	
-71	39539-02		ZEE - Cockpit, left	1	
-72	62506-00		CLIP	6	
-73	62506-03		CLIP - Upper cockpit	1	
-74	62506-04		CLIP - Upper cockpit	1	
-75	68362-00		CLIP	1	
-76	68363-00		CLIP	1	
-77	411 532		SCREW - (MS35207-263)	2	
-78	99741-00	B	DOUBLER - Fuselage, left	1	
	99741-01	B	DOUBLER - Fuselage, right	1	
-79	39614-04		ZEE - Upper cockpit, left	1	
	39614-05		ZEE - Upper cockpit, right	1	
-80	39617-02		ZEE - Upper cockpit, left	1	
-81	39614-02		ZEE - Upper cockpit, left	1	
	39614-03		ZEE - Upper cockpit, right	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
10 -82	96792-00		DOUBLER - Left	2	
-83	69698-02		ANGLE - Upper cockpit, left	1	
-84	87298-02		PANEL - Armrest support. right	1	
-85	87720-02		GUSSET - Forward upper cockpit	1	

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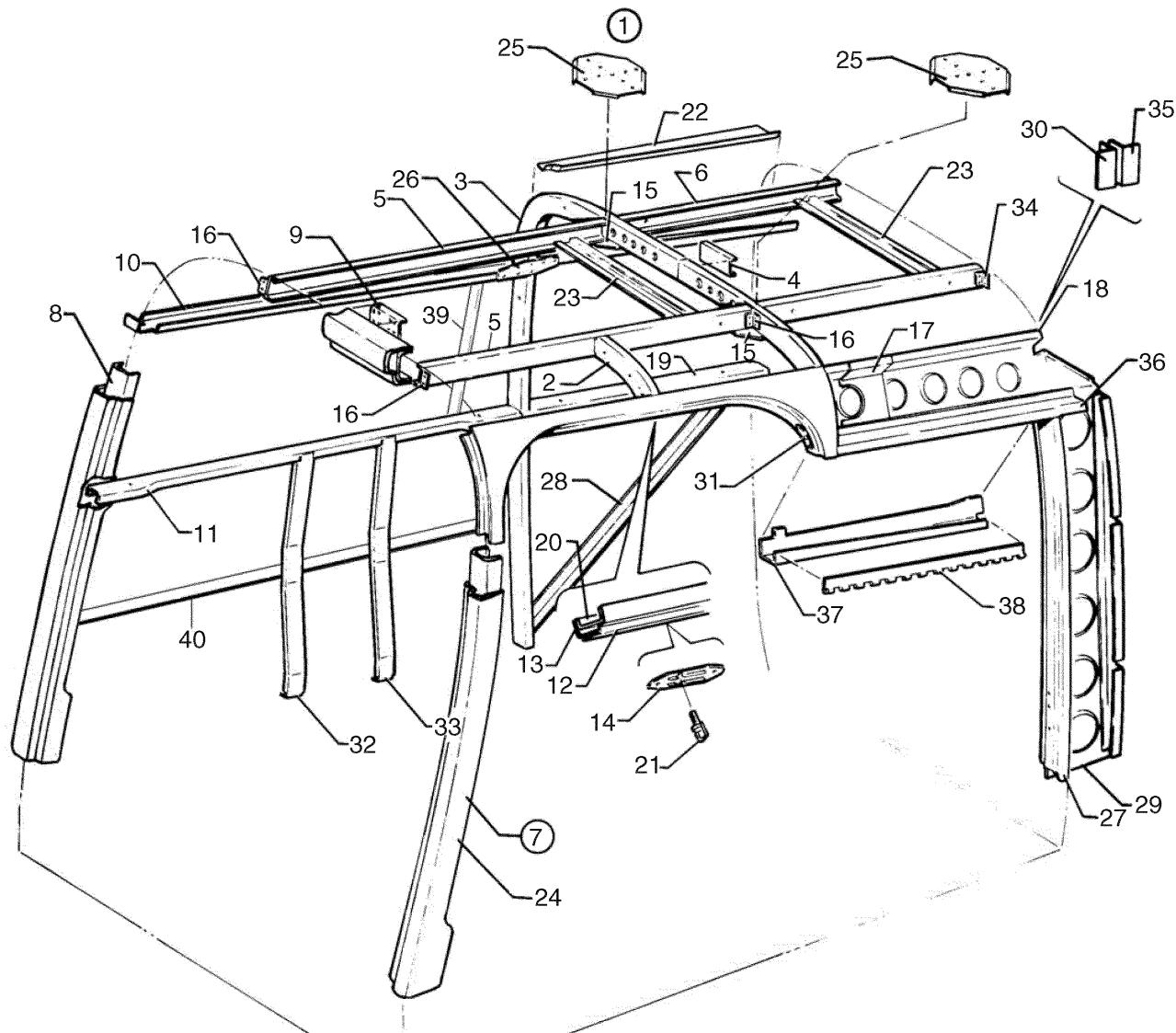


Figure 11. Fuselage Upper Aft Cockpit Assembly

Revised: March 10, 2009

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CODE EXPLANATIONS FOR FIGURE 11

A - Not used on serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
11-1	39530-02		COCKPIT ASSEMBLY - Upper Aft	1	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04		COCKPIT ASSEMBLY - Upper Aft	1	3448001 thru 3448037
	39530-05		COCKPIT ASSEMBLY - Upper Aft	1	3448038 and up
-2	68372-00		* SUPPORT ASSEMBLY - Latch	1	
-3	68984-00		* CHANNEL - Left	1	
	68357-01		* CHANNEL - Right	1	
-4	68359-00		* SPLICE - Channel	1	
-5	68371-00		* CHANNEL - Upper cockpit, aft, left	1	
	68371-01		* CHANNEL - Upper cockpit, aft, right	1	
-6	68373-00		* LONGERON - Upper cockpit, aft, left	1	
	68373-01		* LONGERON - Upper cockpit, aft, right	1	
-7	68332-00		* FRAME ASSEMBLY - Sta. 128	1	
-8	68333-00		** CHANNEL - Fuselage frame, left	1	
	68333-01		** CHANNEL - Fuselage frame, right	1	
-9	68335-00		** CHANNEL - Splice	1	
-10	39727-02		* CHANNEL - Upper cockpit	1	
-11	68375-00		* LONGERON - Upper cockpit, aft	1	
-12	69105-02		* SILL - Rear door	1	
-13	69105-03		* SILL - Rear door	1	
-14	68353-00		* PLATE - Door latch	1	
-15	68319-00		* GUSSET	2	
-16	62506-00		* CLIP	11	
-17	96851-00		* DOUBLER - Shoulder harness	1	
	96851-02		* DOUBLER - Shoulder harness	1	3448038 and up
-18	68966-00		* WEB - Cargo door, upper	1	
	68966-02		* WEB - Cargo door, upper	1	3448038 and up
-19	68370-01		* LONGERON - Upper cockpit, aft, right	1	
-20	68366-00		* CHANNEL - Rear door sill	1	
-21	63037-00		LOOP ASSEMBLY - Door latch	1	
-22	99729-01		ANGLE - Headliner attachment, right	1	
-23	68364-00		CHANNEL - Upper cockpit	2	
-24	68334-00		JAMB - Rear door	1	
-25	68319-00		GUSSET - Fuselage, top	2	
-26	39728-02		GUSSET - Fuselage	1	
-27	68985-00		JAMB ASSEMBLY - Cargo door, aft	1	
-28	63281-12		ANGLE - Aft fuselage stiffener	1	
-29	68970-00		WEB - Cargo door, aft	1	
-30	68986-02		CLIP - Cargo door web	1	
-31	96986-00		PLATE - Striker	1	
-32	69971-03	A	CHANNEL - Armrest support	1	
-33	69971-02	A	CHANNEL - Armrest support	1	
-34	62506-05		CLIP - Upper cockpit	2	
-35	68986-03		CLIP - Cargo door web	1	
-36	68369-00		ZEE - Upper cockpit, aft, left	1	
	68369-01		ZEE - Upper cockpit, aft, right	1	
-37	68967-00		STIFFENER - Cargo door, upper	1	
-38	68974-00		HINGE HALF - Cargo door	1	
-39	68223-00		ANGLE - Upper cockpit	1	3448038 and up
-40	83367-02		STIFFENER - Skin	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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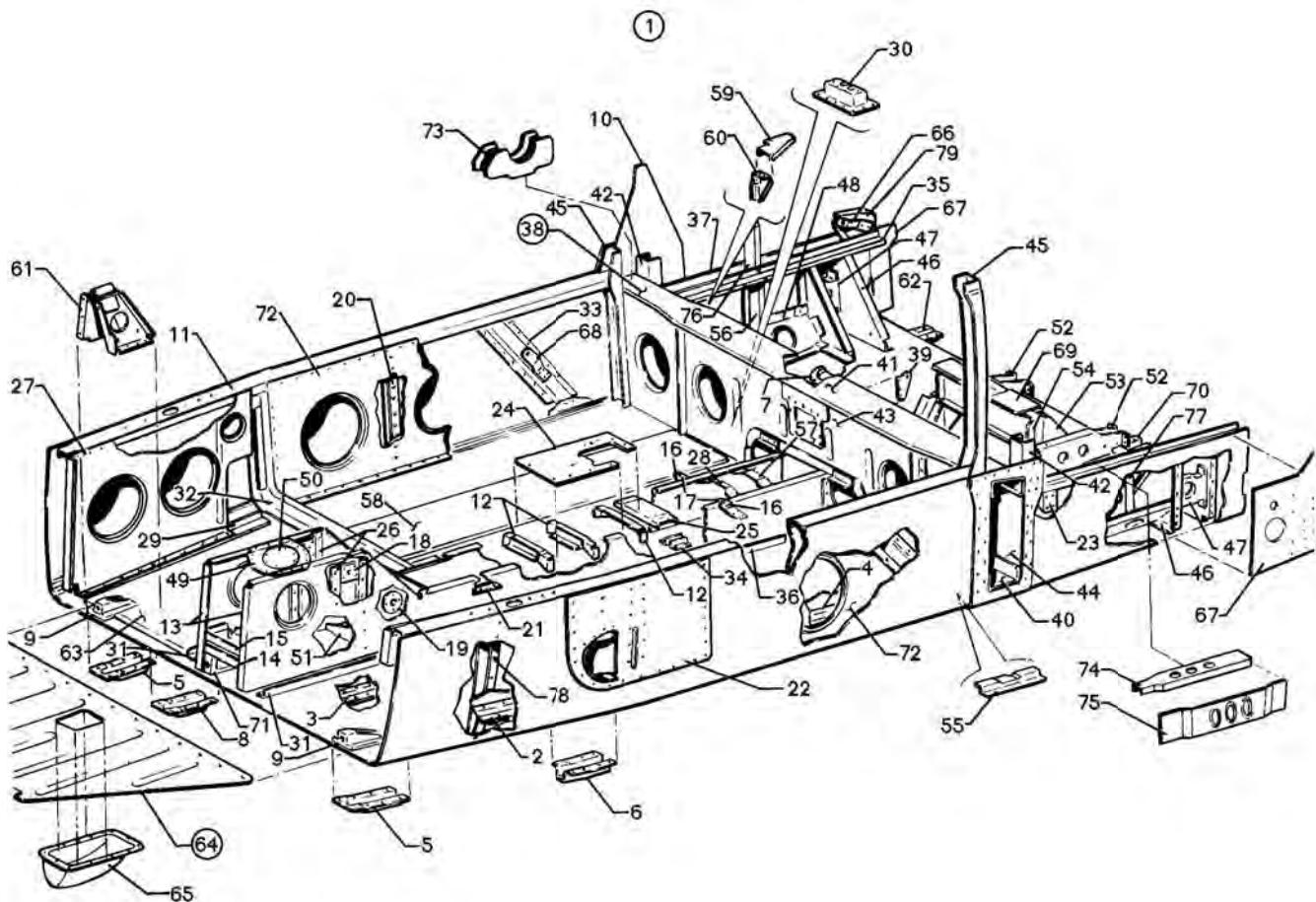


Figure 12. Fuselage Lower Forward Cockpit Assembly

Revised: June 10, 2008

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CODE EXPLANATIONS FOR FIGURE 12

A - First time replacement must order Part Number 95555-000 Nose Gear Mount Fitting, also.
B - Reference Piper Service Bulletin #1123, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
12-1	39530-02		COCKPIT ASSEMBLY - Lower Forward	1	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04		COCKPIT ASSEMBLY - Lower Forward	1	3448001 thru 3448037
	39530-05		COCKPIT ASSEMBLY - Lower Forward	1	3448038 and up
-2	62528-00		* HAT - Lower cockpit, forward, left	1	
	62528-01		* HAT - Lower cockpit, forward, right	1	
-3	62221-00		* HAT - Lower cockpit, inboard, left and right	2	
-4	96349-02		* HAT - Lower cockpit, outboard, left	1	
	96349-03		* HAT - Lower cockpit, outboard, right	1	
-5	62544-00		* FAIRING - Lower cockpit, forward, left	1	
	62544-01		* FAIRING - Lower cockpit, forward, right	1	
-6	62558-00		* FAIRING - Lower cockpit, center, left	1	
	62558-01		* FAIRING - Lower cockpit, center, right	1	
-7	22482-00		* SCOOP - Air	1	
-8	62543-00		* FAIRING	2	
-9	62441-03		* FITTING - Lower nose gear mount, left	1	
	62441-04		* FITTING - Lower nose gear mount, right	1	
-10	68507-02		* DOUBLER - Main spar box, left	1	
	95925-03		* DOUBLER - Main spar box, right	1	
-11	95124-07		* LONGERON ASSEMBLY - Lower cockpit, forward, right	1	
	95124-08		* LONGERON ASSEMBLY - Lower cockpit, forward, left	1	
-12	62679-00		* BRACKET ASSEMBLY - Tunnel, forward	2	
	62679-01		* BRACKET ASSEMBLY - Tunnel, rear	1	
-13	95599-02		* CHANNEL - Tunnel, left	1	
	95599-03		* CHANNEL - Tunnel, right	1	
-14	95554-00	A,B	* BRACKET - Tunnel	1	
-15	95914-00		* BRACKET ASSEMBLY - Tunnel	1	
-16	96877-00		* LINK - Seat belt attachment, outboard, left	1	
	96877-01		* LINK - Seat belt attachment, outboard, right	1	
-17	96878-00		* LINK - Seat belt attachment, inboard, left	1	
	96878-01		* LINK - Seat belt attachment, inboard, right	1	
-18	62607-00		* PLATE - Tunnel, side	2	
-19	62608-00		* DOUBLER - Tunnel, side	2	
-20	39545-02		* INTERCOSTAL - Lower forward, left	1	
	39545-03		* INTERCOSTAL - Lower forward, right	1	
-21	96282-00		* SUPPORT - Cable clamp	2	
-22	39559-02		* DOUBLER - Forward cockpit, left	1	
	39559-03		* DOUBLER - Forward cockpit, right	1	
-23	95666-01		* BRACKET - Aileron pulley assembly, left	1	
	95666-00		* BRACKET - Aileron pulley assembly, right	1	
-24	95564-00		* PLATE ASSEMBLY - Tunnel	1	
-25	95406-00		* BRACKET ASSEMBLY - Pulley, rudder trim	1	
-26	62606-00		* STIFFENER - Tunnel, side	2	
-27	39531-02		* PANEL - Lower cockpit, left	1	
	39531-03		* PANEL - Lower cockpit, right	1	
-28	78130-00		* SUPPORT ASSEMBLY - Fuel selector cable, forward	1	
-29	65656-00		* ANGLE - Left	1	
	65656-01		* ANGLE - Right	1	
-30	96968-00		* SUPPORT ASSEMBLY - Fuel drain	1	
-31	68537-00		* ANGLE	2	
-32	95161-00		* FRAME ASSEMBLY - Sta. 73	1	
-33	96890-02		* HAT ASSEMBLY - Seat belt attachment, left	1	
	96890-03		* HAT ASSEMBLY - Seat belt attachment, right	1	
-34	96041-00		* ANGLE - Lever, fuel selector bracket	2	
-35	68508-02		* LONGERON - Lower cockpit, forward, left	1	
	68508-03		* LONGERON - Lower cockpit, forward, right	1	
-36	68538-00		* ANGLE - Floor	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
12-37	68509-04		* ANGLE - Lower cockpit, forward, left	1	
	68509-05		* ANGLE - Lower cockpit, forward, right	1	
-38	95734-07		* SPAR BOX ASSEMBLY	1	
-39	95936-00		* * BRACKET - Flap return spring	1	
-40	95733-02		* * CAP - Lower spar	1	
-41	95732-00		* * CAP - Upper spar	1	
-42	96339-04		* * CHANNEL - Frame, aft, left	1	
	96339-03		* * CHANNEL - Frame, aft, right	1	
-43	95825-02		* * WEB - Main spar box, forward	1	
-44	95826-02		* * WEB - Main spar box, aft	1	
-45	96330-00		* * CHANNEL - Spar box, left	1	
	62545-04		* * CHANNEL - Spar box, right	1	
-46	68510-00		* SUPPORT ASSEMBLY - Flap torque tube, left	1	
	68510-01		* SUPPORT ASSEMBLY - Flap torque tube, right	1	
-47	62421-00		* * FITTING - Flap, left	1	
	62421-01		* * FITTING - Flap, right	1	
-48	65126-01		* STIFFENER - Lower cockpit, left	1	
	65126-00		* STIFFENER - Lower cockpit, right	1	
-49	36565-03		* DOUBLER ASSEMBLY - Transponder antenna access	1	
-50	36565-02		* PLATE - Transponder antenna access	1	
-51	96186-00		* BRACKET - Shaft support	1	
-52	62763-00		* SUPPORT - Torque shaft	2	
-53	96485-00		* BRACKET - Channel mounting, left	1	
	96485-01		* BRACKET - Channel mounting, right	1	
-54	96486-00		* ANGLE - Channel mounting, left	1	
	96486-01		* ANGLE - Channel mounting, right	1	
-55	39535-02		* ZEE - Hat stiffener, left	1	
	39535-03		* ZEE - Hat stiffener, right	1	
-56	39585-02		* CHANNEL - Lower cockpit, right	1	
-57	78131-00		* SUPPORT ASSEMBLY - Fuel selector cable, aft	1	
-58	96684-00		FLOORBOARD	2	
-59	96334-00		GUSSET - Sta. 108, left	1	
	96334-01		GUSSET - Sta. 108, right	1	
-60	96333-00		GUSSET - Floor support, left	1	
	96333-01		GUSSET - Floor support, right	1	
-61	78582-00		BRACKET ASSEMBLY - Rudder stop, left	1	
	78582-01		BRACKET ASSEMBLY - Rudder stop, right	1	
-62	68503-00		FAIRING - Lower cockpit, left	1	
	68503-01		FAIRING - Lower cockpit, right	1	
-63	96700-04		FLOORBOARD ASSEMBLY - Lower cockpit, forward, left	1	
	96700-05		FLOORBOARD ASSEMBLY - Lower cockpit, forward, right	1	
-64	95740-03		COVER ASSEMBLY - Nose cone	1	
-65	78547-00		* CAP - Nose cone cover	1	
-66	96896-00		LINK - Seat belt attachment	2	
-67	68645-02		DOUBLER - Skin, lower cockpit, left	1	
	68645-00		DOUBLER - Skin, lower cockpit, right	1	
-68	96887-00		LINK - Seat belt attachment	2	
-69	96489-03		CHANNEL ASSEMBLY - Pulley mounting	1	34-8133002 thru 34-8433086
	96489-04		CHANNEL ASSEMBLY - Pulley mounting	1	34-8533001 and up
-70	68506-00		FAIRING - Lower cockpit, center	2	
-71	95555-00	B	FITTING - Nose gear mount	1	
-72	87246-02		SKIN - Lower cockpit, left	1	
	87246-03		SKIN - Lower cockpit, right	1	
-73	39432-02		GUSSET - Lower cockpit, left	1	
	39432-03		GUSSET - Lower cockpit, right	1	
-74	39577-02		LONGERON - Lower cockpit, left	1	
-75	39578-02		WEB ASSEMBLY - Lower cockpit, left	1	
-76	39554-02		CHANNEL - Lower cockpit, right	1	
-77	39579-02		INTERCOSTAL - Lower cockpit, left	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
12-78	39525-02		CHANNEL - Lower cockpit, left	1	
	39525-03		CHANNEL - Lower cockpit, right	1	
-79	96884-00		BRACKET ASSEMBLY - Seat belt attachment, left	1	
	96884-01		BRACKET ASSEMBLY - Seat belt attachment, right	1	

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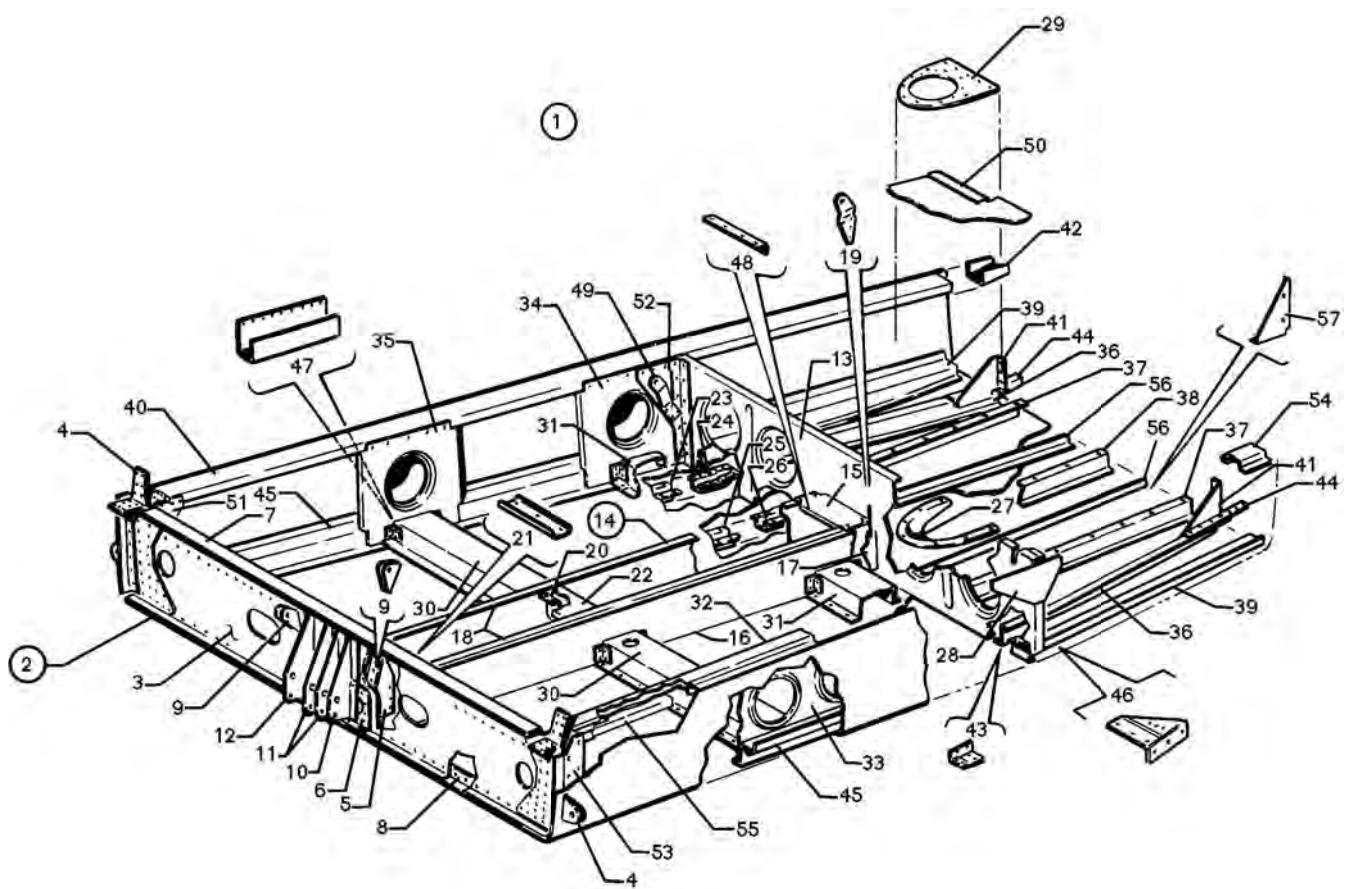


Figure 13. Fuselage Lower Aft Cockpit Assembly

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CODE EXPLANATIONS FOR FIGURE 13

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
13-1	39530-02		COCKPIT ASSEMBLY - Lower Aft	1	34-8133001 thru 34-8633031; 3433001 thru 3433172
	39530-04		COCKPIT ASSEMBLY - Lower Aft	1	3448001 thru 3448037
	39530-05		COCKPIT ASSEMBLY - Lower Aft	1	3448038 and up
-2	68615-04		* FRAME ASSEMBLY - Lower, Sta. 128	1	
-3	68616-03		* * WEB - Sta. 128	1	
-4	68621-02		* * FITTING ASSEMBLY - Wing attachment, left	1	
	68621-03		* * FITTING ASSEMBLY - Wing attachment, right	1	
-5	68619-00		* * GUSSET - Left, Sta. 128	1	
	68619-01		* * GUSSET - Right, Sta. 128	1	
-6	62566-02		* * DOUBLER - Forward, rear seat support	1	
-7	68617-02		* * STIFFENER - Frame, Sta. 128	1	
-8	68618-00		* * ANGLE - Frame, Sta. 128	1	
-9	96880-00		* * FITTING - Seat belt attachment	2	
-10	62563-06		* * BRACKET - Sta. 128	1	
-11	62563-07		* * BRACKET - Sta. 128	2	
-12	62563-05		* * BRACKET - Sta. 128	1	
-13	68623-05		* FRAME ASSEMBLY - Lower, Sta. 168	1	
-14	95800-04		* TUNNEL ASSEMBLY - Sta. 128 to Sta. 168	1	
-15	78322-00		* COVER - Aft tunnel	1	
-16	68608-02		* ANGLE - Aft tunnel wall, left	1	
	68608-03		* ANGLE - Aft tunnel wall, right	1	
-17	68625-02		* ANGLE - Lower cockpit, aft, left	1	
	68625-03		* ANGLE - Lower cockpit, aft, right	1	
-18	68647-00		* ANGLE ASSEMBLY - Tunnel side, left	1	
	68647-01		* ANGLE ASSEMBLY - Tunnel side, right	1	
-19	96885-00		* LINK - Seat belt attachment, left	1	
	96885-01		* LINK - Seat belt attachment, right	1	
-20	96314-00		* FAIRLEAD ASSEMBLY - Rudder trim cable	1	
-21	96188-00		* CHANNEL - Tunnel top	1	
-22	68656-00		* CHANNEL - Tunnel top	1	
-23	68609-04		* HAT ASSEMBLY - Lower cockpit, aft, outboard, left	1	
	68609-05		* HAT ASSEMBLY - Lower cockpit, aft, outboard, right	1	
-24	62554-00		* * FAIRING	1	
-25	68612-00		* HAT ASSEMBLY - Lower cockpit, aft, inboard	2	
-26	62554-00		* * FAIRING	1	
-27	66965-00		* SCOOP - Cabin air	1	
-28	68975-00		* GUSSET - Cargo door jamb	1	
-29	65556-00		* DOUBLER - Cabin exhaust scoop (with 4" dia. hole)	1	
	65556-02		* DOUBLER - Cabin exhaust scoop (without 4" dia. hole)	1	
-30	79583-02		* HAT ASSEMBLY - Seat support, left	1	
	79583-03		* HAT ASSEMBLY - Seat support, right	1	
-31	79747-00		* HAT ASSEMBLY - Seat support, left	1	
	79747-01		* HAT ASSEMBLY - Seat support, right	1	
-32	68604-04		* JAMB - Door	1	
-33	68607-03		* WEB ASSEMBLY - Left	1	
-34	68649-03		* WEB ASSEMBLY - Right	1	
-35	68655-02		* WEB - Right	1	
-36	68641-00		* STIFFENER - Left	1	
	68641-01		* STIFFENER - Right	1	
-37	68632-00		* ZEE ASSEMBLY - Baggage floor, left	1	
	68632-01		* ZEE ASSEMBLY - Baggage floor, right	1	
-38	68632-05		* ZEE ASSEMBLY - Baggage floor, center	1	
-39	68606-00		* CHANNEL - Left	1	
	68606-01		* CHANNEL - Right	1	
-40	68603-00		* LONGERON ASSEMBLY - Lower cockpit, aft, left	1	
	68657-00		* LONGERON ASSEMBLY - Lower cockpit, aft, right	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
13-41	65119-00		* GUSSET - Baggage compartment, aft, left	1	
	65119-01		* GUSSET - Baggage compartment, aft, right	1	
-42	68634-00		* CHANNEL - Splice, left	1	
	68634-01		* CHANNEL - Splice, right	1	
-43	68643-00		* ANGLE - Lower cockpit, aft, left	1	
	68643-01		* ANGLE - Lower cockpit, aft, right	1	
-44	62532-00		* ANGLE - Stringer splice, Sta. 156, left	1	
	62532-01		* ANGLE - Stringer splice, Sta. 156, right	1	
-45	68605-00		* CHANNEL - Lower cockpit, aft, left	1	
	68605-01		* CHANNEL - Lower cockpit, aft, right	1	
-46	68642-00		* GUSSET ASSEMBLY - Baggage floor, left	1	
	68642-01		* GUSSET ASSEMBLY - Baggage floor, right	1	
-47	68678-00		* DOUBLER ASSEMBLY - Step	1	
-48	96264-00		* ANGLE ASSEMBLY - Cable guard	1	
-49	96896-02		* LINK - Seat belt attachment	2	
-50	68638-02		* ANGLE - Baggage floor, left	1	
	68638-01		* ANGLE - Baggage floor, right	1	
-51	68639-00		* GUSSET - Right	1	
-52	68640-02		* DOUBLER - Seat belt attachment, left	1	
	68640-03		* DOUBLER - Seat belt attachment, right	1	
-53	68644-00		* ANGLE - Left, Sta. 128	1	
-54	68972-00		* JAMB ASSEMBLY - Cargo door, lower	1	
-55	37655-00		* DOUBLER - Lower cockpit, aft	1	
-56	68637-00		* ANGLE - Left	1	
	68637-01		* ANGLE - Right	1	
-57	78398-00		BRACKET - Combustion heater	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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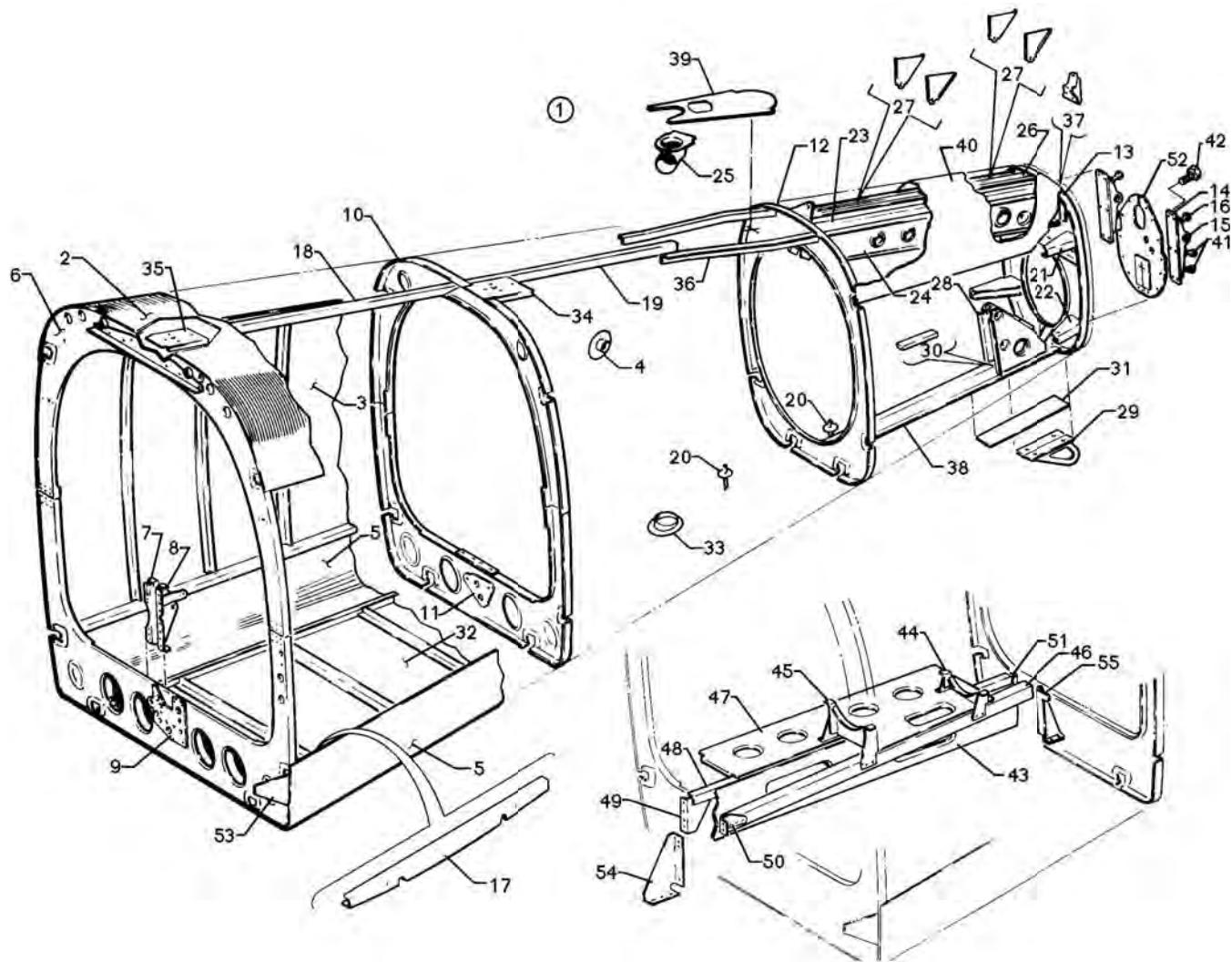


Figure 14. Fuselage Aft Section

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CODE EXPLANATIONS FOR FIGURE 14

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
14-	39530		DRAWING - Fuselage Assembly, Aft Section		
-1	95887-10		FUSELAGE ASSEMBLY - Aft section	1	
-2	95887-12		* SKIN - Top	1	
-3	99470-10		* SKIN ASSEMBLY - Side, left	1	
	99470-08		* SKIN ASSEMBLY - Side, right	1	
-4	78443-00		* COLLAR ASSEMBLY - Air inlet, combustion heater, right	1	
-5	99471-02		* SKIN - Bottom side, left	1	
	99471-06		* SKIN - Bottom side, right	1	
-6	95546-03		* FRAME ASSEMBLY - Sta. 187.84	1	
-7	95944-00		* * BRACKET ASSEMBLY - Stabilator spring	1	
-8	95111-00		* * BRACKET ASSEMBLY - Stabilator spring	1	
-9	95542-00		* * FAIRLEAD - Sta. 187.84	1	
-10	62443-06		* FRAME ASSEMBLY - Sta. 222.43	1	
-11	95594-00		* * FAIRLEAD	1	
-12	62444-04		* FRAME ASSEMBLY - Sta. 259.31	1	
-13	62445-03		* FRAME ASSEMBLY - Sta. 285.83	1	
-14	95980-00		* FITTING ASSEMBLY - Stabilator attachment	2	
-15	452 538		* * BEARING - (PS10020-21-1)	1	
-16	553 266		* * BOLT - (NKN428-3-7)	2	
	404 224		* * NUT - (AN315-3R)	2	
-17	68971-00		* CHANNEL - Cargo door, aft	1	
-18	65114-00		* STRINGER - Fuselage, aft	1	
-19	78612-00		* STRINGER - Fuselage, aft	1	
-20	79290-00		* TUBE ASSEMBLY - Drain	2	
-21	62413-00		* FITTING ASSEMBLY - Top tail cone, left	1	
	62413-01		* FITTING ASSEMBLY - Top tail cone, right	1	
-22	62414-00		* FITTING ASSEMBLY - Bottom tail cone, left	1	
	62414-01		* FITTING ASSEMBLY - Bottom tail cone, right	1	
-23	95939-00		* BRACKET - Pulley, rudder control, inboard, left	1	
	95939-01		* BRACKET - Pulley, rudder control, inboard, right	1	
-24	95940-00		* BRACKET - Pulley, rudder control, outboard, left	1	
	95940-01		* BRACKET - Pulley, rudder control, outboard, right	1	
-25	78609-00		* FITTING ASSEMBLY - Air	1	
-26	62451-02		* HAT ASSEMBLY - Aft fuselage	1	
-27	62452-00		* * BRACKET - Stabilator pulley, left	2	
	62452-01		* * BRACKET - Stabilator pulley, right	2	
-28	95888-00		* BRACKET ASSEMBLY - Aft fuselage	1	
-29	66769-00		* SKID ASSEMBLY - Tail	1	
-30	62471-00		* SPACER - Tail skid	2	
-31	99474-00		* FILLER - Tail skid	1	
-32	99469-08		* SKIN ASSEMBLY - Bottom, center	1	
-33	37736-00		* * SUPPORT ASSEMBLY - Exhaust shroud	1	
-34	99805-03		* DOUBLER - Antenna, aft	1	
-35	99813-02		* DOUBLER - Antenna, forward	1	
-36	78608-02		* STRINGER - Upper skin, left	1	
	78608-03		* STRINGER - Upper skin, right	1	
-37	95799-00		* BRACKET - Rudder sector, left	1	
	95799-01		* BRACKET - Rudder sector, right	1	
-38	62455-02		* HAT ASSEMBLY - Aft fuselage	1	
-39	78607-00		* DOUBLER - Upper skin	1	
-40	95887-06		* DOUBLER - Sta. 256.98 to Sta. 285.36	1	
-41	402 897		* BOLT - (NAS464P3A4)	8	
	690 612		* WASHER - (NAS1149F0363P)	8	
	404 556		* NUT - (MS21045-L3)	8	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
14-42	402 890		* BOLT - (NAS464P3A5) top	4	
	690 612		* WASHER - (NAS1149F0363P)	4	
	404 556		* NUT - (MS21045-L3)	4	
-43	78411-00		WEB - Combustion heater	1	
-44	37163-11		SUPPORT ASSEMBLY - Combustion heater	1	
-45	37163-15		SUPPORT ASSEMBLY - Combustion heater	1	
-46	37163-13		ANGLE - Combustion heater	1	
-47	37163-17		WEB - Combustion heater	1	
-48	37163-02		ANGLE - Combustion heater	1	
-49	78407-00		BRACKET ASSEMBLY - Combustion heater	1	
-50	37163-19		CLIP - Combustion heater	1	
-51	78410-00		BRACKET ASSEMBLY - Combustion heater	1	
-52	65494-02		PLATE ASSEMBLY - Aft fuselage closeout	1	
-53	68991-00		GUSSET - Cargo hatch, lower, aft	1	
-54	78398-00		BRACKET - Combustion heater	1	
-55	78399-00		BRACKET - Combustion heater	1	

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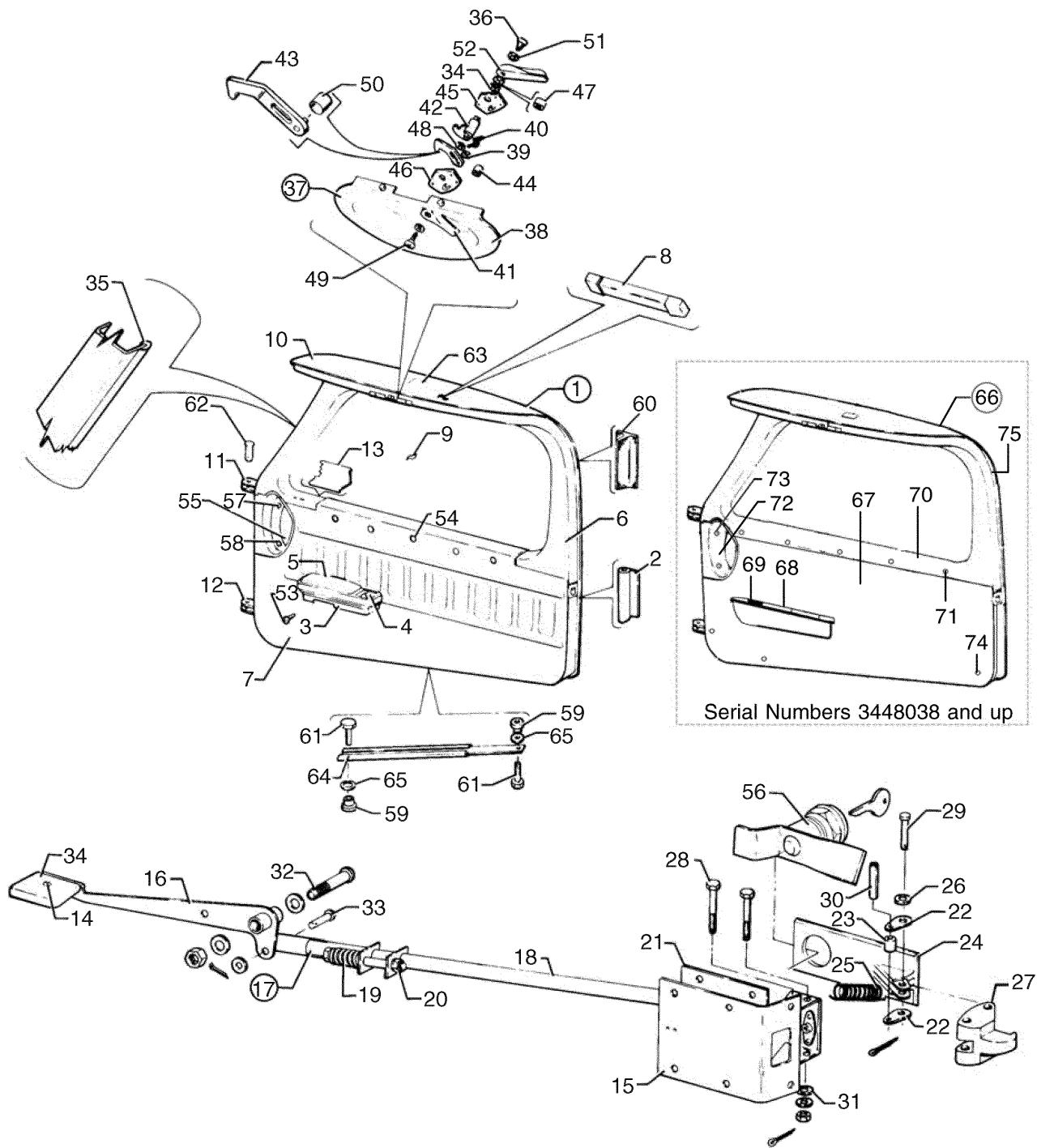


Figure 15. Fuselage Forward Cabin Door

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CODE EXPLANATIONS FOR FIGURE 15

- A - Complete door assembly not available. Order component parts.
- B - When ordering, specify color.
- C - If matching door locks are desired, order Kit 87329-05.
- D - Used if aircraft contains window curtains.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
15-	79546 36722		DRAWING - Doors Installation DRAWING - Door Snubber Installation		
-1	79545-09	A	DOOR ASSEMBLY - Complete (less lock assembly)	1	
-2	189 139		* MOULDING - Cabin door (bulb type)	13'	
-3	66710-17		* HOUSING ASSEMBLY - Armrest	1	
-4	763 003		* * BOX ASSEMBLY - Ash tray (S-25-AR-C)	1	
-5	66710-42		* ARMREST ASSEMBLY - Left	1	
	66710-43		* ARMREST ASSEMBLY - Right	1	
	66710-44		* * PAD - Armrest	1	
-6	79542-18		* COVER - Cabin door upper, white	1	
-7	579 037		* PANEL ASSEMBLY - Cabin door trim, camel/black	1	34-8133001 thru 34-8233215
	579 042		* PANEL ASSEMBLY - Cabin door trim, dark blue (velour)	1	
	579 039		* PANEL ASSEMBLY - Cabin door trim, dark blue (vinyl)	1	34-8133001 thru 34-8233215
	680 116		* PANEL ASSEMBLY - Cabin door trim, light blue (velour)	1	34-8333001 and up
	680 045		* PANEL ASSEMBLY - Cabin door trim, blue (vinyl)	1	34-8333001 and up
	579 040		* PANEL ASSEMBLY - Cabin door trim, firethorn red (velour)	1	
	579 038		* PANEL ASSEMBLY - Cabin door trim, firethorn red (vinyl)	1	34-8133001 thru 34-8233215
	680 044		* PANEL ASSEMBLY - Cabin door trim, red (vinyl)	1	34-8333001 and up
	579 041		* PANEL ASSEMBLY - Cabin door trim, buckskin (velour)	1	34-8133001 thru 34-8233215
	680 046		* PANEL ASSEMBLY - Cabin door trim, light buckskin (vinyl)	1	34-8333001 and up
	579 043		* PANEL ASSEMBLY - Cabin door trim, dark cedar (knit)	1	
	579 079		* PANEL ASSEMBLY - Cabin door trim, dark cedar (velour)	1	34-8233001 and up
	579 077		* PANEL ASSEMBLY - Cabin door trim, dark carmine	1	34-8233001 and up
	579 078		* PANEL ASSEMBLY - Cabin door trim, sandalwood	1	34-8233001 and up
	680 043		* PANEL ASSEMBLY - Cabin door trim, dark saddle	1	34-8333001 and up
-8	464 412		* HANDLE - Door, assist (PS10091-1)	1	
-9	79475-05		* WINDOW - Cabin door (.080 thick) clear	1	
	79475-55		* WINDOW - Cabin door (.080 thick) tinted	1	
	79475-56		* WINDOW - Cabin door (.125 thick) clear	1	
	79475-57		* WINDOW - Cabin door (.125 thick) tinted	1	
-10	79475-048		* DOOR ASSEMBLY - Cabin (less window and lock assembly)	1	
-11	79475-07		* * HINGE - Cabin door, upper	1	
-12	79475-08		* * HINGE - Cabin door, lower	1	
-13	79475-09		* * RETAINER - Window	1	
-14	486 145		* * SCREW - Set (P70FS420-4C) 1/4-20 x 1/4" L.	1	
-15	79515-35		* * COVER - Cabin door	1	
-16	79515-13		* * HANDLE ASSEMBLY - Cabin door	1	
-17	79515-03		* * LATCH ASSEMBLY - Door	1	
-18	79515-05		* * * TUBE ASSEMBLY - Door latch	1	
-19	587 398		* * * * SPRING - Door latch tube (PS10087-2-1)	1	
-20	400 113		* * * * BOLT - (AN4-20)	1	
	690 611		* * * * WASHER - (NAS1149F0463P)	3	
	404 101		* * * * NUT - (AN310-4)	1	
	424 051		* * * * COTTER PIN - (MS24665-132)	1	
-21	79515-07		* * * BOX ASSEMBLY - Door latch	1	
-22	79515-08		* * * LINK - Door latch mechanism	2	
-23	79515-15		* * * BUSHING - Door latch mechanism	1	
-24	79530-02		* * * HANDLE - Door latch mechanism	1	
-25	587 381		* * * SPRING - (E0240-037-1750S)	2	
-26	62833-105		* * * WASHER - Door latch mechanism	1	
-27	79532-02		* * * LATCH - Cabin door	1	
-28	400 665		* * * BOLT - (AN21-31)	2	
	690 640		* * * WASHER - (NAS1149FN632P)	2	
	404 391		* * * NUT - (AN320-1)	2	
	424 041		* * * COTTER PIN - (MS24665-5)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
15-29	424 178		* * * PIN - (MS20392-2C-19)	1	
	424 041		* * * COTTER PIN - (MS24665-5)	1	
-30	480 800		* * * PIN - Spring (MS9048-111)	1	
-31	690 639		* * * WASHER - (NAS1149FN616P)	2	
-32	400 668		* * * BOLT - (AN23-26)	1	
	690 609		* * * WASHER - (NAS1149F0332P)	4	
	404 392		* * * NUT - (AN320-3)	1	
	424 051		* * * COTTER PIN - (MS24665-132)	1	
-33	424 141		* * * PIN - (MS20392-1C-9)	1	
	690 640		* * * WASHER - (NAS1149FN632P)	2	
	424 041		* * * COTTER PIN - (MS24665-5)	1	
-34	79647-02		* * KNOB - Door handle	1	
-35	99997-00		* EXTRUSION - Vinyl	7'	
	147 112		* MOULDING - (100 - 1/16-W-7-AL)	7'	
-36	520 056		* SCREW - (MS51861-45C)	1	
	62833-107		* WASHER - (1.00 O.D.) Teflon	1	
	690 647		* WASHER - (NAS1149C0863R)	1	
-37	36598-02		* LATCH ASSEMBLY - Door, auxiliary	1	
-38	79475-34		* * PAN - Door latch	1	
-39	690 642		* * WASHER - (NAS1149C0432R)	1	
-40	63045-00		* * SPRING - Door latch	1	
-41	36590-02		* * HANDLE - Door, auxiliary	1	
-42	63042-03		* * CAM - Door latch	1	
-43	63036-04		* * HOOK ASSEMBLY - Door latch (with 1/4 O.D. welded stud)	1	
-44	63900-50		* * BUSHING	3	
-45	68179-07		* * PLATE - Door latch	1	
-46	68179-08		* * PLATE - Door latch	1	
-47	63913-76		* * BUSHING	1	
-48	690 647		* * WASHER - (NAS1149C0863R)	1	
-49	520 056		* * SCREW - (MS51861-45C)	1	
	690 619		* * WASHER - (NAS1149F0532P)	1	
	62833-107		* * WASHER - (1.00 O.D.) Teflon	1	
-50	36572-03		* * ROLLER - Door latch (3/8 O.D.)	1	
-51	62833-21		* WASHER - Neoprene	1	
-52	63039-00		* HANDLE - Door auxiliary latch	1	
-53	419 594		* SCREW - (AN530-10R36)	2	
-54	419 939		* SCREW - (4 x 3/4 L. Type "A" Truss)	5	
	581 928		* PLUG - Plastic (207-200201-00-0103)	5	
-55	79542-19		* PAN - Door latch	1	
-56	87329-07	B	LOCK ASSEMBLY - Forward cabin door	1	
-57	69669-117		PLACARD - Door, open	1	
-58	69669-118		PLACARD - Door latch	1	
-59	63020-02		BUSHING - Door holder	2	
-60	36722-04		SEAL - Door snubber (150" long)	1	
-61	400 862		BOLT - (AN23-10A)	2	
-62	424 204		PIN - (MS20392-3C13)	2	
	690 613		WASHER - (NAS1149F0432P)	4	
	424 051		COTTER PIN - (MS24665-132)	2	
-63	87334 02		PLACARD - Door release	1	
-64	95507-05		DOOR HOLDER ASSEMBLY	1	
-65	62833-39		WASHER - Door holder (neoprene)	2	
-66	79545-14	B	DOOR ASSEMBLY - Complete (less lock assembly)	1	3448038 and up
-67	85210-101	B	* PANEL ASSEMBLY - Forward cabin door, lower	1	3448038 and up
-68	85210-75		* * ARMREST ASSEMBLY - Forward cabin door	1	3448038 and up
-69	89548-14		* * ASHTRAY	1	3448038 and up
	89554-03		* * LINER - Ashtray	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
15-70	85210-90		* PANEL ASSEMBLY - Forward cabin door, upper	1	3448038 and up
	460 965		* * FLEX TRIM	AR	3448038 and up
-71	419 939		* SCREW	5	3448038 and up
	581 928		* PLUG	5	3448038 and up
-72	85210-155		* PAN - Forward cabin door	1	3448038 and up
-73	416 778		* SCREW - (MS35191-270)	2	3448038 and up
	494 002		* WASHER - (PS10016-10)	2	3448038 and up
-74	455 002		* PUSH FASTENER	3	3448038 and up
-75	79545-05		* SEAL	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

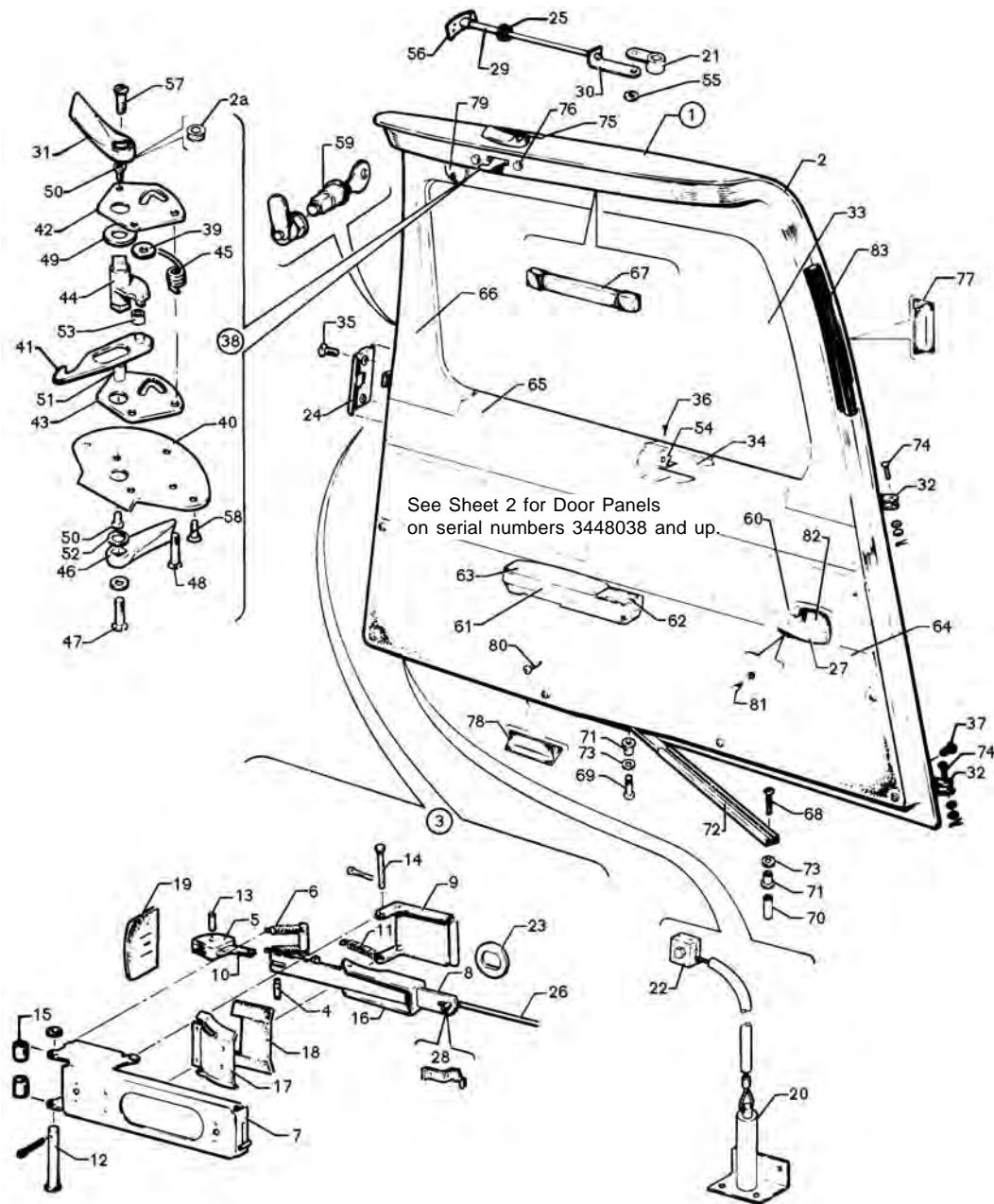
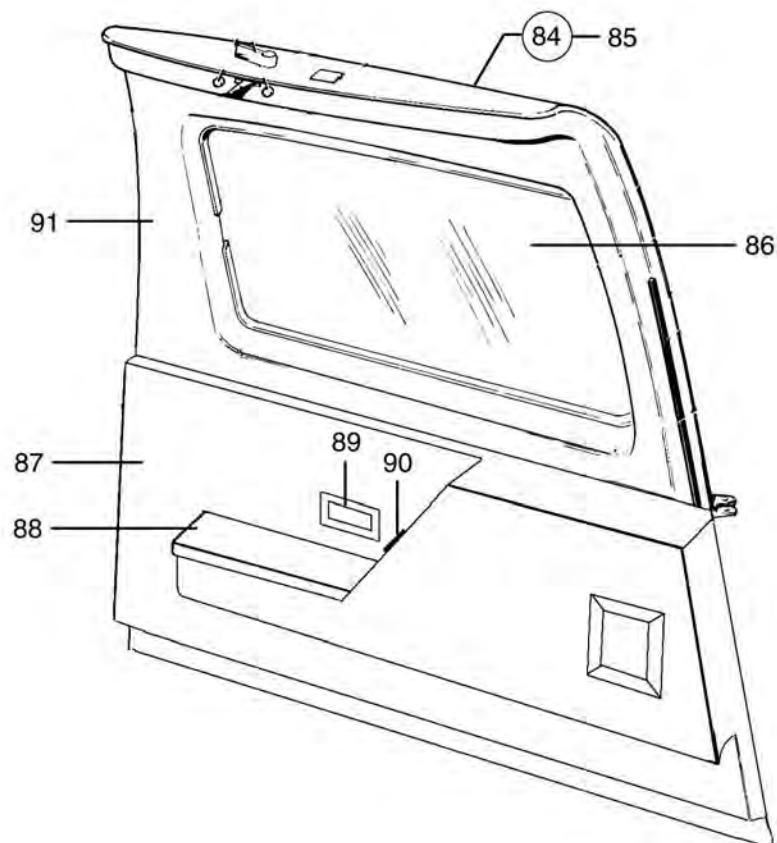


Figure 16. Fuselage Aft Cabin Door
(Sheet 1 of 2)

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SERIAL NUMBERS 3448038 AND UP

Figure 16. Fuselage Aft Cabin Door
(Sheet 2 of 2)

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**PIPER AIRCRAFT
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CODE EXPLANATIONS FOR FIGURE 16

- A - When ordering, specify clear or tinted window.
- B - If matching door locks are desired, order Kit 87329-05.
- C - Used if window curtain is not installed.
- D - Used if window curtain is installed.
- E - Door assembly includes auxiliary latch assembly. Lock assembly, armrest, and trim panel are not included.
- F - When ordering, specify color.
- G - For location of grommet, see Index Number 2a on Sheet 1.
- H - See illustration on Sheet 2 for serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
16-	79546 36722		DRAWING - Doors Installation DRAWING - Door Snubber Installation		
-1	96981-10	A,E,H	DOOR ASSEMBLY - Cabin, aft	1	
-2	96995-06	H	* DOOR ASSEMBLY - Cabin aft	1	
-2a	434 138		* * GROMMET - (MS35489-17)	1	
-3	68188-00		* LATCH ASSEMBLY - Door, side	1	
-4	14627-03		* * PIN - Door latch	1	
-5	69224-00		* * TONGUE ASSEMBLY - Door latch	1	
-6	14635-02		* * SPRING	2	
-7	79434-00		* * HOUSING ASSEMBLY - Door latch	1	
-8	66654-00		* * PLATE ASSEMBLY	1	
-9	79594-00		* * PLATE	1	
-10	81262-68		* * LINK	1	
-11	83302-43		* * SPRING	1	
-12	424 163 690 640 424 051		* * PIN - (MS20392-1C53) * * WASHER - (NAS1149FN632P) * * COTTER PIN - (MS24665-132)	1	
-13	681 145		* * ROLL PIN - (MS16562-34)	1	
-14	424 162 690 640 424 051		* * PIN - (MS20392-1C49) * * WASHER - (NAS1149FN632P) * * COTTER PIN - (MS24665-132)	1	
-15	14843-90		* * BUSHING	2	
-16	66641-00		* * PLATE - Door latch stop	1	
-17	21843-00		* * PLATE - Seal support	1	
-18	21844-00		* * SEAL	1	
-19	21478-00		* * SEAL	1	
-20	96863-06		* ACTUATOR ASSEMBLY - Door latch, lower	1	
-21	96999-00		* ARM ASSEMBLY - Aft cabin door	1	
-22	96864-00		* CLAMP - Lower door latch	2	
-23	21176-00		* SPACER - Door lock	1	
-24	68187-00		* PLATE - Trim, latch	1	
-25	404 224		* NUT - Check (AN315-3R)	1	
-26	99783-00		* ROD - Door latch	1	
-27	464 142		* HANDLE - Door, left	1	
-28	587 221		* SPRING - Pull rod	1	
-29	96868-00		* PIN - Upper door latch	1	
-30	96984-00		* ROD ASSEMBLY - Door latch, aft	1	
-31	63039-00		* HANDLE - Door latch, auxiliary, outside	1	
-32	68174-00		* HINGE - Aft cabin door	2	
-33	99069-00 99069-03 99069-02 99069-04	H	* WINDOW - Aft cabin door (.080 thick), clear * WINDOW - Aft cabin door (.125 thick), clear * WINDOW - Aft cabin door (.080 thick), tinted * WINDOW - Aft cabin door (.125 thick), tinted	1 1 1 1	
-34	99070-00	H	* RETAINER - Window	1	
-35	414 515 477 640		* SCREW - (MS24693-S48) * NUT - (PS10062-5-3)	2 2	
-36	419 933		* SCREW - (4 x 1/2 Type "A")	16	
-37	415 533 408 105		* SCREW - (MS35206-243) * WASHER - Lock (MS35335-31)	12 12	
-38	96993-02		* LATCH ASSEMBLY - Aft cabin door, auxiliary	1	
-39	690 613		* * WASHER - (NAS1149F0432P)	1	
-40	68186-02		* * PAN - Door latch	1	
-41	68176-03		* * HOOK ASSEMBLY -Door latch (with 1/4 O.D. welded stud)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
16-42	68179-06		* * PLATE - Door latch	1	
-43	68179-05		* * PLATE - Door latch	1	
-44	68178-03		* * CAM - Door latch	1	
-45	63045-00		* * SPRING - Door latch	1	
-46	36590-02		* * HANDLE - Door latch, auxiliary	1	
-47	520 056		* * SCREW - Door handle (MS51861-45C)	1	
	690 619		* * WASHER - Door handle (NAS1149F0532P)	1	
-48	414 769		* * SCREW - (MS24693-S53)	2	
	404 529		* * NUT - (MS21042-08)	2	
-49	690 631		* * WASHER - (NAS1149F0863P)	1	
-50	414 515		* * SCREW - Lower (MS24693-S48)	1	
	414 777		* * SCREW - Upper (MS24693-S47)	1	
-51	96996-00		* * SPACER - Threaded	1	
-52	62833-107		* * WASHER - Teflon	1	
-53	36572-03		* * ROLLER - Door latch (3/8 O.D.)	1	
-54	DELETED				
-55	484 830		* RING - (5115-25ZD)	1	
-56	96991-00		* GUIDE ASSEMBLY - Aft door top latch	1	
-57	520 056		* SCREW - (MS51861-45C)	1	
	62833-101		* WASHER	1	
-58	414 515		* SCREW - (MS24693-S48)	3	
-59	87329-11	B	LOCK ASSEMBLY - Aft cabin door	1	
-60	459 441		ESCUOTCHEON	1	
-61	66710-16	H	HOUSING ASSEMBLY - Armrest	1	
-62	763 003	H	* BOX ASSEMBLY - Ash tray (S-25-ARC)	1	
-63	66710-42	H	ARMREST ASSEMBLY - Left	1	
	66710-43	H	ARMREST ASSEMBLY - Right	1	
	66710-44	H	* PAD - Armrest	1	
-64	579 016	H	PANEL ASSEMBLY - Door trim, camel/black	1	34-8133001 thru 34-8233215
	579 021	H	PANEL ASSEMBLY - Door trim, dark blue (velour)	1	
	579 018	H	PANEL ASSEMBLY - Door trim, dark blue (vinyl)	1	34-8133001 thru 34-8233215
	680 111	H	PANEL ASSEMBLY - Door trim, light blue (velour)	1	34-8333001 and up
	680 022	H	PANEL ASSEMBLY - Door trim, blue (vinyl)	1	34-8333001 and up
	579 019	H	PANEL ASSEMBLY - Door trim, firethorn red (velour)	1	
	579 017	H	PANEL ASSEMBLY - Door trim, firethorn red (vinyl)	1	34-8133001 thru 34-8233215
	680 021	H	PANEL ASSEMBLY - Door trim, red (vinyl)	1	34-8333001 and up
	579 020	H	PANEL ASSEMBLY - Door trim, buckskin (velour)	1	34-8133001 thru 34-8233215
	680 023	H	PANEL ASSEMBLY - Door trim, light buckskin (vinyl)	1	34-8333001 and up
	579 022	H	PANEL ASSEMBLY - Door trim, dark cedar (knit)	1	
	579 064	H	PANEL ASSEMBLY - Door trim, dark cedar (velour)	1	34-8233001 and up
	579 062	H	PANEL ASSEMBLY - Door trim, dark carmine (velour)	1	34-8233001 and up
	579 063	H	PANEL ASSEMBLY - Door trim, sandalwood (fabric)	1	34-8233001 and up
	680 020	H	PANEL ASSEMBLY - Door trim, dark saddle (fabric)	1	34-8333001 and up
-65	485 030	D	RIVET - Nylon (201-121031-00-0103)	3	
-66	78085-17	C	COVER - Window trim, white	1	
	78085-18	D	COVER - Window trim, white	1	
-67	464 412		HANDLE - Door, assist (PS10091-1)	1	
-68	400 870		BOLT - (AN23-18A)	1	
-69	400 669		BOLT - (AN23-9A)	1	
-70	63900-25		BUSHING	1	
-71	63020-02		BUSHING	2	
-72	65727-00		HOLDER ASSEMBLY - Door	1	
-73	62833-39		WASHER - Neoprene	2	
-74	424 204		PIN - (MS20392-3C13)	2	
	690 613		WASHER - (NAS1149F0432P)	4	
	424 051		COTTER PIN - (MS24665-132)	2	
-75	87335-02		PLACARD - Door release	1	
-76	453 856		BUMPER - Door, white (SJ-5003)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
16-77	36722-08		SEAL - Door snubber (100" long)	1	
-78	36722-09		SEAL - Door snubber bottom (60" long)	1	
-79	690 819		PLUG	1	
-80	419 594		SCREW - (AN530-10R36)	2	
-81	486 160		SCREW - (N00-014-2161)	1	
	494 141		WASHER - (N00-012-1131)	1	
-82	581 489		PLATE - Trim, black	1	
-83	19063-02		MOLDING - Cabin door (quarter-round type)	13 ¹	
-84	78085-21	F	DOOR ASSEMBLY - Aft cabin, complete	1	
-85	96981-11		* DOOR ASSEMBLY - Aft cabin	1	3448038 and up
	96995-09		** DOOR ASSEMBLY - Aft cabin	1	3448038 and up
	434 138	G	*** GROMMET - (MS35489-17)	1	3448038 and up
-86	99069-04		** WINDOW - Aft cabin door (.125 thick), tinted	1	3448038 and up
	99070-00		** RETAINER - Window	1	3448038 and up
-87	85210-71	F	* PANEL ASSEMBLY - Aft cabin door, lower	1	3448038 and up
-88	85210-110		** ARMREST ASSEMBLY	1	3448038 and up
-89	584 402		** RECEPTACLE - Ashtray	1	3448038 and up
-90	85210-06		** SWITCH ASSEMBLY - Light	1	3448038 and up
	89908-02		*** SWITCH ASSEMBLY	1	3448038 and up
	69669-200		*** PLACARD	1	3448038 and up
-91	85210-114		* PANEL ASSEMBLY - Aft cabin door, upper	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

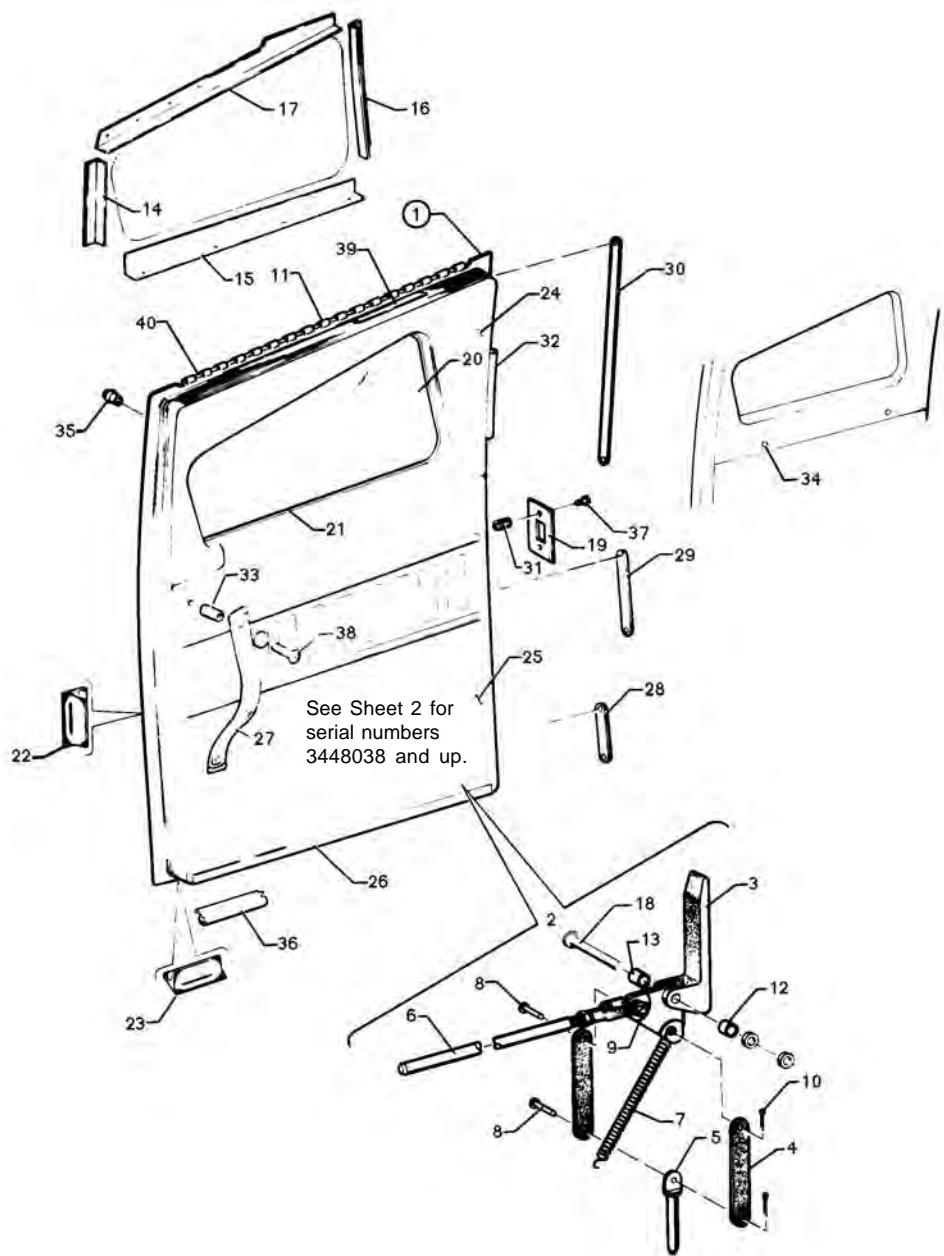
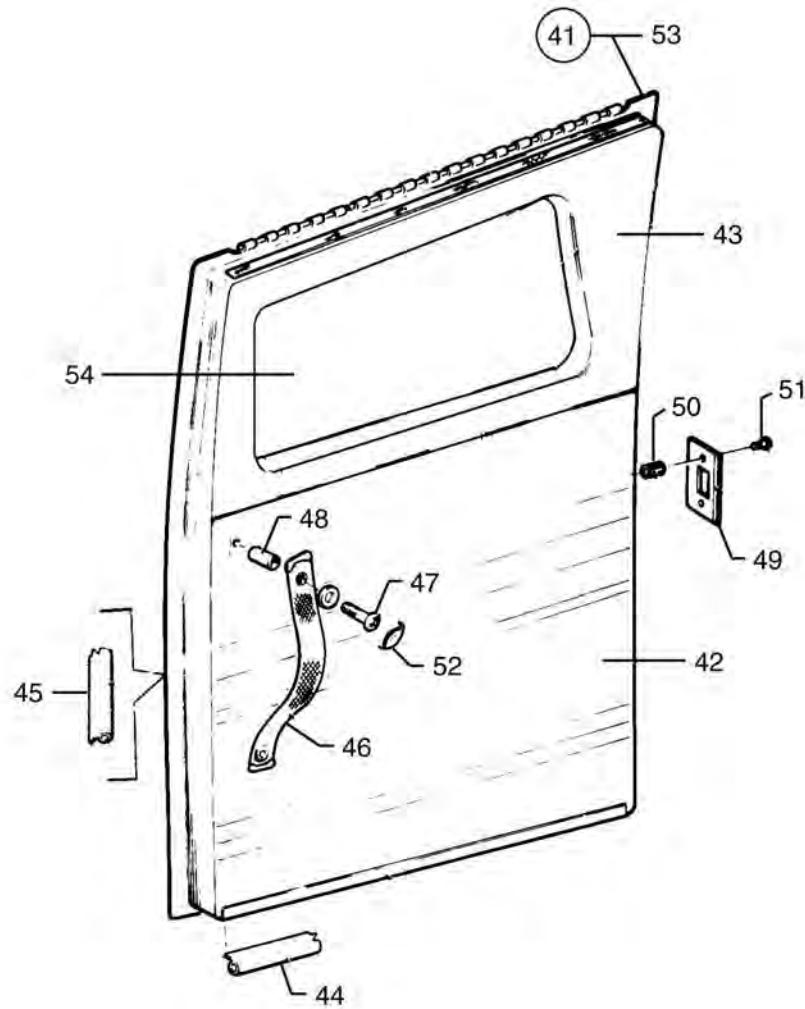


Figure 17. Fuselage Aft Cargo Door
(Sheet 1 of 2)

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**



SERIAL NUMBERS 3448038 AND UP

Figure 17. Fuselage Aft Cargo Door
(Sheet 2 of 2)

Revised: June 10, 2008

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 17

- A - Used if window curtains are not installed.
- B - Used if window curtains are installed.
- C - See illustration on Sheet 2 for serial numbers 3448038 and up.
- D - Includes Latch Assembly, p/n 68976-00, as listed in Index Number 2.

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
17-	79546 36722		DRAWING - Doors Installation DRAWING - Door Snubber Installation		
-1	69858-03	C	DOOR ASSEMBLY - Cargo (less window)	1	
-2	68976-00		* LATCH ASSEMBLY - Cargo door	1	
-3	69112-00		* * HANDLE - Cargo door latch	1	
-4	68980-00		* * LINK - Cargo door latch	2	
-5	68978-00		* * PIN - Cargo door latch	1	
-6	68981-00		* * PIN ASSEMBLY - Cargo door latch	1	
-7	68963-00		* * SPRING - Cargo door	1	
-8	424 172		* * PIN - (MS20392-2C9)	2	
-9	424 176		* * PIN - (MS20392-2C15)	1	
-10	424 095		* * COTTER PIN - (MS24665-151)	2	
-11	68964-00		* HINGE HALF - Cargo door	1	
-12	63900-81		* BUSHING - Cargo door	1	
-13	63900-82		* BUSHING - Cargo door	1	
-14	39740-13	C	* RETAINER - Rear, cargo door	1	
-15	69714-01	C	* RETAINER - Bottom, cargo door window	1	
-16	39740-12	C	* RETAINER - Front, cargo door	1	
-17	39740-14	C	* RETAINER - Top, cargo door	1	
-18	411 540		* SCREW - (MS35207-271)	1	
	690 612		* WASHER - (NAS1149F0363P)	1	
	404 526		* NUT - (MS21042-3)	1	
-19	63293-02	C	PLATE - Door latch striker	1	
-20	69706-00	C	WINDOW - Cargo door, clear (.080 thick)	1	
	69706-02	C	WINDOW - Cargo door, tinted (.080 thick)	1	
	69706-03	C	WINDOW - Cargo door, clear (.125 thick)	1	
	69706-04	C	WINDOW - Cargo door, tinted (.125 thick)	1	
-21	189 382		EXTRUSION - Door cover, upper (200-1/16-W-7)	39"	
-22	36722-11	C	SEAL - Door snubber, aft (29" long)	1	
-23	36722-09		SEAL - Door snubber, bottom (60" long)	1	
-24	69859-10	A	COVER ASSEMBLY - Upper, cargo door	1	
	69859-11	B	COVER ASSEMBLY - Upper, cargo door	1	
-25	579 002	C	PANEL ASSEMBLY - Cargo door, camel/black	1	34-8133001 thru 34-8233215
	579 003	C	PANEL ASSEMBLY - Cargo door, firethorn red (vinyl)	1	34-8133001 thru 34-8233215
	579 005	C	PANEL ASSEMBLY - Cargo door, firethorn red (velour)	1	
	680 009	C	PANEL ASSEMBLY - Cargo door, red (vinyl)	1	34-8333001 and up
	579 004	C	PANEL ASSEMBLY - Cargo door, dark blue (vinyl)	1	34-8133001 thru 34-8233215
	579 007	C	PANEL ASSEMBLY - Cargo door, dark blue (velour)	1	
	680 108	C	PANEL ASSEMBLY - Cargo door, light blue (velour)	1	34-8333001 and up
	680 010	C	PANEL ASSEMBLY - Cargo door, blue (vinyl)	1	34-8333001 and up
	579 006	C	PANEL ASSEMBLY - Cargo door, buckskin (velour)	1	34-8133001 thru 34-8233215
	680 011	C	PANEL ASSEMBLY - Cargo door, light buckskin (vinyl)	1	34-8333001 and up
	579 008	C	PANEL ASSEMBLY - Cargo door, dark cedar (knit)	1	
	579 055	C	PANEL ASSEMBLY - Cargo door, dark cedar (velour)	1	34-8233001 and up
	579 053	C	PANEL ASSEMBLY - Cargo door, dark carmine (velour)	1	34-8233001 and up
	579 054	C	PANEL ASSEMBLY - Cargo door, sandalwood (fabric)	1	34-8233001 and up
	680 008	C	PANEL ASSEMBLY - Cargo door, dark saddle (fabric)	1	34-8333001 and up
-26	68547-04		RETAINER - Cargo door, lower	1	
-27	65440-07	C	STRAP ASSEMBLY - Cargo door, white	1	
-28	63142-28		TRIM STRIP - Cargo door, lower	1	
-29	63142-29		TRIM STRIP - Cargo door, middle	1	
-30	63142-30		TRIM STRIP - Cargo door, upper	1	
-31	63257-00	C	BUSHING - Striker plate	2	
-32	68999-08		WINDLACING - Cargo door	1	
-33	63900-136	C	BUSHING - Cargo door (.40" long)	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
17-34	419 933		SCREW - (4 x 1/2 L. Type "A" Truss)	2	
	581 928		PLUG - Plastic (207-200201-00-0103)	2	
-35	603 347		RIVNUT - (MS27130A13K)	1	
-36	19063-02	C	MOULDING - Cargo door (quarter-round type)	2'	
-37	415 539	C	SCREW - (MS35206-249)	2	
-38	415 539	C	SCREW - (MS35206-249)	1	
	690 612	C	WASHER - (NAS1149F0363P)	1	
-39	65692-02		SEAL - Cargo door	1	
	35692-04		SEAL - Cargo door	1	3448038 and up
-40	63744-10		PIN - Hinge, cargo door	1	
-41	69859-14		DOOR ASSEMBLY - Cargo, complete	1	3448038 and up
-42	85210-87		* PANEL ASSEMBLY - Cargo door, lower	1	3448038 and up
-43	85210-99		* PANEL ASSEMBLY - Cargo door, upper	1	3448038 and up
-44	69859-04		* MOULDING	1	3448038 and up
-45	69859-05		* MOULDING	1	3448038 and up
-46	83365-02		* STRAP	1	3448038 and up
-47	415 539		* SCREW - (MS35206-249)	1	3448038 and up
	690 612		* WASHER - (NAS1149F0363P)	1	3448038 and up
-48	37511-26		* BUSHING	1	3448038 and up
-49	63293-02		* PLATE - Door latch striker	1	3448038 and up
-50	63257-00		* BUSHING	2	3448038 and up
-51	410 042		* SCREW - (MS24694-S54)	2	3448038 and up
-52	655 100		* COVER - Screw (APPOSC25001M)	1	3448038 and up
	452 104		* BASE - Screw cover (APPOSB250P)	1	3448038 and up
-53	69858-04	D	* DOOR ASSEMBLY - Cargo	1	3448038 and up
-54	85294-02		** WINDOW - Cargo door, tinted (.125 thick)	1	3448038 and up
	85194-02		** RETAINER - Bottom, cargo door window	1	3448038 and up
	85194-03		** RETAINER - Top, cargo door window	1	3448038 and up
	85194-04		** RETAINER - Front, cargo door window	1	3448038 and up
	85194-05		** RETAINER - Rear, cargo door window	1	3448038 and up

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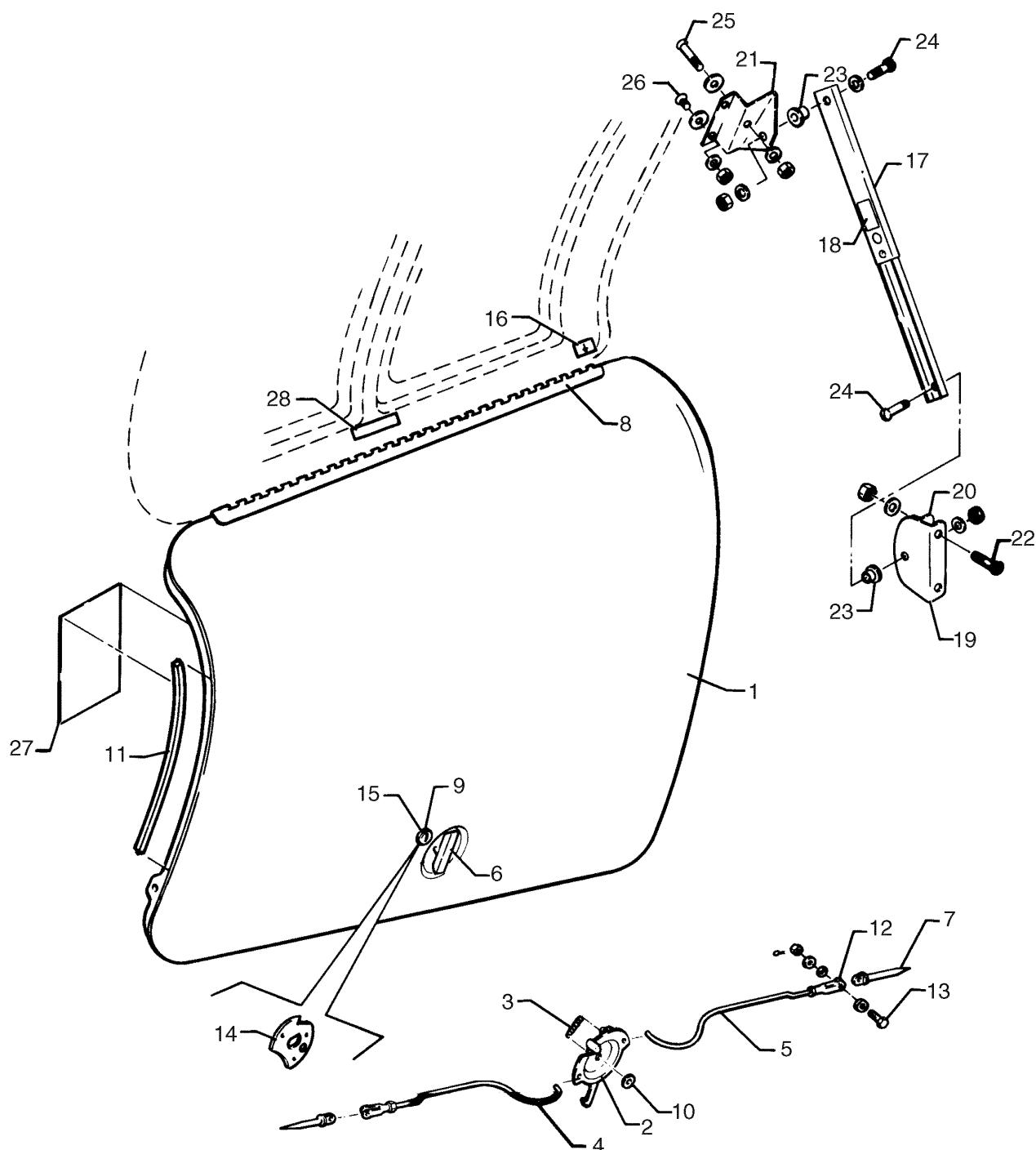


Figure 18. Fuselage Forward Baggage Door Assembly

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CODE EXPLANATIONS FOR FIGURE 18

A - If matching door locks are desired, order Kit 87329-05.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
18-	96917 37665		DRAWING - Forward Baggage Door Assembly (Complete) DRAWING - Baggage Door Holder Installation		
-1	96917-00		DOOR ASSEMBLY - Forward baggage (complete) (less lock assembly)	1	
-2	96943-00		* LATCH ASSEMBLY - Door	1	
-3	96934-00		* * SPRING - Door latch	1	
-4	96937-03		* ROD ASSEMBLY - Door latch, front	1	
-5	96938-02		* ROD - Door latch, rear	1	
-6	96939-04		* HANDLE ASSEMBLY - Door latch	1	
-7	96935-00		* PIN - Door latch	2	
-8	95744-02		* HINGE HALF - Door	1	
-9	21176-00		* SPACER - Door lock	1	
-10	62833-80		* WASHER - Nylon	1	
-11	189 139		* MOULDING - Baggage door (bulb type)	7	
-12	554 757		* CLEVIS - Rod end (MS35812-1)	2	
-13	400 054 690 612 404 392 424 051		* BOLT - (AN3-7) * WASHER - (NAS1149F363P) * NUT - (AN320-3) * COTTER PIN - (MS24665-132)	2	
-14	36521-02		* DOUBLER - Baggage door lock	1	
-15	87329-10	A	LOCK ASSEMBLY - Door	1	
-16	68803-00		PLACARD - Light switch	1	
-17	37666-00		HOLDER ASSEMBLY	1	
-18	69669-80		PLACARD - Unlatch	1	
-19	37662-00		BRACKET - Baggage door	1	
-20	37663-00		BRACKET - Baggage door	1	
-21	37664-00		BRACKET - Baggage door	1	
-22	410 249 690 616 404 529		SCREW - (MS24694-S17) WASHER - (NAS1149FN832P) NUT - (MS21042-08)	2	
-23	63020-02		BUSHING	2	
-24	400 862 690 609 404 526		SCREW - (AN23-10A) WASHER - (NAS1149F0332P) NUT - (MS21042-3)	2	
-25	410 048 494 037 690 609 404 526		SCREW - (MS24694-S62) WASHER - (PS10092-1-3C) WASHER - (NAS1149F0332P) NUT - (MS21042-3)	1	
-26	416 785 494 037 690 609 404 526		SCREW - (MS24693-S272) WASHER - (PS10092-1-3C) WASHER - (NAS1149F0332P) NUT - (MS21042-3)	2	
-27	69669-81		PLACARD - Door support	1	
-28	69669-148		PLACARD - Baggage limitations	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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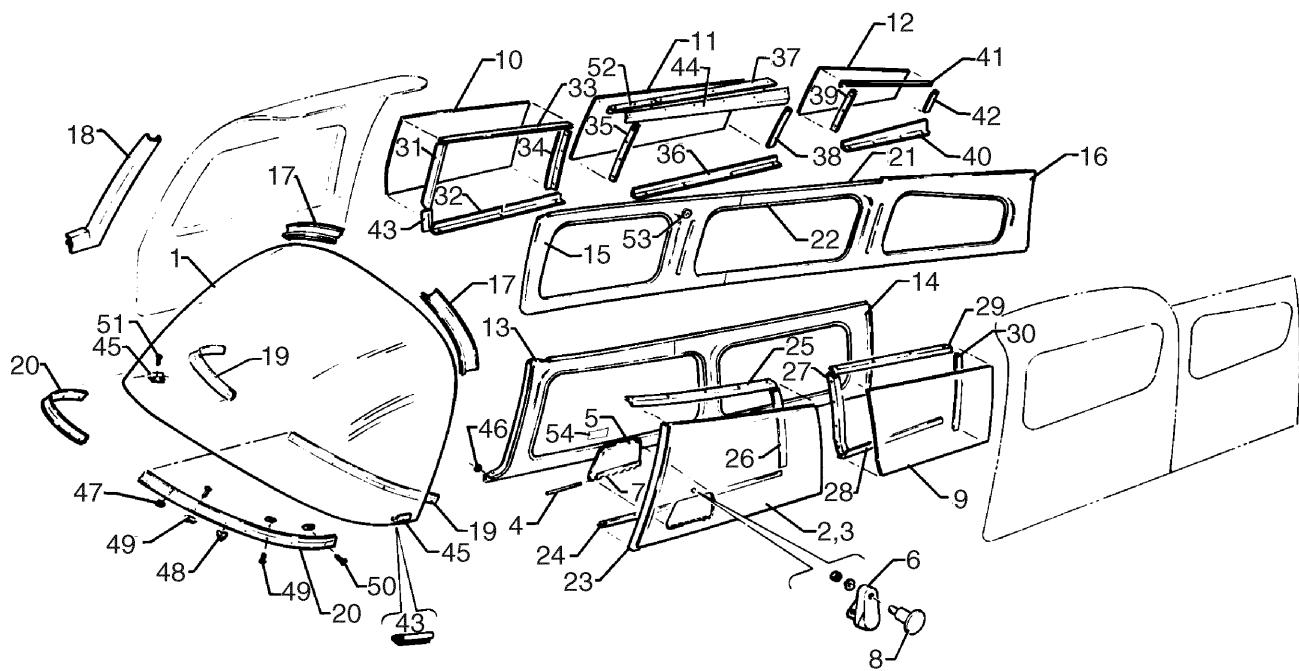


Figure 19. Fuselage Enclosure Installation

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CODE EXPLANATIONS FOR FIGURE 19

- A - Used if fixed shoulder harness is installed and window curtains are not installed.
- B - Used if fixed shoulder harness and window curtains are installed.
- C - Used if inertia reel shoulder harness is installed and window curtains are not installed.
- D - Used if inertia reel shoulder harness and window curtains are installed.
- E - Used if window curtains are not installed.
- F - Used if window curtains are installed.
- G - Item not illustrated.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
19-	39508		DRAWING - Windshield Installation		
	39741		DRAWING - Window Installation		
	39759		DRAWING - Window Frame Installation		
-1	39508-04		WINDSHIELD - Clear (.250 thick)	1	
	39508-05		WINDSHIELD - Tinted (.250 thick)	1	
-2	69713-03		WINDOW ASSEMBLY - Front, left, clear	1	
	69713-04		WINDOW ASSEMBLY - Front, left, tinted	1	
	69713-05		WINDOW ASSEMBLY - Front, left, tinted	1	3448038 and up
-3	69712-03		* WINDOW - Front, left, clear	1	
	69712-04		* WINDOW - Front, left, tinted	1	
	69712-05		* WINDOW - Front, left, tinted	1	3448038 and up
-4	63744-09		* PIN - Storm window hinge	1	
-5	65896-00		* WINDOW ASSEMBLY - Storm, clear	1	
	65896-02		* WINDOW ASSEMBLY - Storm, tinted	1	
-6	65742-00		* LATCH - Storm window	1	
-7	65782-00		* HINGE HALF - Storm window	1	
-8	79572-00		* SCREW - Storm window attachment	1	
	79572-02		* SCREW - Storm window attachment	1	3448001 and up
	407 041		* WASHER - Lock (MS35338-41)	1	
	477 696		* NUT - Dome (8061-NP)	1	
	79572-04	G	* SEAL	2	3448001 and up
-8a	520-016		* SCREW - (MS24671-8)	1	3448001 and up
	79572-03		* WASHER	1	3448001 and up
-9	69704-00		WINDOW - Middle, left, clear (.080 thick)	1	
	69704-02		WINDOW - Middle, left, tinted (.080 thick)	1	
	69704-03		WINDOW - Middle, left, clear (.125 thick)	1	
	69704-04		WINDOW - Middle, left, tinted (.125 thick)	1	
	85294-06		WINDOW - Middle, left, tinted (.125 thick)	1	3448038 and up
-10	69705-00		WINDOW - Middle, right, clear (.080 thick)	1	
	69705-02		WINDOW - Middle, right, tinted (.080 thick)	1	
	69705-03		WINDOW - Middle, right, clear (.125 thick)	1	
	69705-04		WINDOW - Middle, right, tinted (.125 thick)	1	
	85294-07		WINDOW - Middle, right, tinted (.125 thick)	1	3448038 and up
-11	68306-00		WINDOW - Middle, right, clear (.080 thick)	1	
	68306-02		WINDOW - Middle, right, tinted (.080 thick)	1	
	68306-03		WINDOW - Middle, right, clear (.125 thick)	1	
	68306-04		WINDOW - Middle, right, tinted (.125 thick)	1	
	85294-05		WINDOW - Middle, right, tinted (.125 thick)	1	3448038 and up
-12	69707-00		WINDOW - Rear, right, clear (.080 thick)	1	
	69707-02		WINDOW - Rear, right, tinted (.080 thick)	1	
	69707-03		WINDOW - Rear, right, clear (.125 thick)	1	
	69707-04		WINDOW - Rear, right, tinted (.125 thick)	1	
	85294-03		WINDOW - Rear, right, tinted (.125 thick)	1	3448038 and up
-13	87234-02		COVER ASSEMBLY - Window trim, forward, left	1	
-14	39759-19	A	COVER ASSEMBLY - Window trim, middle, left	1	
	39759-21	B	COVER ASSEMBLY - Window trim, middle, left	1	
	39759-23	C	COVER ASSEMBLY - Window trim, middle, left	1	
	39759-25	D	COVER ASSEMBLY - Window trim, middle, left	1	
-15	39759-27	A	COVER ASSEMBLY - Window trim, middle, right	1	
	39759-29	B	COVER ASSEMBLY - Window trim, middle, right	1	
	39759-31	C	COVER ASSEMBLY - Window trim, middle, right	1	
	39759-33	D	COVER ASSEMBLY - Window trim, middle, right	1	
-16	39759-35	E	COVER ASSEMBLY - Window trim, rear, right	1	
	39759-37	F	COVER ASSEMBLY - Window trim, rear, right	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
19-17	63149-22		COVER - Windshield trim, left	1	
	63149-23		COVER - Windshield trim, right	1	
-18	87236-03		COVER - Window trim, front, right	1	
-19	39508-06		COLLAR - Inside, left	1	
	39508-07		COLLAR - Inside, right	1	
-20	39508-08		COLLAR - Outside, left	1	
	39508-09		COLLAR - Outside, right	1	
-21	78057-00		RETAINER - Window frame, extrusion	10'	
-22	99997-00		EXTRUSION - Vinyl	AR	
-23	79562-00		RETAINER - Left front window, front	1	
	79562-02		RETAINER - Left front window, front	1	3448038 and up
-24	69709-00		RETAINER - Left front window, bottom	1	
	69709-02		RETAINER - Left front window, bottom	1	3448038 and up
-25	68293-02		RETAINER - Left front window, top	1	
-26	69700-00		RETAINER - Left front window, rear	1	
	85194-08		RETAINER - Left front window, rear	1	3448038 and up
-27	69701-00		RETAINER - Left middle window, front	1	
	85194-09		RETAINER - Left middle window, front	1	3448038 and up
-28	69642-00		RETAINER - Left middle window, bottom	1	
	85194-15		RETAINER - Left middle window, bottom	1	3448038 and up
-29	69708-00		RETAINER - Left middle window, top	1	
	85194-16		RETAINER - Left middle window, top	1	3448038 and up
-30	68297-00		RETAINER - Left middle window, rear	1	
	85194-21		RETAINER - Left middle window, rear	1	3448038 and up
-31	39740-03		RETAINER - Right middle window, front	1	
	85194-09		RETAINER - Right middle window, front	1	3448038 and up
-32	69643-00		RETAINER - Right middle window, bottom	1	
	85194-15		RETAINER - Right middle window, bottom	1	3448038 and up
-33	69710-00		RETAINER - Right middle window, top	1	
	85194-17		RETAINER - Right middle window, top	1	3448038 and up
-34	68297-01		RETAINER - Right middle window, rear	1	
	85194-10		RETAINER - Right middle window, rear	1	3448038 and up
-35	68300-00		RETAINER - Right middle window, front	1	
	85194-12		RETAINER - Right middle window, front	1	3448038 and up
-36	69644-00		RETAINER - Right middle window, bottom	1	
	85194-14		RETAINER - Right middle window, bottom	1	3448038 and up
-37	39743-02		RETAINER - Right middle window, top	1	
	85194-19		RETAINER - Right middle window, top	1	3448038 and up
	85194-20		SHIM - Right middle window, top	1	3448038 and up
-38	39740-06		RETAINER - Right middle window, rear	1	
	85194-07		RETAINER - Right middle window, rear	1	3448038 and up
-39	39740-09		RETAINER - Right rear window, front	1	
	85194-11		RETAINER - Right rear window, front	1	3448038 and up
-40	69714-00		RETAINER - Right bottom, aft window	1	
	85194-13		RETAINER - Right rear window, bottom	1	3448038 and up
-41	39740-11		RETAINER - Right rear window, top	1	
	85194-18		RETAINER - Right rear window, top	1	3448038 and up
-42	39740-10		RETAINER - Right rear window, rear	1	
	85194-06		RETAINER - Right rear window, rear	1	3448038 and up
-43	39740-05		RETAINER - Right front, middle window	1	
-44	39728-03		FRAME - Window, right	1	
-45	79154-00		RETAINER - Windshield, right	1	
	79155-00		RETAINER - Windshield, left	1	
-46	581 928		PLUG - (207-200201-00-0103)	10	
-47	406 809		ANCHOR NUT - (NAS687A06K)	2	
	486 286		SCREW - (NAS601-8P)	4	
-48	406 642		ANCHOR NUT - (NAS684A06K)	2	
	486 286		SCREW - (NAS601-8P)	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
19-49	506 515		ANCHOR NUT - (MS21059L06K)	13	
	486 262		SCREW - (NAS601-8P)	14	
-50	415 495		SCREW - (MS35206-230) L&R - thru collar	4	
-51	419 683		SCREW - (4 x 1/2 oval head, Type A)	4	
	494 001		WASHER - (PS10016-4)	4	
-52	39743-03		ANGLE - Right top, middle window	1	
-53	99788-00		STUD - Shoulder harness stowage	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 526		NUT - (MS21042-3)	2	
-54	69669-141		PLACARD - Storm window	1	

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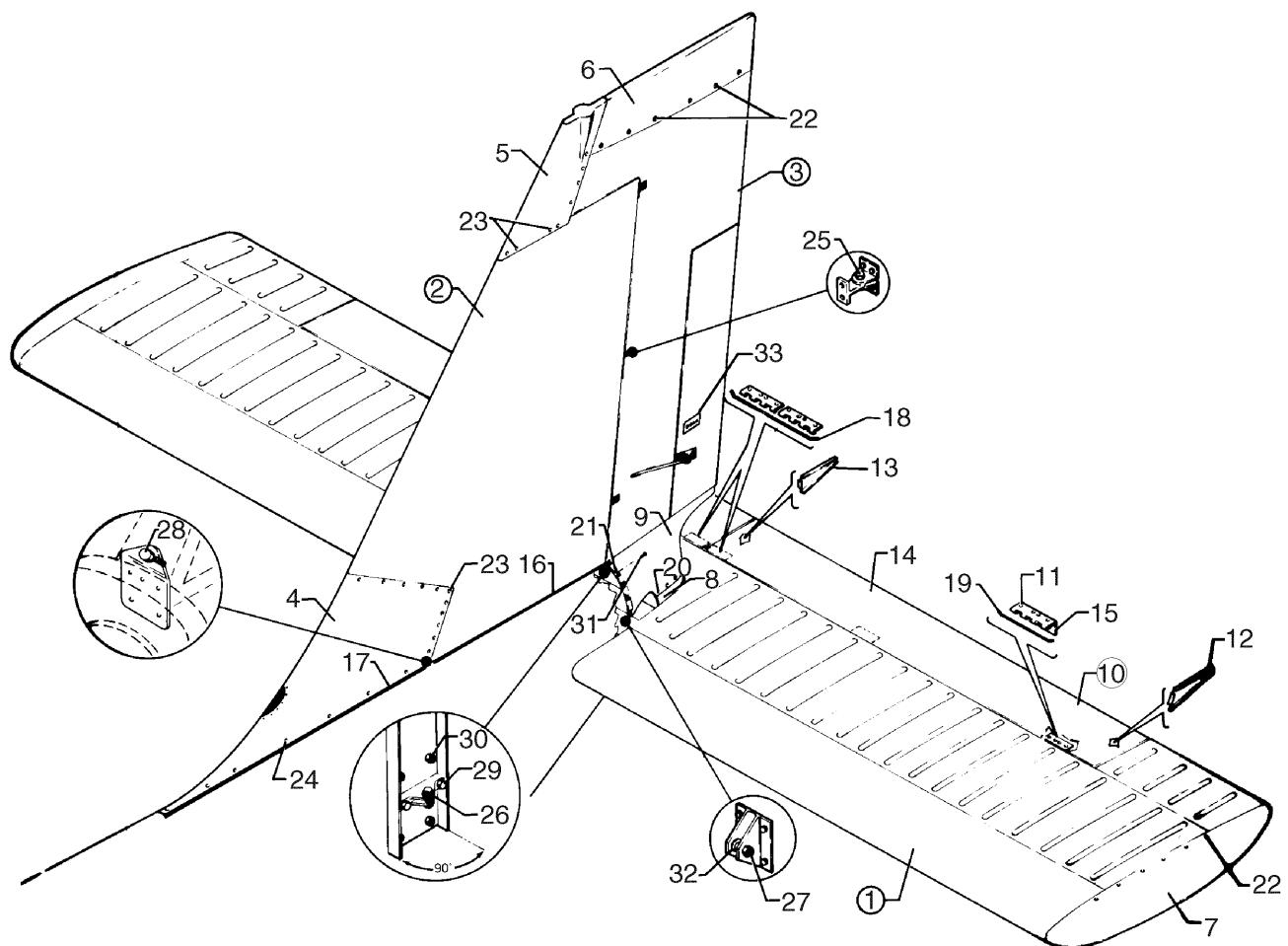


Figure 20. Tail Surfaces Installation

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CODE EXPLANATIONS FOR FIGURE 20

- A - See figure 21 for component parts.
- B - See figure 22 for component parts.
- C - See figure 23 for component parts.
- D - Used if air conditioning is installed.
- E - Used on aircraft that comply with United Kingdom requirements.
- F - Reference Piper Service Bulletin #989, - latest revision.
- G - Reference Piper Service Bulletin #856, - latest revision.
- H - Reference Piper Service Letter #609, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
20-	95540		DRAWING - Tail Surfaces Installation		
-1	95866-00	A,F,H	STABILATOR ASSEMBLY	1	
-2	95530-05	B	FIN ASSEMBLY	1	
-3	95520-04	C,H	RUDDER ASSEMBLY	1	
-4	78611-00		FIN ASSEMBLY - Dorsal	1	
	78332-00	D	FIN ASSEMBLY - Dorsal	1	
-5	95908-13		TIP ASSEMBLY - Fin	1	
-6	36730-05		FAIRING ASSEMBLY - Rudder tip	1	
	95907-00	E	FAIRING ASSEMBLY - Rudder tip	1	
-7	95620-07		TIP ASSEMBLY - Stabilator	2	
-8	96338-08	F,G	FAIRING - Tail cone, lower	1	
-9	96338-04	F,G	FAIRING - Tail cone, upper	1	
-10	95864-00	H	TAB ASSEMBLY - Stabilator trim, left	1	
	95864-01	H	TAB ASSEMBLY - Stabilator trim, right	1	
-11	95864-02		* HINGE - Half, stabilator trim tab	3	
-12	95853-00		* RIB - Stabilator trim tab, left	3	
	95853-01		* RIB - Stabilator trim tab, right	3	
-13	95853-02		* RIB - Stabilator trim tab, left	1	
	95853-03		* RIB - Stabilator trim tab, right	1	
-14	95865-00		* SKIN - Stabilator trim tab, left	1	
	95865-01		* SKIN - Stabilator trim tab, right	1	
-15	96544-00		* STIFFENER - Stabilator trim tab	3	
-16	95540-15		MOULDING - Extruded	2	
-17	63186-16		MOULDING - Extruded	1	
-18	62002-04		PIN - Hinge	1	
-19	62002-03		PIN - Hinge	4	
-20	510 058		SCREW - (NAS514-P-832-8)	10	
	494 101		WASHER - (PS10092-1-2C)	10	
	477 640		NUT - (PS10062-5-3)	10	
-21	415 179		SCREW - (AN526C-832R8)	16	
	477 640		NUT - (PS10062-5-3)	16	
-22	414 763		SCREW - (MS24693-S50)	36	
	494 101		WASHER - (PS10092-1-2C)	36	
	406 709		NUT	36	
-23	414 763		SCREW - (MS24693-S50)	36	
	494 101		WASHER - (PS10092-1-2C)	36	
-24	410 241		SCREW - (MS24694-S6)	12	
	494 101		WASHER - (PS10092-1-2C)	12	
-25	691 307		BOLT - (NAS6603-12)	2	
	690 612		WASHER - (NAS1149F0363P)	AR	
	690 609		WASHER - (NAS1149F0332P)	AR	
	404 526		NUT - (MS21042-3)	2	
-26	691 306		BOLT - (NAS6603-10)	1	
	690 612		WASHER - (NAS1149F0363P)	AR	
	690 609		WASHER - (NAS1149F0332P)	AR	
	404 526		NUT - (MS21042-3)	1	
-27	402 680		BOLT - (NAS1104-17)	2	
	690 611		WASHER - (NAS1149F0463P)	2	
	404 561		NUT - (MS21045-4)	2	
-28	400 002		BOLT - (AN4-5A)	1	
	690 613		WASHER - (NAS1149F0432P)	1	
-29	553 266		BOLT - (NKN428-3-7)	2	
	404 224		NUT - (AN315-3R)	2	
-30	401 186		BOLT - (AN5-6A)	4	
	690 628		WASHER - (NAS1149F0563P)	8	
	404 889		NUT - (MS20365-524C)	4	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
20-31	411 514		SCREW - (MS25207-245)	16	
-32	690 613		WASHER - (NAS1149F0432P)	AR	
-33	87341-02		PLACARD - Do not push	2	

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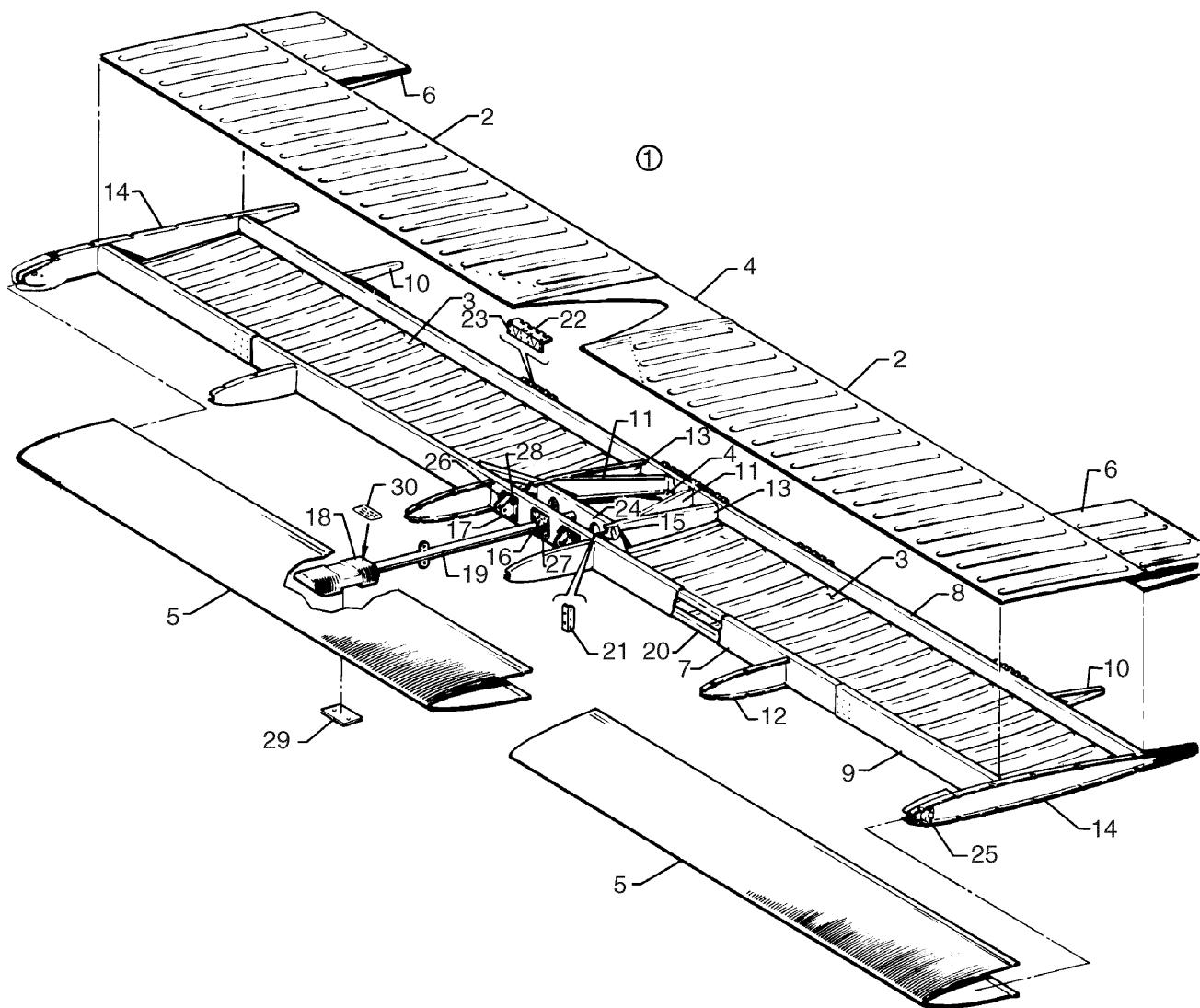


Figure 21. Stabilator Assembly

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CODE EXPLANATIONS FOR FIGURE 21

- A - Order stabilator with Balance Weight Assembly P/N 68432-05 if Pneumatic Deicer Equipment is installed.
- B - Used if Pneumatic Deicer Equipment is installed.
- C - Reference Piper Service Letter #609, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
21-1	95866-00	A,C	STABILATOR ASSEMBLY	1	
-2	95855-00		* SKIN - Stabilator, aft top, left	1	
	95855-01		* SKIN - Stabilator, aft top, right	1	
-3	95856-00		* SKIN - Stabilator, aft bottom, left	1	
	95856-01		* SKIN - Stabilator, aft bottom, right	1	
-4	95863-00		* SKIN - Stabilator, center, top	1	
	95863-02		* SKIN - Stabilator, center, bottom	1	
-5	95860-00		* SKIN - Stabilator, leading edge, left	1	
	95860-01		* SKIN - Stabilator, leading edge, right	1	
-6	96556-00		* SKIN - Stabilator, trailing edge, left	1	
	96556-01		* SKIN - Stabilator, trailing edge, right	1	
-7	63561-05		* SPAR - Stabilator, main	1	
-8	96551-00		* SPAR - Stabilator, aft	1	
-9	95857-00		* SPAR - Stabilator, outboard, forward	2	
-10	96534-00		* RIB - Stabilator	2	
-11	96552-00		* RIB - Stabilator	2	
-12	95852-00		* RIB - Stabilator, nose	4	
-13	95859-00		* RIB - Stabilator, aft	2	
-14	96562-00		* RIB ASSEMBLY - Stabilator, end	2	
-15	63566-03		* STIFFENER - Stabilator, top, left	1	
	63566-02		* STIFFENER - Stabilator, bottom, left	1	
	63566-02		* STIFFENER - Stabilator, top, right	1	
	63566-03		* STIFFENER - Stabilator, bottom, right	1	
-16	63567-03		* FITTING - Balance weight attachment	2	
-17	63563-02		* FITTING ASSEMBLY - Stabilator hinge	2	
-18	68432-04		* BALANCE WEIGHT ASSEMBLY - Stabilator	1	
	68432-05	B	* BALANCE WEIGHT ASSEMBLY - Stabilator	1	
-19	78176-00		* WEIGHT ASSEMBLY - Stabilator end	2	
-20	95871-00		* CAP - Stabilator, spar	2	
-21	63564-02		* ANGLE - Stabilator	2	
-22	95866-02		* HINGE - Half	6	
-23	96545-00		* STIFFENER - Stabilator hinges	6	
-24	63565-02		* CLOSURE - Stabilator	1	
-25	68433-03		* TUBE ASSEMBLY - Stabilator	1	
-26	400 004		* BOLT - (AN4-7A)	4	
	690 611		* WASHER - (NAS1149F0463P)	8	
	404 888		* NUT - (MS20365-428)	4	
-27	400 450		* BOLT - (AN3-17A)	2	
	690 612		* WASHER - (NAS1149F0363P)	4	
	690 609		* WASHER - (NAS1149F0332P)	2	
	404 526		* NUT - (MS21042-3)	2	
-28	400 003		* BOLT - (AN4-6A)	4	
	690 611		* WASHER - (NAS1149F0463P)	8	
	404 888		* NUT - (MS20365-428)	4	
-29	96564-00		PLATE - Stabilator balance	AR	
-30	78040-00		PLACARD - Stabilator balance weight	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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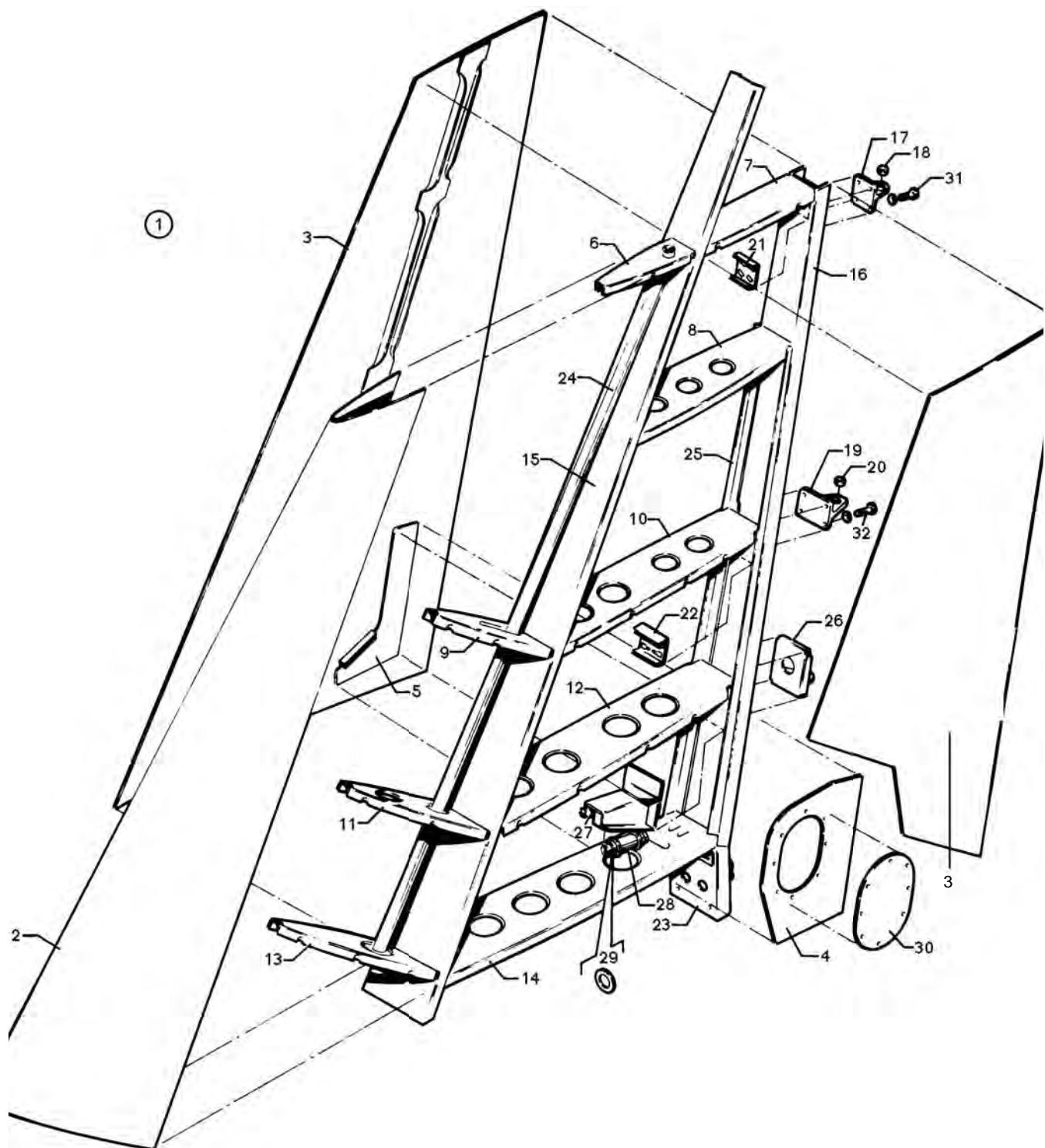


Figure 22. Fin Assembly

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CODE EXPLANATIONS FOR FIGURE 22

- A - Reference Piper Service Bulletin #1130, - latest revision.
- B - Reference Piper Service Bulletin #1146, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
22-1	95530-05		FIN ASSEMBLY	1	
-2	95968-00		* SKIN - Leading edge, fin	1	
-3	95530-02		* SKIN ASSEMBLY - Fin, left	1	
	95530-03		* SKIN ASSEMBLY - Fin, right	1	
-4	95982-00		* * DOUBLER ASSEMBLY - Fin skin	1	
-5	95913-00		* * GUSSET - Fin root, rear	1	
-6	95532-00		* RIB ASSEMBLY - Fin, nose	1	
-7	95965-00		* RIB - Fin, rear	1	
-8	95963-00		* RIB - Fin, rear	1	
-9	95635-00		* RIB - Fin, nose	1	
-10	95964-00		* RIB - Fin, rear	1	
-11	95538-00		* RIB ASSEMBLY - Fin, nose	1	
-12	95962-00		* RIB - Fin, rear	1	
-13	95967-02		* RIB - Fin, nose	1	
-14	95531-00	A	* RIB ASSEMBLY - Fin, root	1	
-15	95903-00		* SPAR ASSEMBLY - Fin, forward	1	
-16	95563-02	B	* SPAR - Fin, rear	1	
-17	95850-00		* HINGE ASSEMBLY - Fin, upper	1	
-18	452 387		* * BEARING - (KP3A)	1	
-19	95539-00		* HINGE ASSEMBLY - Fin, lower	1	
-20	452 387		* * BEARING - (KP3A)	1	
-21	95904-00		* DOUBLER ASSEMBLY - Hinge, upper	1	
-22	95536-00		* DOUBLER ASSEMBLY - Hinge, lower	1	
-23	63501-04		* FITTING - Fin, root	1	
-24	95264-00		* CONDUIT - Fin, leading edge	1	
-25	95916-00		* STIFFENER - Rear spar, left	1	
	95916-01		* STIFFENER - Rear spar, right	1	
-26	37427-00		* BRACKET ASSEMBLY - Rudder trim	1	
-27	78652-00		* BRACKET ASSEMBLY - Rudder trim	1	
-28	96596-00		* * BARREL	1	
-29	62833-18		* * WASHER - Shim	AR	
-30	62109-00	A,B	* COVER - Fin	1	
-31	401 266		* BOLT - (AN3-5A)	4	
	690 609		* WASHER - (NAS1149F0332P)	4	
-32	400 440		* BOLT - (AN3-6A)	4	
	690 609		* WASHER - (NAS1149F0332P)	4	

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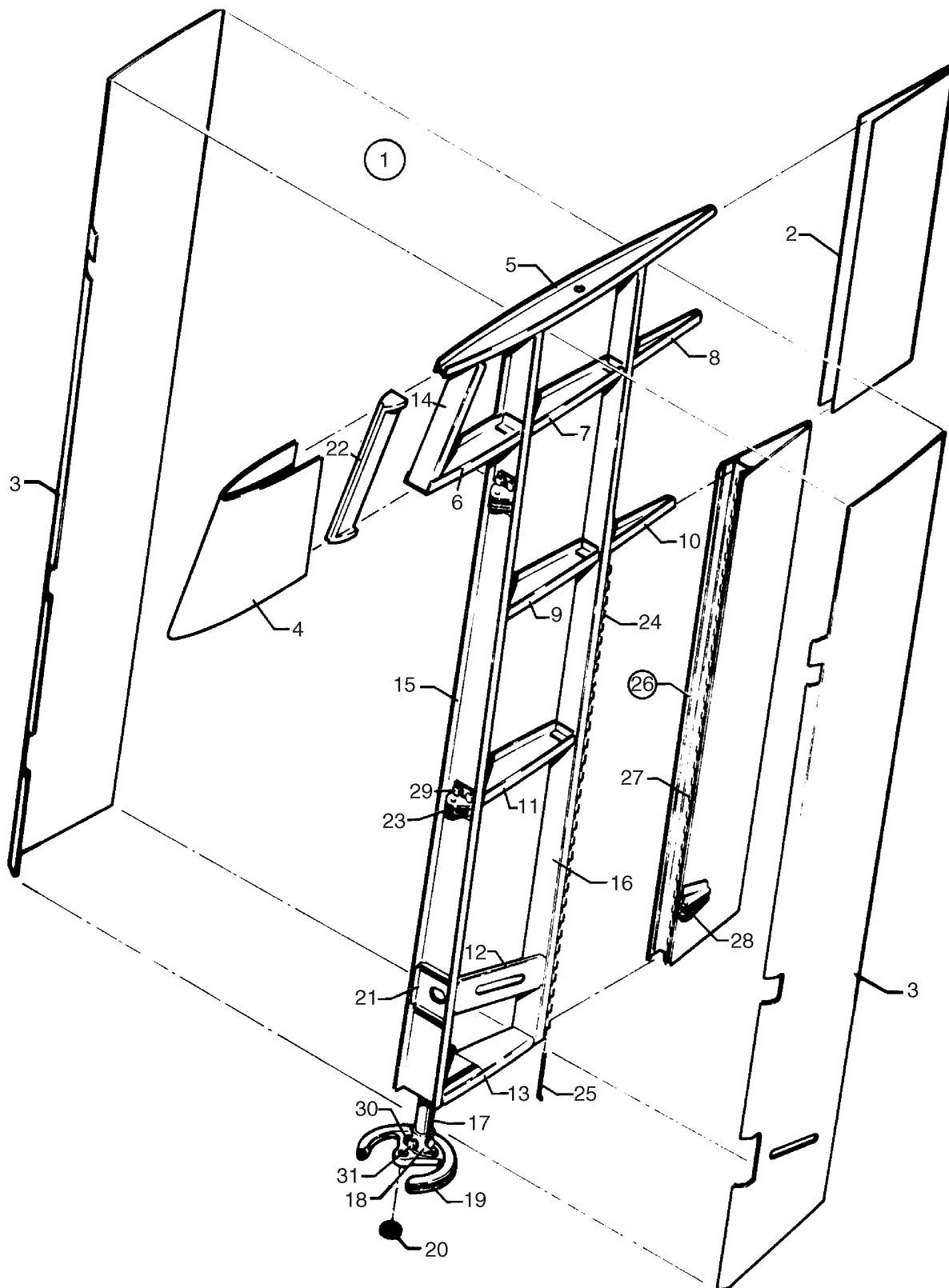


Figure 23. Rudder Assembly

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CODE EXPLANATIONS FOR FIGURE 23

- A - See latest revision of Piper Service Bulletin 899.
B - Reference Piper Service Letter #609, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
23-1	95520-04	B	RUDDER ASSEMBLY	1	
-2	96230-00		* SKIN - Rudder, upper	1	
-3	96219-00		* SKIN - Rudder, lower, left	1	
	96229-00		* SKIN - Rudder, lower, right	1	
-4	96233-00		* SKIN - Rudder, upper, forward	1	
-5	96232-00		* RIB - Rudder, top	1	
-6	96231-00		* RIB - Rudder, nose	1	
-7	95525-00		* RIB - Rudder, center	1	
-8	96202-00		* RIB - Rudder, rear	1	
-9	95524-00		* RIB - Rudder, forward	1	
-10	96203-00		* RIB - Rudder, rear	1	
-11	95523-00		* RIB ASSEMBLY - Rudder	1	
-12	95570-00		* RIB - Trim rod doubler	1	
-13	96209-00		* RIB - Rudder, bottom	1	
-14	96234-00		* RIB ASSEMBLY - Rudder, counterbalance	1	
-15	95521-03		* SPAR ASSEMBLY - Rudder, forward	1	
-16	95522-00		* SPAR - Rudder, rear	1	
-17	96212-00		* TUBE ASSEMBLY - Torque, rudder control	1	
-18	96319-802	A	* FITTING - Rudder torque tube	1	
-19	96321-00		* SECTOR ASSEMBLY - Rudder torque tube	1	
-20	452 387		** BEARING	1	
-21	96213-02		* BRACKET - Rudder	1	
-22	96235-00		* COUNTERBALANCE - Rudder	1	
-23	96217-00		* BRACKET - Rudder hinge	4	
-24	95520-02		* HINGE - Half, rudder	1	
-25	95520-03		* PIN - Hinge, rudder trim tab	1	
-26	95567-00		* TRIM TAB ASSEMBLY - Rudder	1	
-27	95520-02		** HINGE - Half, trim tab	1	
-28	96200-00		** BRACKET - Trim tab, bottom	1	
	96200-01		** BRACKET - Trim tab, top	1	
-29	401 266		* BOLT - (AN3-5A)	8	
	690 609		* WASHER - (NAS1149F0332P)	8	
-30	400 004		* BOLT - (AN4-7A)	2	
	407 613		* WASHER - (AN960PD416)	4	
	404 888		* NUT - (MS20365-428C)	2	
-31	691 346		* BOLT - (NAS6603-22)	2	
	407 574		* WASHER - (AN960PD10)	4	
	404 526		* NUT - (MS21042-3)	2	

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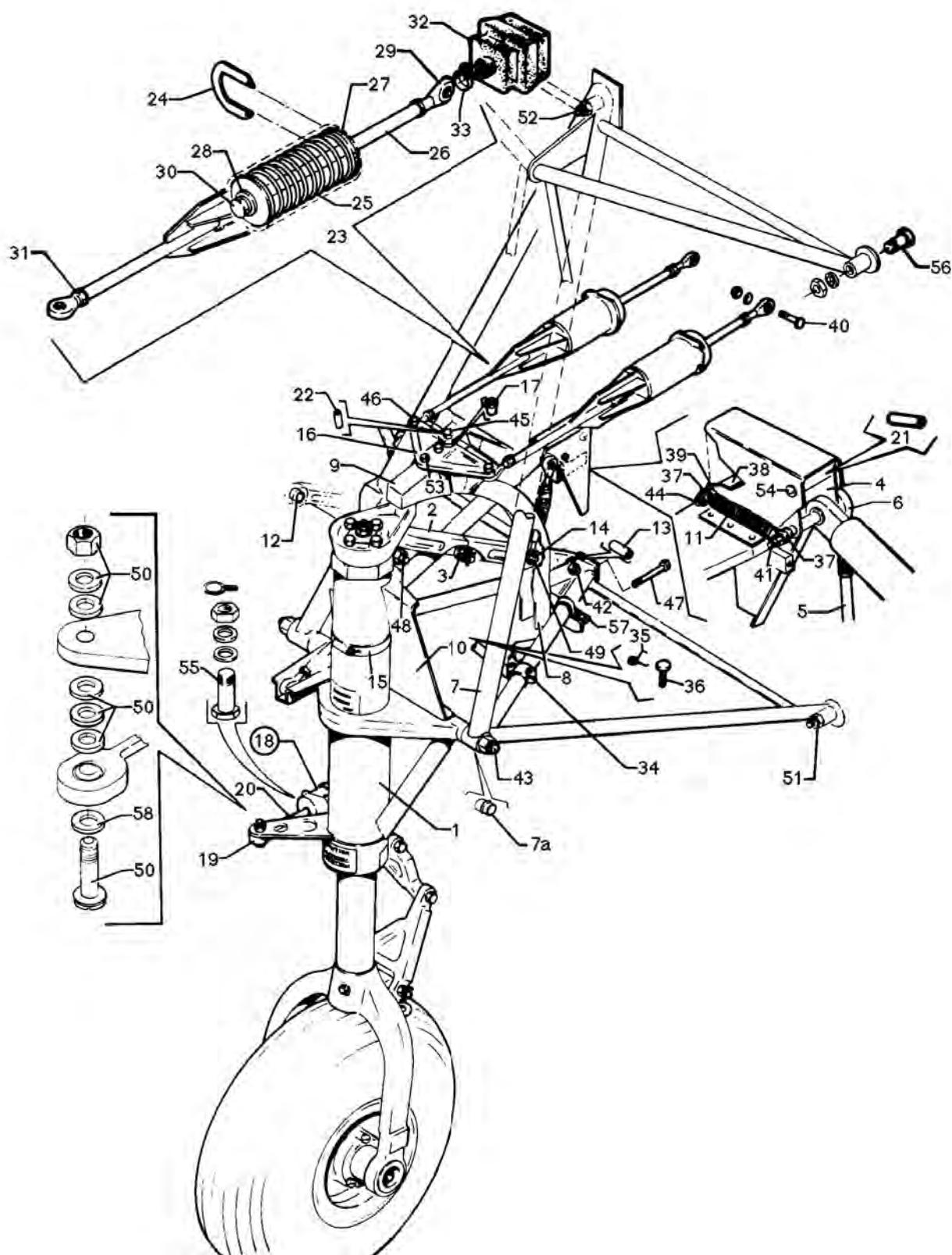


Figure 24. Nose Gear Installation

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CODE EXPLANATIONS FOR FIGURE 24

- A - See figure 25 for component parts.
- B - Reference Piper Service Bulletin #1113, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
24-	39460		DRAWING - Nose Gear Installation		
-1	39461-03	A	GEAR ASSEMBLY - Nose (less tire, tube, wheel assembly and axle parts)	1	
-2	78677-00		LINK ASSEMBLY - Drag, nose gear	1	
-3	402 921		* BOLT - (NAS464P620)	1	
	690 629		* WASHER - (NAS1149F0663P)	1	
	404 395		* NUT - (AN320-6)	1	
	424 059		* COTTER PIN - (MS24665-283)	1	
-4	95712-04		LINK ASSEMBLY - Nose gear retraction	1	
-5	95829-00	B	LINK ASSEMBLY - Nose gear, downlock	1	
-6	452 334		* BEARING - Rod end (PS10020-1-6RX)	1	
-7	39459-02		MOUNT ASSEMBLY - Nose gear	1	
-7a	452 534		* BEARING - (FF-604-1)	4	
-8	95759-07		TRACK ASSEMBLY - Nose gear	1	
-9	95394-00		CHANNEL ASSEMBLY - Steering	1	
	95394-05		CHANNEL ASSEMBLY - Steering	1	3449038 and up
-10	95313-00		PANEL ASSEMBLY - Anti-splash	1	
-11	96178-00		SPRING - Nose gear, downlock	1	
-12	95061-29		BUSHING	1	
-13	95061-30		BUSHING	1	
-14	95061-31		BUSHING	1	
-15	554 569		CLAMP	1	
-16	95393-02		ARM ASSEMBLY - Steering	1	
-17	452 540		* BEARING - Flanged (FF-520-10)	2	
-18	96522-00		SPRING ASSEMBLY - Nose gear centering	1	
-19	452 552		* BEARING - (PS10020-2-3RX)	1	
-20	404 322		* NUT - (AN316-4R)	1	
-21	95061-313		BUSHING	1	
-22	95061-28		BUSHING	1	
-23	78543-00		BUNGEE ASSEMBLY - Nose wheel	2	
-24	78541-00		* RETAINER	1	
-25	78490-00		* SPRING	1	
-26	78537-00		* TUBE ASSEMBLY - Bungee	1	
-27	62833-92		* WASHER	2	
-28	62833-89		* WASHER	1	
-29	452 334		* BEARING - (PS10020-1-6RX)	2	
-30	553 172		* BOLT - (LP12V048H14)	1	
	408 051		* WASHER - (MS35333-40)	1	
-31	404 225		* NUT - (AN315-4R)	2	
	408 051		* WASHER - (MS35333-40)	2	
-32	78334-00		BOOT - Bungee	2	
-33	654 159		CLAMP	2	
-34	96849-00		STOP ASSEMBLY - Nose gear up	1	
-35	96867-00		* SPRING - Switch bracket return	1	
-36	37970-02		* STOP ASSEMBLY - Nose gear bumper (5/16-18 thread)	1	
-37	95061-20		BUSHING	2	
-38	95061-24		BUSHING	1	
-39	95061-25		BUSHING	1	
-40	401 269		BOLT - (AN3-10A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 526		NUT - (MS21042-3)	2	
-41	400 890		BOLT - (AN23-40A)	1	
	690 612		WASHER - (NAS1149F0363P)	5	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 526		NUT - (MS21042-3)	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
24-					
-42	401 194		BOLT - (AN5-16A)	1	
	690 628		WASHER - (NAS1149F0563P)	2	
	404 889		NUT - (MS20365-524C)	1	
43	400 322		BOLT - (AN8-45)	2	
	690 631		WASHER - (NAS1149F0863P)	AR	
	78034-00		WASHER - (Under bolt head)	2	
	404 105		NUT - (AN310-8)	2	
	424 085		COTTER PIN - (MS24665-302)	2	
-44	400 886		BOLT - (AN23-34A)	1	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 156		NUT - (MS21083N3)	1	
-45	400 009		BOLT - (AN4-14A)	2	
	690 611		WASHER - (NAS1149F0463P)	1	
	404 888		NUT - (MS20365-428C)	1	
-46	400 443		BOLT - (AN3-12A)	2	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	2	
-47	401 421		BOLT - (AN6-41A)	1	
	690 629		WASHER - (NAS1149F0663P)	1	
	404 563		NUT - (MS21045-6)	1	
-48	693 215		BOLT - (NAS6207-50D)	1	
	690 626		WASHER - (NAS1149F0732P)	1	
	690 633		WASHER - (NAS1149F1063P)	AR	
	404 396		NUT - (AN320-7)	1	
	424 085		COTTER PIN - (MS24665-302)	1	
-49	400 692		BOLT - (AN23-30)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	690 611		WASHER - (NAS1149F0463P)	2	
	404 100		NUT - (AN310-3)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-50	400 910		BOLT - (AN24-20A)	1	
	690 611		WASHER - (NAS1149F0463P)	5	
	404 888		NUT - (MS20365-428C)	1	
-51	401 405		BOLT - (AN6-25A)	2	
	690 629		WASHER - (NAS1149F0663P)	AR	
	404 563		NUT - (MS21045-6)	2	
-52	401 515		BOLT - (AN7-21A)	1	
	690 630		WASHER - (NAS1149F0763P)	2	
	477 897		NUT - (PS10062-8-720C)	1	
-53	400 004		BOLT - (AN4-7A)	2	
	690 611		WASHER - (NAS1149F0463P)	AR	
	690 613		WASHER - (NAS1149F0432P)	AR	
	404 888		NUT - (MS20365-428C)	2	
-54	400 684		BOLT - (AN23-25)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	690 611		WASHER - (NAS1149F0463P)	2	
	404 392		NUT - (AN320-3)	1	
	424 052		COTTER PIN - (MS24665-134)	1	
-55	400 109		BOLT - (AN4-14)	1	
	690 611		WASHER - (NAS1149F0463P)	2	
	404 101		NUT - (AN310-4)	1	
	424 052		COTTER PIN - (MS24665-134)	1	
-56	401 404		BOLT - (AN6-24A)	2	
	690 629		WASHER - (NAS1149F0663P)	AR	
	404 563		NUT - (MS21045-6)	2	
-57	96790-02		ANGLE ASSEMBLY - Nose gear track	1	
-58	62833-123		WASHER (.56 O.D.)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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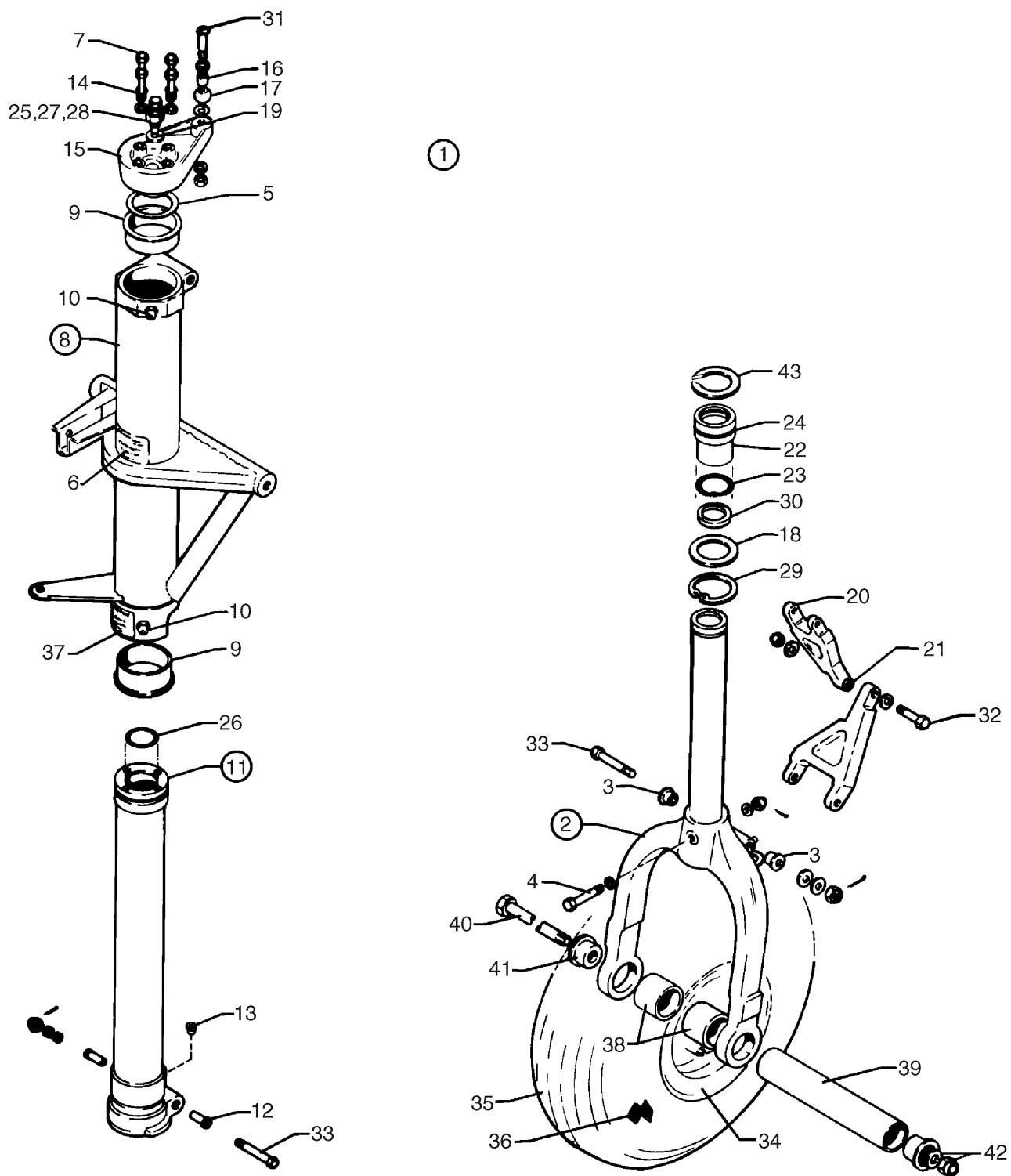


Figure 25. Nose Gear Assembly

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CODE EXPLANATIONS FOR FIGURE 25

- A - See figure 26 for component parts.
- B - Used if heavy duty brakes, wheels, and tires are installed.
- C - See figure 26A for component parts.
- D - Before ordering, determine if existing strut tube bearing assembly incorporates (1) O-ring or (1) O-ring and back-up ring or (1) T seal and (2) back-up rings on inside groove of bearing. If (1) O-ring is installed, order part number 484 799. If (1) O-ring and (1) back-up ring or (1) T seal and (2) back-up rings are installed, order part number 485 086.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
25-	39460		DRAWING - Nose Gear Installation		
-1	39461-03		GEAR ASSEMBLY - Nose (less tire, tube, wheel assembly and axle assembly)	1	
-2	39462-02		* FORK ASSEMBLY - Nose gear	1	
-3	67026-07		* BUSHING - Nose gear	2	
-4	400 019		* BOLT - (AN4-26A)	1	
	690 642		* WASHER - (NAS1149C0432R)	2	
	404 888		* NUT - (MS20365-428C)	1	
-5	62833-45		* WASHER	AR	
-6	87369-23		* PLACARD - Nose gear, oleo service instructions	1	
-7	401 304		* BOLT - (AN4H-11A)	4	
	690 611		* WASHER - (NAS1149F0463P)	8	
-8	95723-06		* TRUNNION ASSEMBLY - Nose gear	1	
-9	67758-00		* * BUSHING - Shoulder	2	
-10	460 686		* * FITTING - Lubrication (MS15002-1)	2	
-11	39465-02		* TUBE ASSEMBLY - Nose gear strut, upper	1	
-12	452 448		* * BEARING - (FF-411-4)	2	
-13	452 331		* * BEARING - (FF-310-3)	1	
-14	467 116		* * INSERT - Helicoil (MS124696)	4	
-15	95934-00		* TILLER - Nose gear	1	
-16	95061-27		* BUSHING - Tiller	1	
-17	95387-00		* ROLLER ASSEMBLY	1	
-18	80122-88		* WASHER	1	
-19	462 024		* GASKET - Air valve (AN901-5A)	1	
-20	105041-02		* LINK ASSEMBLY - Nose gear torque	2	
-21	453 721		* * BUSHING - (A82C1)	1	
-22	39476-07		* BEARING ASSEMBLY - Strut tube, lower	1	
-23	484 799	D	* * O-RING - (MS28775-327)	1	
	485 086	D	* * SEAL - (7327FS-160-T)	1	
-24	484 797		* * O-RING - (MS28775-227)	1	
-25	553 891		* CAP - Air valve (MS20813-1)	1	
-26	484 693		* O-RING - (MS28775-220)	1	
-27	455 124		* CORE - Air valve (AN809-1)	1	
-28	453 124		* BODY - Air valve (AN812-1)	1	
-29	485 193		* RING - Snap (3000 X 250 STZD)	1	
-30	187 630		* RING - Wiper (4615SHD1750)	1	
-31	400 922		* BOLT - (AN24-32A)	1	
	690 611		* WASHER - (NAS1149F0463P)	3	
	404 888		* NUT - (MS20365-428C)	1	
-32	691 334		* BOLT - (NAS6604D15)	1	
	690 611		* WASHER - (NAS1149F0463P)	2	
	404 101		* NUT - (AN310-4)	1	
	424 052		* COTTER PIN - (MS24665-134)	1	
-33	691 315		* BOLT - (NAS6605D46)	2	
	690 628		* WASHER - (NAS1149F0563P)	4	
	404 102		* NUT - (AN310-5)	2	
	424 052		* COTTER PIN - (MS24665-134)	2	
-34	551 785	A	* WHEEL ASSEMBLY - Nose (40-56B) Cleveland	1	
	551 779	C	* WHEEL ASSEMBLY - Nose (D-30665) McCauley	1	
-35	451 724		* TIRE - (6.00 x 6, 6 ply, Type III) McCreary	1	
	451 747	B	* TIRE - (6.00 x 6, 8 ply, Type III) (heavy duty)	1	
	761 975	B	* TIRE - (6.00 x 6, 8 ply) B.F. Goodrich (heavy duty)	1	
	761 996	B	* TIRE - (6.00 x 6, 8 ply) McCreary Airhawk (heavy duty)	1	
-36	451 735		* TUBE - (6.00 x 6)	1	
-37	DELETED				
-38	66618-03		* TUBE - Nose wheel spacer	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
25-39	86062-86		* AXLE - Nose gear wheel	1	
-40	401 456		* BOLT - Axle (AN6-76A)	1	
-41	35158-02		* PLUG - Wheel end	2	
-42	690 629		* WASHER - (NAS1149F0663P)	2	
	404 532		* NUT - (MS21042-6)	1	
-43	584 127		* RETAINER - (5953)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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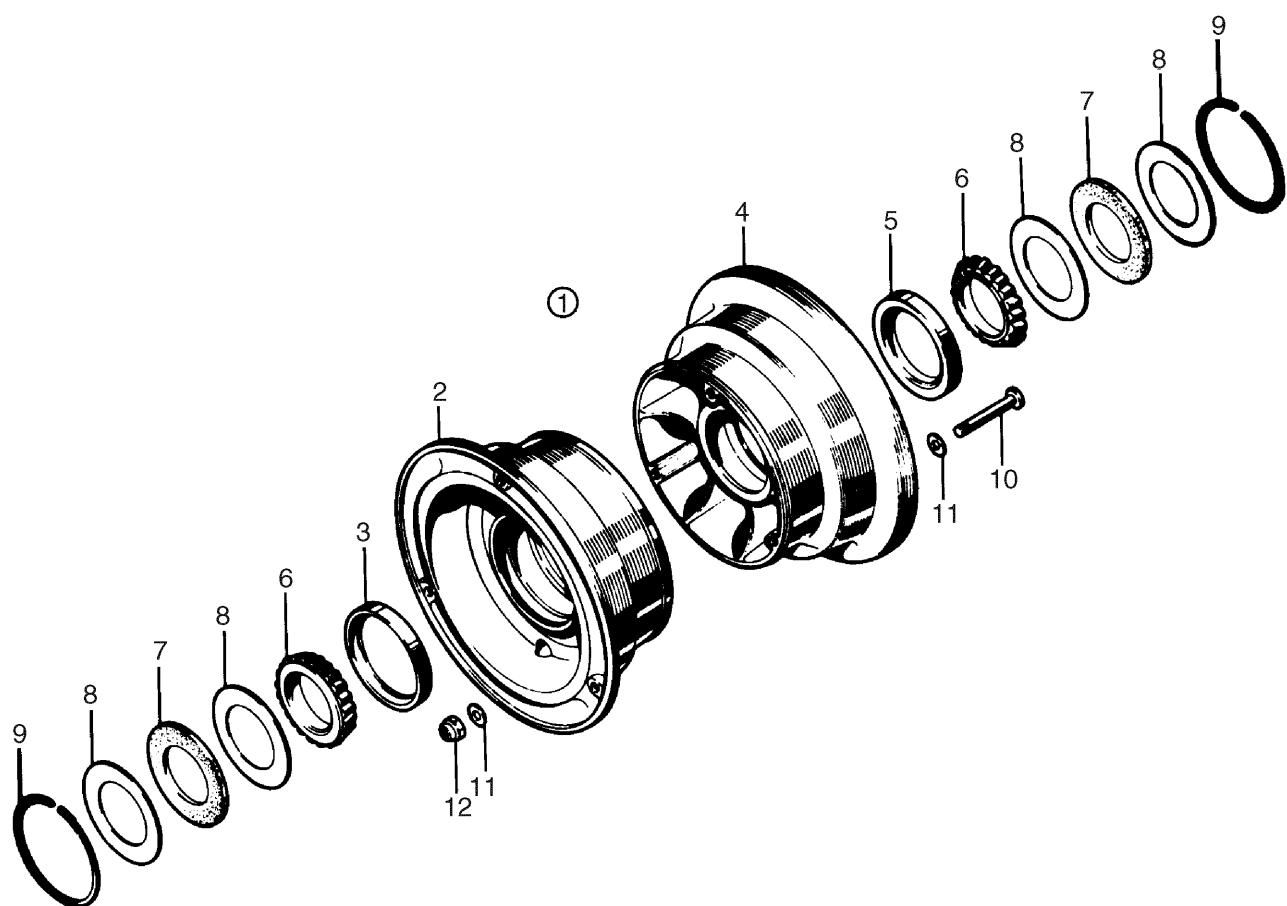


Figure 26. Nose Wheel Assembly (Cleveland)

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CODE EXPLANATIONS FOR FIGURE 26

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
26-1	551 785		WHEEL ASSEMBLY - Nose (40-56B)	1	
-2	763 718		* WHEEL ASSEMBLY - Outer (162-69) with valve hole	1	
-3	763 287		* * CUP - Bearing (LM-29710)	1	
-4	763 719		* WHEEL HALF ASSEMBLY - Inner (161-74)	1	
-5	763 287		* * CUP - Bearing (LM29710)	1	
-6	753 448		* BEARING - Cone (LM29749)	2	
-7	751 819		* FELT - Grease seal (154-14)	2	
-8	755 964		* RING - Grease seal (153-9)	4	
-9	752 830		* RING - Snap (3023)	2	
-10	758 456		* BOLT - (AN5-34A)	3	
-11	690 628		* WASHER - (NAS1149F0563P)	6	
-12	404 889		* NUT - (AN365-524)	3	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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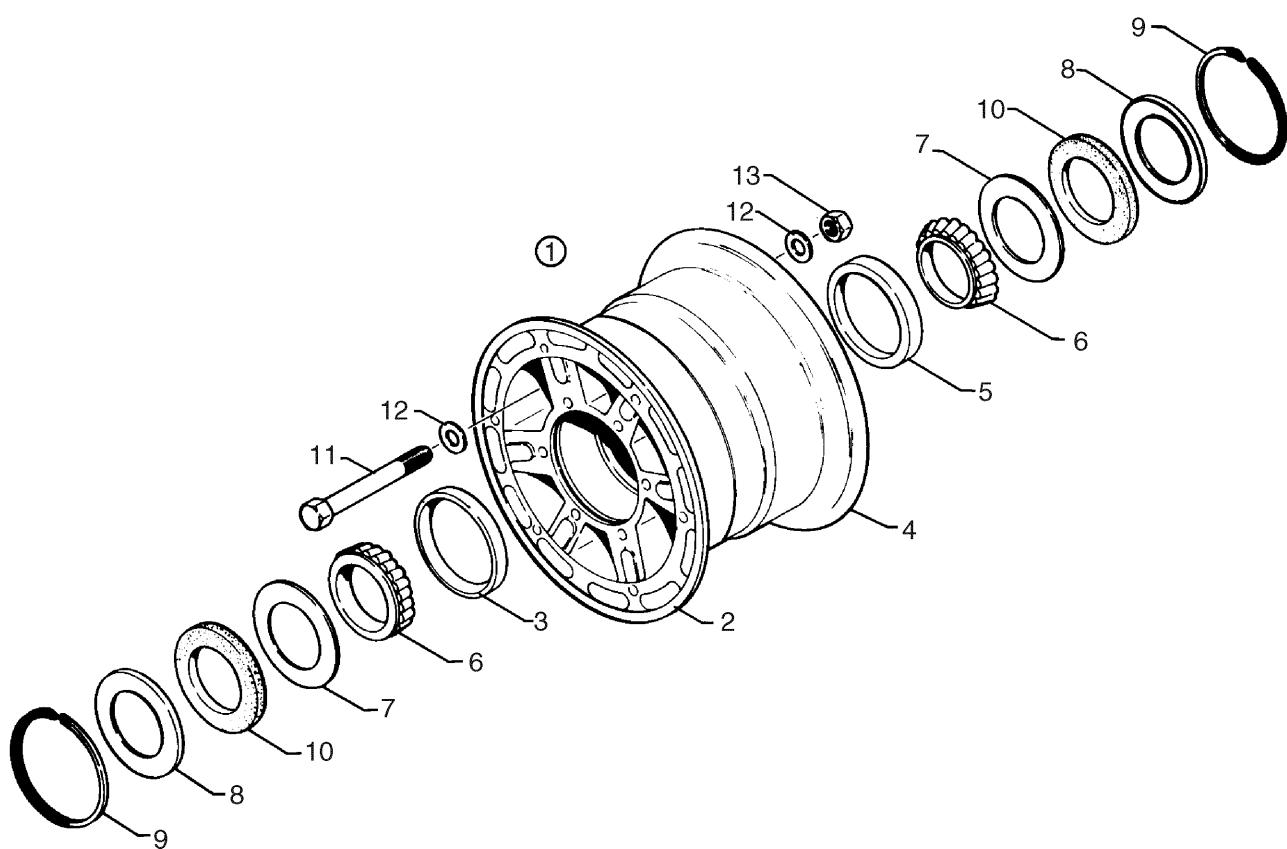


Figure 26A. Nose Wheel Assembly (McCauley)

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CODE EXPLANATIONS FOR FIGURE 26A

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
26A-1	551 779		WHEEL ASSEMBLY - Nose (D-30665)	1	
-2	763 712		* WHEEL - Half Inner (D-30667)	1	
-3	763 216		* * CUP - Bearing (A-30079-1)	1	
-4	763 713		* WHEEL - Half outer (D-30657)	1	
-5	763 216		* * CUP - Bearing (A-30079-1)	1	
-6	758 392		* BEARING - Cone (A-30079-2)	2	
-7	762 559		* RETAINER - (A-30015)	2	
-8	762 558		* RETAINER - (A-30014)	2	
-9	762 562		* RING - Retaining (A-1636-24)	2	
-10	754 855		* FELT - Retainer (A-30010)	2	
-11	758 394		* BOLT - (A-2513-75)	3	
-12	756 685		* WASHER - (095-10500)	6	
-13	752 571		* NUT - (094-15100)	3	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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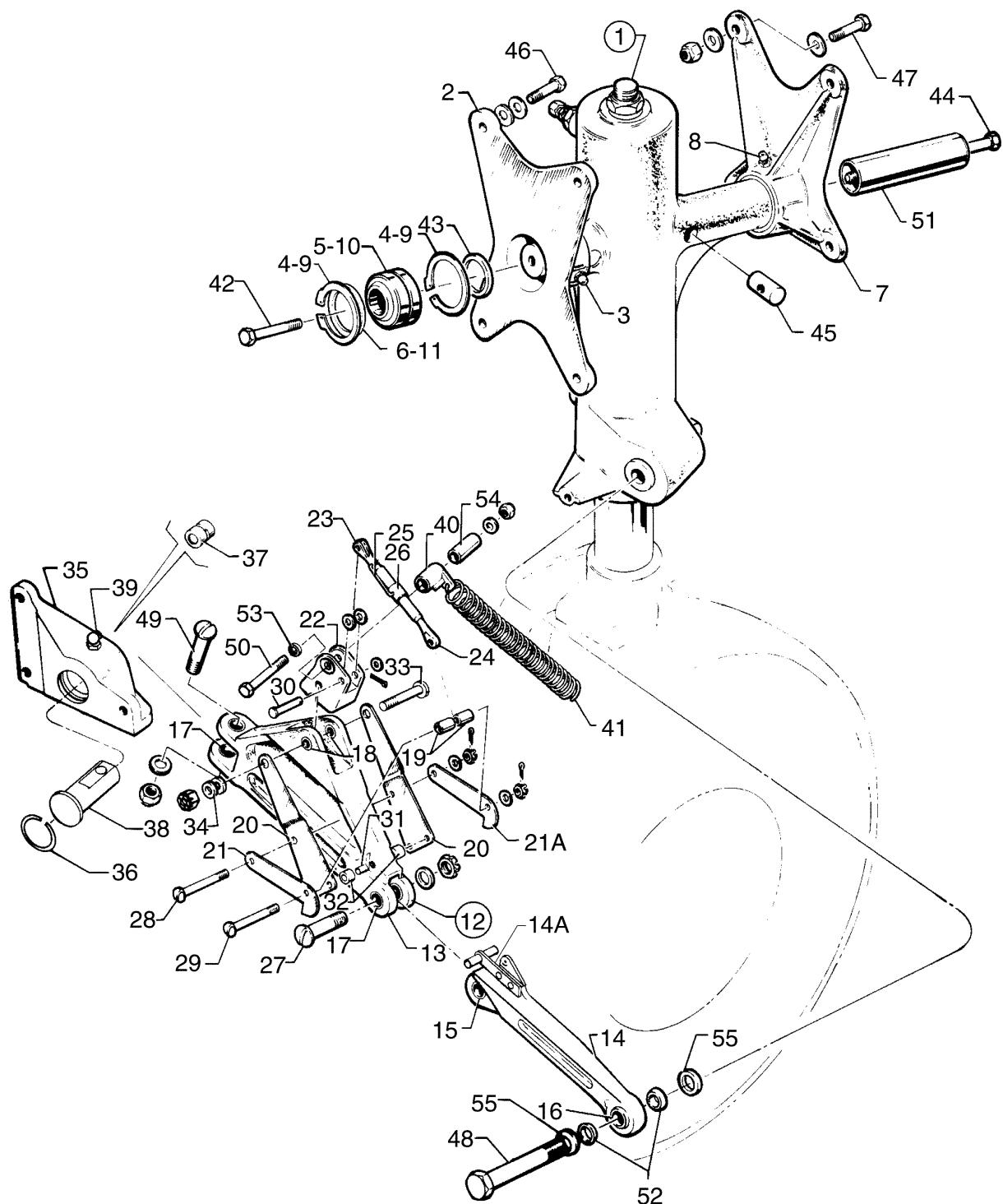


Figure 27. Main Gear Installation

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CODE EXPLANATIONS FOR FIGURE 27

- A - See figure 28 for component parts.
- B - This part incorporates forging p/n 20766.
- C - This part incorporates forging p/n 20766-02.
- D - Used if main gear side brace upper link incorporates forging p/n 20766.
- E - See latest revision of Piper Service Bulletin 956.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
27-	39485		DRAWING - Main Gear Installation		
-1	39484-08	A	GEAR ASSEMBLY - Main, left (less tire, tube, wheel and brake assembly)	1	
	39484-09	A	GEAR ASSEMBLY - Main, right (less tire, tube, wheel and brake assembly)	1	
-2	39499-02	E	FITTING ASSEMBLY - Forward trunnion, left	1	
	39499-03	E	FITTING ASSEMBLY - Forward trunnion, right	1	
-3	460 823		* FITTING - Lubricator (AS15001-1-P)	1	
-4	484 719		* RING - Retainer (5008-175)	2	
-5	452 575		* BEARING - Spherical (PS10020-10-2)	1	
-6	62833-44		* SPACER	AR	
-7	39497 02	E	FITTING ASSEMBLY - Aft trunnion	2	
-8	460 690		* FITTING - Lubricator (MS15002-3)	1	
-9	484 719		* RING - Retainer (5008-175)	2	
-10	452 575		* BEARING - Spherical (PS10020-10-2)	1	
-11	62833-44		* SPACER	AR	
-12	39470-02		TRUSS ASSEMBLY - Main gear, left	1	
	39470-03		TRUSS ASSEMBLY - Main gear, right	1	
-13	39474-02	B	* LINK - Main gear side brace, upper	1	
	39474-03	C	* LINK - Main gear side brace, upper	1	
-14	39472-02		* LINK ASSEMBLY - Main gear downlock, left	1	
	39472-03		* LINK ASSEMBLY - Main gear downlock, right	1	
-14A	87732-02		* * BRACKET ASSY - Downlock	1	
-15	452 202		* * BEARING - (06BU08)	1	
-16	452 793		* * BEARING - (PS10020-20-10)	1	
-17	86700-40		* BUSHING	4	
-18	63900-89		* BUSHING	2	
-19	63900-130		* BUSHING	2	
-20	67024-00	D	* PLATE - Left gear front, right gear aft	1	
	67024-01	D	* PLATE - Right gear front, left gear aft	1	
-21	67028-00		* HOOK - Main gear truss assembly	1	
-21a	67028-03		* HOOK - Main gear truss assembly (left gear)	1	
	67028-04		* HOOK - Main gear truss assembly (right gear)	1	
-22	67031-02		* FITTING - Gear retraction, left	1	
	67031-03		* FITTING - Gear retraction, right	1	
-23	690 402		* FORK - (MS21252-3RS)	1	
-24	599 677		* EYE - Turnbuckle (MS21254-3LS)	1	
-25	554 979		* CLIP - Turnbuckle (MS21256-1)	1	
-26	690 401		* BARREL - Turnbuckle (MS21251B3S)	1	
-27	402 934		* BOLT - (NAS464P6-18)	1	
	690 629		* WASHER - (NAS1149F0663P)	1	
	404 395		* NUT - (AN320-6)	1	
	424 059		* COTTER PIN - (MS24665-283)	1	
-28	400 880		* BOLT - (AN23-28)	1	
	690 609		* WASHER - (NAS1149F0332P)	2	
	404 100		* NUT - (AN310-3)	1	
	424 051		* COTTER PIN - (MS24665-132)	1	
-29	400 880		* BOLT - (AN23-28)	1	
	690 612		* WASHER - (NAS1149F0363P)	2	
	690 609		* WASHER - (NAS1149F0332P)	1	
	404 100		* NUT - (AN310-3)	1	
	424 051		* COTTER PIN - (MS24665-132)	1	
-30	424 181		* PIN - (MS20392-2C25)	1	
	690 609		* WASHER - (NAS1149F0332P)	1	
	424 051		* COTTER PIN - (MS24665-132)	1	
-31	86700-30		* BUSHING	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
27-32	690 618		* WASHER - (NAS1149FN816P)	AR	
-33	400 711		* BOLT - (AN24-26)	1	
	690 611		* WASHER - (NAS1149F0463P)	1	
	404 393		* NUT - (AN320-4)	1	
	424 051		* COTTER PIN - (MS24665-132)	1	
-34	690 611		* WASHER - (NAS1149F0463P)	AR	
	690 613		* WASHER - (NAS1149F0432P)	AR	
-35	39478-04		BRACKET ASSEMBLY - Main gear truss, left	1	
	39478-05		BRACKET ASSEMBLY - Main gear truss, right	1	
-36	484 717		* RING - Snap (5000-118)	1	
-37	39480-02		* BUSHING - Main gear truss	1	
-38	39479-02		* PIN - Main gear truss	1	
-39	460 801		* FITTING - Lubricator (MS15001-4)	1	
-40	67202-00		SWIVEL ASSEMBLY - Side brace spring attachment	2	
-41	67203-00		SPRING - Main gear downlock	2	
-42	400 012		BOLT - (AN4-17A)	2	
	62833-124		WASHER	2	
-43	67198-00		WASHER - Main gear	2	
-44	401 335		BOLT - (AN4-40A)	2	
-45	406 660		NUT - Barrel (1452-048)	4	
-46	401 188	E	BOLT - (AN5-10A)	4	
	690 628	E	WASHER - (NAS1149F0563P)	8	
-47	401 188	E	BOLT - (AN5-10A)	4	
	690 628	E	WASHER - (NAS1149F0563P)	AR	
	404 889	E	NUT - (MS20365-524C)	4	
-48	402 978		BOLT - (NAS464P10A-49)	2	
	690 633		WASHER - (NAS1149F1063P)	4	
	506 629		NUT - (MS21083-N10)	2	
-49	402 921		BOLT - (NAS464P6-20)	2	
	690 629		WASHER - (NAS1149F0663P)	2	
	404 395		NUT - (AN320-6)	2	
	424 059		COTTER PIN - (MS24665-283)	2	
-50	400 451		BOLT - (AN3-20A)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	404 526		NUT - (MS21042-3)	1	
-51	67502-00		RETAINER ASSEMBLY - Main gear	2	
-52	39487-02		BUSHING - Tapered, truss assembly	4	
-53	95061-64		SPACER - Spring attachment	2	
-54	63900-85		BUSHING - Spring attachment	2	
-55	62833-133		WASHER	4	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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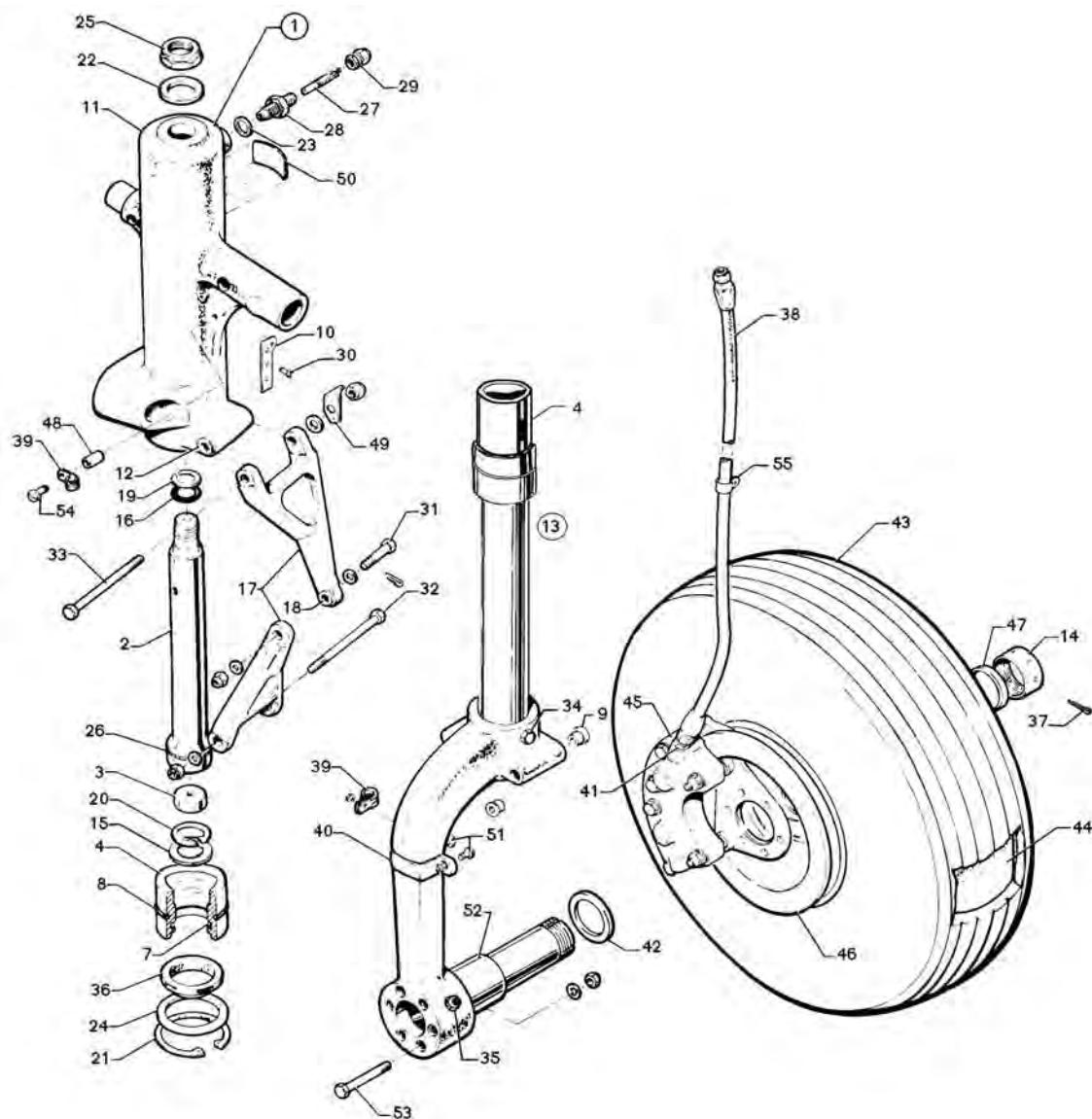


Figure 28. Main Gear Assembly

Revised: June 10, 2008

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CODE EXPLANATIONS FOR FIGURE 28

- A - See figure 30 for component parts.
- B - See figure 29 for component parts.
- C - Used if heavy duty brakes, wheels and tires are installed.
- D - Before ordering, determine if existing strut tube bearing assembly incorporates (1) O-ring or (1) O-ring and back-up ring or (1) T seal and (2) back-up rings on inside groove of bearing. If (1) O-ring is installed, order part number 484 832. If (1) O-ring and (1) back-up ring or (1) T seal and (2) back-up rings are installed, order part number 485 082.
- E - See latest revision of Piper Service Bulletin 787.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
28-	39485		DRAWING - Main Gear Installation		
-1	39484-08		GEAR ASSEMBLY - Main, left (less tire, tube, wheel and brake assembly)	1	
	39484-09		GEAR ASSEMBLY - Main, right (less tire, tube, wheel and brake assembly)	1	
-2	39481-02		* TUBE - Orifice	1	
-3	79800-02		* PLATE - Orifice	1	
-4	87284-07		* BEARING ASSEMBLY - Strut tube	1	
-5	----				
-6	----				
-7	484 832	D	* * O-RING - (MS28775-328)	1	
	485 082	D	* * T-SEAL & BACK UP RING KIT - (7328FS-160-1)	1	
-8	462 034		* * O-RING - (AN6230-5)	1	
-9	67026-07		* BUSHING	2	
-10	67753-00		* PLATE - Spring attachment	1	
-11	39486-14	E	* TRUNNION ASSEMBLY - Main gear, left	1	
	39486-15	E	* TRUNNION ASSEMBLY - Main gear, right	1	
-12	67026-13		* * BUSHING - Trunnion assembly	2	
-13	39489-03		* STRUT ASSEMBLY - Main gear	2	
-14	66820-00		* * NUT - Main gear axle assembly	1	
-15	584 127		* RING - Retainer (5953)	1	
-16	484 790		* O-RING - (MS28775-210)	1	
-17	105041-02		* LINK ASSEMBLY - Main gear torque	2	
-18	453 721		* * BUSHING	1	
-19	484 714		* RING - Retainer (MS28782-15)	1	
-20	484 684		* RING - Snap (N5000-118MD)	1	
-21	485 193		* RING - Snap (3000 X 250 STZD)	1	
-22	80122-89		* WASHER - Main gear	1	
-23	462 024		* GASKET - Air valve (AN901-5A)	1	
-24	80122-132		* WASHER - Main gear	1	
-25	404 843		* NUT - (MS21245-L12)	1	
-26	484 828		* RING - Compression (R19047)	1	
-27	85571-02		* VALVE ASSEMBLY	1	
	455 124		* * CORE - Air valve (AN809-1)	1	
-28	453 124		* * BODY - Air valve (AV812-1-03)	1	
-29	553 891		* * CAP - Air valve (MS20813-1)	1	
-30	401 266		* BOLT - (AN3-5A)	2	
	690 609		* WASHER - (NAS1149F0332P)	2	
	404 526		* NUT - (MS21042-3)	2	
-31	691 308		* BOLT - (NAS6604D17)	1	
	690 611		* WASHER - (NAS1149F0463P)	4	
	404 101		* NUT - (AN310-4)	1	
	424 052		* COTTER PIN - (MS24665-134)	1	
-32	691 315		* BOLT - (NAS6605D46)	1	
	690 628		* WASHER - (NAS1149F0563P)	1	
	404 102		* NUT - (AN310-5)	1	
	424 052		* COTTER PIN - (MS24665-134)	1	
-33	691 315		* BOLT - (NAS6605D46)	1	
	690 628		* WASHER - (NAS1149F0563P)	2	
	404 102		* NUT - (AN310-5)	1	
	424 052		* COTTER PIN - (MS24665-134)	1	
-34	402 990		* BOLT - (NAS464P5LA-41)	2	
	690 619		* WASHER - (NAS1149F0532P)	4	
	404 889		* NUT - (MS20365-524C)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
28-35	401 329		* BOLT - (AN4-31A)	1	
	690 613		* WASHER - (NAS1149F0432P)	1	
	404 888		* NUT - (MS20365-428C)	1	
-36	187 628		* STRIP - Wiper (4615SHD1875)	1	
-37	424 071		COTTER PIN - (MS24665-360)	1	
-38	63901-118		HOSE ASSEMBLY - Brake line	2	
-39	554 621		CLAMP - (PS10017-14-8)	4	
-40	67277-00		CLAMP	2	
-41	476 647		NIPPLE - (AN816-3D)	2	
-42	63484-00		BUSHING - Main gear	2	
-43	451 731		TIRE - (6 00 x 6, 8 ply, Type 111) McCreary	2	
	451 747	C	TIRE - (6 00 x 6, 8 ply, Type 111) (heavy duty)	2	
	761 975	C	TIRE - (6 00 x 6, 8 ply) B. F. Goodrich (heavy duty)	2	
	761 996	C	TIRE - (6 00 x 6, 8 ply) McCreary Airhawk (heavy duty)	2	
-44	451 735		TUBE - (6 00 x 6)	2	
-45	551 713	A	BRAKE ASSEMBLY - Main (30-65)	2	
	551 725	A,C	BRAKE ASSEMBLY - Main (30-83A) (heavy duty)	2	
-46	551 765	B	WHEEL ASSEMBLY - Main (40-90A)	2	
	551 770	B,C	WHEEL ASSEMBLY - Main (40-120C) (heavy duty)	2	
-47	63900-115		BUSHING - Main gear axle	1	
-48	63900-11		BUSHING - Main gear	2	
-49	36774-03		BRACKET - Squat switch, left	1	
-50	87369-24		PLACARD - Oleo service instructions	2	
-51	411 533		SCREW - (MS35207-264)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 526		NUT - (MS21042-3)	2	
-52	63900-103		BUSHING - Main gear	2	
-53	401 320		BOLT - (AN4-C20A)	12	
	690 664		WASHER - (NAS1149C0463R)	12	
	404 888		NUT - (MS20365-428C)	12	
-54	400 875		BOLT - (AN23-23A)	2	
	404 526		NUT - (MS21042-3)	2	
-55	554 735		CLAMP - (PS10017-15-8)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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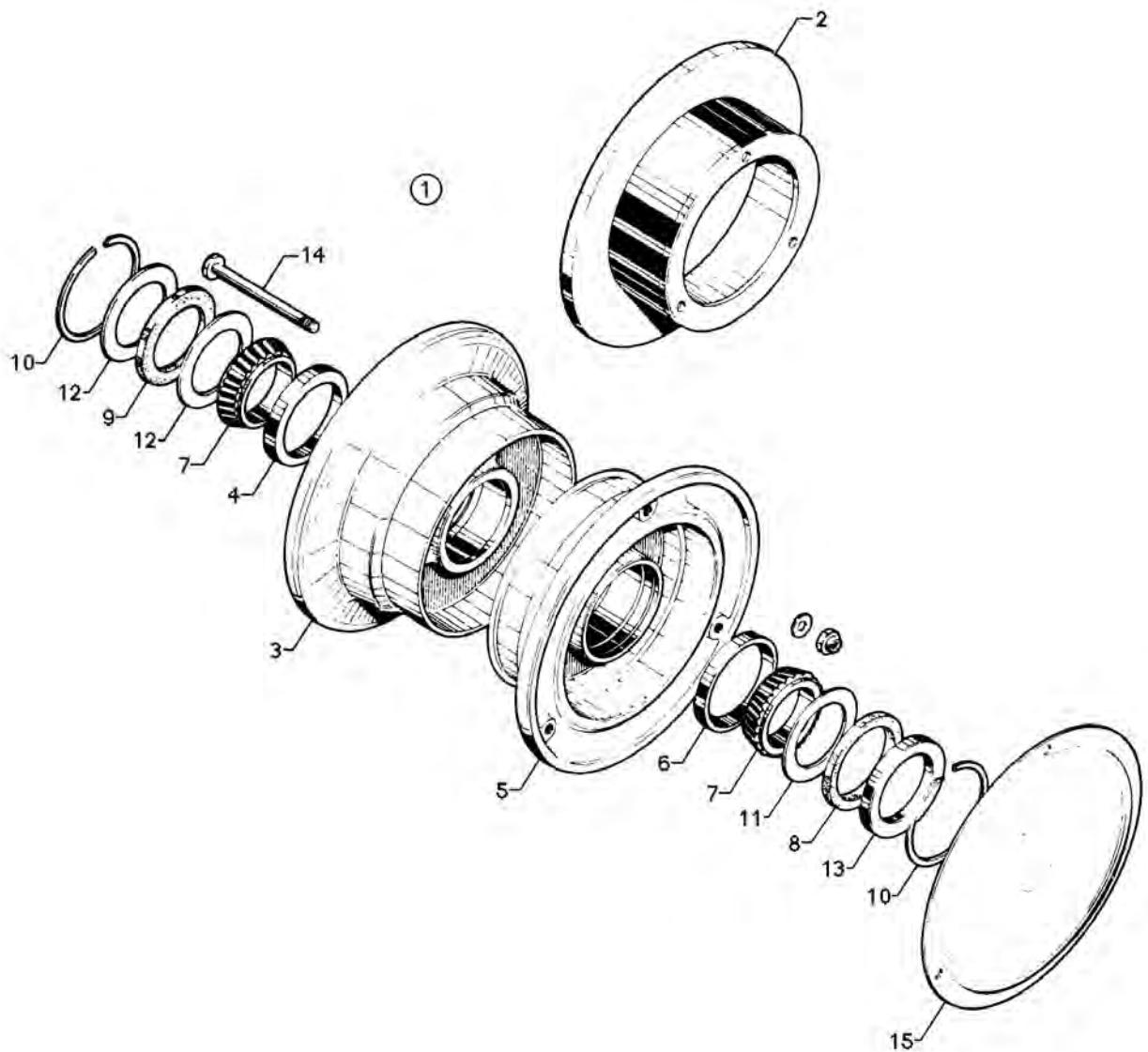


Figure 29. Main Wheel Assembly (Cleveland)

Revised: June 10, 2008

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CODE EXPLANATIONS FOR FIGURE 29

- A - Used on Wheel Assembly 40-90A only.
- B - Used on Wheel Assembly 40-120C only.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
29-1	551 765		WHEEL ASSEMBLY - Main (40-90A)	2	
	551 770		WHEEL ASSEMBLY - Main (40-120C) (heavy duty)	2	
-2	754 554	A	* DISC ASSEMBLY - Brake (164-22A)	1	
	754 614	B	* DISC ASSEMBLY - Brake (164-46)	1	
-3	756 666	A	* WHEEL HALF ASSEMBLY - Inner (161-47)	1	
	763 751	B	* WHEEL HALF ASSEMBLY - Inner (161-93B)	1	
-4	751 494		* * CUP - Bearing (13836)	1	
-5	756 665	A	* WHEEL HALF ASSEMBLY - Outer (162-45) (with valve hole)	1	
	763 752	B	* WHEEL HALF ASSEMBLY - Outer (162-87B) (with valve hole)	1	
-6	751 494		* * CUP - Bearing (13836)	1	
-7	751 489		* BEARING - Cone (13889)	2	
-8	751 810		* FELT - Grease seal (154-13)	1	
-9	751 772		* FELT - Grease seal (154-3)	1	
-10	752 830		* RING - Snap (155-1)	2	
-11	755 929		* RING - Grease seal (153-3)	1	
-12	755 999		* RING - Grease seal (153-4)	2	
-13	755 930		* RING - Grease seal (153-15)	1	
-14	753 473	A	* BOLT - (AN5-36A)	3	
	401 375	B	* BOLT - (AN5-35A)	6	
	690 628	A	* WASHER - (NAS1149F0563P)	9	
	690 628	B	* WASHER - (NAS1149F0563P)	6	
	404 889	A	* NUT - (AN365-524)	3	
	404 889	B	* NUT - (AN365-524)	6	
-15	83710-02		CAP - Hub	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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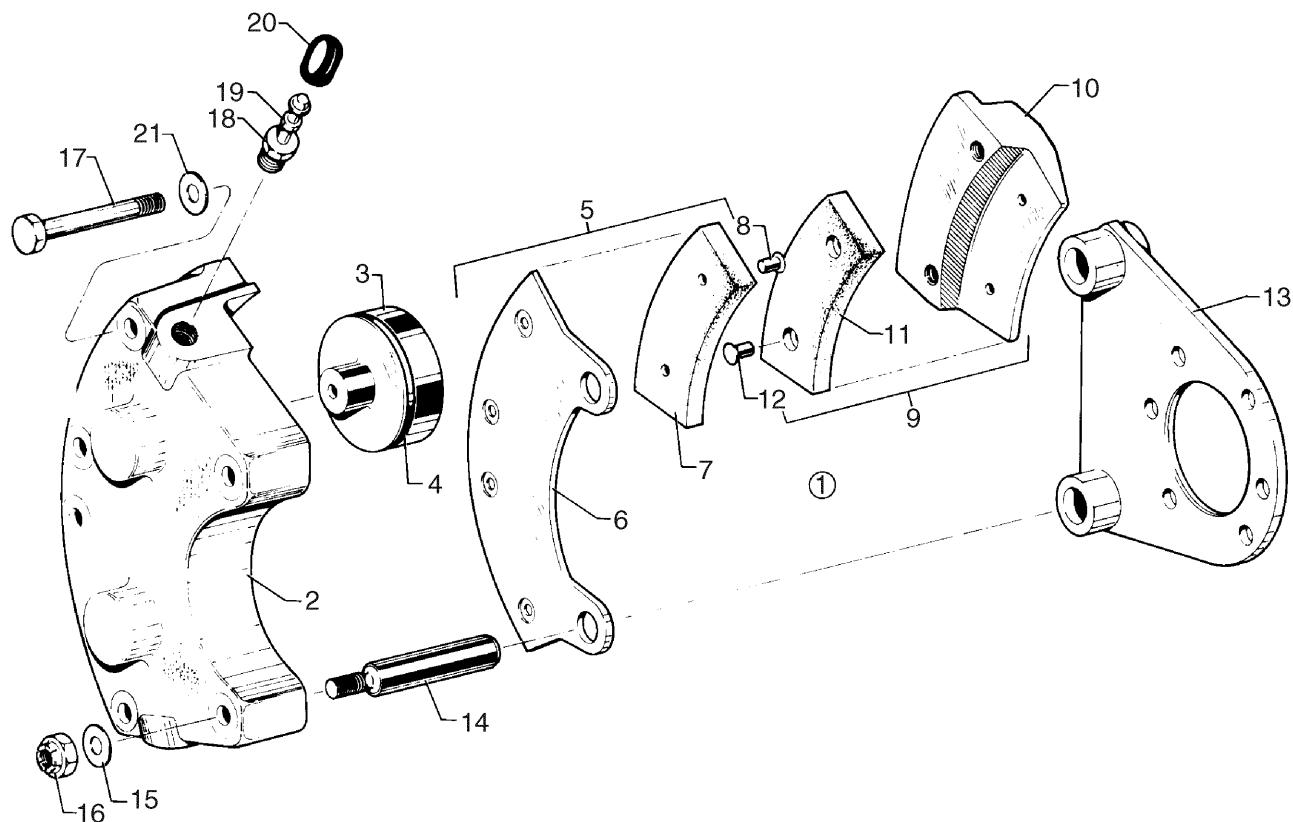


Figure 30. Brake Assembly

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CODE EXPLANATIONS FOR FIGURE 30

- A - Used on Brake Assembly 30-65 only.
- B - Used on Brake Assembly 30-83A only.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
30-1	551 713		BRAKE ASSEMBLY - (30-65)	2	
	551 725		BRAKE ASSEMBLY - (30-83A) (heavy duty)	2	
-2	753 936	A	* CYLINDER - Brake (61-18)	1	
	763 359	B	* CYLINDER - Brake (61-100)	1	
-3	755 887	A	* PISTON - (62-15)	2	
	757 483	B	* PISTON ASSEMBLY - (92-18)	2	
-4	484 945		* O-RING - (MS28775-222)	2	
-5	757 207	A	* PLATE ASSEMBLY - Pressure (73-10)	1	
	757 485	B	* PLATE ASSEMBLY - Pressure (73-16)	1	
-6	757 208	A	* * PLATE - Pressure (63-11)	1	
-7	752 342	A	* * LINING - Pressure plate (66-105)	2	
	761 197	B	* * LINING - Pressure plate (66-62)	2	
-8	752 826	A	* * RIVET - Pressure plate lining (561)	4	
-9	755 885	A	* PLATE ASSEMBLY - Back (74-10)	2	
	757 484	B	* PLATE ASSEMBLY - Back (74-30)	2	
-10	755 886	A	* * PLATE - Back (64-15)	2	
-11	752 342	A	* * LINING - Back plate (66-105)	2	
	761 197	B	* * LINING - Back plate (66-62)	2	
-12	752 826	A	* * RIVET - Back plate lining (561)	4	
-13	757 209		* TORQUE PLATE ASSEMBLY - (75-39)	1	
-14	753 407		* BOLT - Anchor (69-4)	2	
-15	690 613		* WASHER - (NAS1149F0432P)	2	
-16	404 888		* NUT - (AN365-42B)	2	
-17	758 538	A	* BOLT - (LP4-21AM)	4	
	758 539	B	* BOLT - (ABP4-20A)	4	
-18	752 966		* SEAT - Bleeder (37-206)	1	
-19	752 965		* SCREW - Bleeder (79-3)	1	
-20	753 850		* CAP - Bleeder (183-1)	1	
-21	690 611	A	* WASHER - (NAS1149F0463P)	4	
	690 613	B	* WASHER - (NAS1149F0432P)	4	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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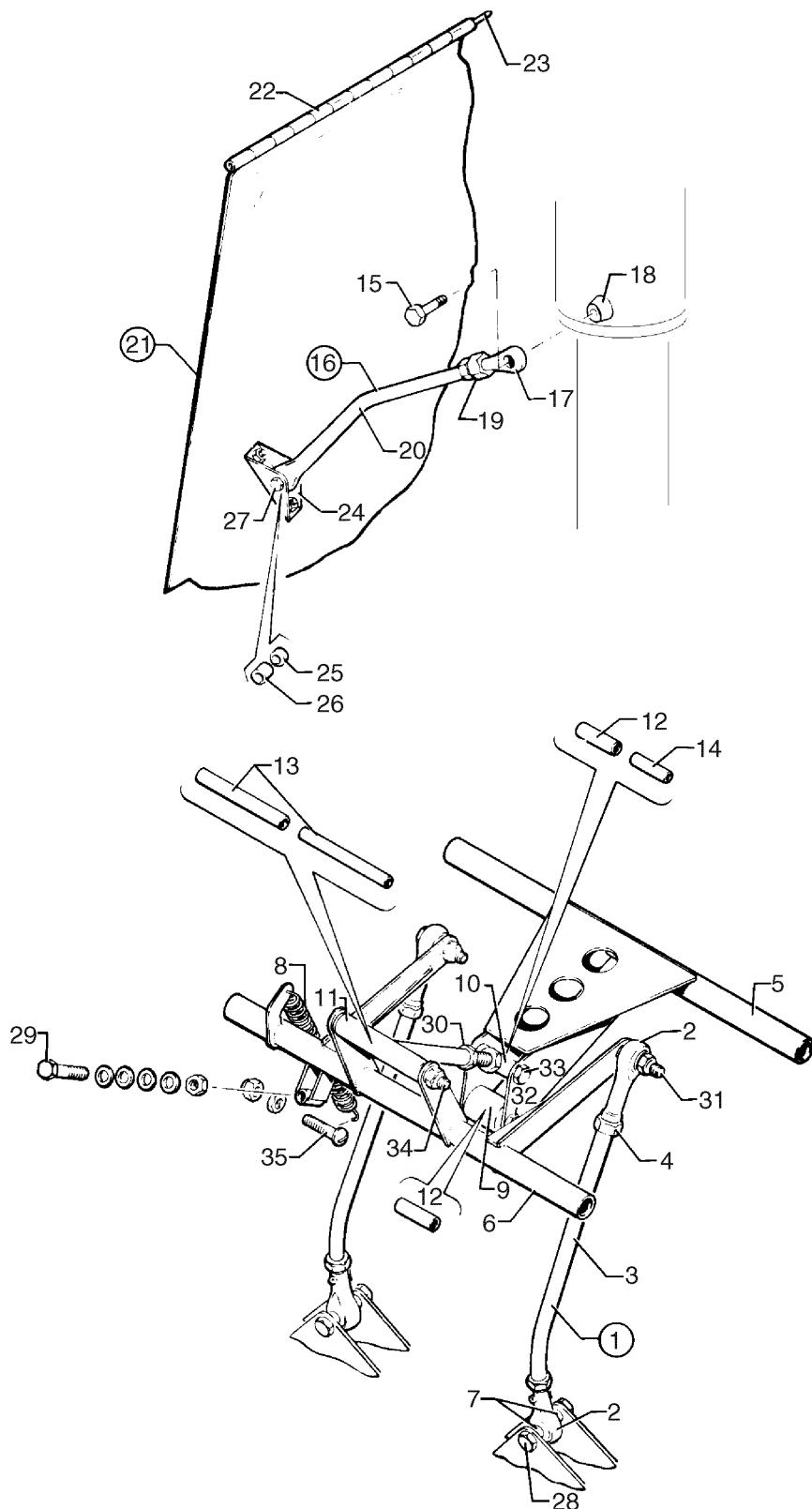


Figure 31. Nose and Main Gear Door Actuation Installations

Revised: March 10, 2009

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CODE EXPLANATIONS FOR FIGURE 31

A - Items 16 through 27 are component parts of wing assembly.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
31-	95743 37093		DRAWING - Nose Gear Door Actuation Installation DRAWING - Wing Assembly (Complete)		
-1	95772-00		ROD ASSEMBLY - Nose gear door actuation	2	
-2	452 335		* ROD - End bearing	2	
-3	95772-02		* ROD - Nose gear door actuation	1	
-4	404 322		* NUT - (AN316-4R)	2	
-5	95771-00		TUBE ASSEMBLY - Nose gear door actuation	1	
-6	95770-00		TUBE ASSEMBLY - Nose gear door actuation	1	
-7	95061-64		BUSHING	4	
-8	67363-00		SPRING - Nose gear door	1	
-9	67360-00		ROLLER - Nose gear door link	1	
-10	67358-00		LINK ASSEMBLY - Nose gear door	1	
-11	67357-00		LINK ASSEMBLY - Nose gear door	1	
-12	65003-27		BUSHING - Nose gear door actuation	2	
-13	67356-201		SLEEVE AND BUSHING ASSEMBLY - Nose gear door actuating	1	
-14	63882-29		SLEEVE - Teflon, nose gear door actuation	1	
-15	401 261 690 617 690 614 63900-145		BOLT - (AN3H-12A) WASHER - (NAS1149C0363R) WASHER - (NAS1149C0332R) BUSHING	2 2 4 2	
-16	37722-02	A	ROD ASSEMBLY - Main gear door	2	
-17	452 335		* BEARING - Rod end (PS10020-2-1RX)	1	
-18	452 584		* BEARING - (PS10020-7-3)	1	
-19	404 321		* NUT - (AN316-C4R)	1	
-20	37722-03		* ROD ASSEMBLY - Main gear door	1	
-21	67090-14		DOOR ASSEMBLY - Main gear, left	1	
	67090-15		DOOR ASSEMBLY - Main gear, right	1	
-22	67093-04		* HINGE - Half, main gear door, left	1	
	67093-05		* HINGE - Half, main gear door, right	1	
-23	63744-11		PIN - Hinge, main gear door	2	
-24	67091-00		BRACKET - Main gear door	2	
-25	63900-73		BUSHING - (.19 long)	2	
-26	62833-103		WASHER - (.080 thick)	2	
-27	400 867 690 617 404 526		BOLT - (AN23-15A) WASHER - (NAS1149C0363R) NUT - (MS21042-3)	2 2 2	
-28	403 057 690 617 404 526		BOLT - (AN3-C12A) WASHER - (NAS1149C0363R) NUT - (MS20365-1032C)	2 2 2	
-29	403 056 690 617 404 526		BOLT - (AN3-C11A) WASHER - (NAS1149C0363R) NUT - (MS21042-3)	1 4 1	
-30	404 321		NUT - (AN316-C4R)	1	
-31	403 054 690 614 404 526		BOLT - (AN3-C7A) WASHER - (NAS1149C0332R) NUT - (MS21042-3)	2 4 2	
-32	401 275 690 664 690 614 404 526		BOLT - (AN3-C14A) WASHER - (NAS1149C0463R) WASHER - (NAS1149C0332R) NUT - (MS21042-3)	1 2 1	
-33	401 275 690 614 404 526		BOLT - (AN3-C14A) WASHER - (NAS1149C0332R) NUT - (MS21042-3)	1 1 1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
31-34 -35	401 287		BOLT - (AN3-C31A)	1	
	690 614		WASHER - (NAS1149C0332R)	2	
	690 617		WASHER - (NAS1149C0363R)	1	
	404 526		NUT - (MS21042-3)	1	
	410 324		SCREW - (MS27039C1-12)	1	
	404 243		NUT - (AN315-C3R)	1	
	404 526		NUT - (MS21042-3)	1	

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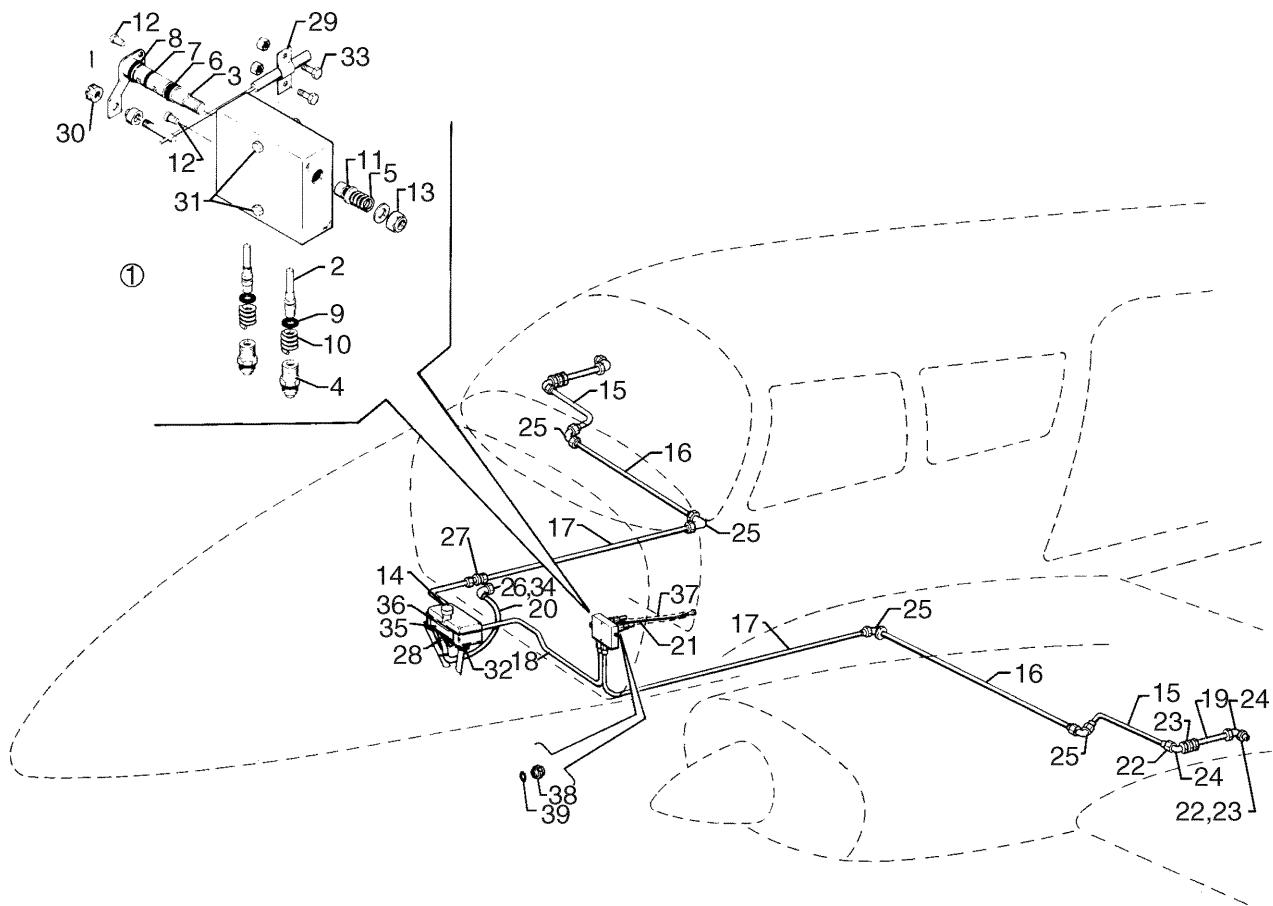


Figure 32. Brake System Installation

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CODE EXPLANATIONS FOR FIGURE 32

A - Reference Piper Service Bulletin #976, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
32-	36720		DRAWING - Brake System Installation		
-1	491 978	A	VALVE ASSEMBLY - Parking (60-3C)	1	
-2	753 110		* VALVE - (146-2)	2	
-3	757 879		* CAM ASSEMBLY - (181-00301)	1	
-4	476 647		* FITTING - Tube (AN816-3D)	2	
-5	756 119		* SPRING - (82-10)	1	
-6	484 787		* O-RING - (MS28775-008)	1	
-7	484 818		* O-RING - (MS28775-010)	1	
-8	484 934		* O-RING - (MS28775-011)	1	
-9	484 675		* O-RING - (MS28775-006)	2	
-10	762 333		* SPRING - (82-44)	2	
-11	751 445		* BUSHING - (145-7)	1	
-12	757 238		* PIN - (177-2)	2	
-13	690 612		* WASHER - (NAS1149F0363P)	2	
	404 156		* NUT - (MS21083N3)	1	
-14	96474-03		RESERVOIR ASSEMBLY - Brake system	1	
-15	86238-104		TUBE ASSEMBLY - Brake	2	
-16	86238-105		TUBE ASSEMBLY - Brake, left	1	
	86238-106		TUBE ASSEMBLY - Brake, right	1	
-17	86238-89		TUBE ASSEMBLY - Brake, left	1	
	86238-90		TUBE ASSEMBLY - Brake, right	1	
-18	86238-93		TUBE ASSEMBLY - Brake	1	
-19	67549-03		TUBE ASSEMBLY - Brake	2	
-20	63913-256		HOSE - (27.00" L.)	1	
-21	554 471		CABLE ASSEMBLY - Parking brake (PS50146-2-1)	1	
-22	458 899		ELBOW - (AN833-3D)	4	
-23	477 617		NUT - (AS5178D03)	4	
-24	690 629		WASHER - (NAS1149F0633P)	4	
-25	458 879		ELBOW - (AN821-3D)	4	
-26	558 850		ELBOW - (AN838-4D)	1	
-27	491 049		UNION - (AN815-3D)	1	
-28	488 702		STRAP - (MS3367-1-9)	2	
-29	66853-00		CLAMP - Cable	1	
-30	70371-02		FITTING - Swivel	1	
	70371-03		STUD - Swivel fitting	1	
	404 100		NUT - (AN310-3)	1	
	424 032		COTTER PIN - (MS24665-170)	1	
-31	401 274		BOLT - (AN3-15A)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 526		NUT - (MS21042-3)	2	
-32	419 923		SCREW - (8 x 1/2, TY B)	2	
	690 618		WASHER - (NAS1149FN816P)	2	
	603 350		NUT - (C1348-8Z1)	2	
-33	411 531		SCREW - (MS35207-262)	2	
	404 526		NUT - (MS21042-3)	2	
-34	690-626		WASHER - (NAS1149F0732P)	2	
	477 618		NUT - (AS5178D04)	1	
-35	96546-00		PLACARD - Brake reservoir	1	
-36	96548-00		PLACARD - Fluid level line, reservoir	1	
-37	63904-85		TUBE - Parking brake	1	
-38	491 050		UNION - (AN815-4D)	2	
-39	484 842		O-RING - (MS29512-04)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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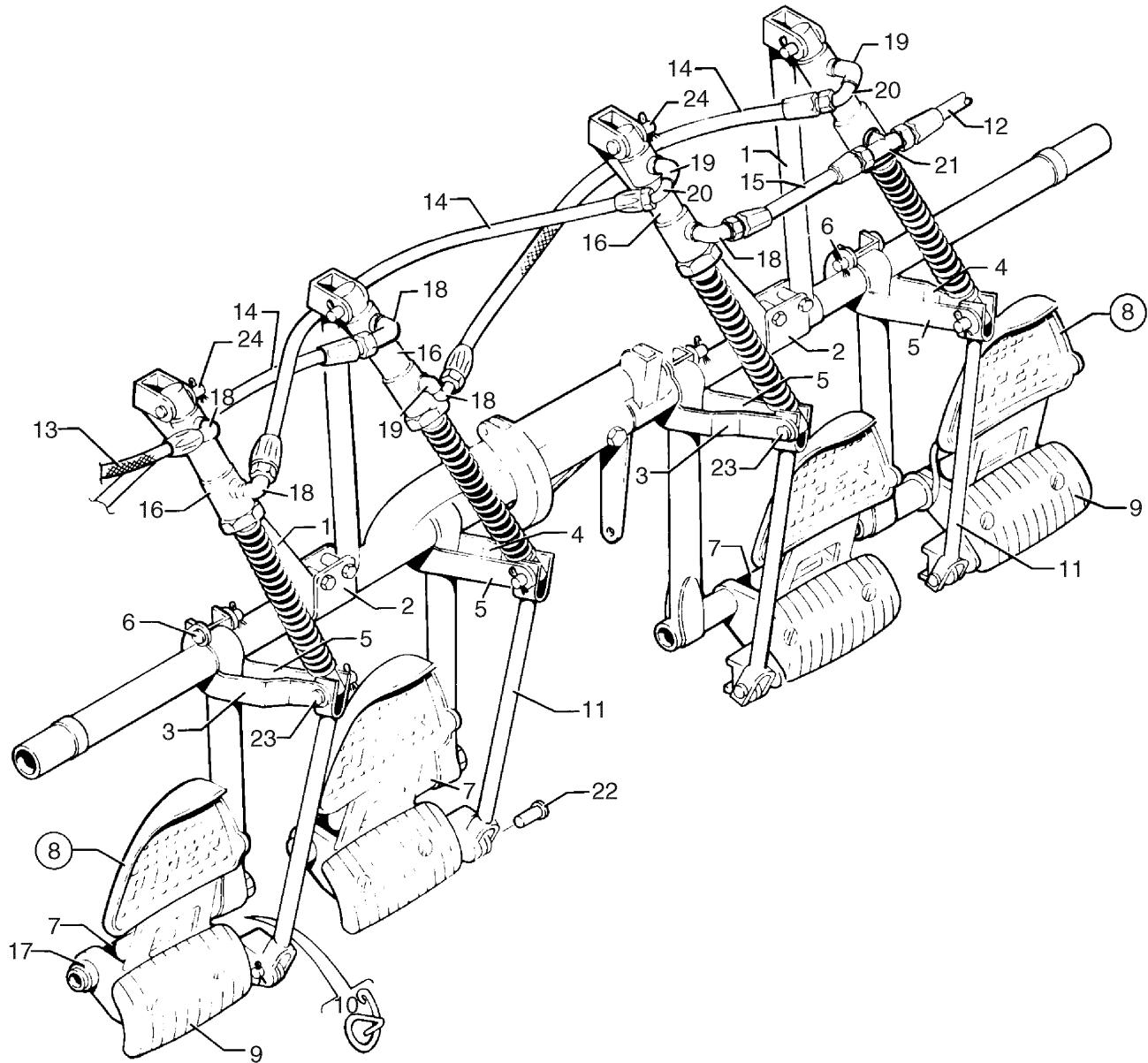


Figure 33. Toe Brake Installation

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CODE EXPLANATIONS FOR FIGURE 33

A - See figure 34 for component parts.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
33-	78599		DRAWING - Dual Toe Brake Line Installation		
	37300		DRAWING - Control System Installation		
	36720		DRAWING - Brake System Installation		
	95391		DRAWING - Rudder, Dual Toe Brake Bar Assembly		
-1	63464-05		BRACE ASSEMBLY - Toe brake	2	
-2	63468-00		BRACKET - Toe brake	2	
-3	63469-00		ARM - Toe brake	2	
-4	63469-01		ARM - Toe brake	2	
-5	63470-00		ARM - Toe brake	4	
-6	424 357		PIN - Flat head (MS20392-2C39)	4	
-7	63478-00		SPACER - Toe pedal	4	
-8	63485-00		PEDAL ASSEMBLY - Toe brake, left inboard	1	
	63485-02		PEDAL ASSEMBLY - Toe brake, left outboard	1	
	63485-01		PEDAL ASSEMBLY - Toe brake, right inboard	1	
	63485-03		PEDAL ASSEMBLY - Toe brake, right outboard	1	
-9	62867-02		* PAD ASSEMBLY - Brake pedal	1	
-10	63594-00		CLIP - Spring, left outboard pedal	1	
	63594-01		CLIP - Spring, right outboard pedal	1	
-11	79430-00		CLEVIS ASSEMBLY - Toe brake	4	
-12	63901-31		HOSE ASSEMBLY - Flexible	1	
-13	63901-09		HOSE ASSEMBLY - Flexible	1	
-14	63901-29		HOSE ASSEMBLY - Flexible	3	
-15	63901-128		HOSE ASSEMBLY - Flexible	2	
-16	455 968	A	CYLINDER ASSEMBLY - Master (10-30) Cleveland	4	
	455 944	A	CYLINDER ASSEMBLY - Master (17000) Gar Kenyon	4	
-17	453 714		BEARING - Brake pedal (PS10065-37)	8	
-18	458 894		* ELBOW - (MS20822-4D)	5	
-19	458 904		* ELBOW - (AN914-1D)	3	
-20	558 806		* ELBOW - (MS20823-4D)	2	
-21	691 220		* TEE - (AS5197W040402)	1	
-22	424 175		PIN - Flat head (MS20392-2C13)	4	
-23	424 181		PIN - Flat head (MS20392-2C25)	4	
-24	424 184		PIN - Flat head (MS20392-2C31)	4	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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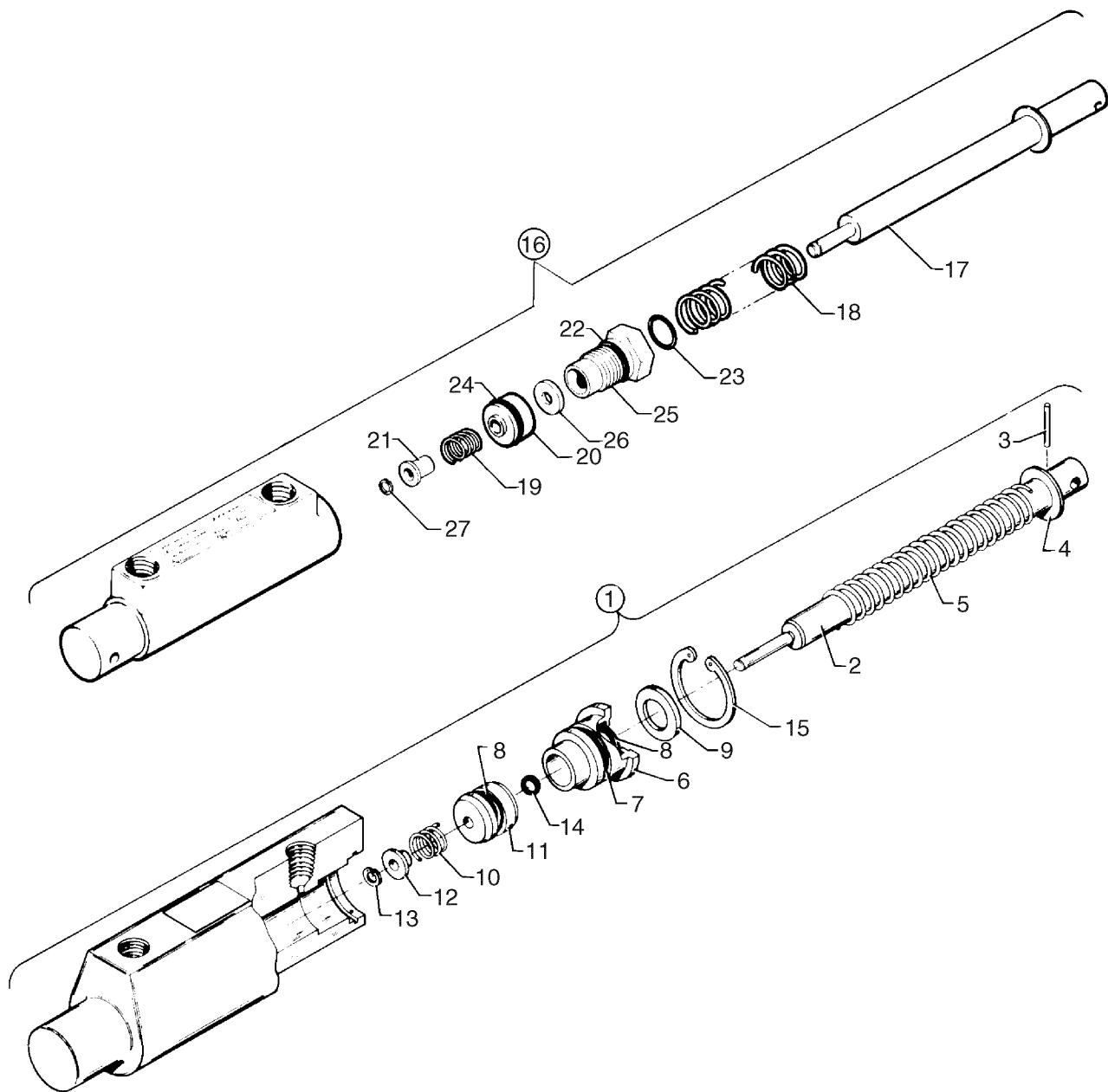


Figure 34. Toe Brake Master Cylinder Assembly

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CODE EXPLANATIONS FOR FIGURE 34

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
34-1	455 968		CYLINDER ASSEMBLY - Master (10-30) Cleveland	4	
-2	763 451		* PISTON ROD ASSEMBLY - (182-22)	1	
-3	757 318		* * ROLL PIN - (MS16562-16)	1	
-4	690 620		* * WASHER - (NAS1149F0632P)	1	
-5	756 118		* * SPRING - (82-9)	1	
-6	755 082		* * GLAND - Packing (141-25)	1	
-7	752 584		* * O-RING - (MS28775-113)	1	
-8	485 114		* * O-RING - (MS28775-110)	2	
-9	756 621		* * WASHER - Wiper (095-01300)	1	
-10	757 580		* * SPRING - (082-02100)	1	
-11	763 450		* * PISTON - (148-25)	1	
-12	758 457		* * BUSHING - (145-58)	1	
-13	762 586		* * RING - Snap (155-48)	1	
-14	484 675		* * O-RING - (MS28775-006)	1	
-15	762 587		* RING - Snap (155-47)	1	
-16	455 944		CYLINDER ASSEMBLY - Master (17000) Gar-Kenyon	4	
-17	757 480		* PISTON ROD AND RING ASSEMBLY - (95404) includes spring retaining ring	1	
-18	762 276		* SPRING - (17005)	1	
-19	762 277		* SPRING - (17006)	1	
-20	757 479		* PISTON - (17003)	1	
-21	762 275		* SLEEVE - (17007)	1	
-22	752 584		* O-RING - (MS28775-113)	1	
-23	484 788		* O-RING - (MS28775-012)	1	
-24	752 585		* O-RING - (MS28775-110)	1	
-25	754 848		* FITTING - (17002)	1	
-26	494 177		* SEAL - (110 3/16)	1	
-27	762 531		* RING - Retaining (XRC-313)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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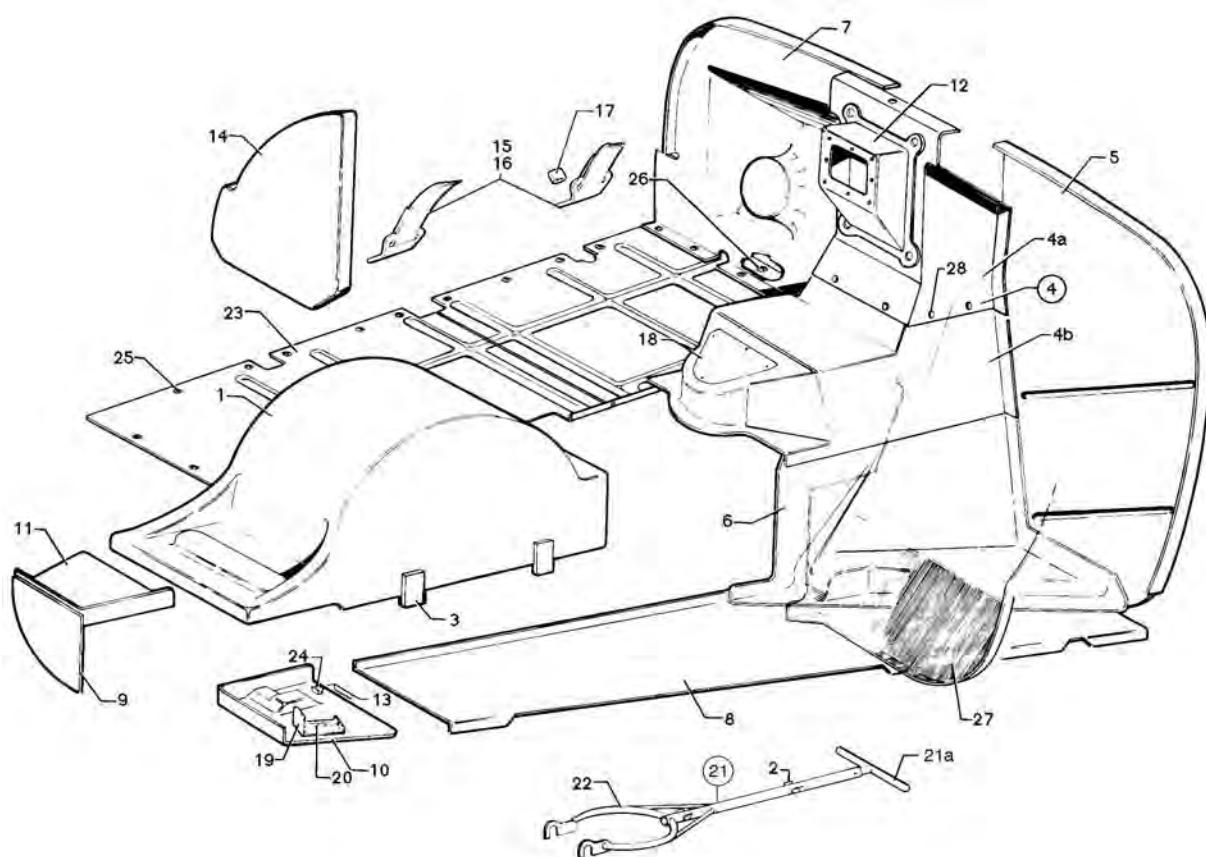


Figure 35. Forward Baggage Compartment Finishing Installation

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CODE EXPLANATIONS FOR FIGURE 35

- A - Used on serial numbers 34-8133001 to 34-8333129 inclusive, 34-8433003 to 34-8433009 inclusive, 34-8433011, 34-8433014 to 34-8433024 inclusive.
- B - Used on serial numbers 34-8433001, 34-8433002, 34-8433010, 34-8433012, 34-8433013, 34-8433025 and up.
- C - Used on 14 volt system only.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
35-	87271		DRAWING - Forward Baggage Compartment Finishing Installation		
-1	95739-00		COVER ASSEMBLY - Nose wheel and battery box	1	
-2	554 763		* CLIP - Tow bar (225-XL)	1	
-3	554 132		DRAW CATCH AND LATCH ASSEMBLY - White (07-10-201-11)	3	
-4	87274-02		PANEL ASSEMBLY - Baggage compartment, center	1	
-4a	87274-03		* PANEL - Baggage compartment, upper	1	
-4b	87274-04		* PANEL - Baggage compartment, lower	1	
-5	87295-02	A	PANEL - Baggage compartment, left upper	1	
	87295-03	B	PANEL - Baggage compartment, left upper	1	
-6	96285-00		PANEL - Baggage compartment, left lower	1	
-7	87296-02		PANEL - Baggage compartment, right side	1	
-8	96287-00		PANEL - Baggage compartment floor	1	
-9	96467-00		PANEL - Electrical equipment	1	
-10	86463-00		DECK - Electrical equipment, left	1	
-11	96464-00		DECK - Electrical equipment, right	1	
-12	87299-02		COVER ASSEMBLY - Brake reservoir access	1	
-13	35669-12		PLACARD - Oil drain probe	1	
-14	96502-00		PANEL - Hydraulic pump protector	1	
-15	66804-00		STRAP ASSEMBLY - Baggage tie down, black (tip end)	2	
-16	66805-00		STRAP ASSEMBLY - Baggage tie down, black (buckle end)	2	
-17	63900-28		BUSHING - Baggage tie down	4	
-18	95791-13		COVER - Baggage compartment	1	
-19	37793-02		PLATE ASSEMBLY - Oil cooler winterization	2	
-20	63408-00		* PLACARD - Oil cooler winterization	1	
-21	96331-00		TOW BAR ASSEMBLY - Complete	1	
-21a	96331-03		TOW BAR ASSEMBLY - Upper	1	
-22	96331-02		TOW BAR ASSEMBLY - Lower	1	
-23	95742-00	C	DECK ASSEMBLY - Baggage	1	
-24	454 873		CLIP - Oil quick drain storage (125002)	1	
-25	419 918		SCREW - (#8 x 1/2 Type B)	17	
	477 771		NUT - (PS10031-2) Nylon	17	
-26	419 918		SCREW - (#8 x 1/2 Type B)	14	
	599 495		NUT - (A1793-8Z-1)	14	
-27	87443-02		PANEL - Closeout, oxygen cylinder, Sta. 31.04	1	
-28	477 778		NUT - Rubber - (PS10062-6-2)	AR	
	415 179		SCREW - (AN526C832R8)	AR	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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See Figure 36A for Interior Panels
on serial numbers 3448038 and up.

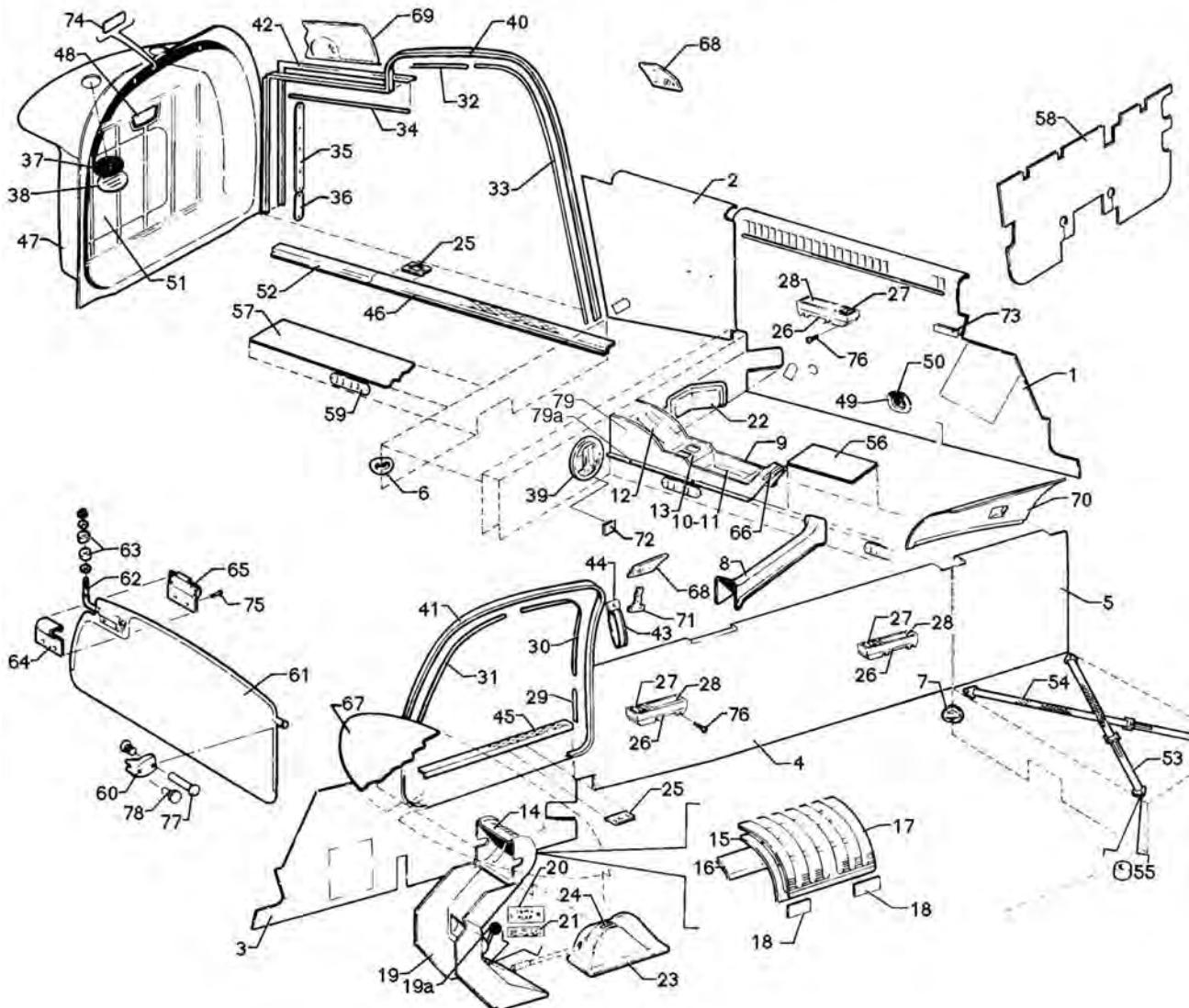


Figure 36. Cockpit Finishing Installation

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CODE EXPLANATIONS FOR FIGURE 36

- A - Specify color when ordering.
- B - Used if optional center fuel tanks are installed.
- C - Used if fixed shoulder harnesses are installed.
- D - Used if shoulder belts with inertia reel are installed.
- E - See figure 36A for serial numbers 3448038 and up.
- F - Item not illustrated.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
36-	37579		DRAWING - Cockpit Finishing Installation		
	67954		DRAWING - Cockpit Finishing Installation (Luxurious)		
	87350		DRAWING - Interior Panel Installation		
	78354		DRAWING - Shoulder Harness Installation		
	87221		DRAWING - Sun Visor Installation		
	85200		DRAWING - Interior Installation		
-1	579 214		PANEL ASSEMBLY - Left front cockpit, white/camel/black (with heather carpet)	1	34-8133001 thru 34-8233215
	579 217		PANEL ASSEMBLY - Left front cockpit, dark blue (with dark blue carpet)	1	
	579 216		PANEL ASSEMBLY - Left front cockpit, dark blue (with heather carpet)	1	34-8133001 thru 34-8233215
	680 128		PANEL ASSEMBLY - Left front cockpit, light blue (velour) (with light blue carpet)	1	34-8333001 and up
	680 105		PANEL ASSEMBLY - Left front cockpit, blue (vinyl) (with light blue carpet)	1	34-8333001 and up
	579 218		PANEL ASSEMBLY - Left front cockpit, firethorn red (with firethorn red carpet)	1	
	579 215		PANEL ASSEMBLY - Left front cockpit, firethorn red (with heather carpet)	1	34-8133001 thru 34-8233215
	680 104		PANEL ASSEMBLY - Left front cockpit, red (vinyl) (with dark carmine carpet)	1	34-8333001 and up
	579 219		PANEL ASSEMBLY - Left front cockpit, buckskin (with medium saddle carpet)	1	34-8133001 thru 34-8233215
	680 106		PANEL ASSEMBLY - Left front cockpit, light buckskin (vinyl) (with dark saddle carpet)	1	34-8333001 and up
	579 220		PANEL ASSEMBLY - Left front cockpit, dark cedar (knit) (with dark cedar carpet)	1	
	579 112		PANEL ASSEMBLY - Left front cockpit, dark cedar (velour) (with dark cedar carpet)	1	34-8333001 and up
	579 110		PANEL ASSEMBLY - Left front cockpit, dark carmine (with dark carmine carpet)	1	34-8333001 and up
	579 111		PANEL ASSEMBLY - Left front cockpit, sandalwood (with dark saddle carpet)	1	34-8333001 and up
	680 103		PANEL ASSEMBLY - Left front cockpit, dark saddle (fabric) (with dark saddle carpet)	1	34-8333001 and up
-2	579 009		PANEL ASSEMBLY - Left center cockpit, camel/black	1	34-8133001 thru 34-8233215
	579 014		PANEL ASSEMBLY - Left center cockpit, dark blue (velour)	1	
	579 011		PANEL ASSEMBLY - Left center cockpit, dark blue (vinyl)	1	34-8133001 thru 34-8233215
	680 110		PANEL ASSEMBLY - Left center cockpit, light blue (velour)	1	34-8333001 and up
	680 018		PANEL ASSEMBLY - Left center cockpit, blue (vinyl)	1	34-8333001 and up
	579 012		PANEL ASSEMBLY - Left center cockpit, firethorn red (velour)	1	
	579 010		PANEL ASSEMBLY - Left center cockpit, firethorn red (vinyl)	1	34-8133001 thru 34-8233215
	680 017		PANEL ASSEMBLY - Left center cockpit, red (vinyl)	1	34-8333001 and up
	579 013		PANEL ASSEMBLY - Left center cockpit, buckskin	1	34-8133001 thru 34-8233215
	680 019		PANEL ASSEMBLY - Left center cockpit, light buckskin	1	34-8333001 and up
	579 015		PANEL ASSEMBLY - Left center cockpit, dark cedar (knit)	1	
	579 061		PANEL ASSEMBLY - Left center cockpit, dark cedar (velour)	1	34-8233001 and up
	579 059		PANEL ASSEMBLY - Left center cockpit, dark carmine	1	34-8233001 and up
	579 060		PANEL ASSEMBLY - Left center cockpit, sandalwood	1	34-8233001 and up
	680 016		PANEL ASSEMBLY - Left center cockpit, dark saddle	1	34-8333001 and up
-3	579 206		PANEL ASSEMBLY - Right front cockpit, white/camel/black (with heather carpet)	1	34-8133001 thru 34-8233215
	579 209		PANEL ASSEMBLY - Right front cockpit, dark blue (with dark blue carpet)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
36-3	579 208		PANEL ASSEMBLY - Right front cockpit, dark blue (with heather carpet)	1	34-8133001 thru 34-8233215
	680 112		PANEL ASSEMBLY - Right front cockpit, light blue (velour) (with light blue carpet)	1	34-8333001 and up
	680 026		PANEL ASSEMBLY - Right front cockpit, blue (vinyl) (with light blue carpet)	1	34-8333001 and up
	579 210		PANEL ASSEMBLY - Right front cockpit, firethorn red (with firethorn red carpet)	1	
	579 207		PANEL ASSEMBLY - Right front cockpit, firethorn red (with heather carpet)	1	34-8133001 thru 34-8233215
	680 025		PANEL ASSEMBLY - Right front cockpit, red (vinyl) (with dark carmine carpet)	1	34-8333001 and up
	579 211		PANEL ASSEMBLY - Right front cockpit, buckskin (with medium saddle carpet)	1	34-8133001 thru 34-8233215
	680 027		PANEL ASSEMBLY - Right front cockpit, light buckskin (vinyl) (with dark saddle carpet)	1	34-8333001 and up
	579 212		PANEL ASSEMBLY - Right front cockpit, dark cedar (knit) (with dark cedar carpet)	1	
	579 070		PANEL ASSEMBLY - Right front cockpit, dark cedar (velour) (with dark cedar carpet)	1	34-8233001 and up
	579 068		PANEL ASSEMBLY - Right front cockpit, dark carmine (with dark carmine carpet)	1	34-8233001 and up
	579 069		PANEL ASSEMBLY - Right front cockpit, sandalwood (with dark saddle carpet)	1	34-8233001 and up
	680 024		PANEL ASSEMBLY - Right front cockpit, dark saddle (fabric) (with dark saddle carpet)	1	34-8333001 and up
-4	579 023		PANEL ASSEMBLY - Right center cockpit, camel/black	1	34-8133001 thru 34-8233215
	579 028		PANEL ASSEMBLY - Right center cockpit, dark blue (velour)	1	
	579 025		PANEL ASSEMBLY - Right center cockpit, dark blue (vinyl)	1	34-8133001 thru 34-8233215
	680 114		PANEL ASSEMBLY - Right center cockpit, light blue (velour)	1	34-8333001 and up
	680 034		PANEL ASSEMBLY - Right center cockpit, blue (vinyl)	1	34-8333001 and up
	579 026		PANEL ASSEMBLY - Right center cockpit, firethorn red (velour)	1	
	579 024		PANEL ASSEMBLY - Right center cockpit, firethorn red (vinyl)	1	34-8133001 thru 34-8233215
	680 033		PANEL ASSEMBLY - Right center cockpit, red (vinyl)	1	34-8333001 and up
	579 027		PANEL ASSEMBLY - Right center cockpit, buckskin	1	34-8133001 thru 34-8233215
	680 035		PANEL ASSEMBLY - Right center cockpit, light buckskin	1	34-8333001 and up
	579 029		PANEL ASSEMBLY - Right center cockpit, dark cedar (knit)	1	
	579 073		PANEL ASSEMBLY - Right center cockpit, dark cedar (velour)	1	34-8233001 and up
	579 071		PANEL ASSEMBLY - Right center cockpit, dark carmine	1	34-8233001 and up
	579 072		PANEL ASSEMBLY - Right center cockpit, sandalwood	1	34-8233001 and up
	680 032		PANEL ASSEMBLY - Right center cockpit, dark saddle	1	34-8333001 and up
-5	579 030		PANEL ASSEMBLY - Right rear cockpit, camel/black	1	34-8133001 thru 34-8233215
	579 035		PANEL ASSEMBLY - Right rear cockpit, dark blue (velour)	1	
	579 032		PANEL ASSEMBLY - Right rear cockpit, dark blue (vinyl)	1	34-8133001 thru 34-8233215
	680 115		PANEL ASSEMBLY - Right rear cockpit, light blue (velour)	1	34-8333001 and up
	680 038		PANEL ASSEMBLY - Right rear cockpit, blue (vinyl)	1	34-8333001 and up
	579 033		PANEL ASSEMBLY - Right rear cockpit, firethorn red (velour)	1	
	579 031		PANEL ASSEMBLY - Right rear cockpit, firethorn red (vinyl)	1	34-8133001 thru 34-8233215
	680 037		PANEL ASSEMBLY - Right rear cockpit, red (vinyl)	1	34-8333001 and up
	579 034		PANEL ASSEMBLY - Right rear cockpit, buckskin	1	34-8133001 thru 34-8233215
	680 039		PANEL ASSEMBLY - Right rear cockpit, light buckskin	1	34-8333001 and up
	579 036		PANEL ASSEMBLY - Right rear cockpit, dark cedar (knit)	1	
	579 076		PANEL ASSEMBLY - Right rear cockpit, dark cedar (velour)	1	34-8233001 and up
	579 074		PANEL ASSEMBLY - Right rear cockpit, dark carmine	1	34-8233001 and up
	579 075		PANEL ASSEMBLY - Right rear cockpit, sandalwood	1	34-8233001 and up
	680 036		PANEL ASSEMBLY - Right rear cockpit, dark saddle	1	34-8333001 and up

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36-6	36551-02	A	COVER - Trim	2	
-7	36551-03	A	COVER - Trim	2	
-8	95893-20	A	COVER ASSEMBLY - Trim, Sta. 73, left	1	
	95893-21	A	COVER ASSEMBLY - Trim, Sta. 73, right	1	
-9	78320-13	A	COVER ASSEMBLY - Combustion heater	1	
	78320-14	A,B	COVER ASSEMBLY - Combustion heater	1	
	78320-15		COVER ASSEMBLY - Combustion heater	1	3448038 and up
-9a	96606-00	F	SEAL	1	3448038 and up
-10	69669-113	B	* PLACARD - Fuel selector (61.5 gallons per side)	1	
-11	69669-99		* PLACARD - Fuel selector (46.5 gallons per side)	1	
-12	69669-09		* PLACARD - Heater control	1	
-13	87369-18		* PLACARD - Heater, flight and ground operation	1	
-14	95808-09	E	COVER ASSEMBLY - Engine controls	1	34-8133001 thru 3433088
	95808-12	E	COVER ASSEMBLY - Engine controls	1	3433089 and up
	95808-13	E	COVER ASSEMBLY - Engine controls	1	3448001 thru 3448037
-15	95804-02		* PLATE - Engine control cover	1	
-16	95807-00		* CLIP - Engine control cover	1	
-17	95805-00		PLACARD - Throttle, propeller and mixture	1	
-18	35669-173		PLACARD - Alternate air	2	
-19	37577-04	A	COVER ASSEMBLY - Console	1	
	37577-09		COVER ASSEMBLY - Console	1	3448038 and up
-19a	18875-07		KNOB - Cowl flap	2	
-20	95961-00		PLACARD - Cowl flap	1	
-21	87369-19		PLACARD - Weight limitations	1	
-22	87238-02	A	COVER - Trim, spar box and fuel lines, left	1	
	87238-03	A	COVER - Trim, spar box and fuel lines, right	1	
-23	96555-07	A	COVER ASSEMBLY - Flap and trim	1	34-8133001 thru 34-8433086
	95950-08	A	COVER ASSEMBLY - Flap and trim	1	34-8533001 and up
-24	67786-00		PLACARD - Stabilator trim	1	
-25	96866-02		PLATE - Striker	1	
-26	66710-16		HOUSING ASSEMBLY - Armrest, left	2	
	66710-17		HOUSING ASSEMBLY - Armrest, right	2	
-27	763 003		* ASH TRAY - (S-25-AR-C)	1	
-28	66710-42		ARMREST ASSEMBLY - Left	2	
	66710-43		ARMREST ASSEMBLY - Right	2	
	66710-44		* PAD - Armrest	1	
-29	63142-56		TRIM STRIP - Forward cabin door	1	
-30	63142-55		TRIM STRIP - Forward cabin door	1	
-31	63142-50		TRIM STRIP - Forward cabin door	1	
-32	63142-47		TRIM STRIP - Aft cabin door	1	
-33	63142-21		TRIM STRIP - Aft cabin door	1	
-34	63142-34		TRIM STRIP - Cargo door, top	1	
-35	63142-54		TRIM STRIP - Cargo door, aft	1	
-36	63142-28		TRIM STRIP - Cargo door, aft	1	
-37	96801-00		SCREEN - Cabin air	2	
-38	66788-14		COVER - Cabin air, white	2	
-39	65461-19	A	COVER ASSEMBLY - Quick drain	1	
-40	68969-05		WINDLACING - Aft cabin door and cargo door	1	
-41	69403-03		WINDLACING - Forward cabin door	1	
-42	189 132		MOULDING - Door seal (bulb type)	AR	
-43	79455-00		STRAP - Assist	2	
-44	79456-00		CAP - Assist strap	2	
-45	65546-04		SILL - Door, forward cabin	1	
-46	69188-03		SILL - Door, aft cabin	1	
-47	79837-02		HAT SHELF - Bulkhead assembly	1	
-48	96272-00		PLACARD - Baggage limitations	1	
-49	35507-02	A	COVER ASSEMBLY - Pitot pressure pump	1	
-50	69669-115		PLACARD - Pitot drain	1	
-51	79445-00		DOOR ASSEMBLY - Rear bulkhead	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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36-52	69189-00		SILL - Cargo door	1	
-53	66804-00		STRAP ASSEMBLY - Baggage tie down, black (tip end)	2	
-54	66805-00		STRAP ASSEMBLY - Baggage tie down, black (buckle end)	2	
-55	63900-28		BUSHING - (Baggage tie down)	4	
	63900-147		BUSHING - Baggage tie down	4	3448038 and up
	62833-101		WASHER - (under bolt)	4	3448038 and up
	400-440		BOLT - (AN3-6A)	4	3448038 and up
-56	95181-00		PLATE - Tunnel	1	
-57	68415-00		PLATE - Aft tunnel cover	1	
-57a	63900-23		BUSHING	6	3448038 and up
	494 004		WASHER	6	3448038 and up
	419 713		SCREW	6	3448038 and up
-58	68495-02		BLANKET - Cabin	1	
-59	37165-54		OUTLET ASSEMBLY - Heat	6	
-60	65865-00		RETAINER - Sun visor	2	
-61	37853-06		BLADE - Sun visor, pilot	1	
	37853-08		BLADE ASSEMBLY - pilot	1	3448038 and up
	65866-02		BLADE - Sun visor, copilot	1	
	65866-03		BLADE - Sun visor, copilot	1	3448038 and up
	85210-156		COVER - Sun visor trim, pilot (not shown)	1	3448038 and up
	85210-157		COVER - Sun visor trim, copilot (not shown)	1	3448038 and up
-62	65868-02		ROD - Sun visor	2	
-63	65869-00		BEARING - Sun visor	4	
-64	65870-00		CLIP - Sun visor, upper left and lower right	2	
-65	65871-00		CLIP - Sun visor, upper left and lower right	2	
-66	35669-164		PLACARD - Rudder trim	1	
-67	87249-02		COVER - Cowl (black)	1	
-68	78054-02		COVER - Shoulder harness, left	1	
	99801-02		COVER - Shoulder harness, right	1	
-69	96921-06	C	COVER ASSEMBLY - Shoulder harness, left	1	34-8133001 thru 34-8233215
	96921-03	D	COVER ASSEMBLY - Shoulder harness, left	1	
-70	78587-00		COVER ASSEMBLY - Shoulder harness, right	1	
-71	76221-00		CLIP - Shoulder harness retaining	4	34-8133001 thru 34-8233215
-72	65463-00		PLACARD - Sump drain	1	
-73	87369-17		PLACARD - Warning	1	
-74	66787-00		PLACARD - Cabin bulkhead	1	
-75	415 376		SCREW - (MS51957-27)	4	
	690 660		WASHER - (MS35335-30)	4	
	477 696		NUT - Dome (8061-NP)	4	
-76	419 594		SCREW - (AN530-10R36)	8	
-77	36588-04		SCREW AND POST ASSEMBLY - Retainer	1	
-78	484 691		RIVET - Plastic (201-120751-00-0103)	2	
-79	37556-02		CONTROL ASSEMBLY - Heater (SEE FIGURE 77 FOR COMPONENT PARTS)	REF	
	37556-03		CONTROL ASSEMBLY - Heater (SEE FIGURE 77 FOR COMPONENT PARTS)	REF	3448038 and up
-79a	419 915		SCREW	4	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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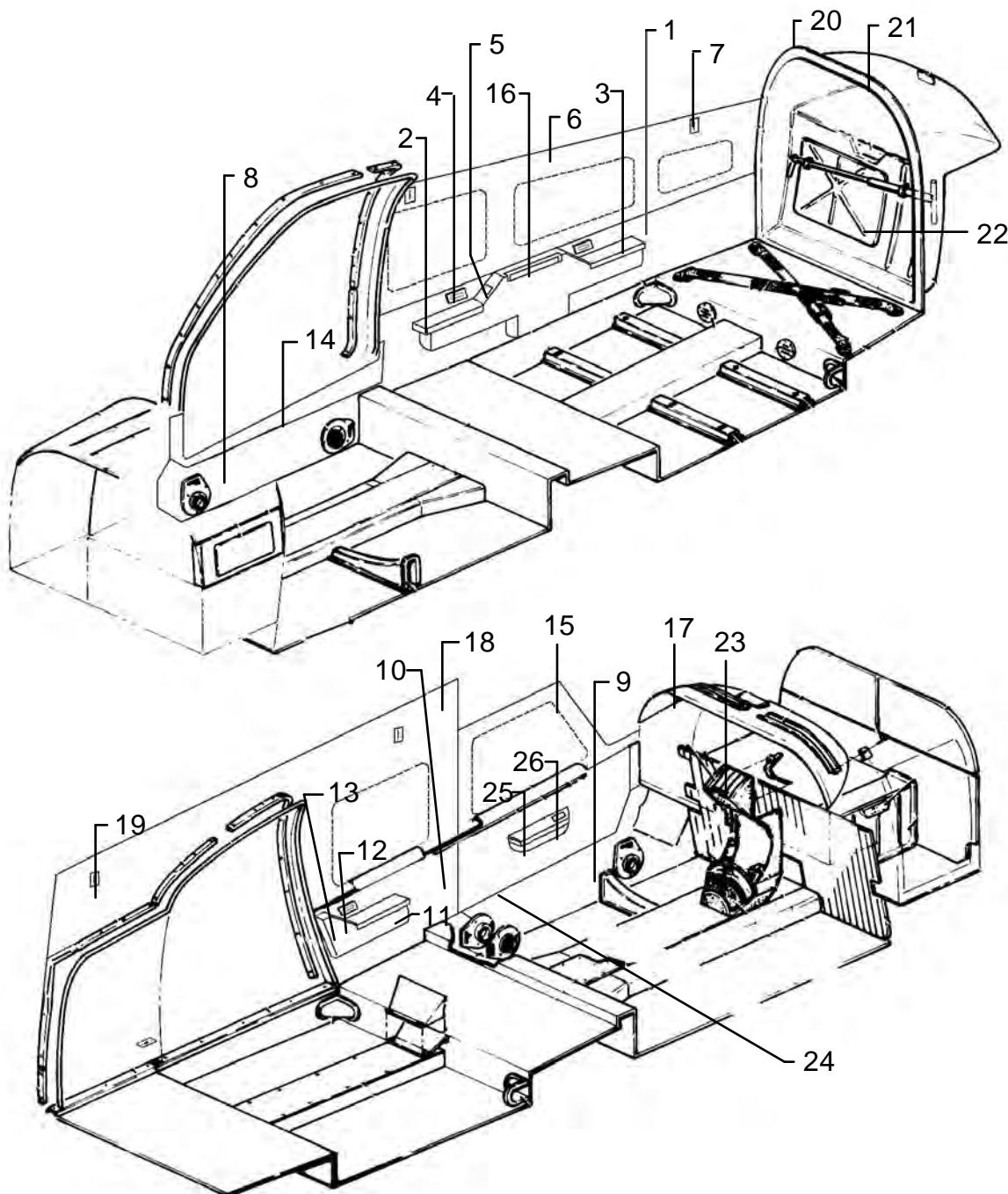


Figure 36A. Cockpit Finishing Installation
(Serial numbers 3448038 and up)

Revised: June 10, 2008

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CODE EXPLANATIONS FOR FIGURE 36A

- A - For items not covered in this figure, see Figure 36 Cockpit Finishing Installation.
- B - When ordering, specify color.
- C - Used on aircraft with air conditioning installed.
- D - Used on aircraft without air conditioning installed.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
36A-	85200		DRAWING - Interior Installation		3448038 and up
	85210		DRAWING - Interior Details		3448038 and up
	85366		DRAWING - Executive Writing Table, Details and Installation		3448038 and up
<u>NOTE: SEE CODE A.</u>					
-1	85210-40	B	PANEL ASSEMBLY - Side, lower, right	1	3448038 and up
-2	85210-60		* ARMREST ASSEMBLY	1	3448038 and up
-3	85210-59		* ARMREST ASSEMBLY	1	3448038 and up
-4	584 402		* RECEPTACLE - Ashtray	2	3448038 and up
-5	85210-06		* SWITCH ASSEMBLY - Light	2	3448038 and up
	89908-02		* * SWITCH ASSEMBLY	1	3448038 and up
	69669-200		* * PLACARD	1	3448038 and up
	85210-70		* * COVER	1	3448038 and up
-6	85210-12		PANEL ASSEMBLY - Side, upper, right	1	3448038 and up
-7	89567-02		* BEZEL - Seat belt	2	3448038 and up
-8	85210-148	B	PANEL ASSEMBLY - Cockpit, side, lower, right	1	3448038 and up
-9	85210-147	B	PANEL ASSEMBLY - Cockpit, side, lower, left	1	3448038 and up
-10	85210-84	B	PANEL ASSEMBLY - Side, lower, left	1	3448038 and up
-11	85210-59		* ARMREST ASSEMBLY	1	3448038 and up
-12	584 402		* RECEPTACLE - Ashtray	1	3448038 and up
-13	85210-06		* SWITCH ASSEMBLY - Light	1	3448038 and up
	89908-02		* * SWITCH ASSEMBLY	1	3448038 and up
	69669-200		* * PLACARD	1	3448038 and up
	85210-70		* * COVER	1	3448038 and up
-14	85210-119		PANEL ASSEMBLY - Cockpit, side, lower, right	1	3448038 and up
-15	85210-158	B	PANEL ASSEMBLY - Close-out, pilot window	1	3448038 and up
-16	488 172		TABLE TOP	1	3448038 and up
	85366-04		GUIDE - Forward	1	3448038 and up
	85366-03		GUIDE - Aft	1	3448038 and up
-17	85210-164		COVER ASSEMBLY- Cowl deck	1	3448038 and up
-18	85210-95		PANEL ASSEMBLY - Aft cabin, upper, left	1	3448038 and up
-19	89567-02		* BEZEL - Seat belt	2	3448038 and up
-20	79849-07	C	BULKHEAD ASSEMBLY - Cabin aft	1	3448038 and up
	79849-08	D	BULKHEAD ASSEMBLY - Cabin aft	1	3448038 and up
-21	79837-11		* HAT SHELF - Cabin aft bulkhead	1	3448038 and up
-22	79445-05		* DOOR ASSEMBLY - Cabin aft bulkhead	1	3448038 and up
-23	95808-14		COVER ASSEMBLY - Engine controls	1	3448038 and up
	84967-162		* PLACARD - Prop rpm	1	3448038 and up
	84967-163		* PLACARD - Throttle	1	3448038 and up
	84967-164		* PLACARD - Mixture	1	3448038 and up
-24	85210-108	B	PANEL ASSEMBLY - Cockpit, side, lower, left	1	3448038 and up
-25	85210-76		* ARMREST ASSEMBLY	1	3448038 and up
-26	89548-14		ASHTRAY	1	3448038 and up
	89554-03		FIREBOX	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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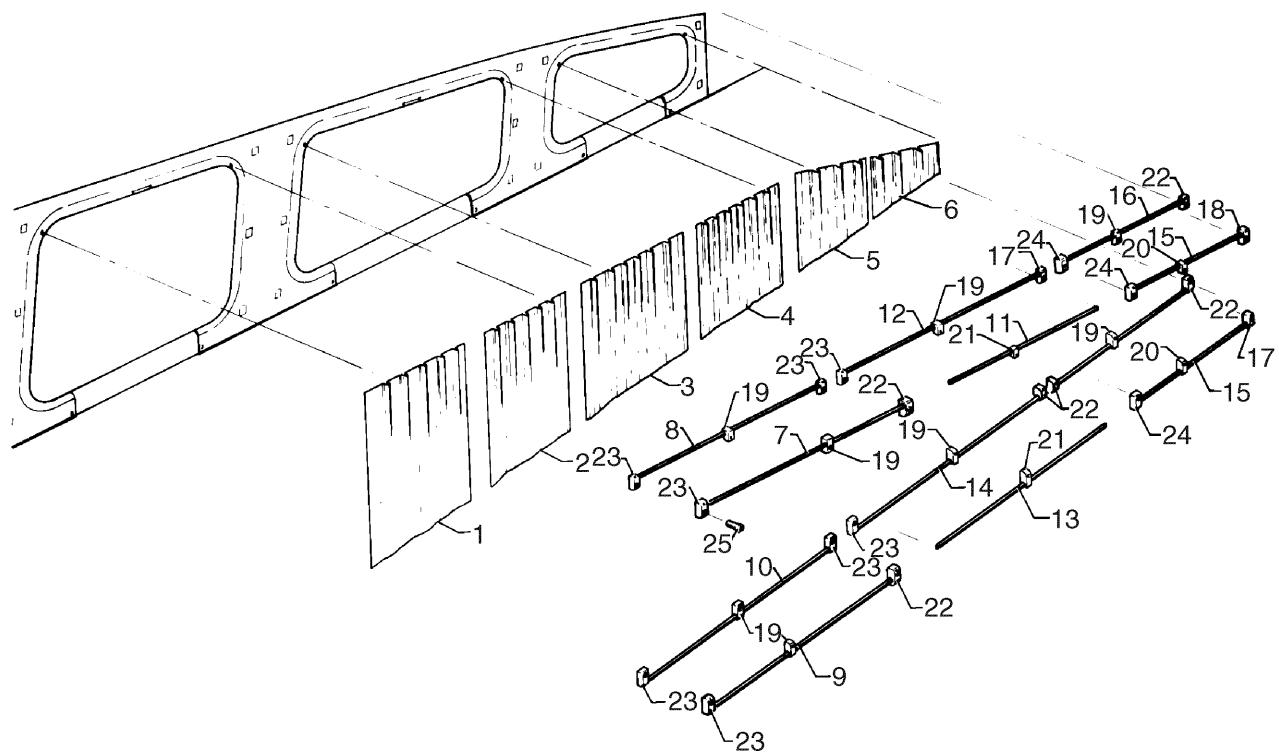


Figure 37. Window Curtains Installation

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CODE EXPLANATIONS FOR FIGURE 37

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
37-	39760		DRAWING - Curtain Installation		
-1	39761-15		CURTAIN - Window, front forward, left	1	
	39761-21		CURTAIN - Window, front forward, right	1	
-2	39761-16		CURTAIN - Window, front aft, left	1	
	39761-22		CURTAIN - Window, front aft, right	1	
-3	39761-17		CURTAIN - Window, center forward, left	1	
	39761-23		CURTAIN - Window, center forward, right	1	
-4	39761-18		CURTAIN - Window, center aft, left	1	
	39761-24		CURTAIN - Window, center aft, right	1	
-5	39761-19		CURTAIN - Window, rear forward, left	1	
	39761-25		CURTAIN - Window, rear forward, right	1	
-6	39761-20		CURTAIN - Window, rear aft, left	1	
	39761-26		CURTAIN - Window, rear aft, right	1	
-7	39797-11		ROD - Window curtain, front, top, left	1	
-8	39797-13		ROD - Window curtain, front, top, right	1	
-9	39797-12		ROD - Window curtain, front, bottom, left	1	
-10	39797-14		ROD - Window curtain, front, bottom, right	1	
-11	39797-04		ROD - Window curtain, center, top, left	1	
-12	39797-15		ROD - Window curtain, center, top, right	1	
-13	39797-04		ROD - Window curtain, center, bottom, left	1	
-14	39797-16		ROD - Window curtain, center, bottom, right	1	
-15	39797-05		ROD - Window curtain, rear, top and bottom, left	2	
-16	39797-10		ROD - Window curtain, rear, top and bottom, right	2	
-17	39763-02		RETAINER - Curtain rod	2	
-18	39763-03		RETAINER - Curtain rod	1	
-19	39763-04		RETAINER - Curtain rod	8	
-20	39763-05		RETAINER - Curtain rod	2	
-21	39763-10		RETAINER - Curtain rod	2	
-22	39763-11		RETAINER - Curtain rod	6	
-23	39763-12		RETAINER - Curtain rod	8	
-24	39763-13		RETAINER - Curtain rod	3	
-25	419 474		SCREW - (MS51861-12)	50	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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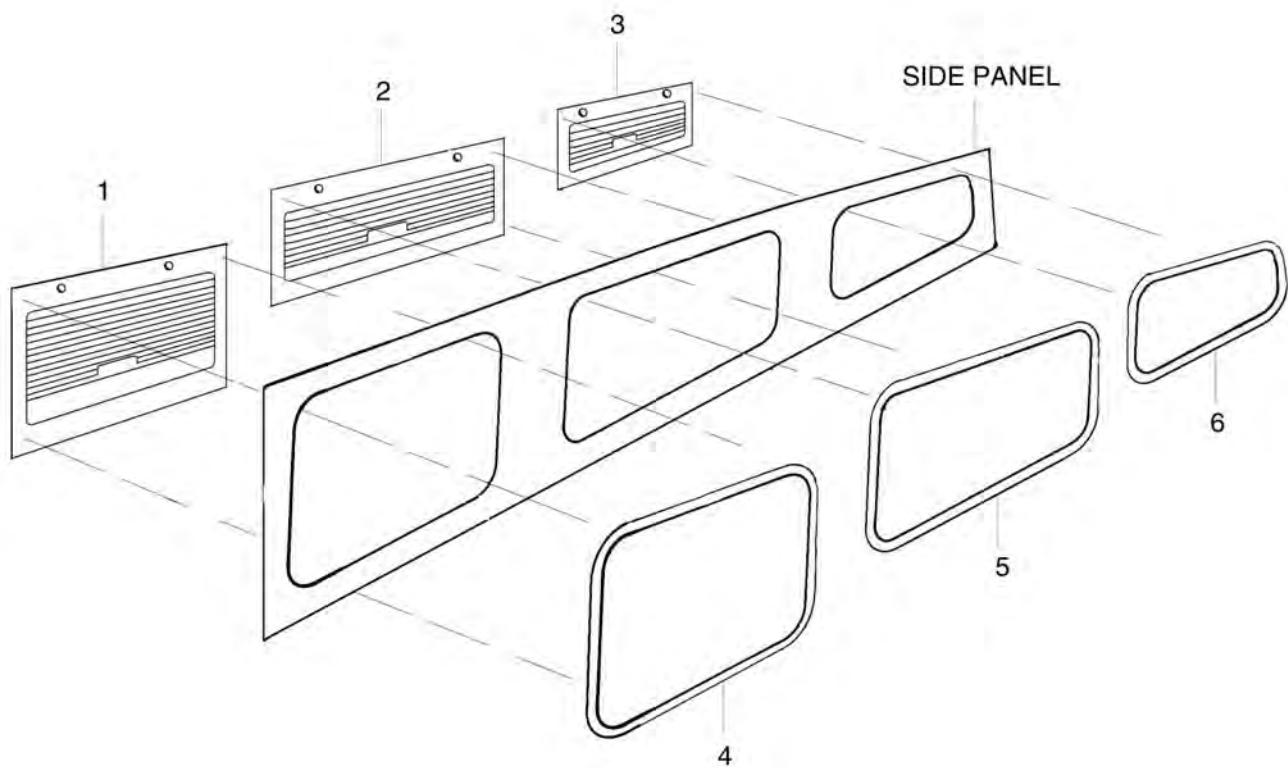


Figure 37A. Window Shades and Reveals Installation
(Serial numbers 3448038 and up)

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CODE EXPLANATIONS FOR FIGURE 37A

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
37A-	85293		DRAWING - Window Shade Assembly and Installation		3448038 and up
	85210		DRAWING - Interior Details		3448038 and up
-1	85293-04		SHADE ASSEMBLY - Window, front, right	1	3448038 and up
	85293-03		SHADE ASSEMBLY - Window, front, left	1	3448038 and up
-2	85293-06		SHADE ASSEMBLY - Window, center, right	1	3448038 and up
	85293-05		SHADE ASSEMBLY - Window, center, left (aft cabin door)	1	3448038 and up
-3	85293-08		SHADE ASSEMBLY - Window, aft, right	1	3448038 and up
	85293-07		SHADE ASSEMBLY - Window, aft, left (cargo door)	1	3448038 and up
-4	85210-02		REVEAL - Window, front, left and right	2	3448038 and up
-5	85210-03		REVEAL - Window, center, right	1	3448038 and up
	85210-126		REVEAL - Window, center, left (aft cabin door)	1	3448038 and up
-6	85210-04		REVEAL - Window, aft, right	1	3448038 and up
	85210-05		REVEAL - Window, aft, left (cargo door)	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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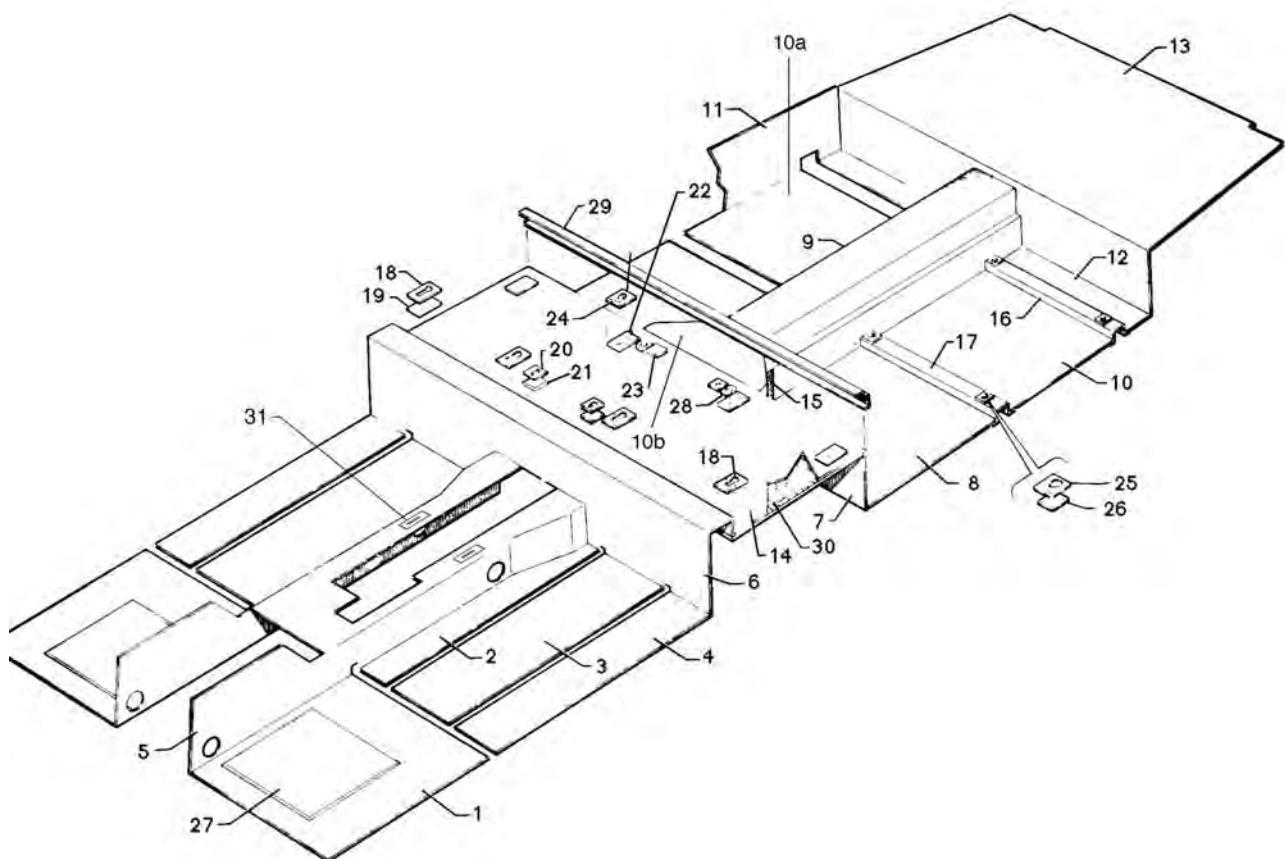


Figure 38. Carpet Installation

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CODE EXPLANATIONS FOR FIGURE 38

- A - Used if sound reduction carpeting is installed.
- B - Specify color when ordering.
- C - Refer to figure 44 if aft facing center seats are installed.
- D - Not used on serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
38-	69845 79242		DRAWING - Carpet Installation DRAWING - Sound Reduction Carpeting		
-1	591 808 592 080 591 863 591 864 591 945 592 000 592 001 68586-25 79236-14 85210-22	B A,B B	CARPET - Front, left, dark blue CARPET - Front, left, light blue CARPET - Front, left, firethorn red CARPET - Front, left, medium saddle CARPET - Front, left, dark cedar CARPET - Front, left, dark carmine CARPET - Front, left, dark saddle CARPET - Front, left (with scuff pad) CARPET - Front, left CARPET ASSEMBLY - Front, left	1 1 1 1 1 1 1 1 1 1	34-8333001 and up 34-8133001 thru 34-8233215 34-8233001 and up 34-8233001 and up
-2	591 809 592 081 591 865 591 866 591 946 592 002 592 003 68586-26 79236-15 85210-23	B A,B B	CARPET - Front, right, dark blue CARPET - Front, right, light blue CARPET - Front, right, firethorn red CARPET - Front, right, medium saddle CARPET - Front, right, dark cedar CARPET - Front, right, dark carmine CARPET - Front, right, dark saddle CARPET - Front, right (with scuff pad) CARPET - Front, right CARPET ASSEMBLY - Front, right	1 1 1 1 1 1 1 1 1 1	34-8333001 and up 34-8133001 thru 34-8233215 34-8233001 and up 34-8233001 and up
-3	591 810 592 082 591 867 591 868 591 947 592 004 592 005 79236-17 85210-24	A,B B	CARPET - Front, left inboard, dark blue CARPET - Front, left inboard, light blue CARPET - Front, left inboard, firethorn red CARPET - Front, left inboard, medium saddle CARPET - Front, left inboard, dark cedar CARPET - Front, left inboard, dark carmine CARPET - Front, left inboard, dark saddle CARPET - Front, left inboard CARPET ASSEMBLY - Front, left inboard	1 1 1 1 1 1 1 1 1	34-8333001 and up 34-8133001 thru 34-8233215 34-8233001 and up 34-8233001 and up
-4	591 811 592 083 591 869 591 870 591 948 592 006 592 007 79236-18 85210-25	A,B B	CARPET - Front, right inboard, dark blue CARPET - Front, right inboard, light blue CARPET - Front, right inboard, firethorn red CARPET - Front, right inboard, medium saddle CARPET - Front, right inboard, dark cedar CARPET - Front, right inboard, dark carmine CARPET - Front, right inboard, dark saddle CARPET - Front, right inboard CARPET ASSEMBLY - Front, right inboard	1 1 1 1 1 1 1 1 1	34-8333001 and up 34-8133001 thru 34-8233215 34-8233001 and up 34-8233001 and up
	591 807 592 079 591 861 591 862 591 944 591 998 591 999 79236-05 85210-26	A,B B	CARPET - Front, center, dark blue CARPET - Front, center, light blue CARPET - Front, center, firethorn red CARPET - Front, center, medium saddle CARPET - Front, center, dark cedar CARPET - Front, center, dark carmine CARPET - Front, center, dark saddle CARPET - Front, center CARPET ASSEMBLY - Front, left, center	2 2 2 2 2 2 2 2 1	34-8333001 and up 34-8133001 thru 34-8233215 34-8233001 and up 34-8233001 and up
	85210-27	B	CARPET ASSEMBLY - Front, right, center	1	3448038 and up
	591 806 592 078 591 859 591 860 591 943 591 996		CARPET - Front, outboard, dark blue CARPET - Front, outboard, light blue CARPET - Front, outboard, firethorn red CARPET - Front, outboard, medium saddle CARPET - Front, outboard, dark cedar CARPET - Front, outboard, dark carmine	2 2 2 2 2 2	34-8333001 and up 34-8133001 thru 34-8233215 34-8233001 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
38-4	591 997		CARPET - Front, outboard, dark saddle	2	34-8233001 and up
	79236-16		CARPET - Front, outboard	2	
	85210-28	B	CARPET ASSEMBLY - Front, left outboard	1	3448038 and up
	85210-29	B	CARPET ASSEMBLY - Front, right outboard	1	3448038 and up
-5	591 842		CARPET - Forward tunnel, dark blue	1	
	592 113		CARPET - Forward tunnel, light blue	1	34-8333001 and up
	591 933		CARPET - Forward tunnel, firethorn red	1	
	591 934		CARPET - Forward tunnel, medium saddle	1	34-8133001 thru 34-8233215
	591 979		CARPET - Forward tunnel, dark cedar	1	
	592 068		CARPET - Forward tunnel, dark carmine	1	34-8233001 and up
	592 069		CARPET - Forward tunnel, dark saddle	1	34-8233001 and up
	85210-137	B	CARPET ASSEMBLY- Forward tunnel	1	3448038 and up
-6	591 841		CARPET ASSEMBLY - Spar box, dark blue	1	
	592 112		CARPET ASSEMBLY - Spar box, light blue	1	34-8333001 and up
	591 931		CARPET ASSEMBLY - Spar box, firethorn red	1	
	591 932		CARPET ASSEMBLY - Spar box, medium saddle	1	34-8133001 thru 34-8233215
	591 978		CARPET ASSEMBLY - Spar box, dark cedar	1	
	592 066		CARPET ASSEMBLY - Spar box, dark carmine	1	34-8233001 and up
	592 067		CARPET ASSEMBLY - Spar box, dark saddle	1	34-8233001 and up
	85210-31	B	CARPET ASSEMBLY - Spar box	1	3448038 and up
-7	591 821		CARPET - Aft, left, dark blue	1	
	592 092		CARPET - Aft, left, light blue	1	34-8333001 and up
	591 889		CARPET - Aft, left, firethorn red	1	
	591 890		CARPET - Aft, left, medium saddle	1	34-8133001 thru 34-8233215
	591 958		CARPET - Aft, left, dark cedar	1	
	592 026		CARPET - Aft, left, dark carmine	1	34-8233001 and up
	592 027		CARPET - Aft, left, dark saddle	1	34-8233001 and up
	591 823		CARPET - Aft, right, dark blue	1	
	592 093		CARPET - Aft, right, light blue	1	34-8333001 and up
	591 891		CARPET - Aft, right, firethorn red	1	
	591 892		CARPET - Aft, right, medium saddle	1	34-8133001 thru 34-8233215
	591 959		CARPET - Aft, right, dark cedar	1	
	592 028		CARPET - Aft, right, dark carmine	1	34-8233001 and up
	592 029		CARPET - Aft, right, dark saddle	1	34-8233001 and up
-8	591 831		CARPET - Aft, left, dark blue	1	
	592 102		CARPET - Aft, left, light blue	1	34-8333001 and up
	591 911		CARPET - Aft, left, firethorn red	1	
	591 912		CARPET - Aft, left, medium saddle	1	34-8133001 thru 34-8233215
	591 968		CARPET - Aft, left, dark cedar	1	
	592 046		CARPET - Aft, left, dark carmine	1	34-8233001 and up
	592 047		CARPET - Aft, left, dark saddle	1	34-8233001 and up
	79236-27	A,B	CARPET - Aft, left	1	
	591 832		CARPET - Aft, right, dark blue	1	
	592 103		CARPET - Aft, right, light blue	1	34-8333001 and up
	591 913		CARPET - Aft, right, firethorn red	1	
	591 914		CARPET - Aft, right, medium saddle	1	34-8133001 thru 34-8233215
	591 969		CARPET - Aft, right, dark cedar	1	
	592 048		CARPET - Aft, right, dark carmine	1	34-8233001 and up
	592 049		CARPET - Aft, right, dark saddle	1	34-8233001 and up
	79236-28	A,B	CARPET - Aft, right	1	
-9	591 837		CARPET ASSEMBLY - Aft tunnel, dark blue	1	
	592 108		CARPET ASSEMBLY - Aft tunnel, light blue	1	34-8333001 and up
	591 923		CARPET ASSEMBLY - Aft tunnel, firethorn red	1	
	591 924		CARPET ASSEMBLY - Aft tunnel, medium saddle	1	34-8133001 thru 34-8233215
	591 974		CARPET ASSEMBLY - Aft tunnel, dark cedar	1	
	592 058		CARPET ASSEMBLY - Aft tunnel, dark carmine	1	34-8233001 and up
	592 059		CARPET ASSEMBLY - Aft tunnel, dark saddle	1	34-8233001 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
38-10	591 833		CARPET - Aft, left, dark blue	1	
	592 104		CARPET - Aft, left, light blue	1	34-8333001 and up
	591 915		CARPET - Aft, left, firethorn red	1	
	591 916		CARPET - Aft, left, medium saddle	1	34-8133001 thru 34-8233215
	591 970		CARPET - Aft, left, dark cedar	1	
	592 050		CARPET - Aft, left, dark carmine	1	34-8233001 and up
	592 051		CARPET - Aft, left, dark saddle	1	34-8233001 and up
79236-29	A,B		CARPET - Aft, left	1	
	591 834		CARPET - Aft, right, dark blue	1	
	592 105		CARPET - Aft, right, light blue	1	34-8333001 and up
	591 917		CARPET - Aft, right, firethorn red	1	
	591 918		CARPET - Aft, right, medium saddle	1	34-8133001 thru 34-8233215
	591 971		CARPET - Aft, right, dark cedar	1	
	592 052		CARPET - Aft, right, dark carmine	1	34-8233001 and up
	592 053		CARPET - Aft, right, dark saddle	1	34-8233001 and up
79236-30	A,B		CARPET - Aft, right	1	
-10a	85210-135	B	CARPET ASSEMBLY - Aft, left and right	1	3448038 and up
-10b	85210-141	B	COVER ASSEMBLY - Duct	1	3448038 and up
-11	591 565		CARPET ASSEMBLY - Aft, left outboard, heather	1	34-8133001 thru 34-8233215
	591 839		CARPET ASSEMBLY - Aft, left outboard, dark blue	1	
	592 110		CARPET ASSEMBLY - Aft, left outboard, light blue	1	34-8333001 and up
	591 919		CARPET ASSEMBLY - Aft, left outboard, firethorn red	1	
	591 928		CARPET ASSEMBLY - Aft, left outboard, medium saddle	1	34-8133001 thru 34-8233215
	591 976		CARPET ASSEMBLY - Aft, left outboard, dark cedar	1	
	592 062		CARPET ASSEMBLY - Aft, left outboard, dark carmine	1	34-8233001 and up
79680-02	B		CARPET ASSEMBLY - Aft, left outboard	1	3448038 and up
	591 567		CARPET ASSEMBLY - Aft, right outboard, heather	1	34-8133001 thru 34-8233215
	591 840		CARPET ASSEMBLY - Aft, right outboard, dark blue	1	
	592 111		CARPET ASSEMBLY - Aft, right outboard, light blue	1	34-8333001 and up
	591 921		CARPET ASSEMBLY - Aft, right outboard, firethorn red	1	
	591 930		CARPET ASSEMBLY - Aft, right outboard, medium saddle	1	34-8133001 thru 34-8233215
	591 977		CARPET ASSEMBLY - Aft, left outboard, dark cedar	1	
	592 064		CARPET ASSEMBLY - Aft, right outboard, dark carmine	1	34-8233001 and up
79680-03	B		CARPET ASSEMBLY - Aft, right outboard	1	3448038 and up
-12	591 815		CARPET - Aft, left, dark blue	1	
	592 086		CARPET - Aft, left, light blue	1	34-8333001 and up
	591 877		CARPET - Aft, left, firethorn red	1	
	591 878		CARPET - Aft, left, medium saddle	1	34-8133001 thru 34-8233215
	591 952		CARPET - Aft, left, dark cedar	1	
	592 014		CARPET - Aft, left, dark carmine	1	34-8233001 and up
	592 015		CARPET - Aft, left, dark saddle	1	34-8233001 and up
79236-23	A,B		CARPET - Aft, left	1	
	591 816		CARPET - Aft, right, dark blue	1	
	592 087		CARPET - Aft, right, light blue	1	34-8333001 and up
	591 879		CARPET - Aft, right, firethorn red	1	
	591 880		CARPET - Aft, right, medium saddle	1	34-8133001 thru 34-8233215
	591 953		CARPET - Aft, right, dark cedar	1	
	592 016		CARPET - Aft, right, dark carmine	1	34-8233001 and up
	592 017		CARPET - Aft, right, dark saddle	1	34-8233001 and up
79236-24	A,B		CARPET - Aft, right	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
38-13	591 818	A,B	CARPET - Aft, dark blue	1	
	592 089		CARPET - Aft, light blue	1	34-8333001 and up
	591 883		CARPET - Aft, firethorn red	1	
	591 884		CARPET - Aft, medium saddle	1	34-8133001 thru 34-8233215
	554 220		CARPET - Aft, black	1	
	592 020		CARPET - Aft, dark carmine	1	34-8233001 and up
	592 021		CARPET - Aft, dark saddle	1	34-8233001 and up
	79236-26		CARPET - Aft	1	
	85210-144		CARPET ASSEMBLY - Aft	1	3448038 and up
	591 519		CARPET - Center, heather	1	34-8133001 thru 34-8233215
-14	591 813	B	CARPET - Center, dark blue	1	
	592 085		CARPET - Center, light blue	1	34-8333001 and up
	591 873		CARPET - Center, firethorn red	1	
	591 874		CARPET - Center, medium saddle	1	34-8133001 thru 34-8233215
	591 950		CARPET - Center, dark cedar	1	
	592 010		CARPET - Center, dark carmine	1	34-8233001 and up
	592 011		CARPET - Center, dark saddle	1	34-8233001 and up
	85210-53		CARPET - Center	1	3448038 and up
	591 799		CARPET - Aft tunnel, left, dark blue	1	
	592 071		CARPET - Aft tunnel, left, light blue	1	34-8333001 and up
-15	591 845	B	CARPET - Aft tunnel, left, firethorn red	1	
	591 846		CARPET - Aft tunnel, left, medium saddle	1	34-8133001 thru 34-8233215
	591 936		CARPET - Aft tunnel, left, dark cedar	1	
	591 982		CARPET - Aft tunnel, left, dark carmine	1	34-8233001 and up
	591 983		CARPET - Aft tunnel, left, dark saddle	1	34-8233001 and up
	591 800		CARPET - Aft tunnel, right, dark blue	1	
	592 072		CARPET - Aft tunnel, right, light blue	1	34-8333001 and up
	591 847		CARPET - Aft tunnel, right, firethorn red	1	
	591 848		CARPET - Aft tunnel, right, medium saddle	1	34-8133001 thru 34-8233215
	591 937		CARPET - Aft tunnel, right, dark cedar	1	
-16	591 984	B	CARPET - Aft tunnel, right, dark carmine	1	34-8233001 and up
	591 985		CARPET - Aft tunnel, right, dark saddle	1	34-8233001 and up
	68090-16		CHANNEL - Seat trim, left rear	1	
	68090-17		CHANNEL - Seat trim, right rear	1	
	79681-02	B	CHANNEL - Seat trim, left forward	1	
	79681-03		CHANNEL - Seat trim, right forward	1	
-18	99141-03	C	PLATE - Center seat attachment, forward legs	4	
	99140-00		PLATE - Center seat attachment, forward legs	4	
-20	99141-03	C	PLATE - 7th seat attachment, forward legs	2	
-21	99140-00	C	PLATE - 7th seat attachment, forward legs	2	
-22	79781-02	C	PLATE ASSEMBLY - Center seat attachment, aft legs	4	
-23	79781-02	C	PLATE ASSEMBLY - 7th seat attachment, aft legs	2	
-24	68094-03		PLATE - Center seat attachment	4	
-25	68094-03		PLATE - Rear seat attachment	8	
-26	79781-02		PLATE ASSEMBLY - Rear seat attachment, forward legs	4	
	68096-00		PLATE - Rear seat attachment, aft legs	4	
-27	68611-00		PLATE - Heel	2	
-28	99752-00		ATTACHMENT - Ring boot	4	
-29	68613-00	C,D	STRIP - Trim	1	
-30	79805-05		PANEL ASSEMBLY - Floor center	1	
-31	69636-05	C	COVER - Seat belt fitting	2	3448038 and up

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See Figure 39A
for serial numbers
3448038 and up.

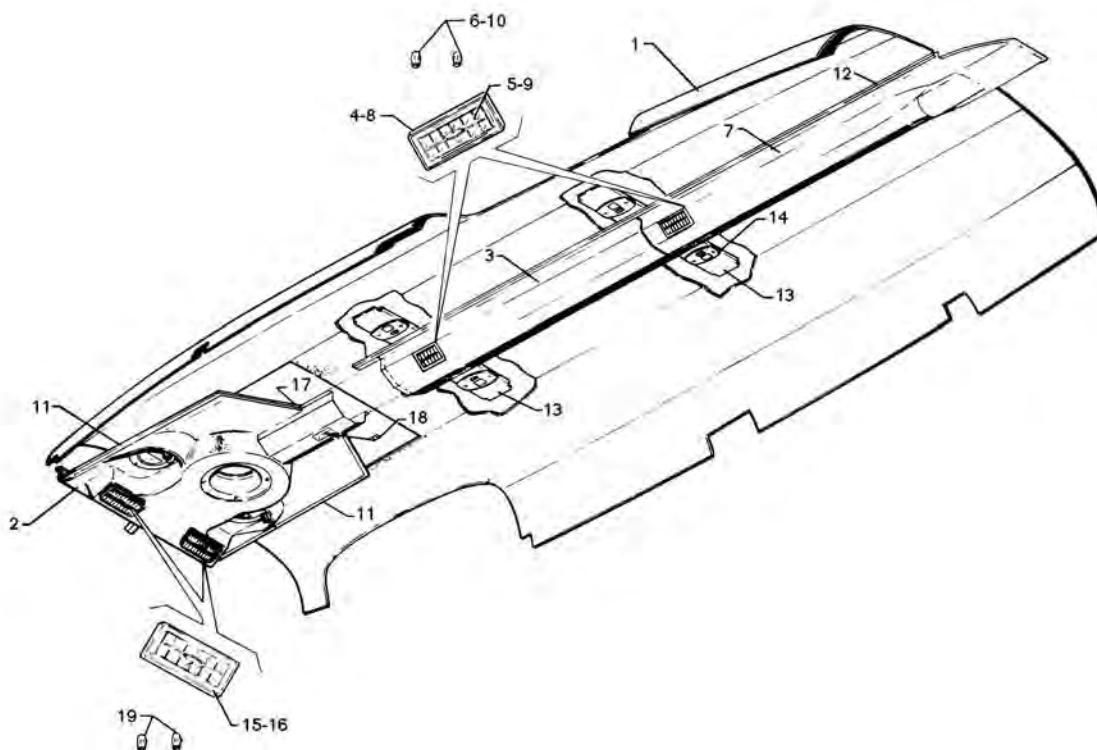


Figure 39. Forward Fresh Air Duct and Headliner Installation
(See Code D)

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CODE EXPLANATIONS FOR FIGURE 39

- A - See figure 82 if fixed oxygen system is installed.
- B - Used on 28 volt system.
- C - Includes Terminal, Plug, and Light Assembly.
- D - See figure 39A for serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
39-	69812		DRAWING - Headliner Installation		
	69988		DRAWING - Fresh Air Duct Vent Installation		
	78731		DRAWING - Fresh Air Vent, Fwd-Overhead Assy		
-1	69813-00		HEADLINER ASSEMBLY	2	
-2	87226-03	A	PANEL ASSEMBLY - Fresh air vent (with speaker hole)	1	
	87226-02	A	PANEL ASSEMBLY - Fresh air vent (without speaker hole)	1	
-3	69990-02		DUCT ASSEMBLY - Fresh air vent, forward	1	
-4	473 195		* LOUVER - (336-1HS)	2	
-5	461 391		* FRAME - (173B)	2	
-6	406 424		* NUT - (C-2733-040-1)	8	
-7	69991-02	A	DUCT ASSEMBLY - Fresh air vent, aft	1	
-8	473 195		* LOUVER - (336-1HS)	2	
-9	461 391		* FRAME - (173B)	2	
-10	406 424		* NUT - (C-2733-040-1)	8	
-11	79246-04		RETAINER - Front, left	1	
	79246-05		RETAINER - Front, right	1	
-12	79246-06		RETAINER - Rear, left	1	
	79246-07		RETAINER - Rear, right	1	
-13	69748-00		CHANNEL - Light assembly	2	
-14	572 524		LIGHT ASSEMBLY - Reading (A325ML-14) Whelen	4	
	37871-08	B,C	LIGHT ASSEMBLY - Reading	4	3448001 thru 3448037
	572 611	B	* LIGHT ASSEMBLY	1	3448001 thru 3448037
-15	473 195		LOUVER - (336-1HS)	2	
-16	461 391		FRAME - (173B)	2	
-17	79246-08		RETAINER - Center, left	1	
	79246-09		RETAINER - Center, right	1	
-18	69669-77		PLACARD - Cabin air, pull off	1	
-19	406 424		NUT - (C-2733-040-1)	8	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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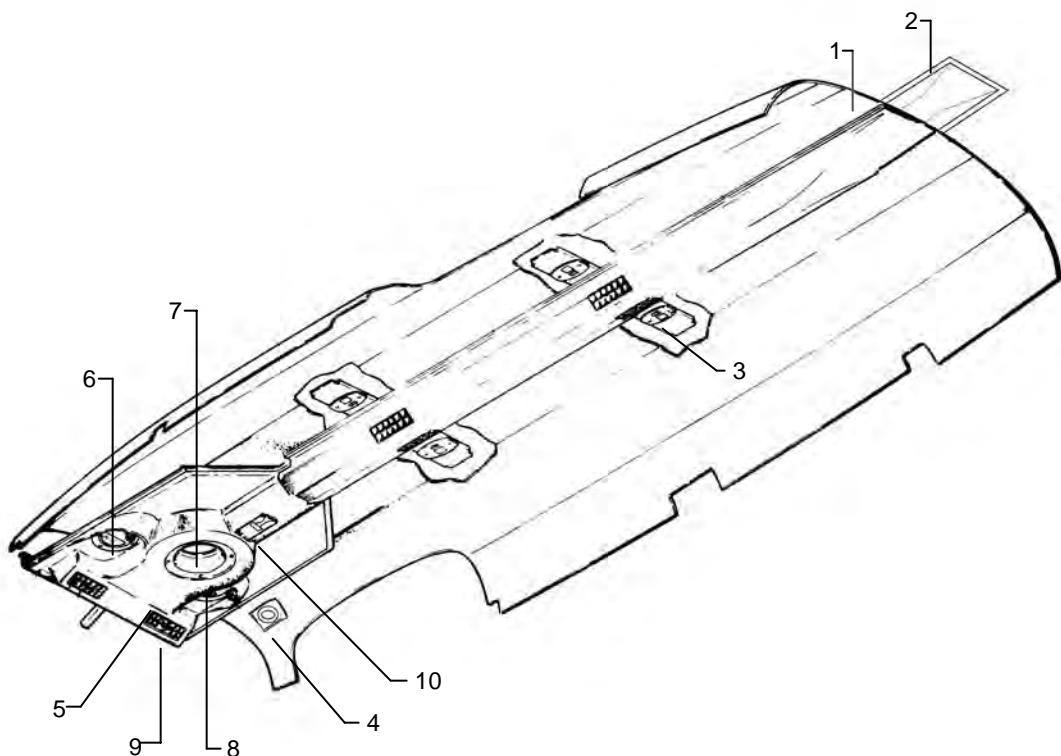


Figure 39A. Forward Fresh Air Duct and Headliner Installation
(Serial numbers 3448038 and up)

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CODE EXPLANATIONS FOR FIGURE 39A

- A - Ducting is part of Headliner Panel Assembly.
- B - Includes Terminal, Plug, and Light Assembly.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
39A-	85200 37874		DRAWING - Interior Installation DRAWING - Courtesy Lights Installation		3448038 and up
-1	85210-92 473 195	A	PANEL ASSEMBLY - Headliner * LOUVER - (441AHS)	1 4	3448038 and up 3448038 and up
-2	85210-123		DUCT - Transition, overhead rear	1	3448038 and up
-3	85311-04 472 027		LIGHT ASSEMBLY - Reading * LAMP	4 1	3448038 and up 3448038 and up
	85310-02		* BEZEL	1	3448038 and up
-4	37871-08 572 611	B	LIGHT ASSEMBLY - Cabin entrance * LIGHT ASSEMBLY - (A325-ML-28)	1 1	3448038 and up 3448038 and up
-5	78731-17		OVERHEAD ASSEMBLY - Forward, fresh air vent (with speaker)	1	3448038 and up
	85210-160		* PANEL ASSEMBLY - Cockpit headliner (with speaker hole)	1	3448038 and up
-6	87396-03 571 136		* LIGHT ASSEMBLY - Cockpit, overhead * KNOB	2 2	3448038 and up 3448038 and up
-7	99820-03 68441-00		* SPEAKER * BAFFLE - Speaker	1 1	3448038 and up 3448038 and up
-8	68440-00 414 783		* RING - Speaker * SCREW - (MS24693-C51)	1 4	3448038 and up 3448038 and up
-9	473 195 461 391		* LOUVER - (441AHS) * FRAME - Louver (655A)	2 2	3448038 and up 3448038 and up
	406 424		* NUT - (C2733-040-1)	8	3448038 and up
-10	653 640 69669-77		CABLE ASSEMBLY PLACARD - Cabin air, pull off (582 457)	1 1	3448038 and up 3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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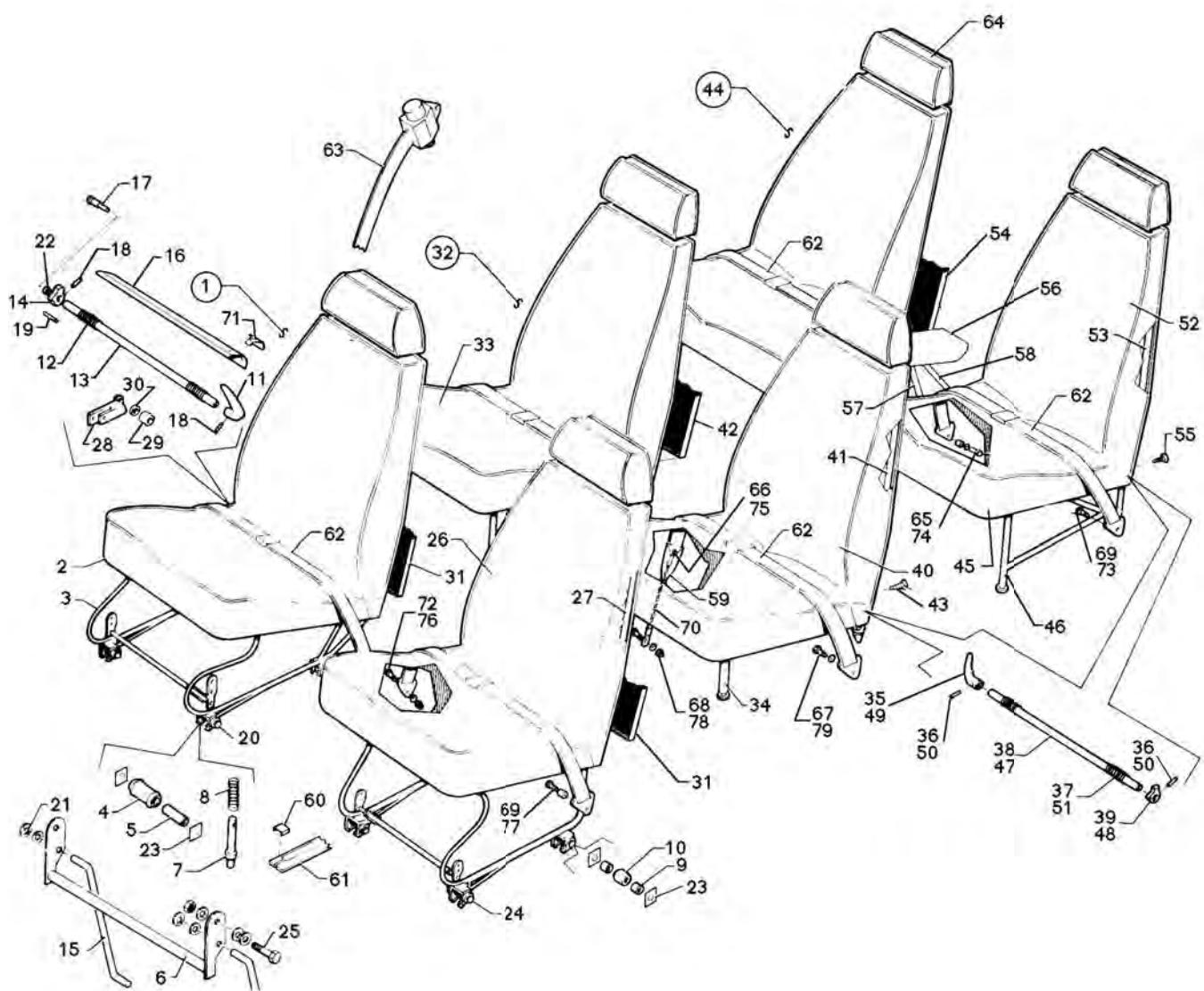


Figure 40. Seats Installation

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CODE EXPLANATIONS FOR FIGURE 40

- A - Refer to figure 41 if vertically adjustable front seats are installed and figure 44 if aft facing center seats are installed.
- B - When ordering for 1981 and 1982 models, specify color red (color code 792), blue (color code 793), gold (color code 794), navajo sepia, or navajo cactus. Also specify trim color black or camel, if applicable.
- C - Used if aft facing center seats are installed.
- D - When ordering specify color and material.
- E - Determine outside diameter at center of seat roller. Order part number 18968-00 if outside diameter measures 0.42. Order part number 87332-02 if outside diameter measures 0.62.
- F - Reference Piper Service Bulletin #990, - latest revision.
- G - Reference Piper Service Bulletin #896, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
40-	78087	G	DRAWING - Seats Installation		
	78354	G	DRAWING - Shoulder Harness Installation		
-1	79337-19	B,G	SEAT ASSEMBLY - Front, left	1	34-8133001 thru 34-8233215
	79337-80	D,G	SEAT ASSEMBLY - Front, left	1	34-8333001 and up
	79337-45	D,G	SEAT ASSEMBLY - Front, left (luxurious)	1	34-8133001 thru 34-8233215
	79337-76	D,G	SEAT ASSEMBLY - Front, left (luxurious)	1	34-8333001 thru 34-8533069
	89023-04	G	SEAT ASSEMBLY - Front, left (luxurious)	1	34-8633001 and up
	79337-20	B,G	SEAT ASSEMBLY - Front, right	1	34-8133001 thru 34-8233215
	79337-81	D,G	SEAT ASSEMBLY - Front, right	1	34-8333001 and up
	79337-46	D,G	SEAT ASSEMBLY - Front, right (luxurious)	1	34-8133001 thru 34-8233215
	79337-78	D,G	SEAT ASSEMBLY - Front, right (luxurious)	1	34-8333001 thru 34-8533069
	89023-05	G	SEAT ASSEMBLY - Front, right (luxurious)	1	34-8633001 and up
-2	79337-25	B	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, left	1	34-8133001 thru 34-8233215
	79337-77	D	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, left	1	34-8333001 and up
	79337-39	D	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, left (luxurious)	1	34-8133001 thru 34-8233215
	79337-77	D	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, left (luxurious)	1	34-8333001 and up
	79337-26	B	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, right	1	34-8133001 thru 34-8233215
	79337-79	D	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, right	1	34-8333001 and up
	79337-40	D	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, right (luxurious)	1	34-8133001 thru 34-8233215
	79337-79	D	* CUSHION AND FRAME ASSEMBLY - Front seat, bottom, right (luxurious)	1	34-8333001 and up
-3	79818-02		** FRAME ASSEMBLY - Front seat, bottom, left	1	
	79818-03		** FRAME ASSEMBLY - Front seat, bottom, right	1	
-4	87332-02	E	*** ROLLER - Seat bracket	2	
-5	95061-106		*** SPACER	2	
-6	79207-00		*** HANDLE ASSEMBLY - Seat release	1	
-7	76175-03		*** PLUNGER - Seat	2	
-8	587 299		*** SPRING - Seat plunger (LC-038F-6SS)	2	
-9	95061-161		*** SPACER - Seat	4	
-10	452 386		*** BEARING - (NAS506-4)	2	
-11	79442-00		*** HANDLE - Seat recliner	1	
-12	19336-00		*** SPRING - Seat back adjustment, inboard	1	
	19336-01		*** SPRING - Seat back adjustment, outboard	1	
-13	79230-00		*** TUBE - Reclining mechanism, left and right	1	
-14	19365-02		*** CAM - Reclining seat	2	
-15	79322-05		*** ROD - Seat release (7.68" L.)	2	
-16	76176-00		*** COVER - Reclining seat	1	
-17	79229 00		*** BEARING SHAFT - Seat release, right	1	
-18	480 701		*** PIN - Roll (59-028-125-0625)	3	
-19	480 732		*** PIN - Roll (59-040-187-0937)	2	
-20	401 318		*** BOLT - (AN4-20A)	4	
	477 708		*** NUT - (26C-048)	4	
-21	690 668		*** WASHER (NAS1149FN432P)	4	
	603 820		*** NUT - (C12042-012-1)	4	
-22	79235-00		*** BUSHING - Seat back release, right	1	
-23	79251-00		*** WASHER - Teflon	8	
-24	62833-78		*** WASHER - Seat attachment	8	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
40-25	400 002		* *** BOLT - (AN4-5A)	2	
	494 040		* *** WASHER - Nylon (PS10011-12)	6	
	404 530		* *** NUT - (MS21042-4)	2	
-26	79337-16	B	* CUSHION AND FRAME ASSEMBLY - Front seat back, left	1	34-8133001 thru 34-8233215
	79337-71	D	* CUSHION AND FRAME ASSEMBLY - Front seat back, left	1	34-8333001 and up
	79337-27	D	* CUSHION AND FRAME ASSEMBLY - Front seat back, left (luxurious)	1	34-8133001 thru 34-8233215
	79337-71	D	* CUSHION AND FRAME ASSEMBLY - Front seat back, left (luxurious)	1	34-8333001 and up
	79337-17	B	* CUSHION AND FRAME ASSEMBLY - Front seat back, right	1	34-8133001 thru 34-8233215
	79337-74	D	* CUSHION AND FRAME ASSEMBLY - Front seat back, right	1	34-8333001 and up
	79337-28	D	* CUSHION AND FRAME ASSEMBLY - Front seat back, right (luxurious)	1	34-8133001 thru 34-8233215
	79337-74	D	* CUSHION AND FRAME ASSEMBLY - Front seat back, right (luxurious)	1	34-8333001 and up
-27	79555-00		* ** FRAME ASSEMBLY - Front seat, back, left	1	
	79555-01		* ** FRAME ASSEMBLY - Front seat, back, right	1	
-28	99718-05		* *** STOP ASSEMBLY - Seat latch, right	1	
-29	453 732		* *** BUSHING - Seat back, right (PS10064-375-4)	1	
-30	79554-02		* ** KNOB - Seat back release, right	1	
-31	78041-02		* COVER ASSEMBLY - Seat back, front, left and right (black)	1	34-8133001 thru 34-8233215
	78041-09	D	* COVER ASSEMBLY - Seat back, front, left and right (luxurious)	1	34-8133001 thru 34-8233215
-32	96827-24	B	SEAT ASSEMBLY - Center, left	1	34-8133001 thru 34-8233215
	96827-39	D	SEAT ASSEMBLY - Center, left	1	34-8333001 thru 34-8533069
	89027-02		SEAT ASSEMBLY - Center, left	1	34-8633001 and up
	96827-33	D	SEAT ASSEMBLY - Center, left (luxurious)	1	34-8133001 thru 34-8233215
	96827-45	D	SEAT ASSEMBLY - Center, left (luxurious)	1	34-8333001 and up
	96827-25	B	SEAT ASSEMBLY - Center, right	1	34-8133001 thru 34-8233215
	96827-40	D	SEAT ASSEMBLY - Center, right	1	34-8333001 thru 34-8533069
	89027-03		SEAT ASSEMBLY - Center, right	1	34-8633001 and up
	96827-34	D	SEAT ASSEMBLY - Center, right (luxurious)	1	34-8133001 thru 34-8233215
	96827-46	D	SEAT ASSEMBLY - Center, right (luxurious)	1	34-8333001 and up
-33	96827-26	B	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, left	1	34-8133001 thru 34-8233215
	96827-36	D	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, left	1	34-8333001 and up
	96827-31	D	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, left (luxurious)	1	34-8133001 thru 34-8233215
	96827-42	D	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, left (luxurious)	1	34-8333001 and up
	96827-27	B	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, right	1	34-8133001 thru 34-8233215
	96827-38	D	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, right	1	34-8333001 and up
	96827-32	D	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, right (luxurious)	1	34-8133001 thru 34-8233215
	96827-44	D	* CUSHION AND FRAME ASSEMBLY - Center seat, bottom, right (luxurious)	1	34-8333001 and up
-34	99077-16		* ** FRAME ASSEMBLY - Center seat, bottom, left	1	
	99077-17		* ** FRAME ASSEMBLY - Center seat, bottom, right	1	
-35	79442-00		* *** HANDLE - Seat recliner	1	
-36	480 701		* *** PIN - Roll (59-028-125-0625)	3	
-37	19336-00		* *** SPRING - Seat back adjustment, inboard	1	
	19336-01		* *** SPRING - Seat back adjustment, outboard	1	
-38	19392-15		* *** TUBE - Reclining mechanism	1	
-39	19365-02		* *** CAM - Reclining seat	2	
-40	79337-16	B	* CUSHION AND FRAME ASSEMBLY - Center seat, back	1	34-8133001 thru 34-8233215
	79337-59	D	* CUSHION AND FRAME ASSEMBLY - Center seat, back	1	34-8333001 and up
	79337-27	D	* CUSHION AND FRAME ASSEMBLY - Center seat, back (luxurious)	1	34-8133001 thru 34-8233215
	79337-71	D	* CUSHION AND FRAME ASSEMBLY - Center seat, back (luxurious)	1	34-8333001 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
40-41	79555-00		* * FRAME ASSEMBLY - Center seat, back	1	
-42	78041-02		* COVER ASSEMBLY - Seat back, black	1	34-8133001 thru 34-8233215
	78041-09	D	* COVER ASSEMBLY - Seat back (luxurious)	1	34-8133001 thru 34-8233215
-43	67958-03	D	* BUTTON ASSEMBLY - Seat back	5	34-8133001 thru 34-8233215
	67958-05	D	* BUTTON ASSEMBLY - Seat back	5	34-8333001 and up
-44	79479-02	B,G	SEAT ASSEMBLY - Rear, left	1	34-8133001 thru 34-8233215
	79479-19	D,G	SEAT ASSEMBLY - Rear, left	1	34-8333001 thru 34-8533069
	89046-02	G	SEAT ASSEMBLY - Rear, left	1	34-8633001 and up
	79479-12	D,G	SEAT ASSEMBLY - Rear, left (luxurious)	1	34-8133001 thru 34-8233215
	79479-25	D,G	SEAT ASSEMBLY - Rear, left (luxurious)	1	34-8333001 and up
	79479-07	B,G	SEAT ASSEMBLY - Rear, right	1	34-8133001 thru 34-8233215
	79479-23	D,G	SEAT ASSEMBLY - Rear, right	1	34-8333001 thru 34-8533069
	89046-04	G	SEAT ASSEMBLY - Rear, right	1	34-8633001 and up
	79479-14	D,G	SEAT ASSEMBLY - Rear, right (luxurious)	1	34-8133001 thru 34-8233215
	79479-29	D,G	SEAT ASSEMBLY - Rear, right (luxurious)	1	34-8333001 and up
-45	79479-08	B	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, left	1	34-8133001 thru 34-8233215
	79479-20	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, left	1	34-8333001 and up
	79479-15	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, left (luxurious)	1	34-8133001 thru 34-8233215
	79479-26	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, left (luxurious)	1	34-8333001 and up
	79479-11	B	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, right	1	34-8133001 thru 34-8233215
	79479-24	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, right	1	34-8333001 and up
	79479-17	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, right (luxurious)	1	34-8133001 thru 34-8233215
	79479-30	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, bottom, right (luxurious)	1	34-8333001 and up
-46	79633-02		* * FRAME ASSEMBLY - Rear seat, bottom, left	1	
	79633-15		* * FRAME ASSEMBLY - Rear seat, bottom, right	1	
-47	19392-15		* * * TUBE - Reclining mechanism	1	
-48	19365-02		* * * CAM - Reclining seat	2	
-49	79442-00		* * * HANDLE - Seat recliner	1	
-50	480 701		* * * PIN - Roll (59-028-125-0625)	3	
-51	19336-00		* * * SPRING - Seat back adjustment, inboard	1	
	19336-01		* * * SPRING - Seat back adjustment, outboard	1	
-52	79337-16	B	* CUSHION AND FRAME ASSEMBLY - Rear seat, back	1	34-8133001 thru 34-8233215
	79337-59	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, back	1	34-8333001 and up
	79337-27	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, back (luxurious)	1	34-8133001 thru 34-8233215
	79337-71	D	* CUSHION AND FRAME ASSEMBLY - Rear seat, back (luxurious)	1	34-8333001 and up
-53	79555-00		* * FRAME ASSEMBLY - Rear seat, black	1	
-54	78041-02		* COVER ASSEMBLY - Seat back, black	1	34-8133001 thru 34-8233215
	78041-10	D	* COVER ASSEMBLY - Seat back (luxurious)	1	34-8133001 thru 34-8233215
-55	67958-03	D	* BUTTON ASSEMBLY - Seat back	5	34-8133001 thru 34-8233215
	67958-05	D	* BUTTON ASSEMBLY - Seat back	5	34-8333001 and up
-56	79749-03		ARMREST ASSEMBLY - Rear seat, right	1	
-57	79749-07		* SUPPORT ASSEMBLY - Armrest, forward, black	1	
-58	79749-08		* SUPPORT ASSEMBLY - Armrest, rear, black	1	
-59	68022-14		BOOT - Seat belt attachment, black	2	
-60	62654-00		STOP - Seat track (1.20" L.)	8	
	62654-03	C	STOP - Seat track (3.65" L.), rear	4	
-61	62557-04		TRACK - Front seat	4	

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40-62	551 390		BELT ASSEMBLY - Lap, forward (PS50039-4-2A), black	2	
	551 391		BELT ASSEMBLY - Lap, center (PS50039-4-3A), black	2	
	551 392		BELT ASSEMBLY - Lap, rear (PS50039-4-4A), black	2	
	564 862		BELT ASSEMBLY - Lap, forward (PS50039-4-46), gray	2	
	564 858		BELT ASSEMBLY - Lap, center (PS50039-4-43), gray	2	3448038 and up
	564 862	F	BELT ASSEMBLY - Lap, rear (PS50039-4-46), gray	2	
-63	551 426	G	BELT ASSEMBLY - Shoulder, forward (fixed) (PS50039-4-24), black	2	34-8133001 thru 34-8233215
	452 692	G	BELT ASSEMBLY - Shoulder, forward (with inertia reel) (PS50039-4-21), black	2	
	690 100	G	BELT ASSEMBLY - Shoulder, forward (with inertia reel) (PS50039-4-39), gray	2	3448038 and up
	551 424	G	BELT ASSEMBLY - Shoulder, center and rear (fixed) (PS50039-4-22), black	4	34-8133001 thru 34-8233215
	452 679	G	BELT ASSEMBLY - Shoulder, center and rear (with inertia reel) (PS50039-4-19), black	4	
	564 860	G	BELT ASSEMBLY - Shoulder, center (with inertia reel) (PS50039-4-45), gray	2	3448038 and up
	564 864	G	BELT ASSEMBLY - Shoulder, rear (with inertia reel) (PS50039-4-48), gray	2	3448038 and up
-64	79337-18	B	HEADREST ASSEMBLY - (8" high)	6	34-8133001 thru 34-8233215
	79337-41	D	HEADREST ASSEMBLY - Front, center and rear seats (6" high) (luxurious)	6	34-8133001 thru 34-8233215
	36938-04	D	HEADREST ASSEMBLY - Front, center and rear seats	6	34-8133001 thru 34-8233215
-65	63900-147		BUSHING - Seat belt attachment	2	
-66	63900-149		BUSHING - Seat belt attachment	2	
-67	63900-146		BUSHING - Seat belt attachment	2	
-68	95061-90		BUSHING - Seat belt attachment	2	
-69	63900-145		BUSHING - Seat belt attachment	4	
-70	96908-00		CABLE ASSEMBLY - Seat belt attachment	2	
-71	76176-02		CLIP - Seat stop	2	
-72	95061-180		BUSHING - Seat belt attachment	2	
-73	400 441		BOLT - (AN3-7A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
-74	400 440		BOLT - (AN3-6A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
-75	401 187		BOLT - (AN5-7A)	2	
	690 628		WASHER - (NAS1149F0563P)	2	
	404 531		NUT - (MS21042-5)	2	
-76	400 441		BOLT - (AN3-7A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 526		NUT - (MS21042-3)	2	
-77	400 441		BOLT - (AN3-7A)	4	
-78	401 194		BOLT - (AN5-16A)	2	
	690 628		WASHER - (NAS1149F0563P)	2	
	404 889		NUT - (MS20365-524C)	2	
-79	400 004		BOLT - (AN4-7A)	2	
	690 611		WASHER - (NAS1149F0463P)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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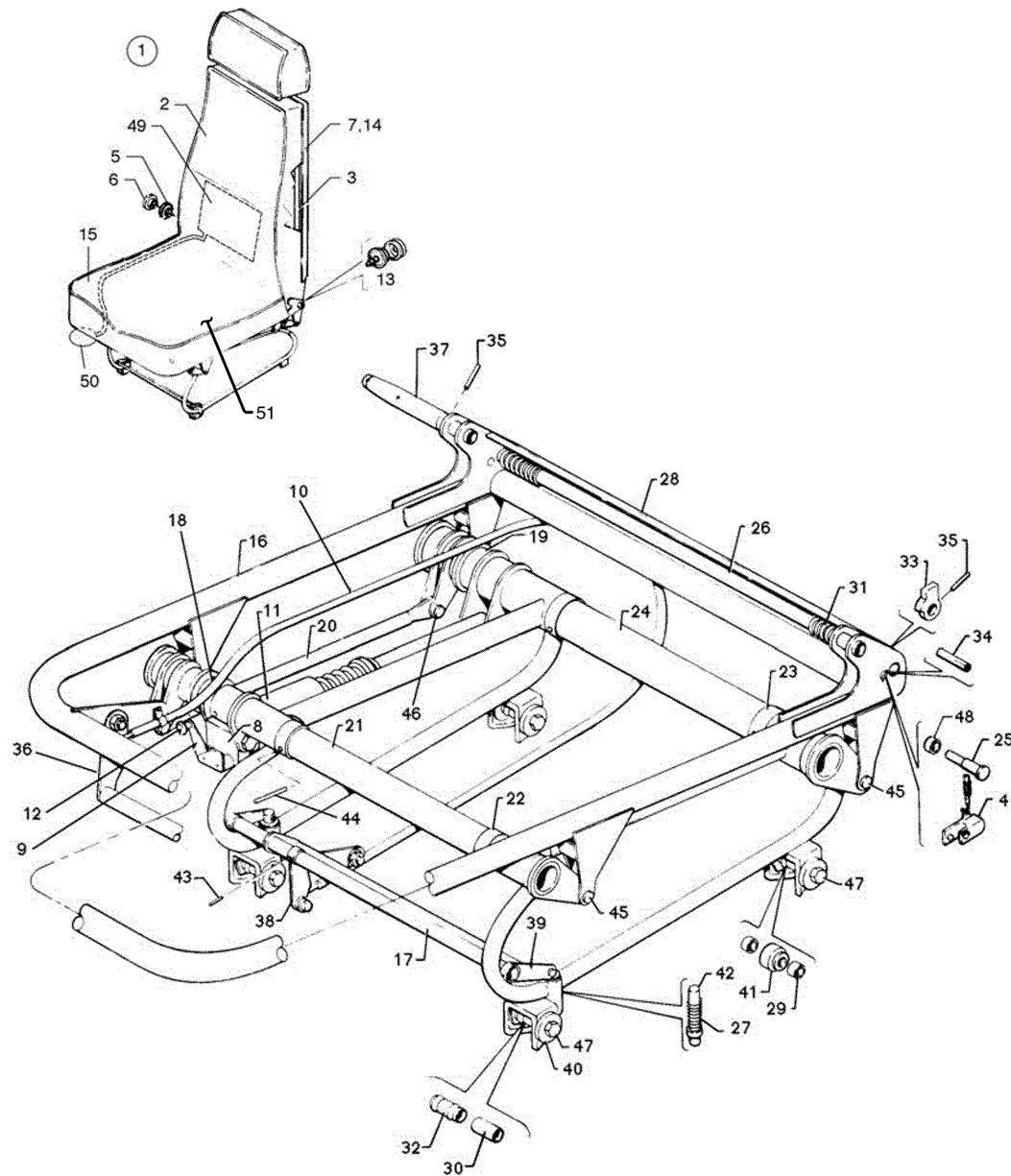


Figure 41. Vertically Adjustable Front Seat Assembly

Revised: March 10, 2009

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CODE EXPLANATIONS FOR FIGURE 41

- A - When ordering for 1981 and 1982 models, specify color red (color code 792), blue (color code 793), gold (color code 794), navajo sepia, or navajo cactus. Also specify trim color black or camel, if applicable.
- B - When ordering, specify color and material.
- C - Determine outside diameter at center of seat roller. Order part number 18968-00 if outside diameter measures 0.42. Order part number 87332-02 if outside diameter measures 0.62.
- D - Reference Piper Service Bulletin #896, - latest revision.

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41-1	79592-02	A,D	SEAT ASSEMBLY - Adjustable front, left	1	34-8133001 thru 34-8233215
	79592-06	B,D	SEAT ASSEMBLY - Adjustable front, left	1	34-8333001 thru 34-8533069
	89026-04	D	SEAT ASSEMBLY - Adjustable front, left	1	34-8633001 and up
	79592-04	B,D	SEAT ASSEMBLY - Adjustable front, left (luxurious)	1	34-8133001 thru 34-8233215
	79592-08	B,D	SEAT ASSEMBLY - Adjustable front, left (luxurious)	1	34-8333001 and up
	79592-03	A,D	SEAT ASSEMBLY - Adjustable front, right	1	34-8133001 thru 34-8233215
	79592-07	B,D	SEAT ASSEMBLY - Adjustable front, right	1	34-8333001 thru 34-8533069
	89026-05	D	SEAT ASSEMBLY - Adjustable front, right	1	34-8633001 and up
	79592-05	B,D	SEAT ASSEMBLY - Adjustable front, right (luxurious)	1	34-8133001 thru 34-8233215
	79592-09	B,D	SEAT ASSEMBLY - Adjustable front, right (luxurious)	1	34-8333001 and up
-2	79337-16	A	* CUSHION ASSEMBLY - Back, left	1	34-8133001 thru 34-8233215
	79337-59	B	* CUSHION ASSEMBLY - Back, left	1	34-8333001 and up
	79337-27	B	* CUSHION ASSEMBLY - Back, left (luxurious)	1	34-8133001 thru 34-8233215
	79337-71	B	* CUSHION ASSEMBLY - Back, left (luxurious)	1	34-8333001 and up
	79337-17	A	* CUSHION ASSEMBLY - Back, right	1	34-8133001 thru 34-8233215
	79337-62	B	* CUSHION ASSEMBLY - Back, right	1	34-8333001 and up
	79337-28	B	* CUSHION ASSEMBLY - Back, right (luxurious)	1	34-8133001 thru 34-8233215
	79337-74	B	* CUSHION ASSEMBLY - Back, right (luxurious)	1	34-8333001 and up
-3	79555-00		** FRAME ASSEMBLY - Back, left	1	
	79555-01		** FRAME ASSEMBLY - Back, right	1	
-4	99718-05		*** STOP ASSEMBLY - Seat latch, right	1	
-5	453 732		*** BUSHING - Seat back, right (PS10064-375-4)	1	
-6	79554-02		** KNOB - Seat back release, right	1	
-7	78041-02		** COVER ASSEMBLY - Seat back, right (black)	1	
	78041-09		** COVER ASSEMBLY - Seat back, right (luxurious)	1	
-8	37902-06		* ADAPTER - Seat control	1	
-9	37902-08		* CONTROL ARM - Actuator, left	1	
	89977-07		* CONTROL ARM - Actuator, left	1	3448005 and up
	37902-09		* CONTROL ARM - Actuator, right	1	
-10	554 422		* CABLE ASSEMBLY - Seat track release (crew operated, length 27") (PS50146-8-1)	1	
-11	89178-10		* CYLINDER ASSEMBLY - Seat adjustment	1	
	587 404		* SPRING - Gas, Seat adjustment	1	
-12	471 084		* KNOB - Actuator (533)	1	
	690 659		* WASHER - (MS35333-107)	1	
-13	67958-03	B	* BUTTON ASSEMBLY - Seat back	5	34-8133001 thru 34-8233215
	67958-05	B	* BUTTON ASSEMBLY - Seat back	5	34-8333001 and up
-14	78041-02		* COVER ASSEMBLY - Seat back, black	1	34-8133001 thru 34-8233215
	78041-09	B	* COVER ASSEMBLY - Seat back (luxurious)	1	34-8133001 thru 34-8233215
-15	556 471		* COVER ASSEMBLY - Seat bottom, gold (with black trim)	1	34-8133001 thru 34-8233215
	555 884		* COVER ASSEMBLY - Seat bottom, navajo sepia (with camel trim)	1	34-8133001 thru 34-8233215
	555 885		* COVER ASSEMBLY - Seat bottom, navajo cactus (with camel trim)	1	34-8133001 thru 34-8233215
	555 888		* COVER ASSEMBLY - Seat bottom, navajo sepia (with black trim)	1	34-8133001 thru 34-8233215
	555 889		* COVER ASSEMBLY - Seat bottom, navajo cactus (with black trim)	1	34-8133001 thru 34-8233215
	556 932		* COVER ASSEMBLY - Seat bottom, red	1	34-8133001 thru 34-8233215
	556 933		* COVER ASSEMBLY - Seat bottom, blue	1	34-8133001 thru 34-8233215
	556 474		* COVER ASSEMBLY - Seat bottom, gold (with camel trim)	1	34-8133001 thru 34-8233215
	559 827		* COVER ASSEMBLY - Seat bottom, madrid red (cloth)	1	34-8333001 and up
	556 677		* COVER ASSEMBLY - Seat bottom, firethorn red (velour)	1	34-8133001 thru 34-8233215
	559 721		* COVER ASSEMBLY - Seat bottom, firethorn red (velour)	1	34-8333001 and up
	559 784		* COVER ASSEMBLY - Seat bottom, dark firethorn (leather)	1	34-8333001 and up
	556 678		* COVER ASSEMBLY - Seat bottom, buckskin (velour)	1	34-8133001 thru 34-8233215
	559 829		* COVER ASSEMBLY - Seat bottom, buckskin (cloth)	1	34-8333001 and up
	559 795		* COVER ASSEMBLY - Seat bottom, light buckskin (leather)	1	34-8333001 and up

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
41-15	559 828		* COVER ASSEMBLY - Seat bottom, bahama blue (cloth)	1	34-8333001 and up
	559 700		* COVER ASSEMBLY - Seat bottom, dark blue (velour)	1	34-8333001 and up
	559 748		* COVER ASSEMBLY - Seat bottom, dark blue (leather)	1	34-8333001 and up
	557 035		* COVER ASSEMBLY - Seat bottom, dark cedar (velour)	1	34-8233001 thru 34-8233215
	556 921		* COVER ASSEMBLY - Seat bottom, dark cedar (knit)	1	34-8133001 thru 34-8233215
	559 707		* COVER ASSEMBLY - Seat bottom, dark cedar (knit)	1	34-8333001 and up
	559 772		* COVER ASSEMBLY - Seat bottom, dark cedar (leather)	1	34-8333001 and up
	557 033		* COVER ASSEMBLY - Seat bottom, dark carmine	1	34-8233001 thru 34-8233215
	557 034		* COVER ASSEMBLY - Seat bottom, sandalwood	1	34-8233001 thru 34-8233215
	559 735		* COVER ASSEMBLY - Seat bottom, sandalwood (fabric)	1	34-8333001 and up
	559 728		* COVER ASSEMBLY - Seat bottom, patrician sandalwood (fabric)	1	34-8333001 and up
	559 714		* COVER ASSEMBLY - Seat bottom, dark saddle (knit)	1	34-8333001 and up
	559 760		* COVER ASSEMBLY - Seat bottom, dark saddle (leather)	1	34-8333001 and up
-16	79540-02		* FRAME ASSEMBLY - Bottom, left	1	
	79540-03		* FRAME ASSEMBLY - Bottom, right	1	
-17	76172-03		** TUBE - Bellcrank	1	
-18	76347-01		** BELLCRANK ASSEMBLY - Forward, left	1	
	76347-00		** BELLCRANK ASSEMBLY - Forward, right	1	
-19	79792-02		** BELLCRANK ASSEMBLY - Aft, left	1	
	79792-03		** BELLCRANK ASSEMBLY - Aft, right	1	
-20	76342-00		** LINK ASSEMBLY - Seat	1	
-21	76343-00		** TUBE ASSEMBLY - Forward	1	
-22	76351-02		** BUSHING - Seat	2	
-23	76351-03		** BUSHING - Seat	2	
-24	78361-00		** TUBE ASSEMBLY - Aft	1	
-25	79229-00		** BEARING SHAFT - Seat release, right	1	
-26	79230-02		** TUBE - Seat reclining	1	
-27	587 299		** SPRING - Seat plunger (LC-038F-6SS)	2	
-28	76176-00		** COVER - Reclining seat	1	
-29	95061-161		** SPACER - Seat roller	4	
-30	95061-106		** BEARING - Seat roller	2	
-31	19336-00		** SPRING - Seat back adjustment, inboard	1	
	19336-01		** SPRING - Seat back adjustment, outboard	1	
-32	87332-02	C	** ROLLER - Seat	2	
-33	19365-02		** CAM - Reclining seat	2	
-34	480 732		** PIN - Roll (59-040-187-0937)	2	
-35	480 701		** PIN - Roll (59-028-125-0625)	3	
-36	79207-00		** HANDLE - Seat release	1	
-37	79442-00		** HANDLE - Seat recliner	1	
-38	76187-00		** ARM ASSEMBLY - Seat release	1	
-39	76178-00		** ARM ASSEMBLY - Seat latch	2	
-40	62833-78		** WASHER	8	
-41	452 386		** ROLLER - (NAS506-4)	2	
-42	76175-00		** PLUNGER	2	
-43	480 426		** PIN - (MS171526) .50 long	3	
-44	480 789		** PIN - (MS171594)	4	
-45	424 174		** PIN - (MS20392-2C11)	4	
	690 612		** WASHER - (NAS1149F0363P)	4	
	424 051		** COTTER PIN - (MS24665-132)	4	
-46	424 205		** PIN - (MS20392-3C17)	2	
	690 611		** WASHER - (NAS1149F0463P)	2	
	424 051		** COTTER PIN - (MS24665-132)	2	
-47	401 318		** BOLT - (AN4-20A) Rear	4	
	477 708		** NUT - (26C-048) Rear	4	
-48	79235-00		** BUSHING - Seat back release, right	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
41-49	02585-04		LUMBAR ASSEMBLY - Pilot seat	1	
	02585-05		LUMBAR ASSEMBLY - Copilot seat	1	
	02585-06		* PAD	1	
	686 207		* BLADDER - with 24" hose	1	
-50	453 024		PUMP ASSEMBLY	1	
	454 935		CLAMP	1	
-51	455 770		CUSHION - (104902-2)	1	

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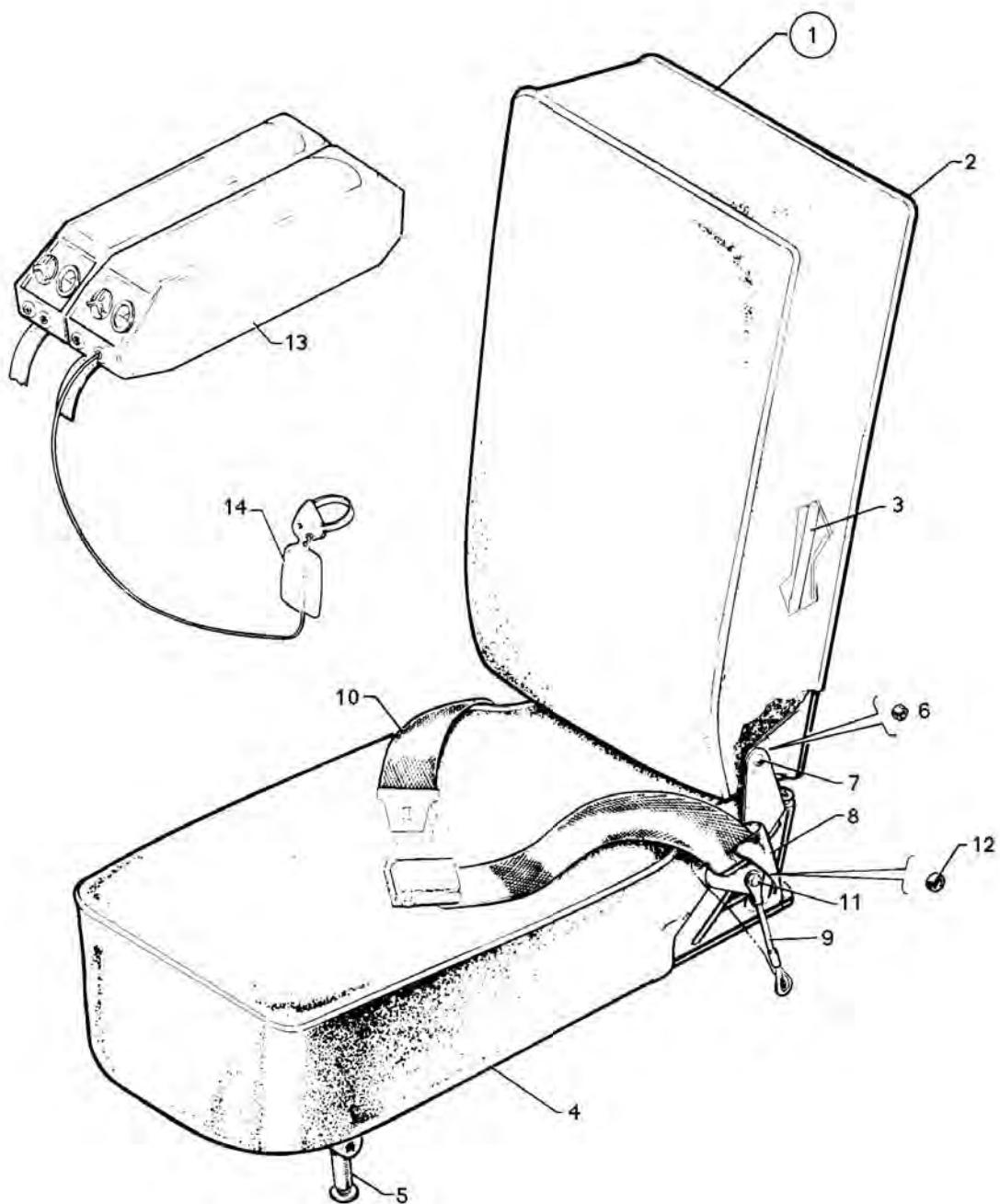


Figure 42. 7th Seat Installation

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CODE EXPLANATIONS FOR FIGURE 42

- A - When ordering for 1981 and 1982 models, specify color red (color code 792), blue (color code 793), gold (color code 794), navajo sepia or navajo cactus. Also specify trim color camel or black, if applicable.
- B - When ordering, specify color and material.
- C - Reference Piper Service Bulletin #896, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
42-	69595 37684	C	DRAWING - 7th Seat Installation DRAWING - Portable Oxygen System		
-1	78108-12	A,C	SEAT ASSEMBLY	1	34-8133001 thru 34-8233215
	78108-23	B,C	SEAT ASSEMBLY	1	34-8333001 and up
	78108-14	B,C	SEAT ASSEMBLY - (Luxurious)	1	34-8133001 thru 34-8233215
	78108-26	B,C	SEAT ASSEMBLY - (Luxurious)	1	34-8333001 and up
-2	78108-03	A	* CUSHION AND FRAME ASSEMBLY - Back	1	34-8133001 thru 34-8233215
	78108-24	B	* CUSHION AND FRAME ASSEMBLY - Back	1	34-8333001 and up
	78108-15	B	* CUSHION AND FRAME ASSEMBLY - Back (luxurious)	1	34-8133001 thru 34-8233215
	78108-27	B	* CUSHION AND FRAME ASSEMBLY - Back (luxurious)	1	34-8333001 and up
-3	69066-00		** FRAME ASSEMBLY - Seat back	1	
-4	78108-10	A	* CUSHION AND FRAME ASSEMBLY - Bottom	1	34-8133001 thru 34-8233215
	78108-25	B	* CUSHION AND FRAME ASSEMBLY - Bottom	1	34-8333001 and up
	78108-16	B	* CUSHION AND FRAME ASSEMBLY - Bottom (luxurious)	1	34-8133001 thru 34-8233215
	78108-28	B	* CUSHION AND FRAME ASSEMBLY - Bottom (luxurious)	1	34-8333001 and up
-5	69067-10		** FRAME ASSEMBLY - Seat bottom	1	
-6	63900-133		* BUSHING	2	
-7	400 670		* BOLT - (AN23-8)	2	
-8	68022-14		BOOT - Seat belt attachment. black	2	
-9	96908-00		CABLE ASSEMBLY - Seat belt attachment	2	
-10	551 391		BELT ASSEMBLY - Safety (PS50039-4-3A)	1	
-11	401 187		BOLT - (AN5-7A)	2	
	690 628		WASHER - (NAS1149F0563P)	2	
	404 531		NUT - (MS21042-5)	2	
-12	63900-149		BUSHING - Seat belt attachment	2	
-13	470 637		KIT - Complete oxygen system (802180-05)	1	
-14	761 743		* SKY MASK WITH MICROPHONE AND CONNECTOR ASSEMBLY - Pilot	1	
	761 653		* SKY MASK AND CONNECTOR ASSEMBLY - Copilot	1	
	761 654		* TWO SKY MASKS WITH DUAL MANIFOLD ASSEMBLY - Passenger (with 5' hose)	1	
	761 655		* TWO SKY MASKS WITH DUAL MANIFOLD ASSEMBLY - Passenger (with 7.5' hose)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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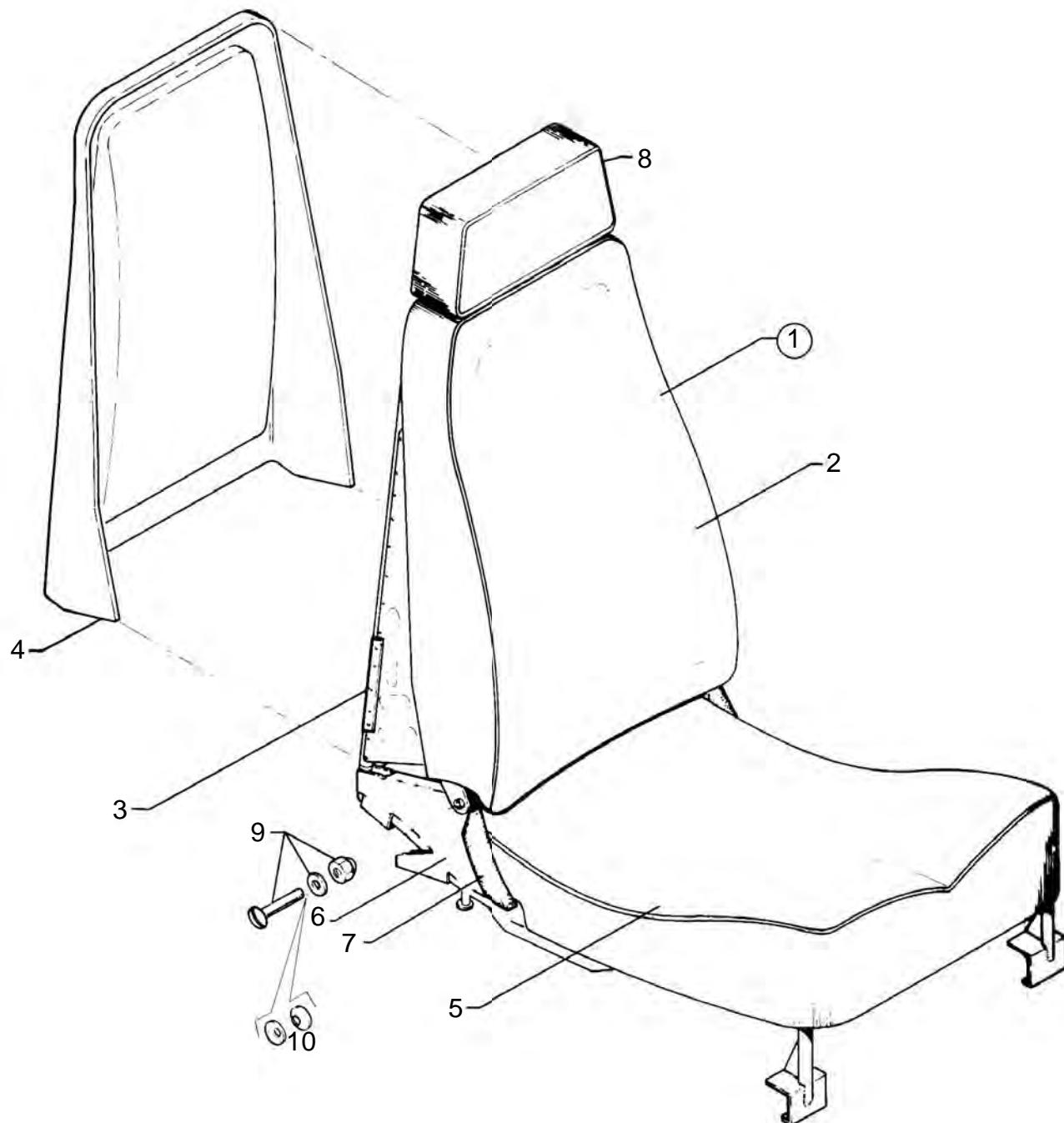


Figure 43. Aft Facing Seat Assembly - Center

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CODE EXPLANATIONS FOR FIGURE 43

- A - When ordering, specify color and material.
- B - Used with 89036-02 seat assembly only.
- C - Not used with 89036-02 seat assembly.
- D - Reference Piper Service Bulletin #896, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
43-1	37799-16	A,D	SEAT ASSEMBLY - Center, aft facing	2	34-8133001 thru 34-8233215
	37799-22	A,D	SEAT ASSEMBLY - Center, aft facing	2	34-8333001 thru 34-8533069
	89036-02	D	SEAT ASSEMBLY - Center, aft facing	2	34-8633001 and up
	37799-17	A,D	SEAT ASSEMBLY - Center, aft facing (luxurious)	2	34-8133001 thru 34-8233215
	37799-25	A,D	SEAT ASSEMBLY - Center, aft facing (luxurious)	2	34-8333001 and up
	37799-03	A	* CUSHION ASSEMBLY - Seat back	1	34-8133001 thru 34-8233215
	37799-20	A	* CUSHION ASSEMBLY - Seat back	1	34-8333001 and up
	37799-11	A	* CUSHION ASSEMBLY - Seat back (luxurious)	1	34-8133001 thru 34-8233215
	37799-23	A	* CUSHION ASSEMBLY - Seat back (luxurious)	1	34-8333001 and up
	89036-03	B	* BACK ASSEMBLY - Seat	1	
-2	89036-05	B	* * COVER - Seat back	1	
	37796-02		* * FRAME ASSEMBLY - Seat back	1	
-3	37823-07	A,C	* * COVER ASSEMBLY - Seat back (without map rack) (luxurious)	1	
-5	37799-04	A	* CUSHION ASSEMBLY - Seat bottom	1	34-8133001 thru 34-8233215
	37799-21	A	* CUSHION ASSEMBLY - Seat bottom	1	34-8333001 and up
	37799-12	A	* CUSHION ASSEMBLY - Seat bottom (luxurious)	1	34-8133001 thru 34-8233215
	37799-24	A	* CUSHION ASSEMBLY - Seat bottom (luxurious)	1	34-8333001 and up
	89036-04	B	* BOTTOM ASSEMBLY - Seat	1	
-6	37797-02		* * FRAME ASSEMBLY - Seat bottom	1	
-7	37824-02	A	* * COVER - Seat bottom, side	2	
-8	36938-03	A	* HEADREST ASSEMBLY - Seat (luxurious)	1	
-9	89028-02	B	* HEADREST ASSEMBLY - Seat	1	
-10	400 916		* SCREW - (AN24-26A)	2	
	690 611		* WASHER - (NAS1149F0463P)	4	
	477 708		* NUT - (26C-048)	2	
	408 834		* WASHER - (AM251215)	4	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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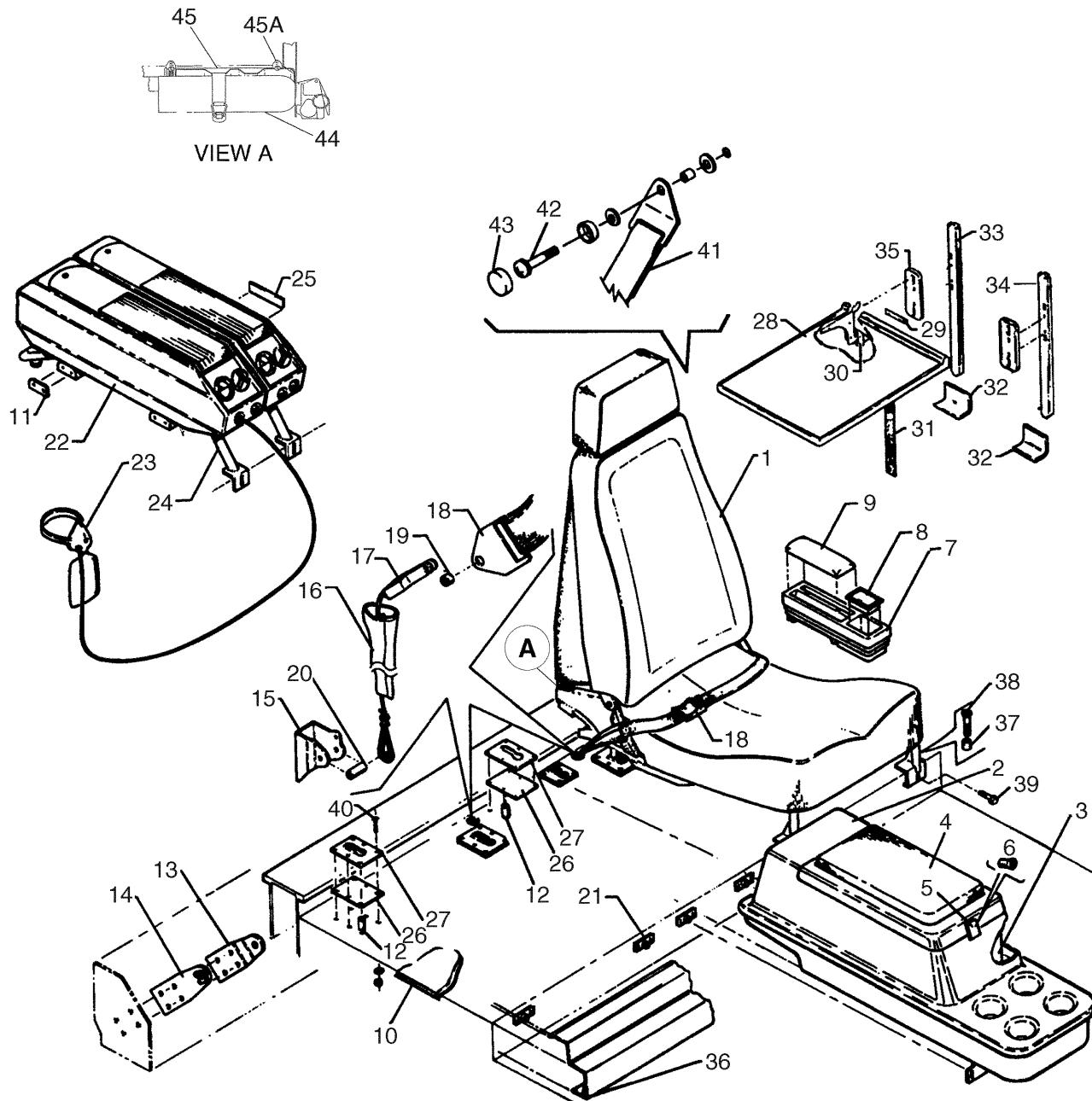


Figure 44. Club Seating Installation

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CODE EXPLANATIONS FOR FIGURE 44

- A - See figure 43 for component parts.
- B - Specify color and material when ordering.
- C - Specify color when ordering.
- D - Used if center console is not installed.
- E - Used if center console is installed.
- F - Item not illustrated.
- G - Reference Piper Service Bulletin #990, - latest revision.
- H - Reference Piper Service Bulletin #896, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
44-23	761 743		* SKY MASK WITH MICROPHONE AND CONNECTOR ASSEMBLY - Pilot	1	
	761 653		* SKY MASK AND CONNECTOR ASSEMBLY - Copilot	1	
	761 654		* TWO SKY MASKS WITH DUAL MANIFOLD ASSEMBLY - Passenger (with 5' hose)	1	
	761 655		* TWO SKY MASKS WITH DUAL MANIFOLD ASSEMBLY - Passenger (with 7.5' hose)	1	
-24	79770-11		FRAME ASSEMBLY - Oxygen bottle support	1	
-25	35669-13		* PLACARD - Oxygen bottle installation	1	
-26	99140-00		PLATE - Seat attachment	6	
-27	99141-03		PLATE - Seat attachment	6	
-28	36800-02		TABLE ASSEMBLY	1	
-29	35669-104		* PLACARD - Table stowage	1	
-30	36802-02		CLIP COVER - Table	2	
-31	65440-10		STRAP ASSEMBLY - Table	1	
-32	37825-07		ANGLE - Table mounting bracket	1	
-33	36801-02		BRACKET ASSEMBLY - Table mounting, forward	1	
-34	36801-03		BRACKET ASSEMBLY - Table mounting, aft	1	
-35	36803-02		ESCUTCHEON - Table mount	2	
-36	68613-800	D	STRIP - Trim	1	
	68613-801	E	STRIP - Trim	1	
-37	95061-08		SPACER	6	
-38	414 772		SCREW - (MS24693-S55)	6	
	494 101		WASHER - (PS10092-1-2C)	6	
-39	400 009		BOLT - (AN4-14A)	6	
	690 613		WASHER - (NAS1149F0432P)	6	
-40	415 540		SCREW - (MS35206-250)	36	
	690 616		WASHER - (NAS1149FN832P)	36	
	404 529		NUT - (MS21042-08)	36	
-41	551 594		BELT - Shoulder (PS50039-4-33), black	2	
	564 860		BELT - Shoulder (PS50039-4-45), gray	2	3448038 and up
-42	415 363		SCREW - (MS27039-4-14)	2	
	690 611		WASHER - (NAS1149F0463P)	2	
	690 629		WASHER - (NAS1149F0663P)	2	
	63900-07		SPACER	2	
-43	655 100		COVER - (APP0SC25001M)	2	
	452 104		BASE - Screw cover (APP0SB250P)	2	
-44	100632-002		EXTINGUISHER AND BRACKET	1	
-44a	411 532	F	SCREW - (MS35207-263)	2	
-44b	690 612	F	WASHER - (NAS1149F0363P)	2	
-45	100801-005		SUPPORT ASSEMBLY - Fire extinguisher	1	
-45a	554 552		CLAMP	2	

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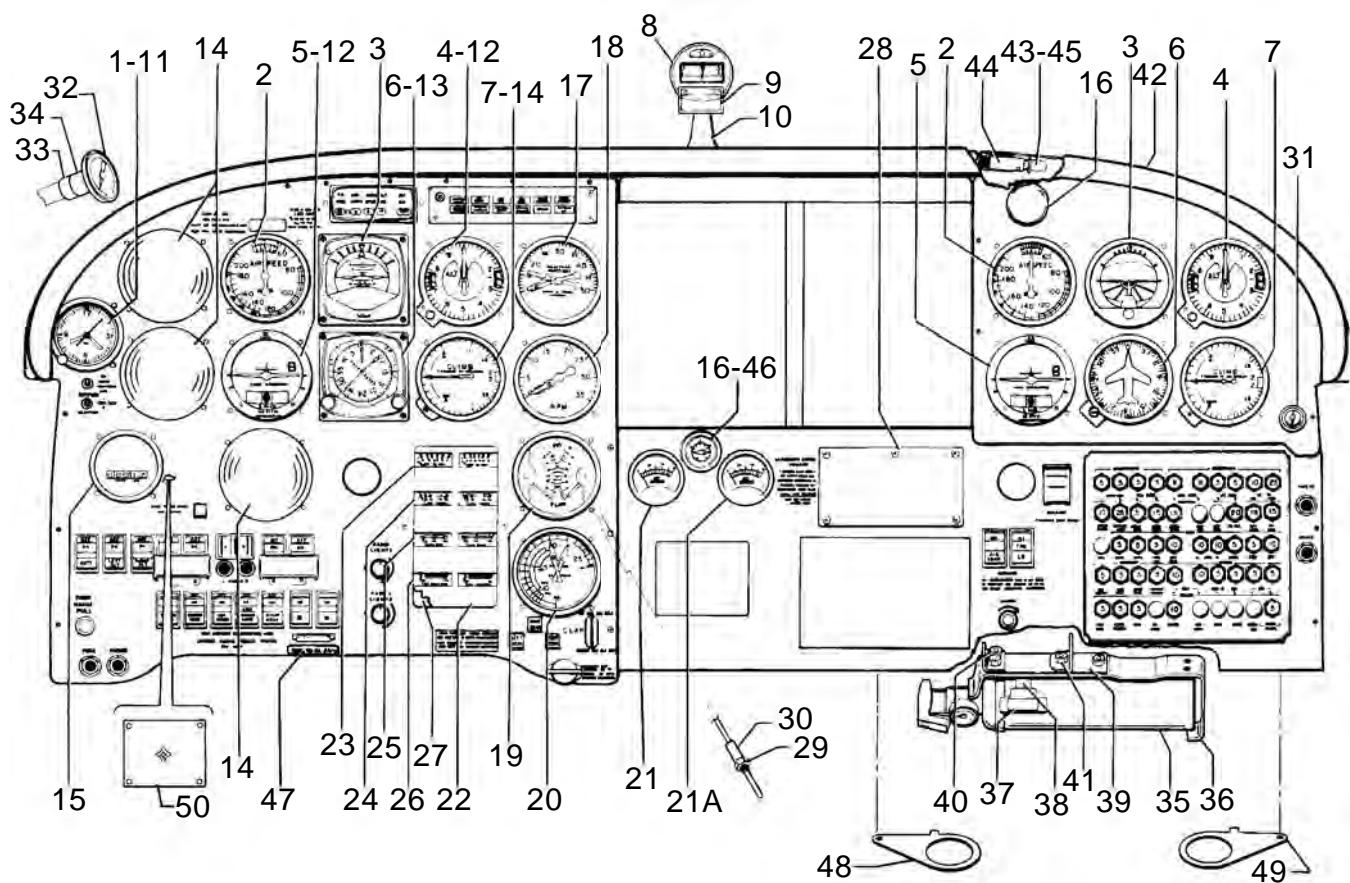


Figure 45. Instrument Panel Installation
(14 Volt System)

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CODE EXPLANATIONS FOR FIGURE 45

- A - Used if optional control wheel clock is installed.
- B - Used if optional center fuel cell is not installed.
- C - Used if optional center fuel cell is installed.
- D - Used only if dual instruments are installed.
- E - Used on serial numbers 34-8133001 thru 34-8433033 and 34-8433037 thru 34-8433046.
- F - Used on serial numbers 34-8433034 thru 34-8433036 and 34-8433047 and up.
- G - Fire extinguisher 459 849 is no longer available. Order fire extinguisher 459 885.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
45-	39506		DRAWING - Flight Instruments Installation		
	39564		DRAWING - Engine Instruments Installation		
	87211		DRAWING - Hour Meter Instrument Installation		
	39543		DRAWING - Turn and Bank Instrument Installation		
	87217		DRAWING - Compass Installation		
	37238		DRAWING - Exhaust Gas Temperature Gauge Installation		
	87269		DRAWING - Fire Extinguisher Installation		
	87452		DRAWING - Crew Cup Holder Installation		
					34-8333001 and up
-1	548 868		INSTRUMENT - Clock (MD88P)	1	
-2	548 571		INSTRUMENT - Airspeed (PS50049-58S-2) (Knots)	2	
	548 572		INSTRUMENT - True airspeed (PS50049-58T-2) (Knots)	2	
-3	548 460		INSTRUMENT - Attitude gyro (99002-03)	2	
-4	548 331		INSTRUMENT - Altimeter, sensitive (scale in inches of mercury and millibars to 35,000 feet)	2	
	548 407		INSTRUMENT - Altimeter, encoding (scale in inches of mercury and millibars to 35,000 feet)	1	
-5	548 191		INSTRUMENT - Turn and slip (1234T100) electric	2	
	548 190		INSTRUMENT - Turn coordinator (1394T100) electric	2	
-6	548 435		INSTRUMENT - Directional gyro (99003-03)	2	
-7	550 556		INSTRUMENT - Rate of climb (99010-05)	2	
-8	67462-07		COMPASS ASSEMBLY	1	
-9	565 584		* HOLDER - Compass card (79650-02)	1	
-10	87217-03		HOUSING ASSEMBLY - Compass	1	
-11	67431-07		PLATE ASSEMBLY - Cover	1	
	41679-03	A	PLATE - Cover	1	
-12	67431-00		PLATE ASSEMBLY - Cover	2	
-13	67431-06		PLATE ASSEMBLY - Cover	1	
-14	67431-05		PLATE ASSEMBLY - Cover	4	
-15	548 421		INDICATOR - Engine hour meter (36660-02)	1	
-16	553 683		BUTTON - Plug (SS51149)	2	
-17	548 589		GAUGE ASSEMBLY - Manifold pressure (87374-02)	1	
-18	39648-03	E	INDICATOR - Dual tachometer (electric)	1	
	548 759	F	INDICATOR - Dual tachometer (PS50172-1-1) (electric)	1	
-19	548 810		INSTRUMENT - Dual E. G. T. (87231-02)	1	
-20	548 559		GAUGE ASSEMBLY - Dual fuel flow (37341-02)	1	
-21	550 799		GAUGE - Ammeter (66696-00)	1	34-8133001 thru 34-8233215
	548 713		GAUGE - Ammeter (41505-02)	1	34-8333001 and up
-21a	550 799		GAUGE - Ammeter (66696-00)	1	34-8133001 thru 34-8233215
-22	548 584	B	CLUSTER ASSEMBLY - Instrument (39569-03)	1	
	548 583	C	CLUSTER ASSEMBLY - Instrument (39569-04)	1	
-23	548 076	B	* GAUGE - Fuel quantity (38224-00)	2	
	548 100	C	* GAUGE - Fuel quantity (38224-02)	2	
-24	548 797		* GAUGE - Oil pressure (87363-02)	2	
-25	548 795		* GAUGE - Oil temperature (87361-02)	2	
-26	548 796		* GAUGE - Cylinder head temperature (87362-02)	2	
-27	39570-02		* LENS - Cluster assembly	1	
-28	37704-20		PANEL ASSEMBLY - Ice protection	1	
-29	481 361		PROBE - Exhaust gas temperature (37578-03)	1	
-30	472 340		LEAD - Exhaust gas temperature (37578-04)	1	
-31	472 969		LIGHTER - Cigar (209212)	1	
-32	548 568		INDICATOR - Outside air temperature (87702-02)	1	
	599 144		INDICATOR - Outside air temperature (luminous) (87702-06)	1	
-33	79314-02		SPACER	1	
-34	79314-03		SPACER	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
45-35	459 885	G	FIRE EXTINGUISHER - (344)	1	
	459 849		FIRE EXTINGUISHER - (HA1014-01)	1	
	35680-12		BRACKET ASSEMBLY - Fire extinguisher	1	
	35680-11		* TAB ASSEMBLY - Fire extinguisher	1	
	35680-22		* BRACKET - Fire extinguisher	1	
	87269-03		PLATE - Fire extinguisher	1	
	411 531		SCREW - (MS35207-262)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	404 526		NUT - (MS21042-3)	1	
	411 532		SCREW - (MS35207-263)	3	
-41	690 612		WASHER - (NAS1149F0363P)	3	
	404 526		NUT - (MS21042-3)	3	
	87713-03		SHIELD ASSEMBLY - Glare	1	
	472 180		* LAMP - Glareshield (PS10008-1893)	8	
	472 090		* HOLDER - Lamp (7-01)	8	
	560 840		* FILTER - Lamp (1813/8 LW-1)	8	
	548 215		GAUGE - Vacuum (UMA 3-200-1)	1	
	69669-106		PLACARD - Auxiliary fuel pumps	1	
	87451-02		HOLDER - Crew cup, left	1	34-8333001 and up
	87451-03		HOLDER - Crew cup, right	1	34-8333001 and up
-50	67431-11	D	PLATE ASSEMBLY - Cover	1	34-8533001 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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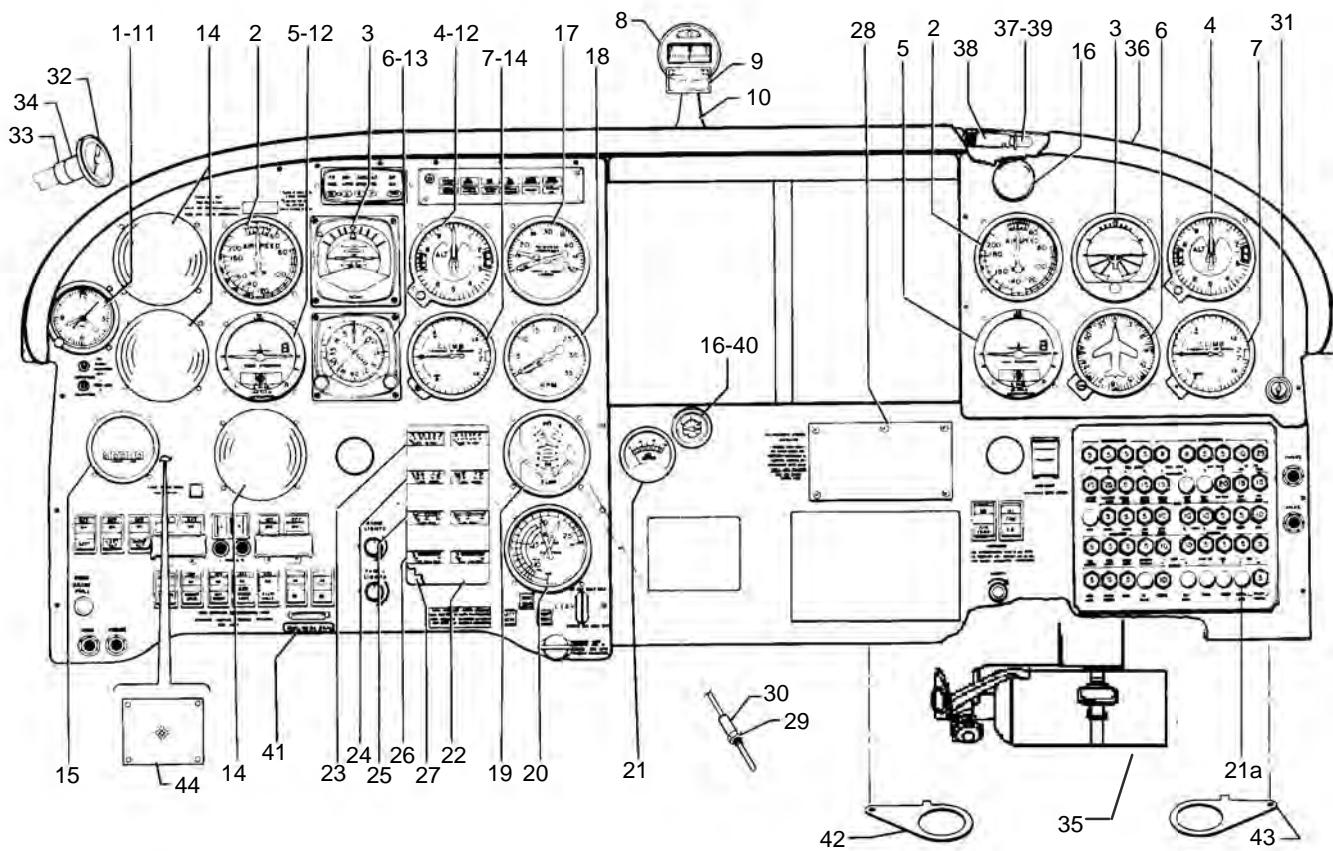


Figure 45A. Instrument Panel Installation
 (28 Volt System, includes serial numbers 3448001 thru 3448037)

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CODE EXPLANATIONS FOR FIGURE 45A

- A - Used if optional control wheel clock is installed.
- B - Used if optional center fuel cell is not installed.
- C - Used if optional center fuel cell is installed.
- D - Used only if dual instruments are installed.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
45A-	39506		DRAWING - Flight Instruments Installation		
	39564		DRAWING - Engine Instruments Installation		
	89481		DRAWING - Hour Meter Instrument Installation		
	95219		DRAWING - Turn and Bank Instrument Installation		
	87217		DRAWING - Compass Installation		
	37238		DRAWING - Exhaust Gas Temperature Gauge Installation		
	87269		DRAWING - Fire Extinguisher Installation		
	87452		DRAWING - Crew Cup Holder Installation		
-1	548 868		INSTRUMENT - Clock, electric (MD88P)	1	
-2	548 571		INSTRUMENT - Airspeed (PS50049-58S-2) (knots)	2	
	548 572		INSTRUMENT - True airspeed (PS50049-58T-2) (knots)	2	
-3	548 460		INSTRUMENT - Attitude gyro	2	
-4	548 331		INSTRUMENT - Altimeter, sensitive (scale in inches of mercury and millibars to 35,000 feet)	2	
	548 407		INSTRUMENT - Altimeter, encoding (scale in inches of mercury and millibars to 35,000 feet)	1	
-5	548 190		INSTRUMENT - Turn coordinator (PS50030-3-5))	2	
	548 299		INSTRUMENT - Turn coordinator (PS50030-11-2)	2	
	548 517		INSTRUMENT - Turn coordinator (PS50030-13-2)	2	
	548 191		INSTRUMENT - Turn and slip (PS50030-2-4)	2	
-6	548 435		INSTRUMENT - Directional gyro (99003-03)	2	
-7	550 556		INSTRUMENT - Rate of climb (99010-05)	2	
-8	67462-08		COMPASS ASSEMBLY	1	
-9	565 584		* HOLDER - Compass card (79650-02)	1	
-10	87217-03		HOUSING ASSEMBLY - Compass	1	
	87217-05		HOUSING ASSEMBLY - Compass	1	3448001 and up
-11	67431-07		PLATE ASSEMBLY - Cover	1	
	41679-03	A	PLATE - Cover	1	
-12	67431-00		PLATE ASSEMBLY - Cover	2	
-13	67431-06		PLATE ASSEMBLY - Cover	1	
-14	67431-05		PLATE ASSEMBLY - Cover	4	
-15	550 580		INDICATOR - Engine hour meter (51006-00)	1	
-16	553 683		BUTTON - Plug (SS51149)	2	
-17	548 589		GAUGE ASSEMBLY - Manifold pressure (87374-02)	1	
-18	599 358		INDICATOR - Dual tachometer (PS50172-2-1) (electric)	1	
-19	548 810		INSTRUMENT - Dual E. G. T. (87231-02)	1	
-20	548 559		GAUGE ASSEMBLY - Dual fuel flow (37341-02)	1	
-21	548 713		GAUGE - Ammeter (41505-02)	1	
-21a	581 657		BUTTON - Plug (P-437)	AR	
-22	39569-08	B	CLUSTER ASSEMBLY - Instrument	1	
	548 896	C	CLUSTER ASSEMBLY - Instrument (39569-09)	1	
-23	38224-07	B	* GAUGE - Fuel quantity	2	
	687 256	C	* GAUGE - Fuel quantity (38224-08)	2	
-24	548 797		* GAUGE - Oil pressure (87363-02)	2	
-25	687 251		* GAUGE - Oil temperature (87361-03)	2	
-26	687 250		* GAUGE - Cylinder head temperature (87362-03)	2	
-27	39570-02		* LENS - Cluster assembly	1	
-28	37704-20		PANEL ASSEMBLY - Ice protection	1	
-29	481 361		PROBE - Exhaust gas temperature (37578-03)	1	
-30	472 340		LEAD - Exhaust gas temperature (37578-04)	1	
-31	472 969		LIGHTER - Cigar (209212)	1	
-32	599 420		INDICATOR - Outside air temperature (1592-70064)	1	
	548 735		INDICATOR - Outside air temperature - (alternate)	1	3448029 and up
-33	79314-02		SPACER	1	
-34	79314-03		SPACER	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
45A-35	459 885		FIRE EXTINGUISHER - (344)	1	
-36	87713-23		SHIELD ASSEMBLY - Glare	1	
-37	572 674		* LAMP - Glareshield (PS10008-1820)	8	
-38	472 090		* HOLDER - Lamp (7-01)	8	
-39	560 840		* FILTER - Lamp (1813/8 LW-1)	8	
-40	548 215		GAUGE - Vacuum (UMA 3-200-1)	1	
-41	69669-106		PLACARD - Auxiliary fuel pumps	1	
-42	87451-02	D	HOLDER - Crew cup, left	1	
-43	87451-03	D	HOLDER - Crew cup, right	1	
-44	67431-11		PLATE ASSEMBLY - Cover	1	

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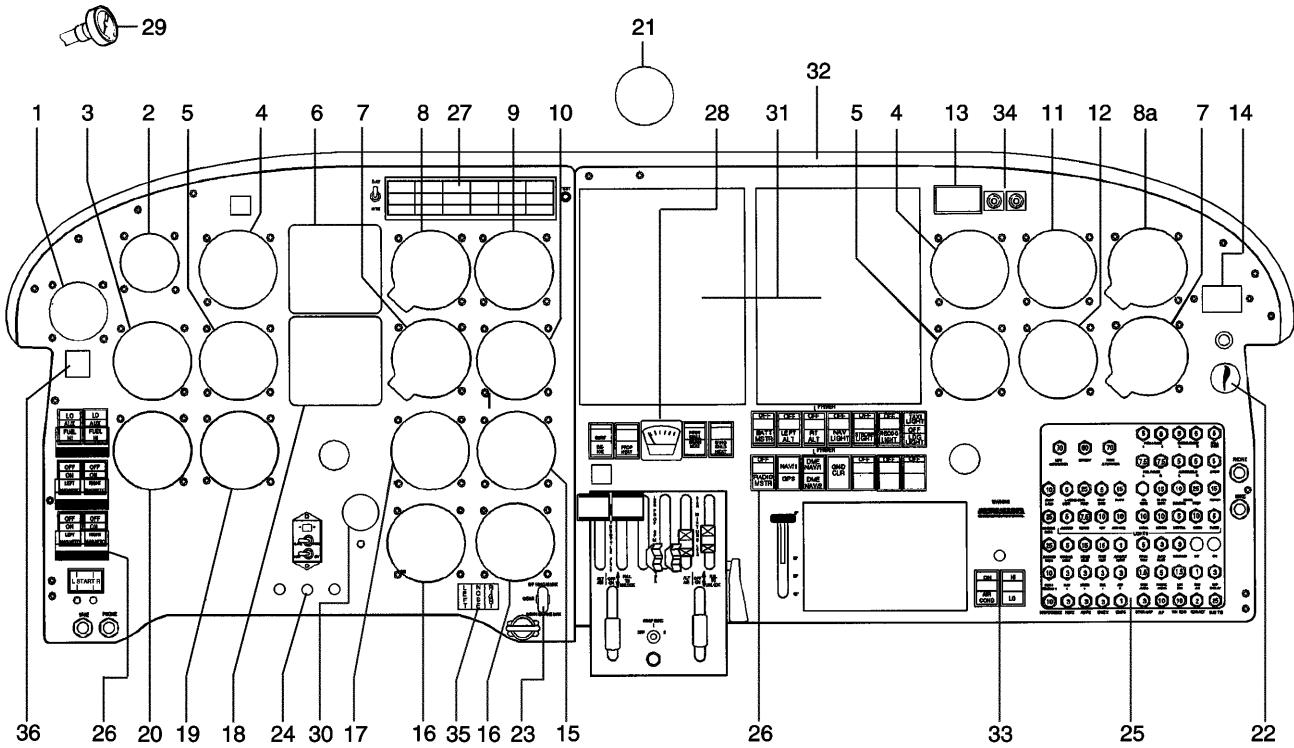


Figure 45B. Instrument Panel Installation
(Serial numbers 3448038 and up)

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CODE EXPLANATIONS FOR FIGURE 45B

- A - Number required is two, if dual panel is installed.
- B - Used if dual panel is installed.
- C - See Figure 85B, Circuit Breaker Panel Assembly.
- D - See Figure 85C, Electrical/Avionics Switches.
- E - See Figure 85A, Instrument Panel Electrical Installation.
- F - See Figure 85D, Ice Protection System Controls.
- G - See Figure 82A, Oxygen System Installation.
- H - See Miscellaneous Section for a list of the Avionics Installations.
- J - See Figure 86, Air Conditioning Electrical Installation, if air conditioning is installed.
- K - See Figure 78, Aft Fresh Air Duct Installation, if air conditioning is not installed.
- L - See Figure 94A, Piper Automatic Locator (ELT 910) Installation.
- W - Alternate part.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
45B-	85353		DRAWING - Engine Instruments Installation		3448038 and up
	85356		DRAWING - Flight Instruments Installation		3448038 and up
	06305		DRAWING - Optional Equipment Installation - Avionics		
	83352		DRAWING - Electrical Installation (Seneca IV)		3448038 and up
	87240		DRAWING - Outside Air Temperature Indicator Installation		
-1	99480-03		INSTRUMENT - Vacuum gauge (599 537)	1	3448038 and up
-2	89495-02		INSTRUMENT - Clock	1	3448038 and up
-3	548 291		INSTRUMENT - KI-206 VOR/LOC glide slope	1	3448038 and up
-4	548 571	A	INSTRUMENT - Airspeed	1	3448038 and up
-5	548 191	A,W	INSTRUMENT - Turn and slip	1	3448038 and up
	548 190	A,W	INSTRUMENT - Turn coordinator	1	3448038 and up
	548 299	A,W	INSTRUMENT - Turn coordinator	1	3448038 and up
	548 517	A,W	INSTRUMENT - Turn coordinator	1	3448038 and up
-6	651 610		INSTRUMENT - KI-256 Flight command	1	3448038 and up
-7	99010-05	A	INSTRUMENT - Rate of climb (550 556)	1	3448038 and up
-8	548 331	W	INSTRUMENT - Altimeter, sensitive (scale in inches of mercury and millibars to 35,000 feet)	1	3448038 and up
	548 407	W	INSTRUMENT - Altimeter, encoding (scale in inches of mercury and millibars to 35,000 feet)	1	3448038 and up
-8a	548 331	B	INSTRUMENT - Altimeter, sensitive (scale in inches of mercury and millibars to 35,000 feet)	1	3448038 and up
-9	548 589		INSTRUMENT - Dual manifold pressure (87374-02)	1	3448038 and up
-10	599 525		INSTRUMENT - Dual tachometer	1	3448038 and up
-11	548 460	B	INSTRUMENT - Attitude gyro	1	3448038 and up
-12	548 435	B	INSTRUMENT - Directional gyro	1	3448038 and up
-13	548 885		INSTRUMENT - Ammeter	1	3448038 and up
-14	550 580		INSTRUMENT - Engine hour meter (51006-00)	1	3448038 and up
-15	87231-02		INSTRUMENT - Dual exhaust gas temperature (548 810)	1	3448038 and up
-16	599 545		INSTRUMENT - Engine gauge (oil temperature, oil pressure, cylinder head temperature)	2	3448038 and up
-17	599 547		INSTRUMENT - Fuel quantity	1	3448038 and up
-18	470 588		INSTRUMENT - KI-525A Pictorial navigation	1	3448038 and up
-19	548 559		INSTRUMENT - Dual fuel flow (37341-02)	1	3448038 and up
-20	598 181		INSTRUMENT - KI-227-01 ADF	1	3448038 and up
-21	67462-08		INSTRUMENT - Compass assembly	1	3448038 and up
-22	559 030		ELEMENT - Cigar lighter	1	3448038 and up
	494 411		WELL - Cigar lighter	1	3448038 and up
	455 035		CLAMP - Cigar lighter shell	1	3448038 and up
-23	67439-02		KNOB - Landing gear switch (571 233)	1	3448038 and up
-24	571 192		KNOB	3	3448038 and up
-25	----	C	CIRCUIT BREAKER PANEL ASSEMBLY		3448038 and up
-26	----	D	ELECTRICAL AND AVIONICS SWITCHES		3448038 and up
-27	----	E	ANNUNCIATOR PANEL		3448038 and up
-28	----	F	ICE PROTECTION SYSTEM CONTROLS		3448038 and up
-29	548 735		INSTRUMENT - Outside Air Temperature	1	3448038 and up
	599 420		INSTRUMENT - Outside Air Temperature - (alternate)	1	3448038 and up
	83932-07		BRACKET ASSEMBLY	1	3448038 and up
	87240-06		SHIM	1	3448038 and up
-30	-----	G	INSTRUMENT - Oxygen gauge		3448038 and up
-31	-----	H	AVIONICS INSTALLATIONS		3448038 and up
-32	87713-27		GLARESHIELD ASSEMBLY	1	3448038 and up
-33	-----	J,K	AIR CONDITIONING AND FAN SWITCHES		3448038 and up
-34	-----	E	AMMETER SELECT SWITCHES		3448038 and up
-35	-----	E	LANDING GEAR LIGHT ASSEMBLY		3448038 and up
-36	-----	L	ELT 910 REMOTE SWITCH ASSEMBLY		3448038 and up

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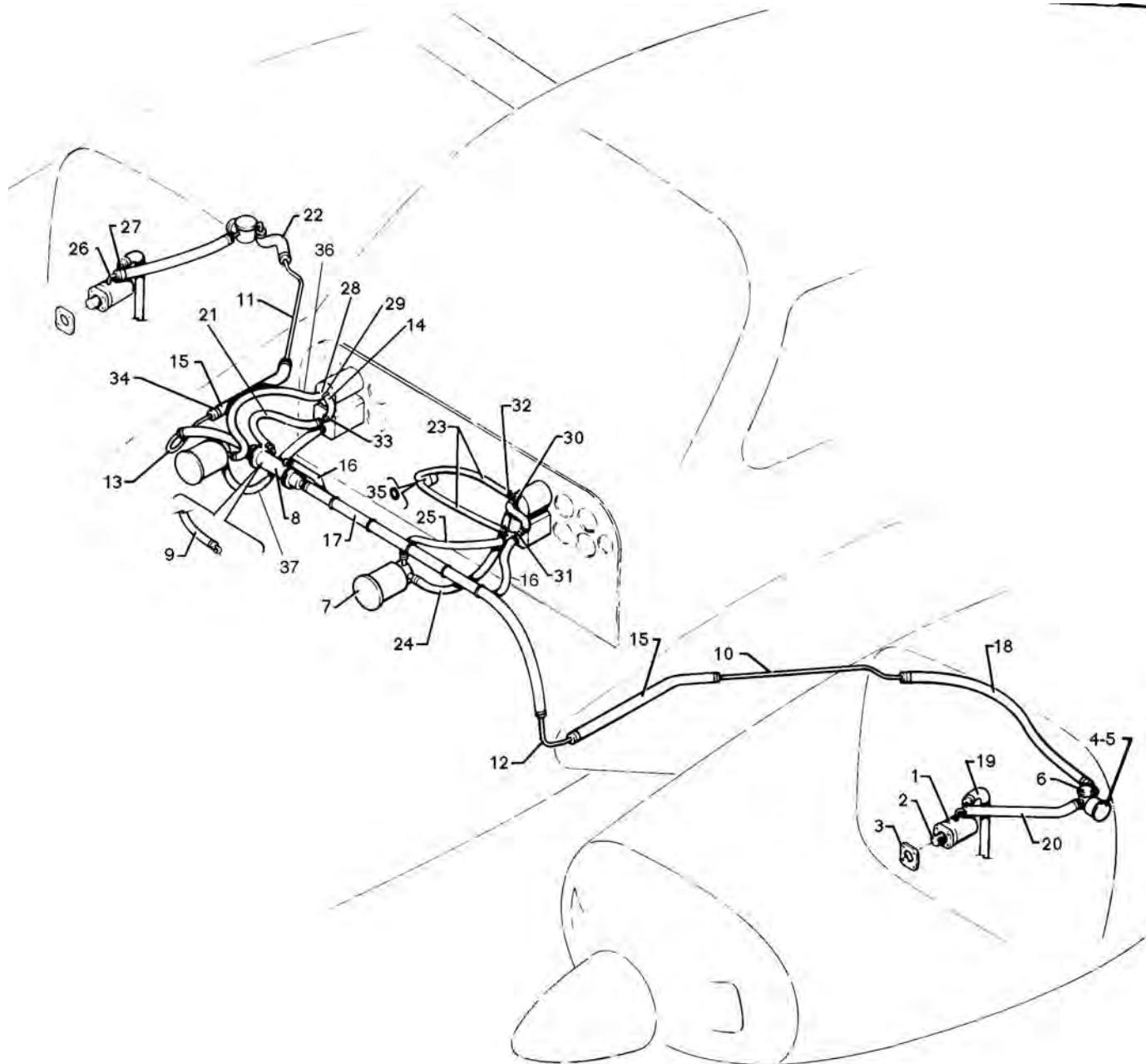


Figure 46. Gyro Vacuum System Installation

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CODE EXPLANATIONS FOR FIGURE 46

- A - Used if single instruments are installed.
- B - See figure 79 if air conditioning is installed.
- C - See figure 83 if Pneumatic Deice System is installed.
- D - The vacuum gauge is located on the upper left corner of the instrument panel on serial numbers 3448038 and up.
- E - Not used on serial numbers 3448038 and up.
- F - Reference Piper Service Bulletin #1026, - latest revision.
- G - Reference Piper Service Bulletin #1041, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
46-	39615		DRAWING - Gyro Vacuum System Installation		
-1	26749-07	C	PUMP - Gyro vacuum, left (Airborne 211CC) (461 763)	1	
	26749-08	C	PUMP - Gyro vacuum, right (Airborne 212CW) (461 755)	1	
-2	753 910	F	* COUPLING ASSEMBLY KIT - Vacuum pump drive (No. 350)	1	
-3	751 859		* * GASKET - Pump mounting (82-50130-B)	1	
-4	484 091		VALVE - Pressure regulator (2H3-27)	2	
-5	751 815		* FILTER - Air (B3-5-1)	1	
-6	762 437		* SWITCH - (F7-16-2)	1	
-7	460 888	G	FILTER ASSEMBLY - Air (66673-00) (1J7-1)	2	
-8	474 128		CHECK VALVE AND MANIFOLD ASSEMBLY - (1H5-18)	1	
-9	96268-03	A	PLUG ASSEMBLY	1	
-10	37343-84		TUBE - Gyro pressure, left	1	
-11	37343-85		TUBE - Gyro pressure, right	1	
-12	37343-86		TUBE - Gyro pressure, left	1	
-13	37343-87		TUBE - Gyro pressure, right	1	
-14	63913-07		HOSE - Flexible	2	
-15	69015-50		HOSE - Flexible	2	
-16	63913-127	B	HOSE - Flexible	1	
-17	63913-135		HOSE - Flexible	1	
-18	63913-171		HOSE - Flexible	1	
-19	69015-31	B	HOSE - Flexible	2	
-20	69015-32	B	HOSE - Flexible	2	
-21	69015-33		HOSE - Flexible	1	
	63913-44		HOSE - Flexible	1	3448038 and up
-22	69015-34		HOSE - Flexible	1	
-23	69015-36		HOSE - Flexible	2	
	84013-26	D	HOSE - Flexible	2	3448038 and up
-24	69015-48		HOSE - Flexible	1	
-25	69015-49		HOSE - Flexible	1	
-26	458 958		ELBOW - (1K1-6-10)	2	
-27	560 775		ELBOW - (1K8-6-10)	2	
-28	558 913		ELBOW - (1K9-4-6)	1	
-29	451 939		ADAPTER - (1K10-4-6)	3	
-30	560 835	C	TEE - (1K31-4-6-4)	2	
-31	460 585		TEE - (1K31-4-6-6)	2	
-32	554 575		CLAMP	4	
-33	554 678		CLAMP	16	
-34	554 793		CLAMP	18	
-35	484 733	E	O-RING - (15207)	1	
-36	69015-33		HOSE - Flexible	1	
	63913-78		HOSE - Flexible	1	3448038 and up
-37	69015-33		HOSE - Flexible	1	
	69015-48		HOSE - Flexible	1	3448038 and up

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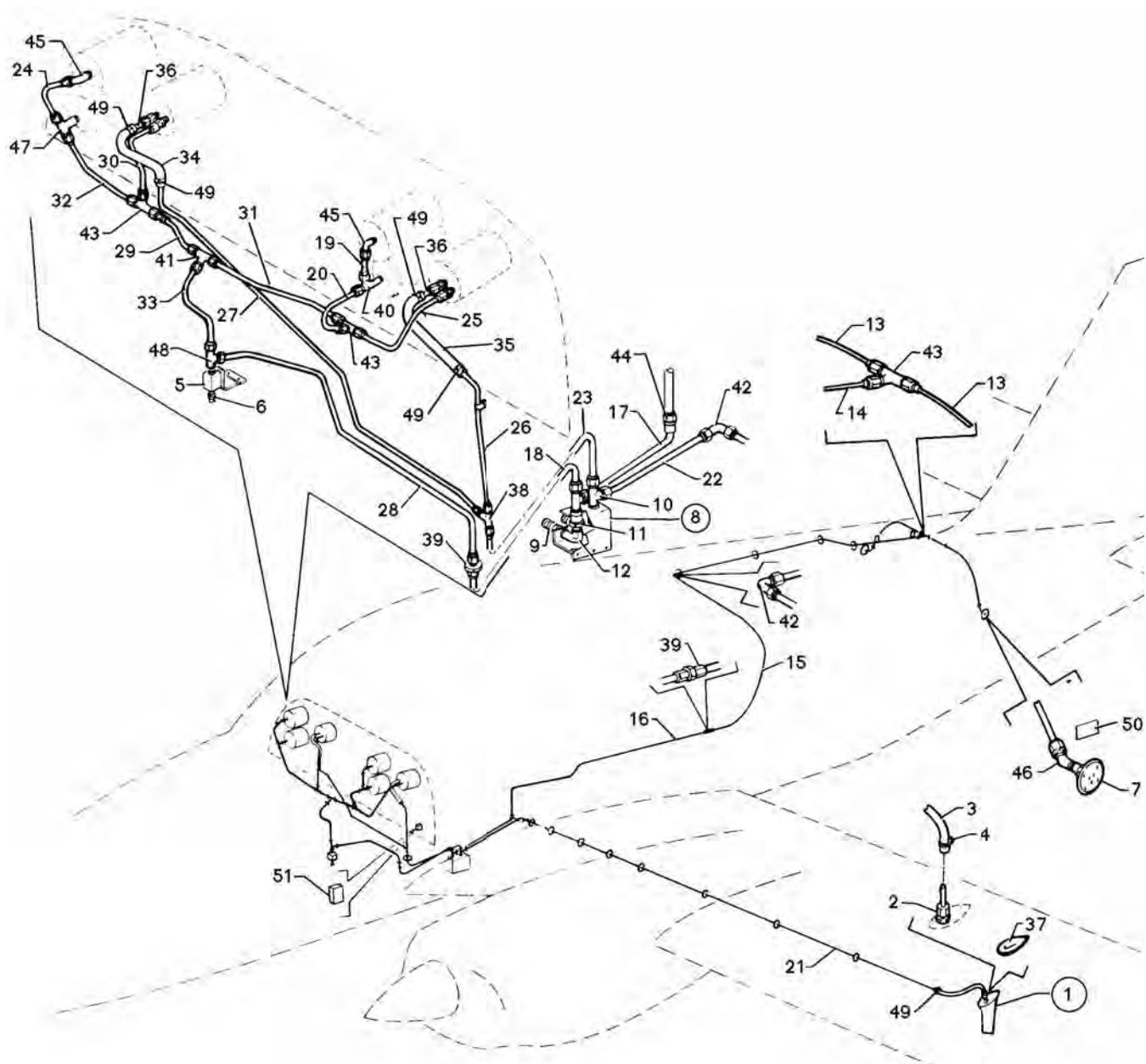


Figure 47. Pitot Static System Installation

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CODE EXPLANATIONS FOR FIGURE 47

- A - Used if single instrument system is installed.
- B - Used if dual instrument system is installed.
- C - Used if rate of climb instrument is installed.
- D - Used if rate of climb instrument is not installed.
- E - See figure 93A if Century 41 Autopilot is installed.
- F - See figure 97 if Narco AR-500 or United 5125-P3 Altitude Reporter is installed.
- G - See figure 93B if Century 31 AutoPilot is installed.
- H - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
47-	39563		DRAWING - Pitot Static System Installation		
-1	96393-02		HEAD ASSEMBLY - Pitot (unheated)	1	
	96392-06		HEAD ASSEMBLY - Pitot (heated)	1	
	96392-08	H	HEAD ASSEMBLY - Pitot (heated)	1	
-2	556 105		* CONNECTOR - (28-4-2)	1	
-3	63913-34		* HOSE - Pitot air	1	
-4	554 575		* CLAMP	1	
-5	39581-02		VALVE ASSEMBLY - Manifold pitot static	1	
	83368-02		VALVE ASSEMBLY - Manifold pitot static	1	
-6	492 100		* VALVE ASSEMBLY - Alternate static air (CCA-7450)	1	
-7	78039-00		FITTING ASSEMBLY - Static line vent	2	
-8	35574-00		SUMP ASSEMBLY - Pitot pressure	1	
-9	492 241		* VALVE - (PS50036-2-2)	2	
-10	691 225		* TEE - (MS20826-3D)	2	
-11	455 173		* COUPLING - (AN910-1D)	2	
-12	35696- 02		* ELBOW - Pitot static	2	
-13	95153-20	E	TUBE ASSEMBLY - Static air, left	1	
	95153-79	E	TUBE ASSEMBLY - Static air, right	1	
-14	95153-168	E	TUBE ASSEMBLY - Static air	1	
-15	95153-169		TUBE ASSEMBLY - Static air	1	
-16	95153-170		TUBE ASSEMBLY - Static air	1	
-17	95153-171		TUBE ASSEMBLY - Static air	1	
-18	95153-173		TUBE ASSEMBLY - Static air	1	
-19	95153-31		TUBE ASSEMBLY - Static air	1	
	95153-101		TUBE ASSEMBLY - Static air	1	3448038 and up
-20	95153-32		TUBE ASSEMBLY - Static air	1	
-21	95153-94		TUBE ASSEMBLY - Pitot air	1	
-22	37343-38		TUBE ASSEMBLY - Pitot air	1	
-23	95153-172		TUBE ASSEMBLY - Pitot air	1	
-24	95153-101		TUBE ASSEMBLY - Static air	1	
-25	39573-10		TUBE ASSEMBLY - Static air	1	
-26	39573-11		TUBE ASSEMBLY - Pitot air	1	
-27	39573-12		TUBE ASSEMBLY - Pitot air	1	
-28	39573-13		TUBE ASSEMBLY - Static air	1	
-29	39573-14		TUBE ASSEMBLY - Static air	1	
-30	39573 15		TUBE ASSEMBLY - Static air	1	
-31	39573-16		TUBE ASSEMBLY - Static air	1	
-32	39573-17		TUBE ASSEMBLY - Static air	1	
	39573-30		TUBE ASSEMBLY - Static air	1	3448038 and up
-33	39573-18		TUBE ASSEMBLY - Static air	1	
-34	63913-106		HOSE - Pitot air	1	
-35	63913-198		HOSE - Pitot air	1	
-36	65165-91		TUBE - Pitot air	2	
-37	69042-00		GASKET - Heated pitot head	1	
	69042-02		GASKET - Unheated pitot head	1	
-38	491 049		UNION - (AN815-3D)	1	
	488 315		TEE - (AN824-3D)	1	
-39	491 049	F,G	UNION - (AN815-3D)	2	
-40	458 879	D	ELBOW - (AN821-3D)	1	
	691 225	C	TEE - (MS20826-3D)	1	
-41	458 879	A	ELBOW - (AN821-3D)	1	
	488 315	B	TEE - (AN824-3D)	1	
-42	458 879		ELBOW - (AN821-3D)	2	
-43	483 315		TEE - (AN824-3D)	3	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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47-44	491 059		UNION - (AN832-3D)	1	
	477 617		NUT - (AS5178D03)	1	
	690 620		WASHER - (NAS1149F0632P)	2	
-45	558 807		ELBOW - (MS20822-3D)	2	
-46	458 888		ELBOW - (MS20823-3D)	2	
-47	691 218		TEE - (MS20825-3D)	1	
-48	691 225		TEE - (MS20826-3D)	1	
-49	554 575		CLAMP	5	
-50	87336-02		PLACARD - Static vents	2	
-51	99377-42		SWITCH - Heated pitot	1	
	99377-52		SWITCH - Heated pitot and stall warning	1	

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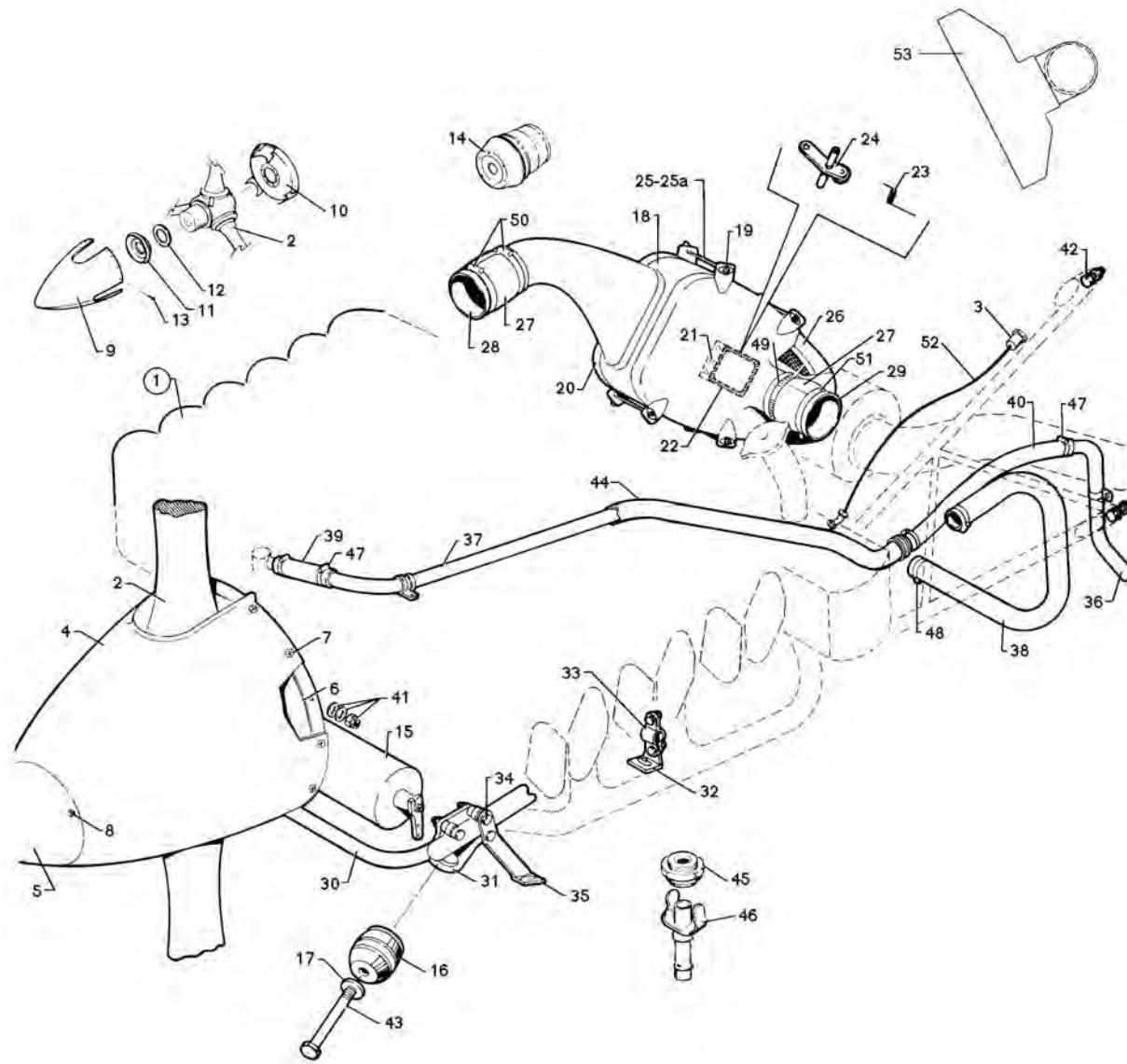


Figure 48. Power Plant Installation

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CODE EXPLANATIONS FOR FIGURE 48

- A - See figure 53 for component parts.
- B - Used with McCauley propeller assembly only.
- C - Refer to figure 55 or figure 55A if Propeller Synchrophaser System is installed. Refer to figure 55B for serial numbers 34-8333001 and up if Propeller Unfeathering System is installed.
- D - See figure 54 for component parts.
- E - Used with Hartzell propeller assembly only.
- F - If Magneto Pressurization Kit 764 921 has been installed per Service Spares Letter 396, order part for serial numbers 34-8433001 and up.
- G - Used on serial numbers 34-8433001 and up. Also used on serial numbers 34-8133001 thru 34-8333129 if Tach Generator Installation Modification Kit 764 942 has been installed per Service Letter 966.
- H - Used on serial numbers 34-8133001 thru 34-8433033 and 34-8433037 thru 34-8433046.
- J - Used on serial numbers 34-8433034 thru 34-8433036, 34-8433047 and up, and 3448001 and up.
- K - Optional polished spinner assembly used on three-bladed propeller installations only.
- L - Engine assembly includes alternator and starter.
- M - Used with 28 volt system.
- N - For aircraft equipped with pulse generator type synchrophaser, see figure 55A.
- P - Available for Engine Assemblies 39641-06 and 39641-07. The Alternator Cover Assembly for all other Engine Assemblies must be ordered from the engine manufacturer.
- Q - Reference Piper Service Bulletin #1022, - latest revision.
- R - Reference Piper Service Bulletin #1191, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
48-	39640		DRAWING - Power Plant Installation		
	37032		DRAWING - Induction Air System Installation		
	37033		DRAWING - Propeller, Spinner and Governor Installation (Two-Blade)		
	79885		DRAWING - Propeller, Spinner and Governor Installation (Three-Blade)		
	87294		DRAWING - Propeller, Spinner and Governor Installation (Three-Blade)		
	37111		DRAWING - Engine Mount Installation		
	35681		DRAWING - Oil Quick Drain Installation		
	86843		DRAWING - Electric Tachometer Installation		
-1	39641-02	F,L,R	ENGINE ASSEMBLY - Continental (TS10-360-KB-1A) left	1	34-8133001 thru 34-8333129
	39641-04	L,R	ENGINE ASSEMBLY - Continental (TS10-360-KB-2A) left	1	34-8433001 and up
	39641-06	L,M,R	ENGINE ASSEMBLY - Continental (TS10-360-KB11) left	1	3448001 thru 3448037
	39641-08	R	ENGINE ASSEMBLY - Continental (TS10-360-KB11) left	1	3448038 and up
	39641-03	F,L,R	ENGINE ASSEMBLY - Continental (LTS10-360-KB-1A) right	1	34-8133001 thru 34-8333129
	39641-05	L,R	ENGINE ASSEMBLY - Continental (LTS10-360-KB-2A) right	1	34-8433001 and up
	39641-07	L,M,R	ENGINE ASSEMBLY - Continental (LTS10-360-KB7) right	1	3448001 thru 3448037
	39641-09	R	ENGINE ASSEMBLY - Continental (LTS10-360-KB7) right	1	3448038 and up
-2	A		PROPELLER ASSEMBLY - Hartzell, two-blade	2	
	D		PROPELLER ASSEMBLY - McCauley, three-blade	2	
-3	87706-02	H	GENERATOR ASSEMBLY - Electric tachometer	2	
	87706-03	J	GENERATOR ASSEMBLY - Electric tachometer	2	
-4	37138-02	E	DOME - Spinner, left	1	
	37138-03	E	DOME - Spinner, right	1	
-5	37138-04	E	CAP - Spinner	1	
-6	37138-05	E	BULKHEAD UNIT - Spinner	1	
-7	415 379	E	SCREW - (MS51958-63)	12	
	756 669	E	WASHER - (A-1020)	12	
-8	414 763	E	SCREW - (MS24693-S50)	3	
-9	754 629	B	DOME - Spinner (D-4986-1)	2	
	87294-802	K	SPINNER ASSEMBLY - (PS50077-78)	2	
-10	758 459	B	BULKHEAD AND FILLET ASSEMBLY - (D-4984)	1	
-11	762 359	B	SUPPORT - Spinner (C-3862)	1	
-12	762 360	B	SPACER - Spinner support (B-3863)	1	
-13	763 720	B	WASHER - Fiber (A-1638-5)	27	
	762 361	B	SCREW - (A-1635-59)	27	
-14	98400-00		HEAT SHIELD - Engine mount	2	
-15	37845-10	C	GOVERNOR ASSEMBLY - Propeller, left (Hartzell)	1	
	37845-11	C	GOVERNOR ASSEMBLY - Propeller, right (Hartzell)	1	
-16	470 908		MOUNT- Engine (J9613-58)	8	
-17	62833-99		WASHER	8	
-18	37032-04		BOX ASSEMBLY - Air induction	2	
-19	484 305		* RECEPTACLE - (1127701)	4	
-20	37032-03		COVER ASSEMBLY - Air induction box	2	
-21	23809-07		* DOOR ASSEMBLY - Air induction	1	
-22	23809-04		** GASKET - Rubber sponge	1	
-23	24582-00		** SPRING - Door	1	
-24	69074-05		* LEVER ASSEMBLY - Air induction	1	
-25	487 724		* STUD	4	
-25a	494 060		* WASHER - (1127700)	4	
-26	89308-00	Q	FILTER - Air (460-632)	2	
-27	37032-25		SUPPORT	8	
-28	37032-27		SLEEVE (3.25" diameter)	2	
-29	37032-26		SLEEVE (3.00" diameter)	2	
-30	37105-00		MOUNT ASSEMBLY - Engine	2	
-31	37107-00		BRACKET - Engine mount	8	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
48-32	37656-00		BRACKET ASSEMBLY - Cowl support	4	
-33	37657-00		CLAMP - Cowl support	8	
-34	400 014		BOLT - (AN4-21A)	24	
	690 611		WASHER - (NAS1149F0463P)	24	
	404 888		NUT - (MS20365-428C)	24	
-35	37658-00		BRACKET ASSEMBLY - Cowl support, left engine outboard, right engine inboard	2	
	37658-01		BRACKET ASSEMBLY - Cowl support, left engine inboard, right engine outboard	2	
-36	37190-00		TUBE - Engine breather	2	
-37	67700-149		TUBE ASSEMBLY - Engine breather	2	
-38	63633-137		HOSE - Alternator cooling	2	
-39	63913-118		HOSE - Engine breather	2	
-40	63913-176		HOSE - Engine breather	2	
-41	690 662	E	WASHER - (NAS1149FN542P)	4	
	690 628	B	WASHER - (NAS1149F0563P)	4	
	404 531		NUT - (MS21042-5)	4	
-42	401 392		BOLT - (AN6-10A)	8	
	690 629		WASHER - (NAS1149F0663P)	8	
	404 563		NUT - (MS21045-6)	8	
-43	401 546		BOLT - (AN7-46A)	8	
	690 630		WASHER - (NAS1149F0763P)	8	
	404 891		NUT - (MS20365-720C)	8	
-44	63913-146		HOSE - Engine breather	1	
-45	492 283		VALVE - Oil quick drain (BJ107)	2	
-46	481 357		PROBE - Oil quick drain (107B1)	1	
-47	454 997		CLAMP	8	
-48	654 960		CLAMP	4	
-49	554 649		CLAMP	2	
-50	554 569		CLAMP	4	
-51	554 641		CLAMP - (MS21920-26)	2	
-52	486 690	G,N	SHAFT - Tachometer generator (38500200)	2	
-53	89446-02	P	COVER ASSEMBLY - Alternator	1	

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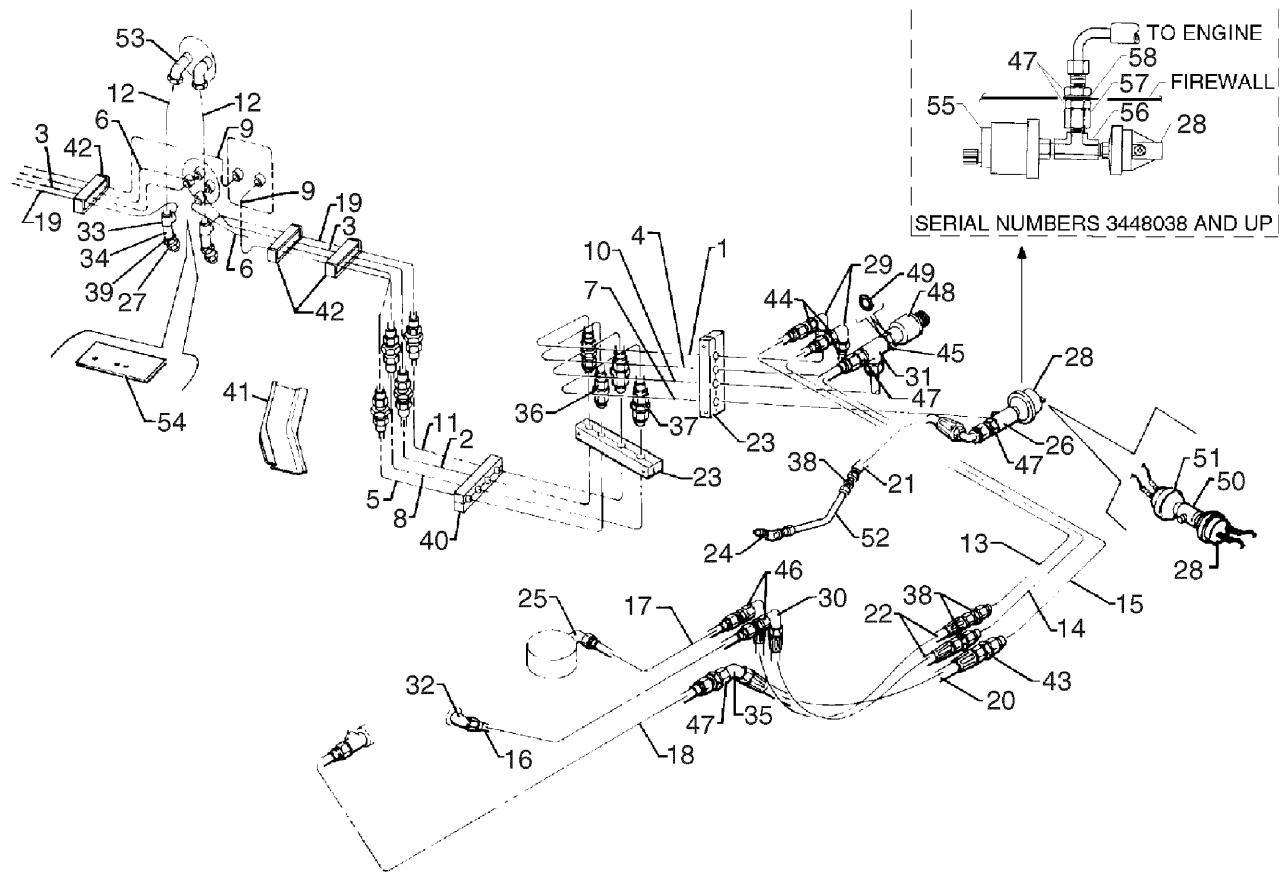


Figure 49. Engine Instrument Lines Installation

Revised: September 10, 2008

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CODE EXPLANATIONS FOR FIGURE 49

- A - Used if engine hour meter is installed.
- B - If Magneto Pressurization Kit 764 921 has been installed per Service Spares Letter 396, order part for serial numbers 34-8433001 and up.
- C - Used if Magneto Pressurization Kit 764 921 has not been installed.
- D - Not used on serial numbers 3448038 and up.
- E - For serial numbers 3448038 and up, number required is 1 (located on the left engine).
- F - For serial numbers 3448038 and up, number required is 2.
- G - For serial numbers 3448038 and up, number required is 8.
- H - See latest revision of Piper Service Bulletin 732.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
49-	39565		DRAWING - Engine Instrument Lines Installation		
-1	37343-14		TUBE ASSEMBLY - Fuel flow pressure, nacelle, left	1	
	37343-15		TUBE ASSEMBLY - Fuel flow pressure, nacelle, right	1	
-2	39573-23		TUBE ASSEMBLY - Fuel flow pressure, wing, left	1	
	39573-29		TUBE ASSEMBLY - Fuel flow pressure, wing, right	1	
-3	39573-07		TUBE ASSEMBLY - Fuel flow pressure, panel, left	1	
	39573-34		TUBE ASSEMBLY - Fuel flow pressure, panel, left	1	3448038 and up
	39573-06		TUBE ASSEMBLY - Fuel flow pressure, panel, right	1	
	39573-32		TUBE ASSEMBLY - Fuel flow pressure, panel, right	1	3448038 and up
-4	37343-18		TUBE ASSEMBLY - Fuel flow vent, nacelle, left	1	
	37343-19		TUBE ASSEMBLY - Fuel flow vent, nacelle, right	1	
-5	39573-25		TUBE ASSEMBLY - Fuel flow vent, wing, left	1	
	39573-27		TUBE ASSEMBLY - Fuel flow vent, wing, right	1	
-6	39573-09		TUBE ASSEMBLY - Fuel flow vent, panel, left	1	
	39573-33		TUBE ASSEMBLY - Fuel flow vent, panel, left	1	3448038 and up
	39573-08		TUBE ASSEMBLY - Fuel flow vent, panel, right	1	
	39573-31		TUBE ASSEMBLY - Fuel flow vent, panel, right	1	3448038 and up
-7	37343-10	D	TUBE ASSEMBLY - Oil pressure, nacelle, left	1	
	37343-11	D	TUBE ASSEMBLY - Oil pressure, nacelle, right	1	
-8	39573-24	D	TUBE ASSEMBLY - Oil pressure, wing, left	1	
	39573-28	D	TUBE ASSEMBLY - Oil pressure, wing, right	1	
-9	39573-04	D	TUBE ASSEMBLY - Oil pressure, panel, left	1	
	39573-05	D	TUBE ASSEMBLY - Oil pressure, panel, right	1	
-10	37343-06		TUBE ASSEMBLY - Manifold pressure, nacelle, left	1	
	37343-07		TUBE ASSEMBLY - Manifold pressure, nacelle, right	1	
-11	39573-22		TUBE ASSEMBLY - Manifold pressure, wing, left	1	
	39573-26		TUBE ASSEMBLY - Manifold pressure, wing, right	1	
-12	39573-02		TUBE ASSEMBLY - Manifold pressure, panel, left	1	
	39573-37		TUBE ASSEMBLY - Manifold pressure, panel, left	1	3448041 and up
	39573-03		TUBE ASSEMBLY - Manifold pressure, panel, right	1	
-13	37343-20		TUBE ASSEMBLY - Fuel flow pressure, engine	2	
-14	37343-21		TUBE ASSEMBLY - Fuel flow vent, engine	2	
-15	37343-22		TUBE ASSEMBLY - Manifold pressure, engine	2	
-16	37343-33	B	TUBE ASSEMBLY - Fuel flow vent, engine	2	34-8133001 thru 34-8333129
	37343-39		TUBE ASSEMBLY - Fuel flow vent, engine	2	34-8433001 and up
-17	37343-32		TUBE ASSEMBLY - Fuel flow pressure, engine	2	
-18	37343-34		TUBE ASSEMBLY - Manifold pressure, engine	2	
-19	39573-20		TUBE ASSEMBLY - Manifold pressure, panel to wing, left	1	
	39573-36		TUBE ASSEMBLY - Manifold pressure, panel to wing, left	1	3448038 and up
	39573-19		TUBE ASSEMBLY - Manifold pressure, panel to wing, right	1	
	39573-35		TUBE ASSEMBLY - Manifold pressure, panel to wing, right	1	3448038 and up
-20	63901-41		HOSE ASSEMBLY - Manifold pressure	2	
-21	97499-04		HOSE ASSEMBLY - Oil pressure	2	
-22	63901-81		HOSE ASSEMBLY - Fuel flow pressure and vent	4	
-23	37344-03		SUPPORT- Half	12	
-24	68778-00		ELBOW- Restricted	2	
-25	37390-02		ELBOW- Restricted	2	
-26	79038-00	D	FITTING - Bulkhead	2	
-27	492 241		VALVE - (PS50036-2-2)	2	
-28	587 956	E	SWITCH - Oil pressure (76062-15)	2	
	588 206		SWITCH - Oil pressure (76072-15) (right engine only)	1	3448038 and up
-29	458 933		ELBOW - (AN833-2)	4	
-30	458 847		ELBOW - (AN833-3)	4	
-31	588 479		TEE - (AN784-4)	2	
-32	458 887	C	ELBOW - (AN823-3)	2	34-8133001 thru 34-8333129
-33	488 316		TEE - (MS20826-4D)	2	
-34	458 946		ELBOW - (AN915-1D)	2	

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49-35	458 938		ELBOW - (AS1040-0404)	2	
-36	491 048		UNION - (AN815-2D)	4	
-37	491 050	F	UNION - (AN815-4D)	4	
-38	491 055		UNION - (AN815-4)	6	
-39	455 173		COUPLING - (AN910-1D)	2	
-40	87202-02		SUPPORT - Instrument lines, left	1	
	87202-03		SUPPORT - Instrument lines, right	1	
-41	87214-02		COVER - Instrument lines, left	1	
	87214-03		COVER - Instrument lines, right	1	
-42	39572-02		SUPPORT ASSEMBLY - Instrument lines, left	2	
	39572-04		SUPPORT ASSEMBLY - Instrument lines, right	3	
-43	484 162		REDUCER - (AN919-0)	2	
-44	477 627		NUT - (AS5178-02)	4	
-45	491 050		NUT - (AN815-4D)	2	
-46	477 628		NUT - (AS5178-03)	4	
-47	477 629	G	NUT - (AS5178-04)	6	
-48	588 008		PRESSURE SWITCH - (214C40-1-49)	2	
-49	484 842		O-RING - (MS29512-04)	4	
-50	588 469	A	TEE - (1/8 MMS-S) (right engine only)	1	
-51	587 990	A	SWITCH - Hour meter (M-4006-4) (right engine only)	1	
-52	95153-181		TUBE - Oil pressure	2	
-53	476 648		UNION - (AN816-4D)	2	
-54	87431-02	H	SHIELD - Electrical	1	34-8133001 thru 34 8233020
	87431-03		SHIELD - Electrical	1	34-8233021 and up
-55	86684-02		SENDER - Oil pressure	2	3448038 and up
-56	588 469		TEE - (1/8 MMS-S)	2	3448038 and up
-57	557 580		CONNECTOR - (4-WGTX-S)	2	3448038 and up
-58	690 630		WASHER - (NAS1149F0763P)	2	3448038 and up

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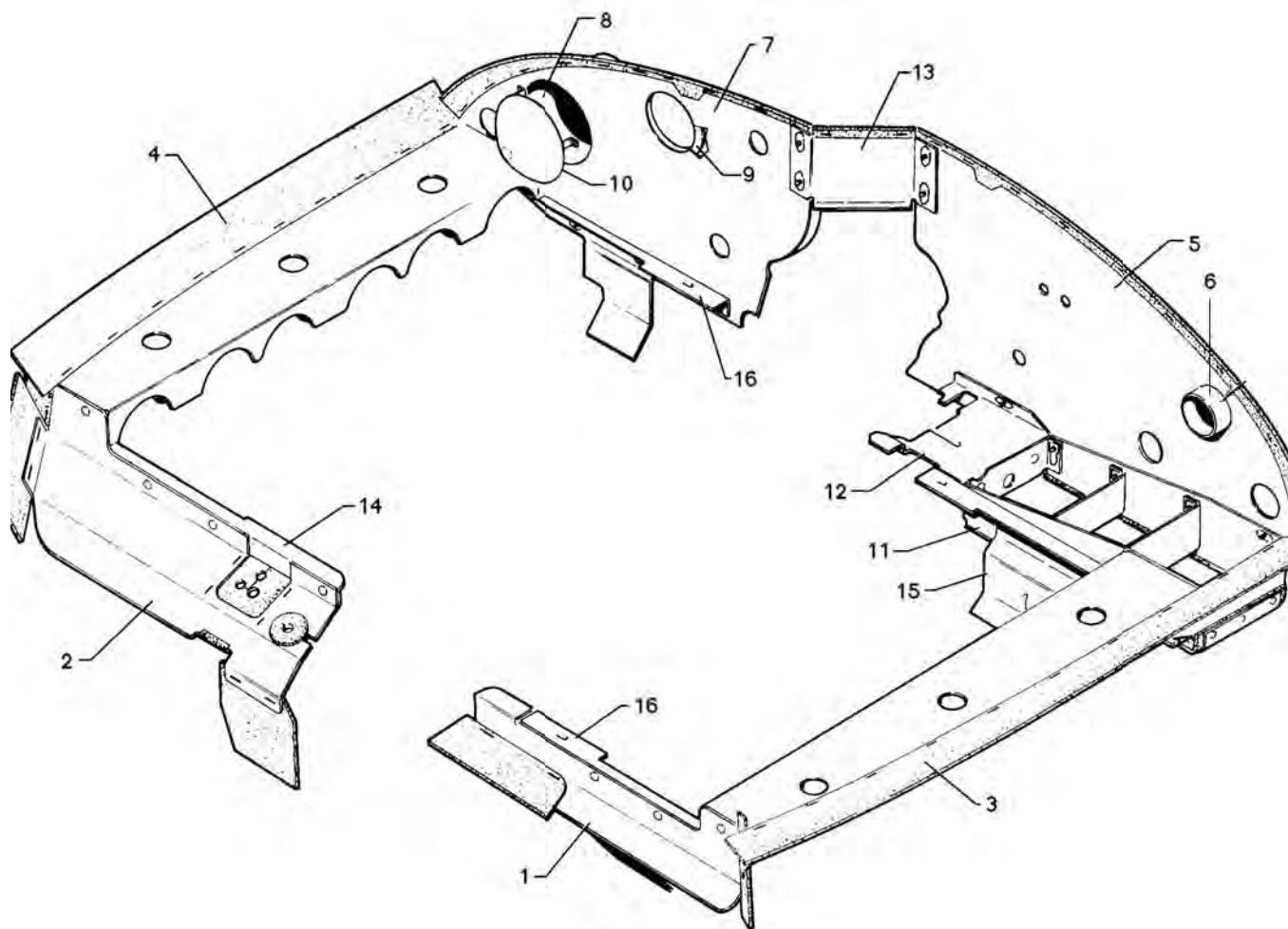


Figure 50. Engine Baffle Installation

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CODE EXPLANATIONS FOR FIGURE 50

A - If Magneto Pressurization Kit 764 921 has been installed per Service Spares Letter 396, order part for serial numbers 34-8433001 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
50-	37495		DRAWING - Engine Baffle Installation		
-1	37119-00		BAFFLE ASSEMBLY - Left forward, left and right engines	2	
-2	37121-00		BAFFLE ASSEMBLY - Right forward, left and right engines	2	
-3	37125-00		BAFFLE ASSEMBLY - Left side, left and right engines	2	
-4	37122-00		BAFFLE ASSEMBLY - Right side, left and right engines	2	
-5	37120-05	A	BAFFLE ASSEMBLY - Left rear, left and right engines	2	34-8133001 thru 34 8333129
	37120-06		BAFFLE ASSEMBLY - Left rear, left and right engines	2	34-8433001 thru 34-8633031, 3433001 and up, 3448001 thru 3448037
	37120-08		BAFFLE ASSEMBLY - Left rear, left and right engines	2	3448038 and up
-6	37598-00		* FLANGE ASSEMBLY - Baffle	1	
-7	37175-05		BAFFLE ASSEMBLY - Right rear, left and right engines	2	
	37175-06		BAFFLE ASSEMBLY - Right rear, left and right engines	2	3448038 and up
-8	37177-00		* TUBE ASSEMBLY - Turbo air	1	
-9	37189-00		* STIFFENER - Baffle	1	
-10	37142-00		* DEFLECTOR ASSEMBLY - Air induct	1	
-11	37126-00		BAFFLE ASSEMBLY - Oil cooler	2	
-12	37179-00		BAFFLE ASSEMBLY - Oil cooler	2	
-13	37178-03		BAFFLE ASSEMBLY - Rear center	2	
-14	37464-00		BAFFLE ASSEMBLY - Right front, left and right engines	2	
-15	37512-00		BAFFLE ASSEMBLY - Left rear, left and right engines	2	
-16	37463-00		BAFFLE ASSEMBLY - Left front and right rear, left and right engines	4	

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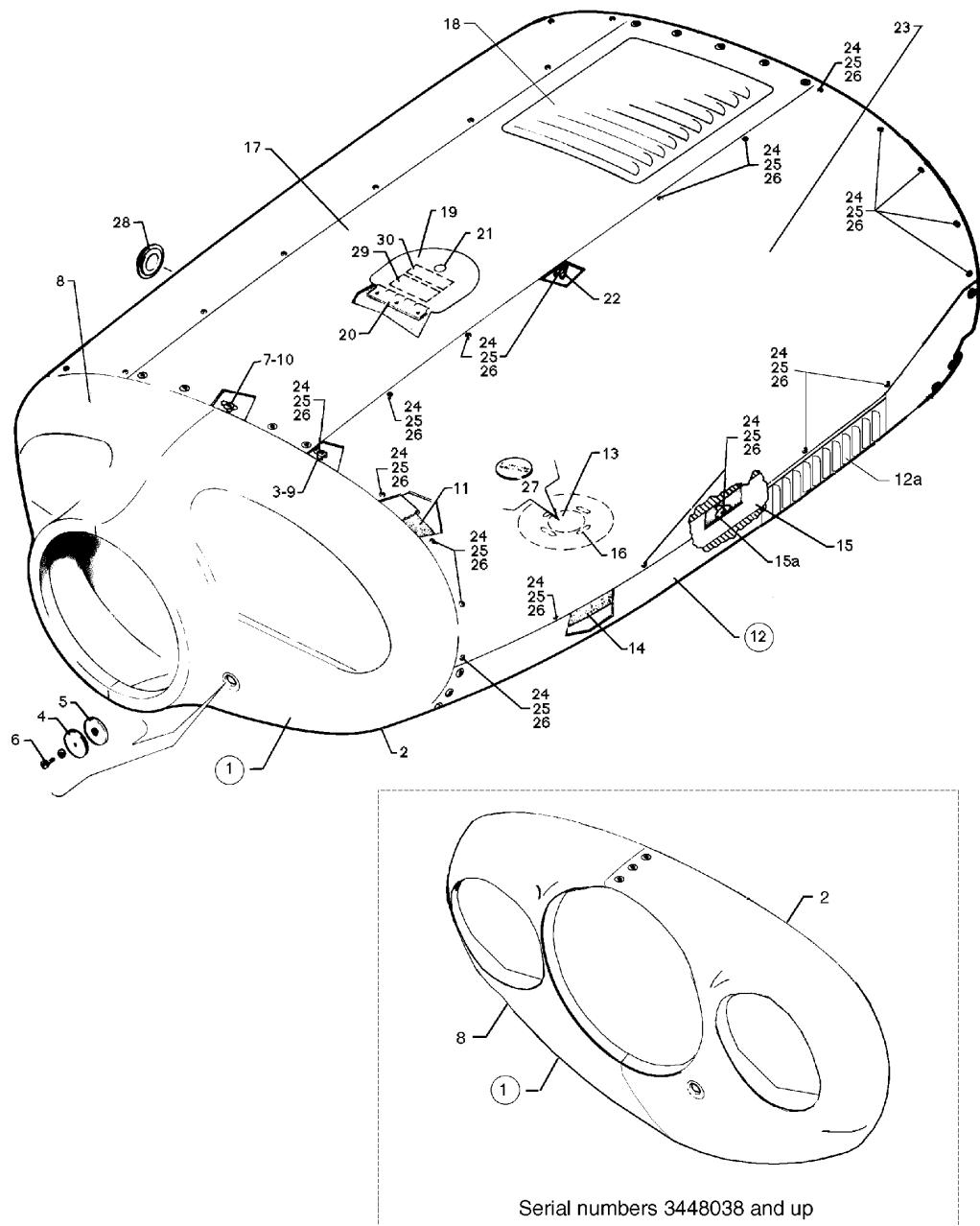


Figure 51. Engine Cowling Assembly

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CODE EXPLANATIONS FOR FIGURE 51

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
51-	37207		DRAWING - Engine Cowl Assembly		
-1	67998-00		NOSE BOWL ASSEMBLY - Complete	2	
	85352-00		NOSE BOWL ASSEMBLY - Complete	1	3448038 and up
-2	67998-02		* NOSE BOWL - Left	1	
	85352-02		* NOSE BOWL - Left	1	3448038 and up
-3	584 019		** RECEPTACLE - (1142700)	5	
-4	37030-14		** DISC - Nose cowl	1	
-5	37030-16		** DISC ASSEMBLY - Nose cowl	1	
-6	415 532		** SCREW - (MS35206-242)	1	
	407 103		** WASHER - (AN935-8)	1	
-7	506 549		** ANCHOR NUT - (MS21059L3)	9	
-8	67998-03		* NOSE BOWL - Right	1	
	85352-03		* NOSE BOWL - Right	1	3448038 and up
-9	584 019		** RECEPTACLE - (1142700)	5	
-10	506 549		** ANCHOR NUT - (MS21059L3)	13	
-11	180 816		** WEBBING - Anti-squeak	9	
-12	37207-104		BOTTOM COWL ASSEMBLY	2	
	37207-109		BOTTOM COWL ASSEMBLY	2	3448038 and up
-12a	87405-02		* LOUVER	1	3448038 and up
-13	37207-20		* COVER	1	
-14	180 816		* WEBBING - Anti-squeak	9	
-15	37207-105		* STIFFENER ASSEMBLY - Bottom cowl, left	1	
	37207-106		* STIFFENER ASSEMBLY - Bottom cowl, right	1	
-15a	484 293		** RECEPTACLE - (1142701)	5	
-16	506 524		* ANCHOR NUT - (MS21059L08K)	4	
-17	67995-02		TOP PANEL ASSEMBLY - Cowl	2	
-18	37207-23		* LOUVER	1	
-19	67995-07		* DOOR ASSEMBLY - Oil filter	1	
-20	67995-08		** HINGE ASSEMBLY - Oil filter door	1	
-21	472 017		** LATCH - Oil filter door (KM610-32)	1	
-22	484 293		* RECEPTACLE - (1142701)	10	
-23	78726-10		SIDE PANEL ASSEMBLY - Cowl, left	2	
	78726 11		SIDE PANEL ASSEMBLY - Cowl, right	2	
-24	587 675		* STUD - (1142000-5) (Stud length .78)	AR	
	487 684		* STUD - (1142000-7) (Stud length .84)	AR	
	487 685		* STUD - (1142000-8) (Stud length .87)	AR	
	487 687		* STUD - (1142000-10) (Stud length .93)	AR	
-25	463 416		* GROMMET - (1142901-2)	20	
-26	484 755		* RING - Snap (1142902)	20	
-27	35669-11		PLACARD - Oil drain probe location	2	
-28	474 365		MIRROR - Nose gear observation (3" Convex 7260600)	1	
-29	63408-00		PLACARD - Oil cooler winterization	2	
-30	87339-02		PLACARD - Oil specification	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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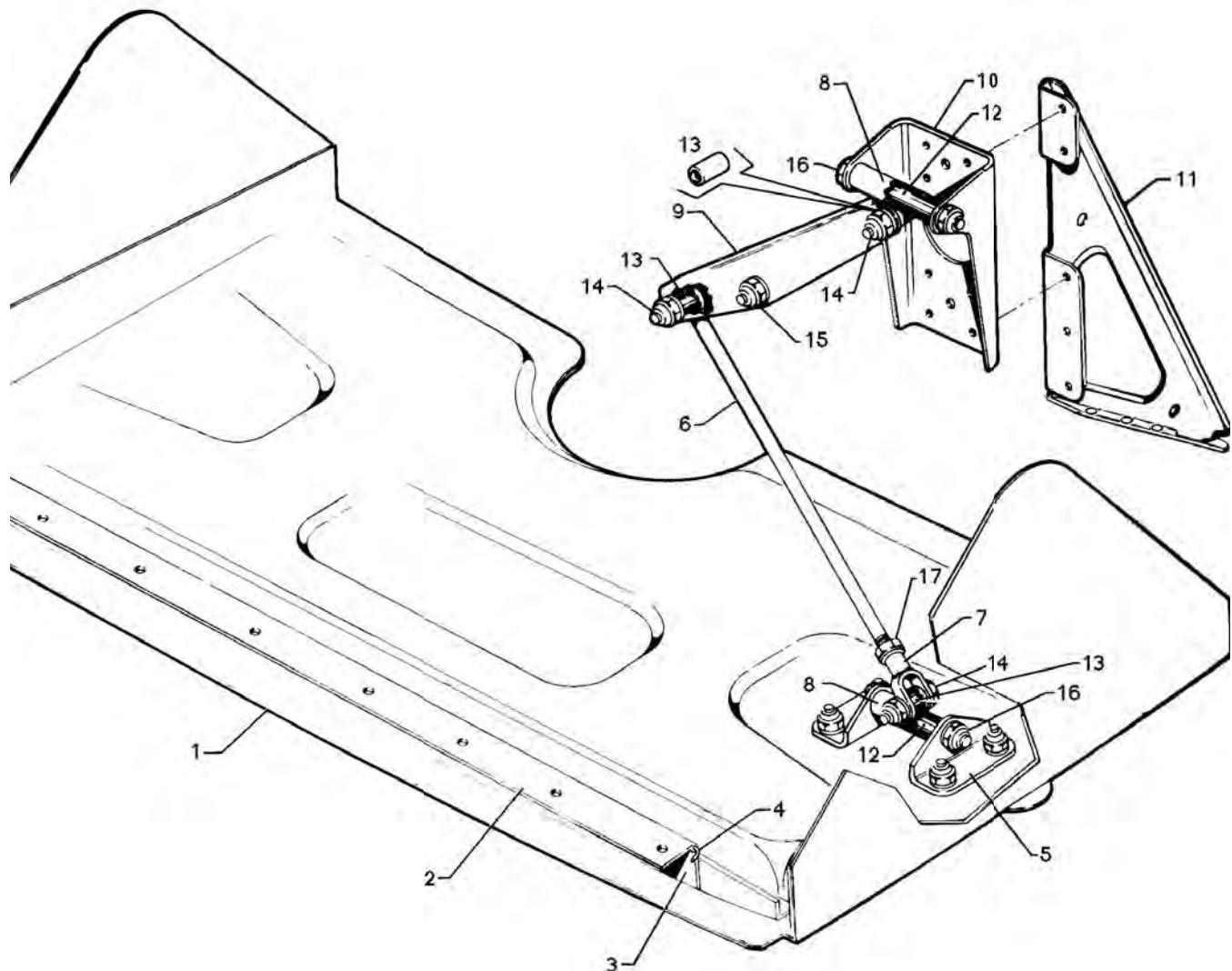


Figure 52. Cowl Flap Installation

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CODE EXPLANATIONS FOR FIGURE 52

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
52-	37511		DRAWING - Cowl Flap Installation		
-1	37511-02		FLAP ASSEMBLY - Cowl, left	1	
	37511-03		FLAP ASSEMBLY - Cowl, right	1	
-2	37511-38		* HINGE - Half, forward	1	
-3	37511-37		* HINGE - Half, aft	1	
-4	37511-40		* PIN - Hinge	1	
-5	37511-11		* BRACKET	2	
-6	37511-05		ROD ASSEMBLY - Cowl flap actuation	2	
-7	37511-08		CLEVIS ASSEMBLY - Cowl flap actuation	2	
-8	37511-15		TRUNNION ASSEMBLY - Cowl flap actuation	4	
-9	37511-35		CHANNEL - Cowl flap actuation	2	
-10	37511-32		CHANNEL - Actuation support	2	
-11	37511-29		BRACKET - Actuation support, left	1	
	37511-30		BRACKET - Actuation support, right	1	
-12	37511-18		SPACER	4	
-13	37511-26		SPACER	6	
-14	401 269		BOLT - (AN3-10A)	6	
	690 612		WASHER - (NAS1149F0363P)	6	
	404 526		NUT - (MS21042-3)	6	
-15	401 269		BOLT - (AN3-10A)	2	
	690 609		WASHER - (NAS1149F0332P)	4	
	690 612		WASHER - (NAS1149F0363P)	6	
	404 526		NUT - (MS21042-3)	2	
-16	400 453		BOLT - (AN3-21A)	4	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	4	
-17	407 044		WASHER - (MS35338-44)	2	
	404 225		NUT - (AN315-4R)	2	

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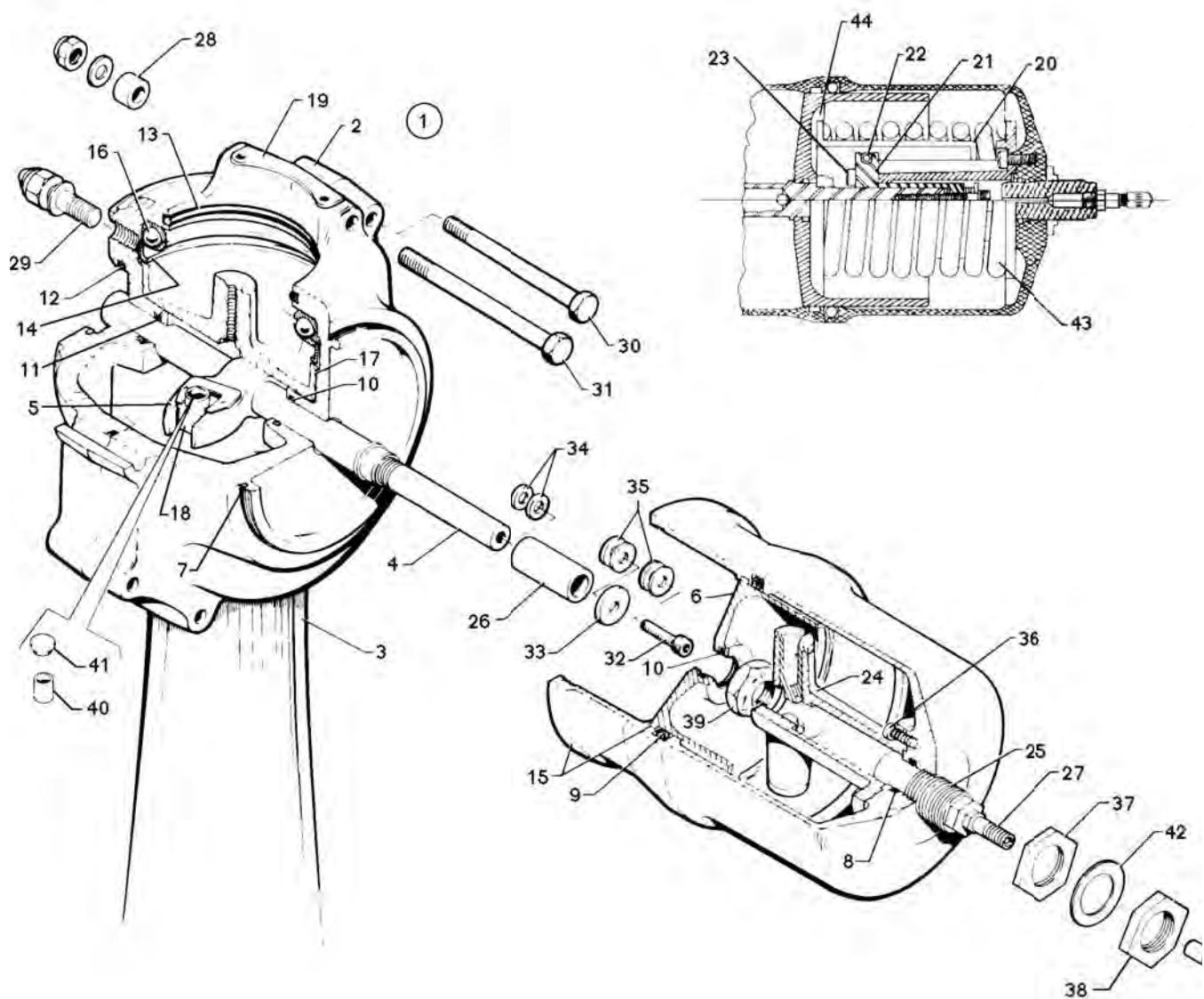


Figure 53. Two Blade Propeller Assembly (Hartzell)

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CODE EXPLANATIONS FOR FIGURE 53

A - Parts included in Propeller Repair Kit, Part No. 761 100.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
53-1	551 003		PROPELLER ASSEMBLY - Hartzell (BHC-C2YF-2CKUF/ FC8459-8R) left	1	
	551 004		PROPELLER ASSEMBLY - Hartzell (BHC-C2YF-2CLKUF/ FJC8459-8R) right	1	
-2	755 265		* HUB ASSEMBLY - Propeller (D-2201-25)	1	
-3	758 330		* BLADE - Propeller (FC8459-8R) left	2	
	758 331		* BLADE - Propeller (FJC8459-8R) right	2	
-4	756 048		* ROD UNIT - Pitch change (B-2491-3)	1	
-5	754 826		* FORK UNIT - Pitch change (B-2457-3)	1	
-6	757 321		* PISTON - (B-3237)	1	
-7	755 935	A	* O-RING - Cylinder (PRP-909-25)	1	
-8	755 933	A	* O-RING - Stop seal (PRP-914-17)	1	
-9	755 977	A	* O-RING - Cylinder (A-3223)	1	
-10	752 713	A	* O-RING - (PRP-902-15)	2	
-11	755 932	A	* O-RING - Rod (PRP-902-13)	1	
-12	755 800	A	* O-RING - Shaft (PRP-909-6)	1	
-13	755 934	A	* O-RING - Blade (PRP-902-42)	2	
-14	755 968		* RING - Bearing guide (A-2204)	1	
-15	753 982		* CYLINDER UNIT - (B-2423-1)	1	
-16	753 463		* BEARING - Blade, split (A-2202)	2	
-17	757 249		* PRELOAD PLATE UNIT - (B-2256)	2	
-18	758 204		* BLOCK - Pitch change (A-2217-3)	2	
-19	756 607		* WEIGHTS - Balance (A-2424)	AR	
-20	762 259		* RETAINER - Feathering spring (B-1592)	1	
-21	756 674		* WEIGHT - High stop (A-1590)	AR	
-22	762 257	A	* SPRING - High stop (A-1596)	2	
-23	762 258	A	* SCREW - Shoulder (A-1595)	4	
-24	758 356		* BRACKET - High stop (B-1593)	1	
-25	756 293		* LOW STOP - (A-2404-1)	1	
-26	756 289		* SLEEVE - High stop (A-2499-10)	1	
-27	756 564		* AIR VALVE - Schrader (645A)	1	
-28	756 284		* SPACER - (A-2246-4)	4	
-29	762 227		* STUD - Flange (A-2429-3)	6	
	690 631		* WASHER - (NAS1149F0863P)	6	
	752 544		* NUT - (A-2044)	6	
-30	753 461		* BOLT - Hex head (A-2431)	6	
	407 587	A	* WASHER - (AN960-616L)	6	
	752 511	A	* NUT - Elastic (A-2043)	6	
-31	753 462		* BOLT - Hex head (A-2433)	4	
	407 587	A	* WASHER - (AN960-616L)	4	
	752 511	A	* NUT - Elastic (A-2043)	4	
-32	756 291		* SCREW - Socket head cap (A-3205)	1	
-33	756 606		* WASHER - Feathering stop (A-2411-1)	1	
-34	756 603		* WASHER - 1/16" high stop adjustment (A-2435)	AR	
	756 604		* WASHER - 1/32" high stop adjustment (A-2435-1)	AR	
-35	407 676		* WASHER - 1/16" feather adjustment (AN960-C516)	AR	
	407 677		* WASHER - 1/32" feather adjustment (AN960-C516L)	AR	
-36	756 286		* SCREW - Fillister head (AN501A416-10)	4	
-37	752 566		* NUT - Check (A-2405-3)	1	
-38	752 567		* NUT - Check (A-2405-2)	1	
-39	752 537		* NUT - (AN364-1018)	1	
-40	758 280		* BUSHING - Propeller (A-2413-2)	1	
-41	758 282		* BUTTON - Propeller (A-3212-1)	1	
-42	762 228		* SPACER - (A-169-7)	AR	
-43	762 260		* SPRING - Feathering (B-1594)	1	
-44	755 043		* GUIDE - Spring (A-1591)	1	

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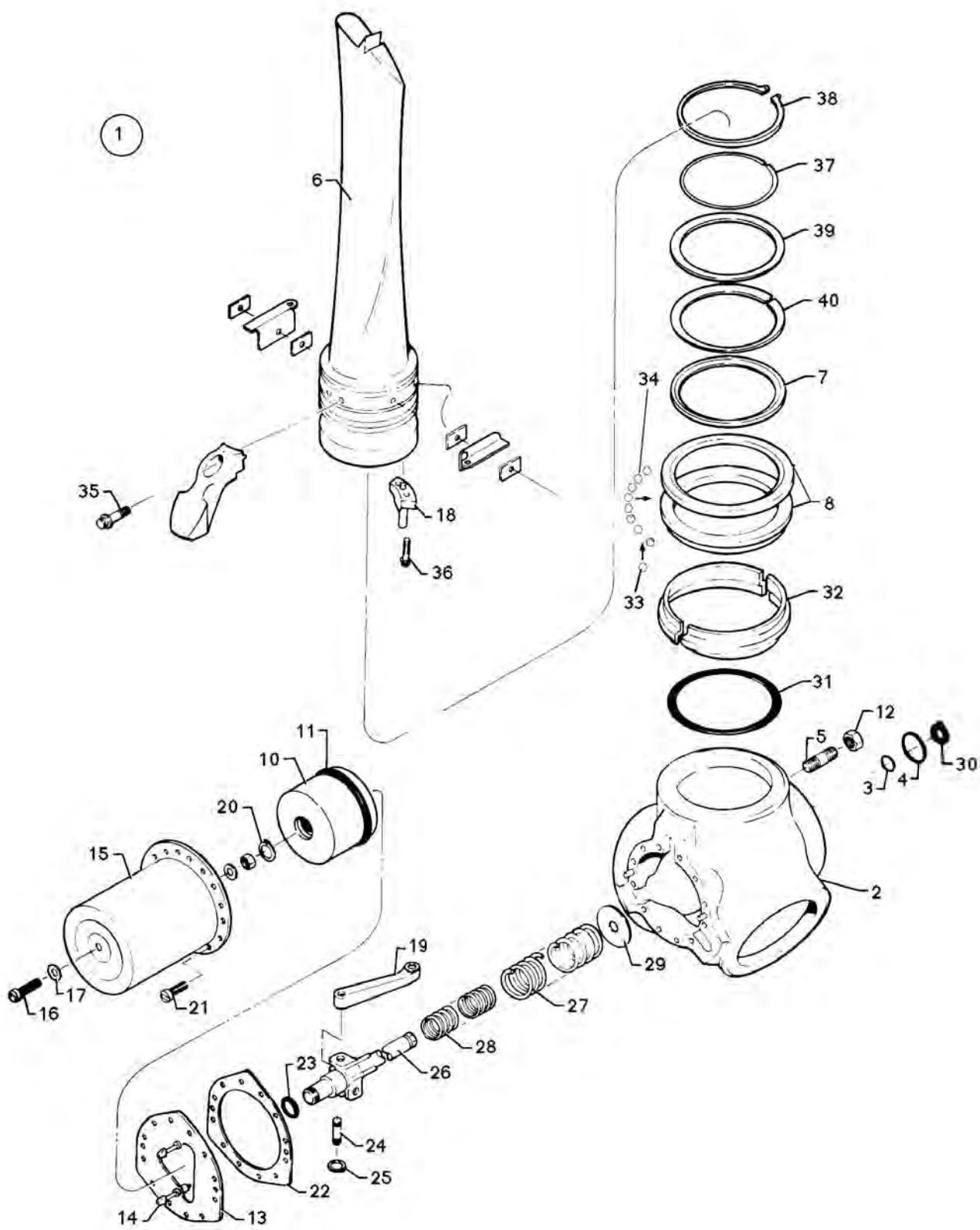


Figure 54. Three Blade Propeller Assembly (McCauley)

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CODE EXPLANATIONS FOR FIGURE 54

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
54-1	551 005		PROPELLER ASSEMBLY - McCauley, left (3AF32C508-()/()-82NFA-6)	1	
	551 006		PROPELLER ASSEMBLY - McCauley, right (3AF32C509-()/()-L82NFA-6)	1	
-2	755 325		* HUB ASSEMBLY - Propeller, left (E4821/C508)	1	
	755 326		* HUB ASSEMBLY - Propeller, right (E4821/C509)	1	
-3	752 594		* * O-RING - (A-1633-9)	1	
-4	762 588		* * O-RING - (A-1633-3)	1	
-5	762 362		* * STUD - (B-3921)	6	
-6	758 540		* BLADE - Propeller, left (82NFA-6)	3	
	758 541		* BLADE - Propeller, right (L-82NFA-6)	3	
-7	762 368		* SHIM - Carrier (B-4649)	3	
-8	762 677		* RACE - Inner and outer (C5270)	1	
-9	-----				
-10	763 452		* PISTON ASSEMBLY - Propeller (C-4059-2)	1	
-11	762 590		* * O-RING - (A-1633-39)	1	
-12	755 601		* NUT - (A-1639-2)	6	
-13	763 453		* PLATE ASSEMBLY - Low pitch and latch stop, left (C-4591-1)	1	
	763 454		* PLATE ASSEMBLY - Low pitch and latch stop, right (C-4975-1)	1	
-14	755 602		* * NUT - (A1639-4)	2	
	763 721		* * WASHER - (A-1638-26)	2	
	762 363		* * SCREW - (B-4324)	2	
-15	763 288		* CYLINDER - Feathering (C-4283)	1	
-16	762 354		* SCREW - (A-1635-54)	1	
	763 722		* WASHER - (A-1638-7)	1	
	755 602		* NUT - (A-1639-4)	1	
-17	762 371		* SEAL - (A-1750-2)	1	
-18	763 455		* PIN ASSEMBLY - Actuating (B-4820-1)	3	
-19	761 233		* LINK ASSEMBLY - Left (B-4565)	3	
	761 234		* LINK ASSEMBLY - Right (B-4977)	3	
-20	762 593		* RING - Retaining (A-1636-16)	1	
-21	762 365		* SCREW - (A-1635-78)	12	
-22	-----		* SHIM - Low pitch stop, 0.016 in. (B-4281-1)	AR	
	-----		* SHIM - Low pitch stop, 0.008 in. (B-4281-2)	AR	
	-----		* SHIM - Low pitch stop, 0.004 in. (B-4281-3)	AR	
-23	762 591		* O-RING - (A-1633-23)	1	
-24	763 456		* PIN - Piston rod (B-3490)	3	
-25	762 594		* RING - Retaining (A-1636-9)	6	
-26	762 598		* ROD ASSEMBLY - Piston (D-3474)	1	
-27	762 369		* SPRING - Outer (A-3269)	1	
-28	762 370		* SPRING - Inner (A-3553)	1	
-29	763 723		* WASHER - (A-4065)	1	
-30	762 595		* RING - Retaining (A-1636-7)	1	
-31	762 632		* O-RING - (A-1633-77)	3	
-32	762 563		* RETAINER - Split (C-3903) matched pairs	3	
-33	762 318		* BALL - Separator (B-4014)	120	
-34	758 395		* BALL - Bearing (A-1634-6)	120	
-35	758 592		* BOLT - (A-1635-125)	3	
-36	762 367		* SCREW - (A-1635-108)	6	
-37	762 596		* RING - (A-4427)	3	
-38	762 597		* RING - (B-4426)	3	
-39	-----		* SHIM - 0.033 in. (B-4407)	3	
	-----		* SHIM - 0.065 in. (B-4407-1)	3	
	-----		* SHIM - 0.051 in. (B-4407-2)	3	

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54-40	-----		* SHIM - Anti-blade shake, 0.003 in. (B-4277-3)	AR	
	-----		* SHIM - Anti-blade shake, 0.004 in. (B-4277-4)	AR	
	-----		* SHIM - Anti-blade shake, 0.005 in. (B-4277-5)	AR	
	-----		* SHIM - Anti-blade shake, 0.006 in. (B-4277-6)	AR	
	-----		* SHIM - Anti-blade shake, 0.007 in. (B-4277-7)	AR	
	-----		* SHIM - Anti-blade shake, 0.008 in. (B-4277-8)	AR	
	-----		* SHIM - Anti-blade shake, 0.010 in. (B-4277-10)	AR	
	-----		* SHIM - Anti-blade shake, 0.012 in. (B-4277-12)	AR	
	-----		* SHIM - Anti-blade shake, 0.014 in. (B-4277-14)	AR	
	-----		* SHIM - Anti-blade shake, 0.016 in. (B-4277-16)	AR	
	-----		* SHIM - Anti-blade shake, 0.018 in. (B-4277-18)	AR	
	-----		* SHIM - Anti-blade shake, 0.020 in. (B-4277-20)	AR	

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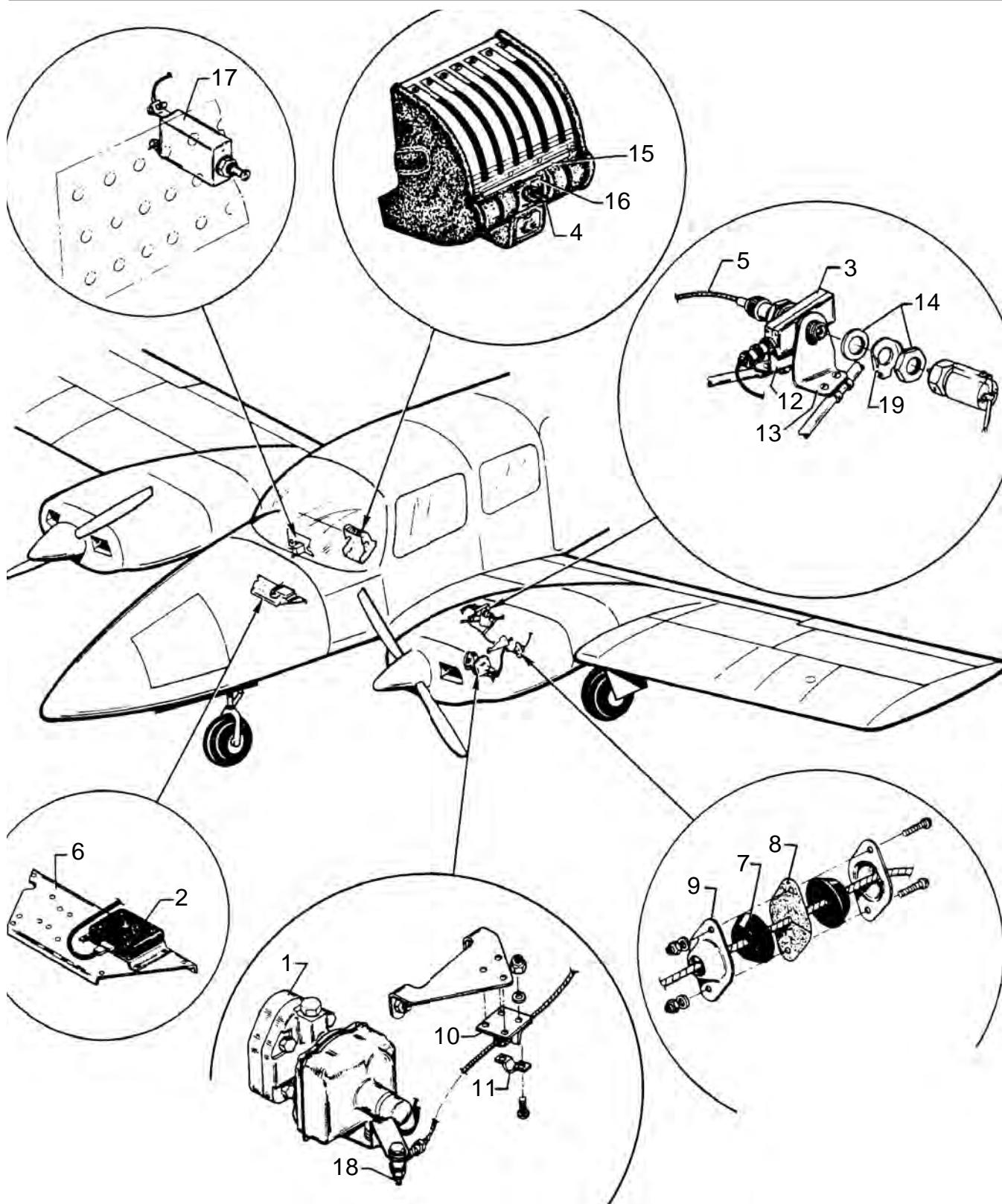


Figure 55. Propeller Synchrophaser System Installation
(s/n 34-8133002 thru 34-8133195)

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CODE EXPLANATIONS FOR FIGURE 55

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
55-	36890		DRAWING - Propeller Synchrophaser Installation		
-1	37845-10		GOVERNOR ASSEMBLY - Propeller, left (Hartzell) (463 225)	1	
	37845-12		GOVERNOR ASSEMBLY - Propeller, right (Hartzell) (463 227)	1	
-2	556 503		COMPUTER ASSEMBLY - (57C4362-2)	1	
-3	462 121		PULSE GENERATOR ASSEMBLY - (A4478)	2	
-4	584 178		SWITCH ASSEMBLY - Synchrophaser (B4600)	1	
-5	486 531		SHAFT - Tachometer (PS50044-26)	2	
-6	37710-00		BRACKET ASSEMBLY - Mounting	1	
-7	68770-18		GROMMET	4	
-8	22105-05		GASKET	2	
-9	66789-00		PLATE	4	
-10	37833-04		BRACKET ASSEMBLY - Lug	2	
-11	18219-00		CLAMP - Control cable	2	
-12	36890-04		BRACKET - Pulse generator attachment, inboard left, outboard right	2	
-13	36890-05		BRACKET - Pulse generator attachment, outboard left, inboard right	2	
-14	477 859		NUT - Pulse generator (A22006)	4	
	690 615		WASHER - (NAS1149F1432P)	4	
-15	87369-21		PLACARD - Take-off and landing operation	1	
-16	35669-186		PLACARD - Propeller synchrophaser	1	
-17	454 714		CIRCUIT PROTECTOR - (PS50120-2-1) 5 amp	1	
-18	400 054		BOLT - (AN3-7)	2	
	690 609		WASHER - (NAS1149F0332P)	6	
	404 100		NUT - (AN310-3)	2	
	424 051		COTTER PIN - (MS24665-132)	2	
-19	36890-07		WASHER - Tab	2	

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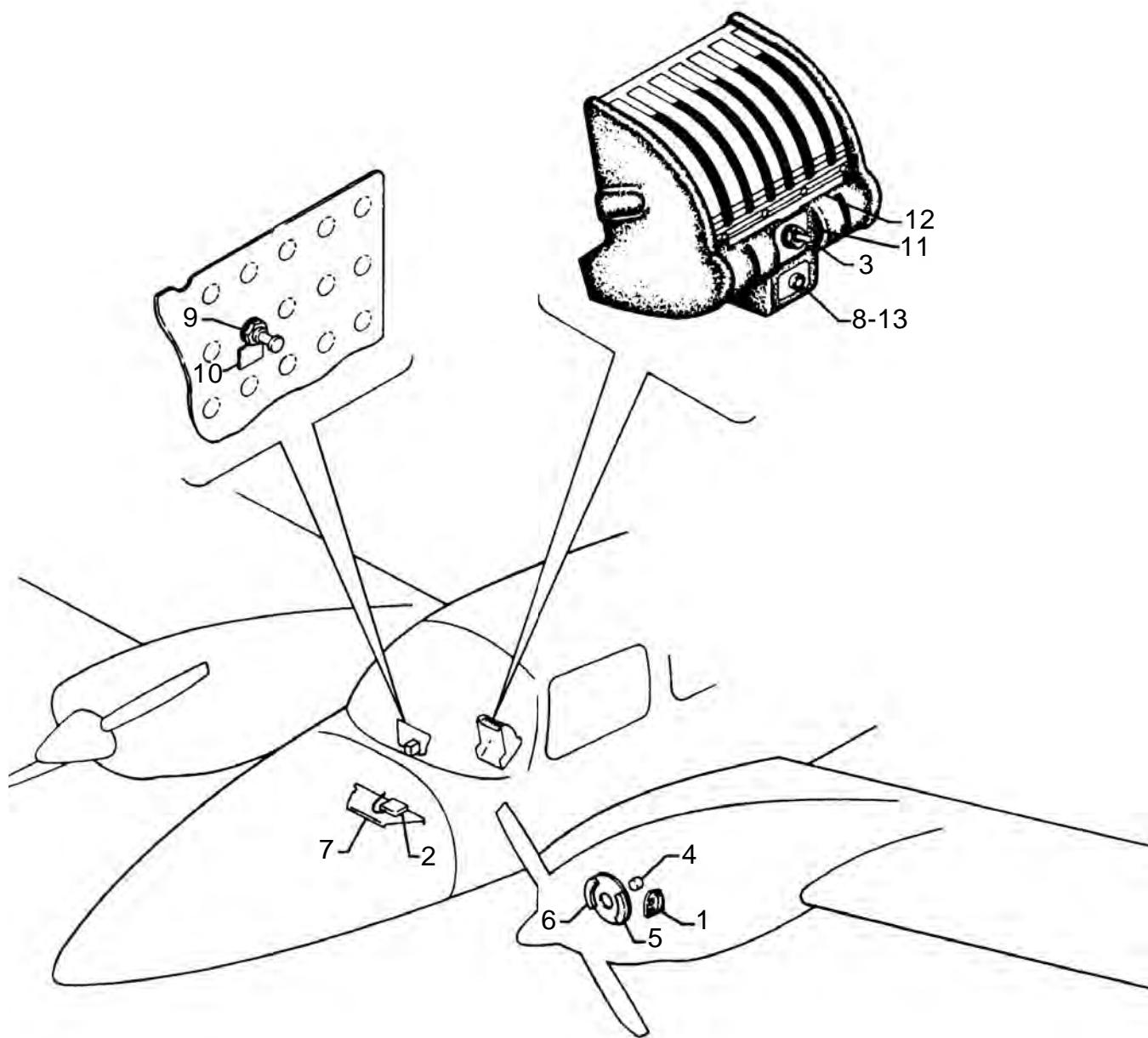


Figure 55A. Propeller Synchrophaser System Installation
(s/n 34-8133001, 34-8133196 and up, 3448001 and up)

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CODE EXPLANATIONS FOR FIGURE 55A

- A - Used if Propeller Deicer System is installed.
- B - Used if Propeller Deicer System is not installed.
- C - See figure 55B if Propeller Unfeathering System is installed.
- D - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
55A-	87719		DRAWING - Propeller Synchrophaser Installation		
-1	37845-12	C	GOVERNOR ASSEMBLY - Propeller, right (Hartzell) (463 227)	1	
	37845-15	C,D	GOVERNOR ASSEMBLY - Propeller, right (Hartzell) (463 253)	1	
-2	763 376		COMPUTER - (C4362-4)	1	
	764 795	D	COMPUTER - (C4362-5)	1	
-3	762 470		SWITCH - (MTA 206PA)	1	
-4	763 511		PICKUP ASSEMBLY - (A-4645)	2	
-5	761 763	A	MAGNET ASSEMBLY - (A-4634)	2	
	761 764	B	MAGNET ASSEMBLY - (A-4636)	2	
-6	763 377	A	COUNTERWEIGHT ASSEMBLY - (A-4635)	2	
	763 378	B	COUNTERWEIGHT ASSEMBLY - (A-4637)	2	
-7	37710-00		BRACKET ASSEMBLY - Mounting	1	
-8	472 606		LIGHT - Indicator (MS25041-10)	1	
-9	454 714		CIRCUIT BREAKER - (PS50120-2-1)	1	
	454 738	D	CIRCUIT BREAKER - (PS50120-4-71)	1	
-10	35669-113		PLACARD - Prop. sync.	1	
-11	87369-31		PLACARD - Prop. sync.	1	
-12	87369-21		PLACARD - Use off position	1	
-13	472 054		BULB - (PS10008-330)	1	
	472 028	D	BULB - (PS10008-327)	1	

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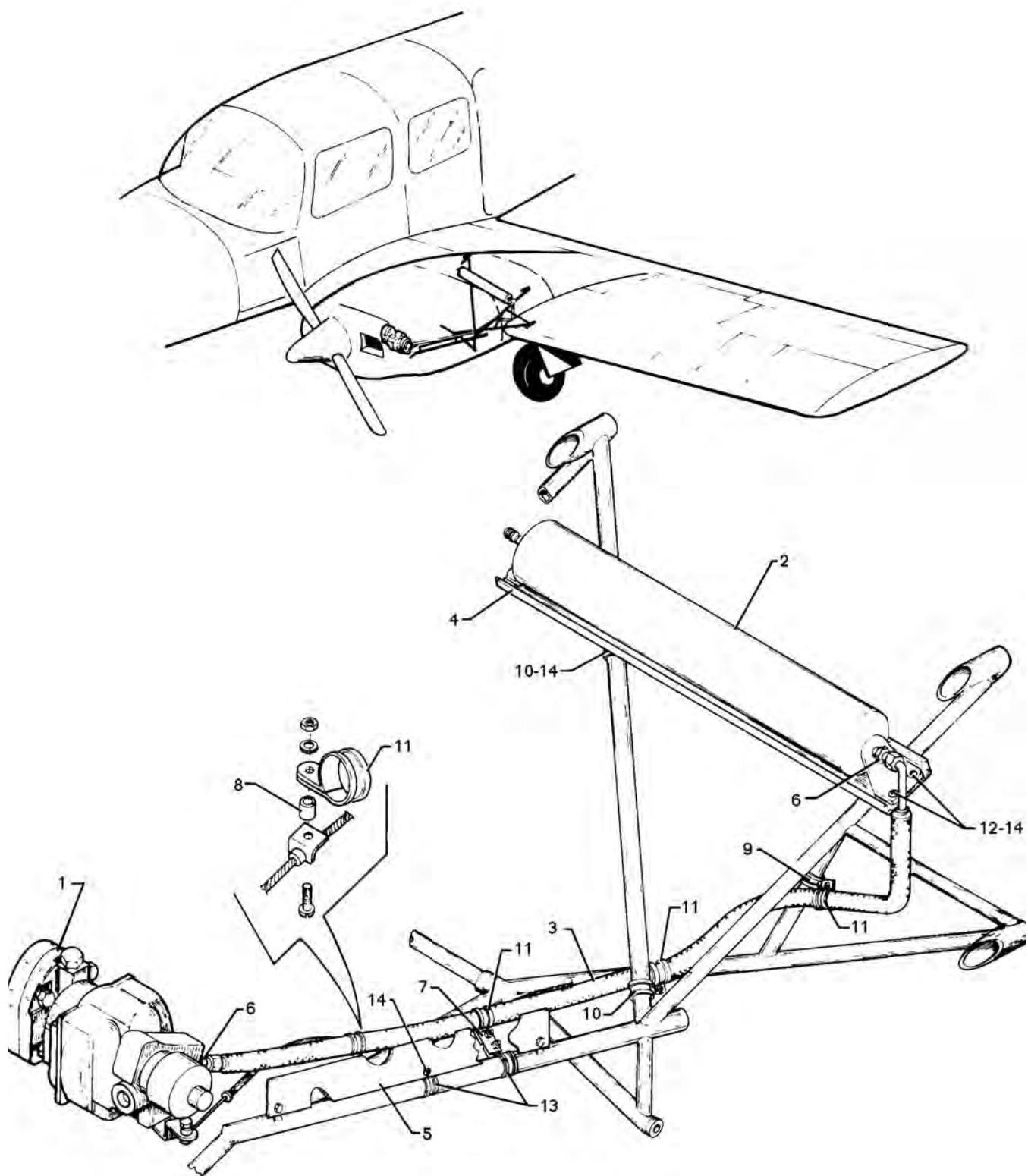


Figure 55B. Propeller Unfeathering System Installation
(s/n 34-8333001 and up, 3448001 and up)

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CODE EXPLANATIONS FOR FIGURE 55B

- A - Used if Propeller Synchrophaser System is installed.
B - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
55B-	39815		DRAWING - Propeller Unfeathering System Installation		
-1	39851-02		GOVERNOR ASSEMBLY - Propeller, left (Hartzell) (463-231)	1	
	39851-03		GOVERNOR ASSEMBLY - Propeller, right (Hartzell) (463 232)	1	
	39851-04	A	GOVERNOR ASSEMBLY - Propeller, right (Hartzell) (463 233)	1	
	39851-11	A,B	GOVERNOR ASSEMBLY - Propeller, right (Hartzell) (463 254)	1	
-2	451 828		ACCUMULATOR - McCauley (D20810)	1	
-3	63901-134		HOSE ASSEMBLY - (44.00" L.)	1	
-4	87756-02		BRACKET - Unfeathering accumulator	1	
-5	38748-02		HEAT SHIELD - Accumulator hose	1	
-6	476 678		NIPPLE - (AN816-6)	2	
-7	39815-05		CLIP	1	
-8	95061-104		BUSHING	3	
-9	454 868		CLAMP - (PS10017-2-12)	1	
-10	454 862		CLAMP - (PS10017-2-14)	3	
-11	554 770		CLAMP - (PS10017-2-15)	4	
-12	454 977		CLAMP - (PS10017-2-16)	2	
-13	454 852		CLAMP - (PS10017-2-18)	2	
-14	411 532		SCREW - (MS35207-263)	11	
	690 612		WASHER - (NAS1149F0363P)	11	
	404 526		NUT - (MS21042-3)	11	

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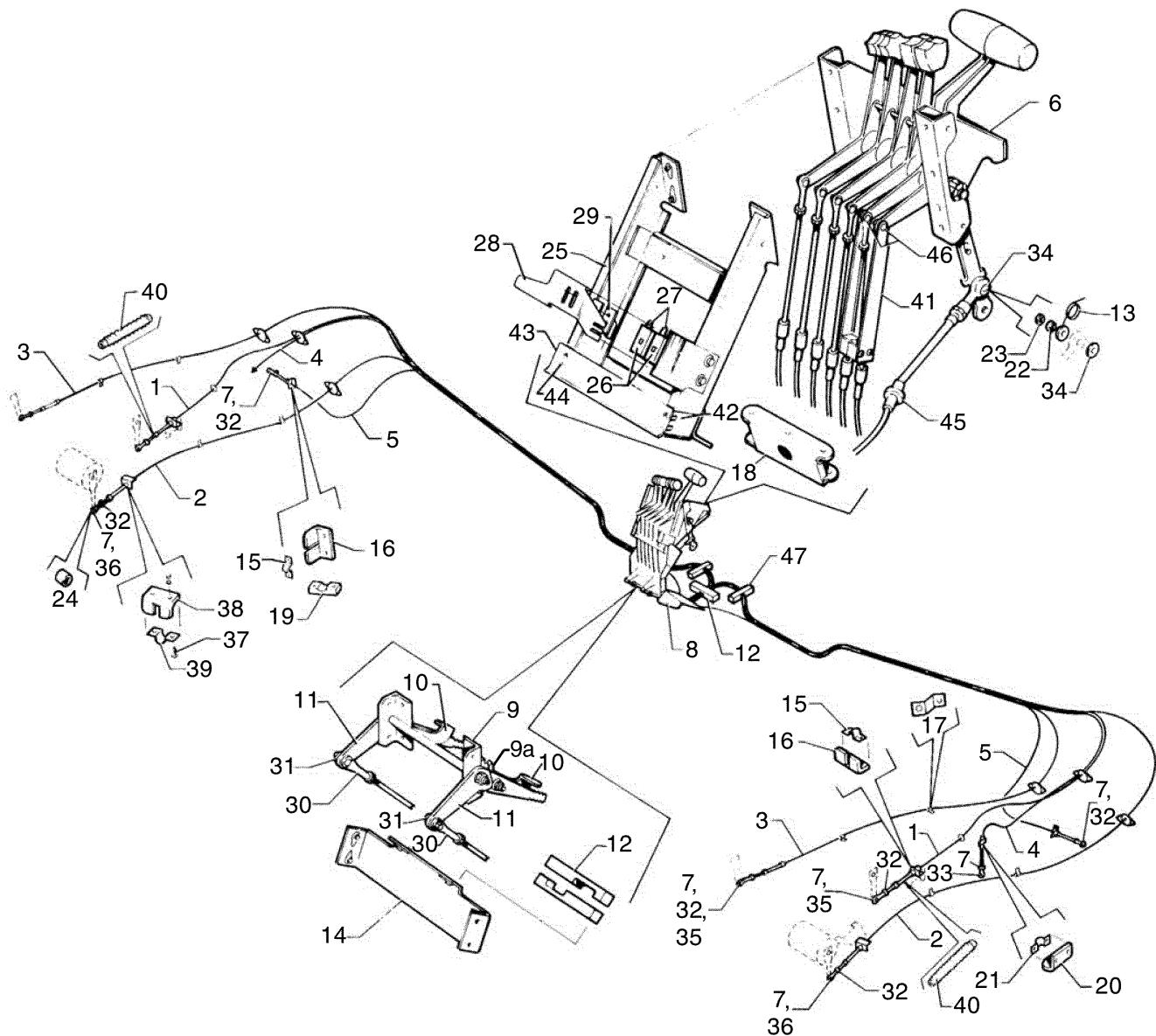


Figure 56. Engine Controls Installation

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CODE EXPLANATIONS FOR FIGURE 56

- A - See figure 57 for component parts.
- B - Used when Woodward governors are installed.
- C - Used when Hartzell governors are installed.
- D - Used if Propeller Unfeathering System is installed.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
56-	39638		DRAWING - Engine Controls Installation		
-1	554 321		CABLE ASSEMBLY - Throttle control (PS50146-12-4)	2	
-2	554 293		CABLE ASSEMBLY - Propeller control, left (PS50146-13-26)	1	
	554 294		CABLE ASSEMBLY - Propeller control, right (PS50146-13-23)	1	
-3	554 295		CABLE ASSEMBLY - Mixture control, left (PS50146-13-24)	1	
	554 293		CABLE ASSEMBLY - Mixture control, right (PS50146-13-26)	1	
-4	554 201		CABLE ASSEMBLY - Alternate air control (PS50146-13-25)	2	
-5	554 305		CABLE ASSEMBLY - Cowl flap (PS50146-13-12)	2	
-6	95136-06	A	QUADRANT ASSEMBLY - Control	1	
	95136-09	A,D	QUADRANT ASSEMBLY - Control	1	34-8333001 and up
-7	452 606		BEARING - Rod end (PS10020-16-2)	12	
-8	37587-03		CONSOLE ASSEMBLY - Control	1	
-9	96080-00		* PIVOT ASSEMBLY - Cowl flap lever	1	
-9a	96455-00		** SPRING - Cowl flap lever, left	1	
	96455-01		** SPRING - Cowl flap lever, right	1	
-10	96453-00		** LEVER - Cowl flap, left	1	
	96453-01		** LEVER - Cowl flap, right	1	
-11	96061-00		** LEVER - Cowl flap, left	1	
	96061-01		** LEVER - Cowl flap, right	1	
-12	96281-03		CLAMP - Cable	4	
-13	96717-00		SPRING - Alternate air	2	
-14	96283-00		BRACKET ASSEMBLY - Cable clamp	1	
-15	18219-00		CLAMP - Control cable attachment	4	
-16	18132-00		LUG - Control cable support bracket	4	
-17	37123-00		BRACKET - Mixture cable	2	
-18	39510-02		BRACKET ASSEMBLY - Engine controls	1	
-19	37627-00		SPACER	2	
-20	69011-00		LUG - Control cable support bracket	2	
-21	69012-00		CLAMP - Control cable attachment	2	
-22	95061-82		BUSHING	2	
-23	95061-83		BUSHING	2	
-24	95061-118	B	BUSHING	2	
-25	39509-02		MOUNT ASSEMBLY - Engine controls	1	
-26	487 925		* SWITCH - Gear warning horn (V3-1)	2	
-27	451 834		* ACTUATOR - Gear warning horn (JV-7)	2	
-28	96161-03		* BRACKET - Horn switch	1	
-29	96161-05		* ANGLE ASSEMBLY - Horn switch	2	
-30	488 327		TERMINAL - Clevis (AN665-21R)	8	
-31	424 174		PIN - (MS20392-2C11)	6	
	690 609		WASHER - (NAS1149F0332P)	6	
	424 051		COTTER PIN - (MS24665-132)	6	
-32	407 043		WASHER - Lock (MS35338-43)	18	
	404 224		NUT - (AN315-3R)	18	
-33	400 441		BOLT - (AN3-7A)	2	
	62833-101		WASHER - (.56 O.D.)	2	
	690 612		WASHER - (NAS1149F0363P)	6	
	406 443		NUT - (NAS679A3W)	2	
-34	400 869		BOLT - (AN23-17A)	2	
	62833-101		WASHER	2	
	690 612		WASHER - (NAS1149F0363P)	4	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 156		NUT - (MS21083N3)	2	
-35	400 054		BOLT - (AN3-7)	4	
	62833-101		WASHER	4	
	407 043		WASHER - Lock (MS35338-43)	8	
	404 100		NUT - (AN310-3)	4	
	424 051		COTTER PIN - (MS24665-132)	4	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
56-36	400 058	B	BOLT - (AN3-13)	2	
	400 054	C	BOLT - (AN3-7)	2	
	62833-101		WASHER	2	
	407 043		WASHER - Lock (MS35338-43)	4	
	690 612	B	WASHER - (NAS1149F0363P)	2	
	690 609	C	WASHER - (NAS1149F0332P)	2	
	404 100		NUT - (AN310-3)	2	
	424 051		COTTER PIN - (MS24665-132)	2	
-37	415 536	C	SCREW - (MS35206-246)	4	
	690 618	C	WASHER - (NAS1149FN816P)	4	
	404 529	C	NUT - (MS21042-08)	4	
-38	37833-02	C	BRACKET ASSEMBLY - Lug	2	
	18132-00	B	LUG - Control cable support bracket	2	
-39	18219-00	B	CLAMP - Control cable attachment	2	
-40	553 182		BOOT - Throttle cable (AD1204-1)	2	
-41	96163-00		ACTUATOR ASSEMBLY - Gear warning horn, left	1	
	96163-01		ACTUATOR ASSEMBLY - Gear warning horn, right	1	
-42	39604-02		PLATE ASSEMBLY - Harness support, left	1	
	39604-03		PLATE ASSEMBLY - Harness support, right	1	
-43	39605-02		PLATE ASSEMBLY - Harness support	1	
-44	415 533		SCREW - (MS35206-243)	4	
-45	588 414		RETAINER - Cable (82559000)	6	
-46	424 176		PIN - (MS20392-2C15)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	494 231		WASHER - Spring (U190-0090)	4	
	424 051		COTTER PIN - (MS24665-132)	2	
-47	96281-02		CLAMP- Cable	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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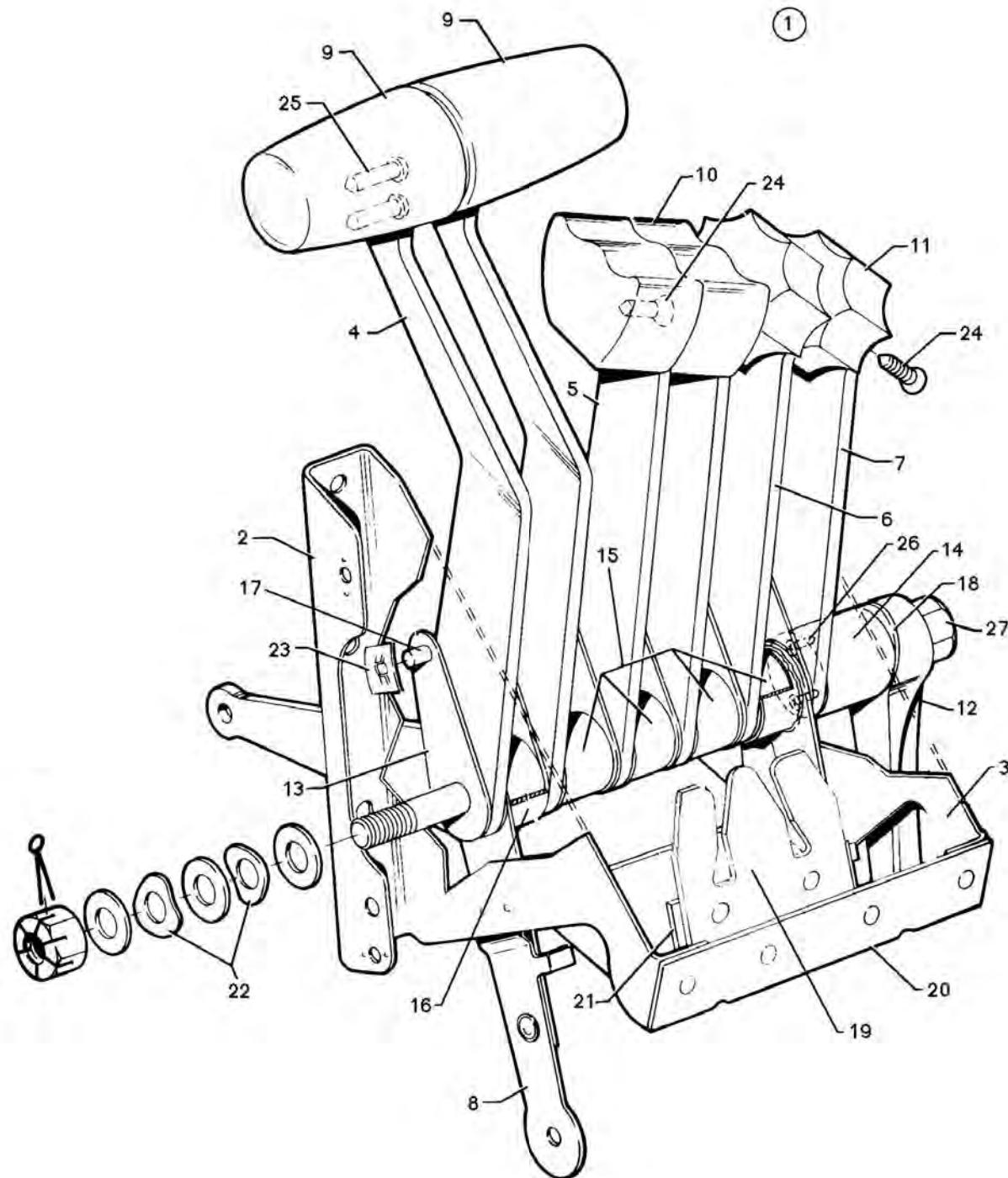


Figure 57. Quadrant Assembly

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CODE EXPLANATIONS FOR FIGURE 57

- A - See figure 93A if Mitchell Century 41 AutoPilot is installed. See figure 93C if King KFC 200 AutoPilot/Flight Director System is installed.
- B - Used if Propeller Unfeathering System is not installed.
- C - Used if Propeller Unfeathering System is installed.

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
57-1	95136-06	B	QUADRANT ASSEMBLY - Control	1	
	95136 09	C	QUADRANT ASSEMBLY - Control	1	34-8333001 and up
-2	96720-00		* BRACKET ASSEMBLY - Quadrant, left	1	
-3	96721-00		* BRACKET ASSEMBLY - Quadrant, right	1	
-4	95138 00		* LEVER - Throttle control	2	
-5	95139-00	B	* LEVER ASSEMBLY - Propeller control	2	
	39840-02	C	* LATCH ASSEMBLY - Propeller unfeathering	2	34-8333001 and up
-6	37478-00		* LEVER - Mixture control, left	1	
-7	37479-00		* LEVER - Mixture control, right	1	
-8	37576-00		* LEVER ASSEMBLY - Alternate air, left	1	
	37576-01		* LEVER ASSEMBLY - Alternate air, right	1	
-9	95137 00	A	* KNOB - Throttle control	2	
-10	24047-00		* KNOB - Propeller control	2	
-11	24048-00		* KNOB - Mixture control	2	
-12	63039-04		* HANDLE - Quadrant adjusting	1	
-13	67218-00		* PLATE - Friction	12	
-14	66774-00		* CAM - Quadrant adjusting	1	
-15	68699-12		* SPACER - Quadrant control	4	
-16	68699-13		* SPACER - Quadrant control	1	
-17	95148-02		* ROD - Quadrant control	1	
-18	62833-46		* WASHER - Friction	1	
-19	78713-00	B	* PLATE ASSEMBLY - Propeller feather stop	1	
-20	96895-00	B	* CHANNEL ASSEMBLY - Propeller feather stop support	1	
	96895-02	C	* CHANNEL - Propeller unfeathering	1	34-8333001 and up
-21	96894-00	B	* ANGLE ASSEMBLY - Propeller feather stop support, upper	1	
	39840-06	C	* ANGLE - Propeller unfeathering	1	34-8333001 and up
-22	408 815		* WASHER - (3502-18-04)	2	
-23	603 820		* NUT - (C12042-012-1)	2	
-24	414 515		* SCREW - (MS24693-S48)	4	
-25	415 520		* SCREW - (MS35206-230)	4	
-26	414 490		* SCREW - (MS24693-S2)	2	
-27	400 192		* BOLT - (AN5-52)	1	
	690 619		* WASHER - (NAS1149F0532P)	3	
	404 394		* NUT - (AN320-5)	1	
	424 052		* COTTER PIN - (MS24665-134)	1	

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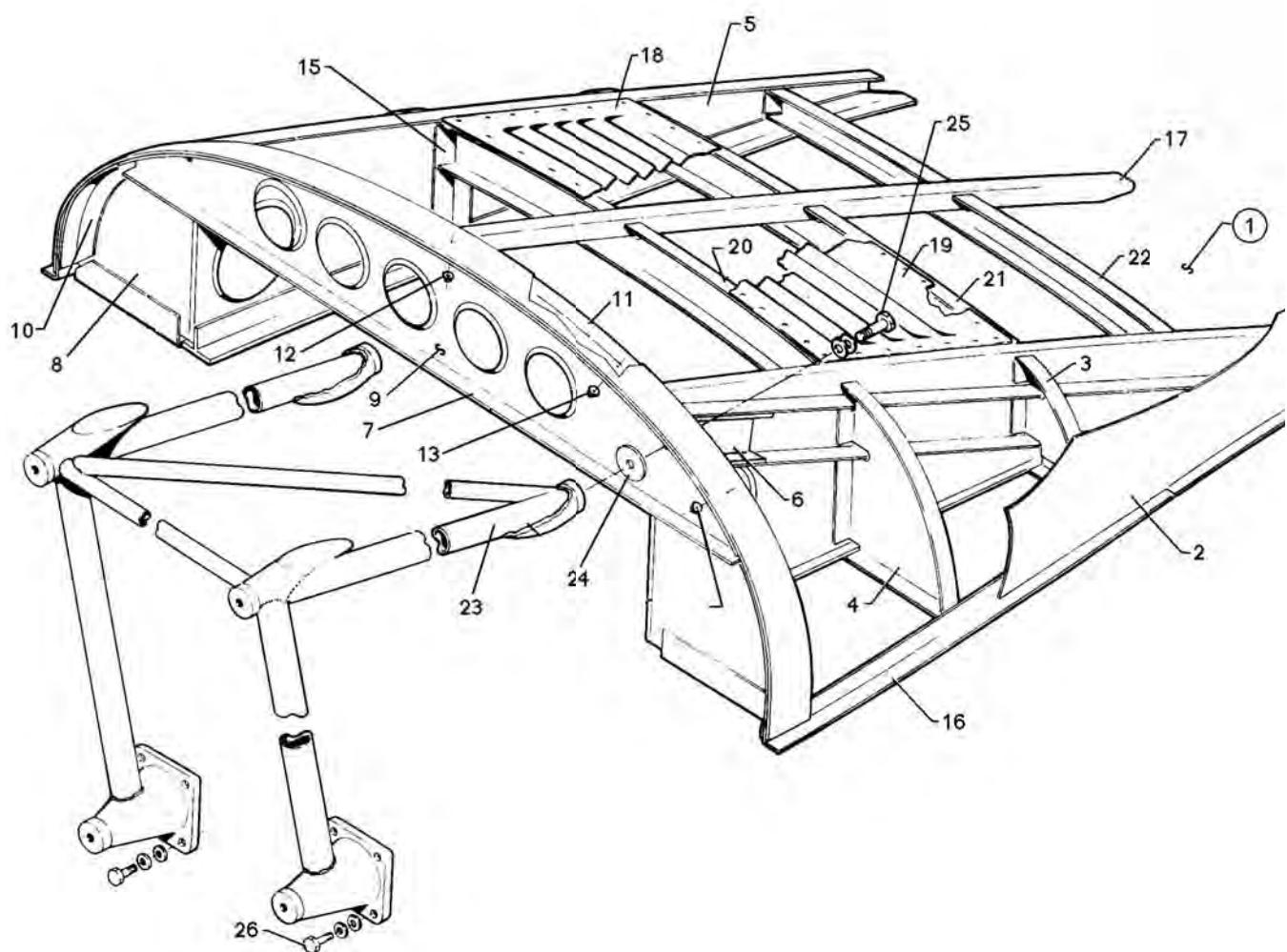


Figure 58. Nacelle Installation

Revised: June 10, 2008

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CODE EXPLANATIONS FOR FIGURE 58

- A - All items on this installation are component parts of wing assembly.
- B - Used if air conditioning is installed.

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
58-	37093 39450		DRAWING - Wing Assembly (Complete) DRAWING - Wing Assembly		
-1	87230-02 87230-04 87230-03	B	NACELLE ASSEMBLY - Aft, left NACELLE ASSEMBLY - Aft, left NACELLE ASSEMBLY - Aft, right	1 1 1	
-2	37526-04 37230-05 37526-05	B	* SKIN - Nacelle, left * SKIN - Nacelle, left * SKIN - Nacelle, right	1 1 1	
-3	37417-00 37417-01		* FRAME - Nacelle, outboard left nacelle, inboard right nacelle * FRAME - Nacelle, inboard left nacelle, outboard right nacelle	1 1	
-4	37418-00 37418-01		* FRAME - Nacelle, outboard left nacelle, inboard right nacelle * FRAME - Nacelle, inboard left nacelle, outboard right nacelle	1 1	
-5	37441-00 37441-01		* LONGERON ASSEMBLY - Outboard left nacelle, inboard right nacelle * LONGERON ASSEMBLY - Inboard left nacelle, outboard right nacelle	1 1	
-6	37404-00 37404-01		* * FITTING - Engine mount, outboard left nacelle, inboard right nacelle * * FITTING - Engine mount, inboard left nacelle, outboard right nacelle	1 1	
-7	37443-04		* BULKHEAD ASSEMBLY - Nacelle	1	
-8	37419-00 37419-01		* * FRAME - Nacelle, left * * FRAME - Nacelle, right	1 1	
-9	37420-00		* * FORMER - Nacelle	1	
-10	37430-00 37430-01		* * ANGLE - Nacelle, left * * ANGLE - Nacelle, right	1 1	
-11	37431-00		* * ANGLE - Nacelle	1	
-12	484 293		* * RECEPTACLE - (1142701)	5	
-13	484 342		* * RECEPTACLE - (1127702)	2	
-14	584 134		* * RECEPTACLE - (KM786-16N-60CV)	6	
-15	37432-00 37432-01		* ANGLE - Nacelle, outboard left nacelle, inboard right nacelle * ANGLE - Nacelle, inboard left nacelle, outboard right nacelle	1 1	
-16	37459-00 37459-01		* ANGLE - Nacelle, outboard left nacelle, inboard right nacelle * ANGLE - Nacelle, inboard left nacelle, outboard right nacelle	1 1	
-17	37458-00		* STRINGER - Nacelle skin	1	
-18	87230-07	B	* LOUVER - Inboard, left	1	
-19	87230-06	B	* LOUVER - Outboard, left	1	
-20	37415-00		* FORMER - Nacelle	1	
-21	37416-00		* FORMER - Nacelle	1	
-22	37405-00		* FORMER - Nacelle	1	
-23	37112-00		SUPPORT ASSEMBLY - Engine mount	2	
-24	62833-102		WASHER	4	
-25	401 394 690 629 404 532		BOLT - (AN6-13A) WASHER - (NAS1149F0663P) NUT - (MS21042-6)	4 12 4	
-26	401 310 690 611		BOLT - (AN4-10A) WASHER - (NAS1149F0463P)	16 32	

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INTENTIONALLY LEFT BLANK**

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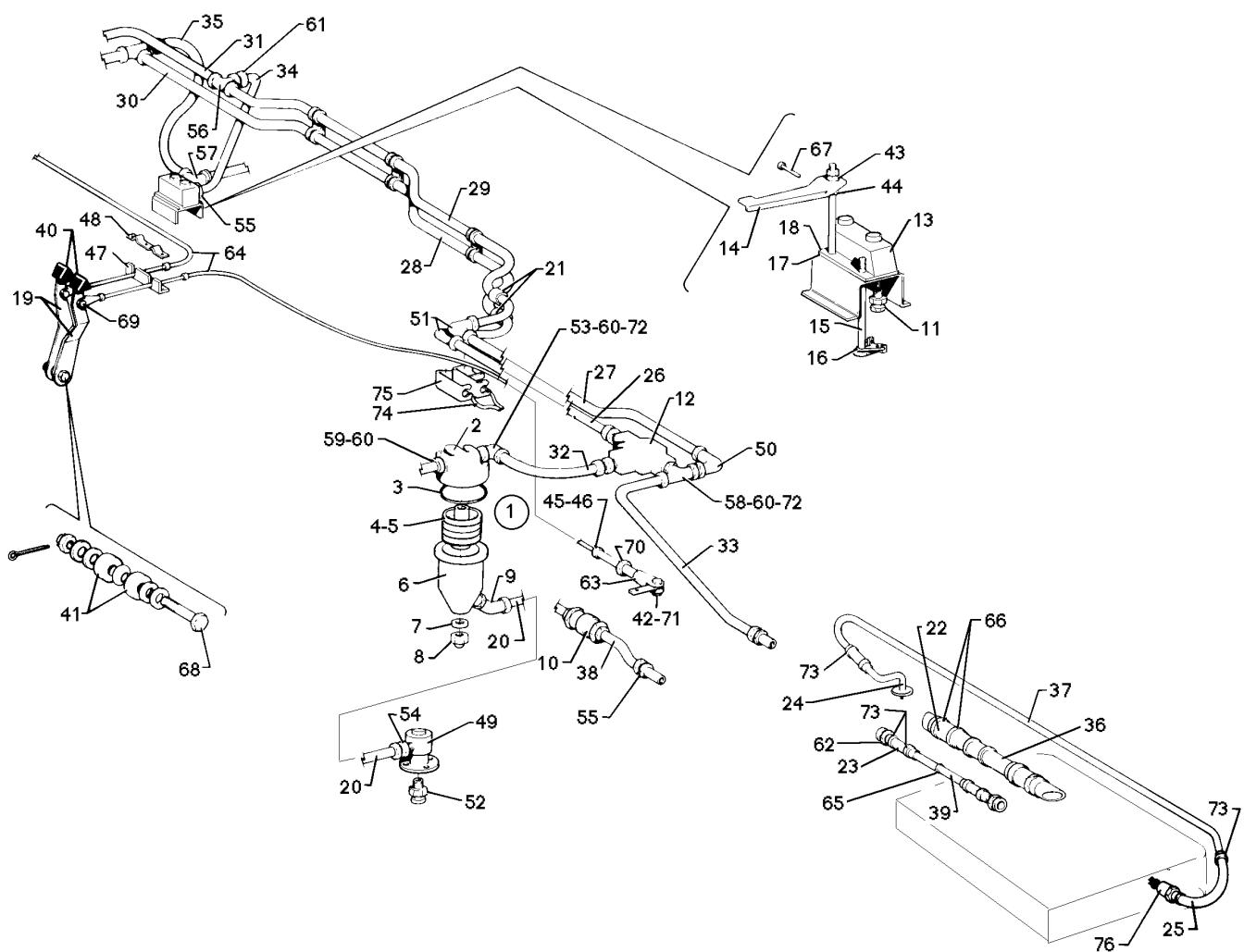


Figure 59. Fuel System Installation - Wing and Fuselage

Reissued: November 29, 1993

**PIPER AIRCRAFT
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CODE EXPLANATIONS FOR FIGURE 59

A - Reference Piper Service Bulletin #712, - latest revision.

PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
59-	87229		DRAWING - Fuel System		
	85200		DRAWING - Interior Installation		
-1	561 018		FILTER ASSEMBLY - Fuel (Air-Maze) (98487-03)	2	
-2	751 983		* HEAD AND STUD ASSEMBLY - Fuel filter	1	
-3	757 255		* PACKING - O-Ring, head and stud assembly	1	
-4	753 986		* CARTRIDGE ASSEMBLY - Fuel filter	1	
-5	751 821		* * FILTER - Cartridge assembly	5	
-6	753 987		* CONTAINER - Fuel filter	1	
-7	751 898		* GASKET - Container nut	1	
-8	752 517		* NUT - Container	1	
-9	558 806		* ELBOW - (MS20823-4D)	1	
-10	492 274		VALVE - Check (366-00)	2	
-11	492 202		VALVE ASSEMBLY - (PS50036-2-1)	2	
-12	491 960	A	VALVE ASSEMBLY - Fuel selector (3487-00-5)	2	
-13	37187-00		MANIFOLD - Fuel drain	1	
-14	96970-00		HANDLE - Drain valve, fuel, left	1	
	96970-01		HANDLE - Drain valve, fuel, right	1	
-15	96975-00		ROD ASSEMBLY - Fuel drain valve	2	
-16	96977-00		BALE - Control foot valve	2	
-17	96976-00		GASKET - Fuel drain, rubber	1	
-18	96976-02		GASKET - Fuel drain, aluminum	1	
-19	96085-00		LEVER - Fuel selector valve, left	1	
	96085-02		LEVER - Fuel selector valve, right	1	
-20	566 463		HOSE ASSEMBLY - Filter drain (63901-212)	2	
-21	65653-04		TUBING - Line protector	4	
-22	63913-92		HOSE - Fuel tank interconnect	4	
-23	63913-140		HOSE - Fuel tank interconnect	4	
-24	63913-141		HOSE - Fuel vent	2	
-25	63913-142		HOSE - Fuel vent	2	
-26	67700-356		TUBE ASSEMBLY - Fuel crossfeed, left	1	
	67700-376		TUBE ASSEMBLY - Fuel crossfeed, right	1	
-27	67700-357		TUBE ASSEMBLY - Fuel crossfeed, right	1	
	67700-371		TUBE ASSEMBLY - Fuel crossfeed, left	1	
-28	57700-358		TUBE ASSEMBLY - Fuel crossfeed	1	
-29	67700-359		TUBE ASSEMBLY - Fuel crossfeed	1	
-30	67700-360		TUBE ASSEMBLY - Fuel crossfeed	1	
-31	67700-361		TUBE ASSEMBLY - Fuel crossfeed	1	
-32	67700-366		TUBE ASSEMBLY - Fuel filter	2	
-33	67700-367		TUBE ASSEMBLY - Fuel, left	1	
	67700-384		TUBE ASSEMBLY - Fuel, right	1	
-34	67700-373		TUBE ASSEMBLY - Fuel drain	1	
-35	67700-374		TUBE ASSEMBLY - Fuel drain	1	
-36	96501-02		TUBE ASSEMBLY - Fuel tank interconnect	2	
-37	95153-165		TUBE ASSEMBLY - Fuel vent, left	1	
	95153-164		TUBE ASSEMBLY - Fuel vent, right	1	
-38	95153-166		TUBE ASSEMBLY - Fuel vapor return	2	
-39	95153-167		TUBE ASSEMBLY - Fuel tank interconnect	2	
-40	22287-03		KNOB ASSEMBLY - Fuel selector	2	
-41	65003-53		BUSHING - Selector valve	2	
-42	82732-72		BUSHING	2	
-43	95061-94		BUSHING	2	
-44	65003-36		BUSHING	2	
-45	18132-00		LUG - Control cable support	2	
-46	18219-00		CLAMP - Control cable support	2	
-47	96037-02		RETAINER - Cable housing	1	
-48	96039-02		CLAMP - Cable housing retainer	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
59-49	39616-02		ADAPTER ASSEMBLY - Fuel drain	2	
-50	477 910		ELBOW - (C5506 x 8)	2	
-51	458 881		ELBOW - (AN821-8D)	4	
-52	491 806		VALVE - (F391-187B)	2	
-53	458 905		ELBOW - (AN833-8D)	2	
-54	476 648		NIPPLE - (AN816-4D)	4	
-55	476 662		NIPPLE - (AN816-6D)	1	
-56	488 509		TEE - (AN824-8D)	2	
-57	691 224		TEE - (MS20826-6D)	1	
-58	588 419		TEE - (AN834-8D)	2	
-59	491 053		UNION - (AN815-8D)	4	
-60	484 846		O-RING - (MS29512-08)	10	
-61	584 202		REDUCER - (221501-8-6S)	2	
-62	451 859		ADAPTER - (AN840-8D)	4	
-63	554 757		CLEVIS - (MS35812-1)	2	
-64	653 117		CABLE ASSEMBLY - Fuel selector control (PS50146-13-29)	2	
-65	554 622		CLAMP - (AN735-D8)	2	
-66	554 984		CLAMP	8	
-67	424 164		PIN - (MS20392-1C55)	1	
	690 668		WASHER - (NAS1149FN432P)	3	
	95061-93		BUSHING	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-68	400 060		BOLT - (AN3-15)	1	
	494 226		WASHER - (PS10011-10)	2	
	408 813		WASHER - Shakeproof (3502-10-79-0511)	1	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 100		NUT - (AN310-3)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-69	424 175		PIN - (MS20392-2C13)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	424 051		COTTER PIN - (MS24665-132)	2	
-70	404 224		NUT - (AN315-3R)	2	
-71	424 176		PIN - (MS20392-2C15)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	424 051		COTTER PIN - (MS24665-132)	2	
-72	477 621		NUT - (AS5178D08)	4	
-73	554 664		CLAMP	16	
-74	63904-61		TUBE - Fuel line collector	2	
-75	87227-02		COLLECTOR - Fuel drain, left, aft	2	
	87227-03		COLLECTOR - Fuel drain, right, aft	2	
	189-535		TUBE - (MIL-I-631)	4	
	488-764		CABLE TIE - (T30RSF9MH)	8	
	488-698		CABLE TIE - (PLT2M-M), right	4	
	189-625		GROMMET	AR	
-76	37794-02		VALVE ASSEMBLY - Check	2	

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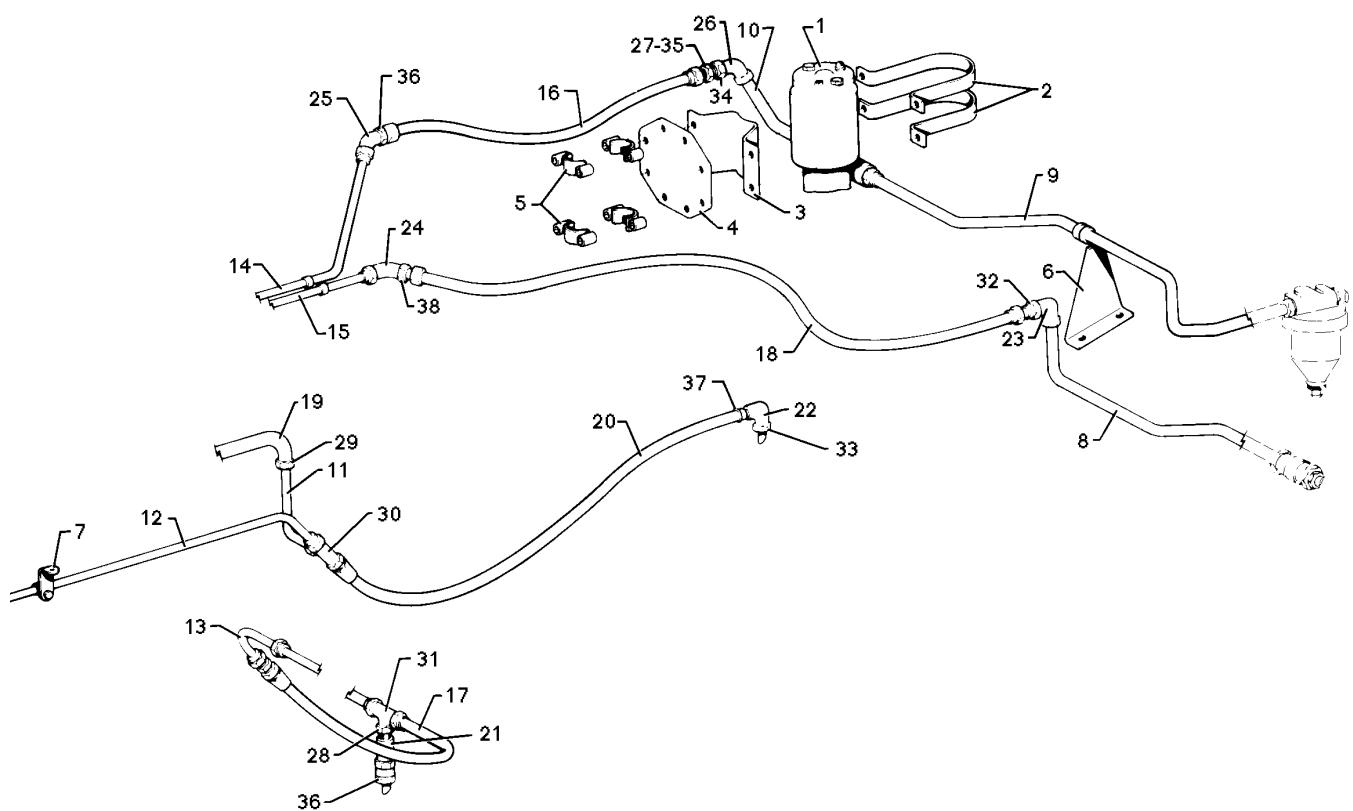


Figure 60. Fuel System Installation - Engine

Reissued: November 29, 1993

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CODE EXPLANATIONS FOR FIGURE 60

A - Used if air conditioning is installed.

B - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
60-	87229		DRAWING - Fuel System Installation		
-1	481 776		PUMP - Electric fuel (2B6-44)	2	
	461 724	B	PUMP - Electric fuel (2B6-86)	2	
-2	39534-02		STRAP - Fuel pump	4	
-3	39533-02		BASE - Fuel pump	2	
-4	37472-00		PLATE - Fuel pump mounting	2	
-5	97464-04		CLAMP ASSEMBLY - Fuel pump mounting	4	
-6	39645-02	A	BRACKET- Support, left	1	
-7	37499-03		SUPPORT - Tube	2	
-8	67700-385		TUBE ASSEMBLY - Fuel vapor return, left	1	
	67700-386		TUBE ASSEMBLY - Fuel vapor return, right	1	
-9	67700-364		TUBE ASSEMBLY - Fuel supply, left	1	
	67700-365		TUBE ASSEMBLY - Fuel supply, right	1	
-10	67700-362		TUBE ASSEMBLY - Fuel supply	2	
-11	95153-148		TUBE ASSEMBLY - Manifold drain	2	
-12	95153-149		TUBE ASSEMBLY - Pump and cylinder drain	2	
-13	95153-150		TUBE ASSEMBLY - Cylinder drain	2	
-14	95153-153		TUBE ASSEMBLY - Fuel supply	2	
-15	95153-154		TUBE ASSEMBLY - Vapor return	2	
-16	63901-38		HOSE ASSEMBLY - Fuel supply	2	
-17	63901-76		HOSE ASSEMBLY - Cylinder drain	4	
-18	97499-19		HOSE ASSEMBLY - Vapor return line, left	1	
	97499-30		HOSE ASSEMBLY - Vapor return line, right	1	
-19	97499-21		HOSE ASSEMBLY - Manifold drain	2	
-20	97499-22		HOSE - Fuel drain	2	
-21	492 253		VALVE - Drain (1H19-5)	2	
-22	37659-00		ELBOW - Fuel drain	2	
-23	458 934		ELBOW - (AN833-4)	2	
-24	458 938		ELBOW - (AS1040-0404)	2	
-25	458 864		ELBOW - (AS1040-0606)	2	
-26	458 848		ELBOW - (AS1040-0808)	2	
-27	584 202		REDUCER - (221501-8-6S)	2	
-28	453 680		REDUCER - (AN912-1J)	2	
-29	484 349		REDUCER - (AN919-1D)	2	
-30	488 320		TEE - (AN824-4D)	2	
-31	588 443		TEE - (AS5197-040402)	2	
-32	690 630		WASHER - (NAS1149F0763P)	4	
	477 629		NUT - (AS5178-04)	2	
-33	690 630		WASHER - (NAS1149F0763P)	2	
	477 618		NUT (AS5178D04)	2	
-34	407 573		WASHER - (NAS1149F1290P)	4	
	477 691		NUT - (AS5178-08)	2	
-35	477 624		NUT - (AN818-8D)	2	
-36	690 632		WASHER - (NAS1149F0963P)	6	
	477 631		NUT - (AS5178-06)	4	
-37	454 983		CLAMP	2	
-38	407 568		WASHER - (NAS1149F0763P)	2	
	477 629		NUT - (AS5178-04)	2	

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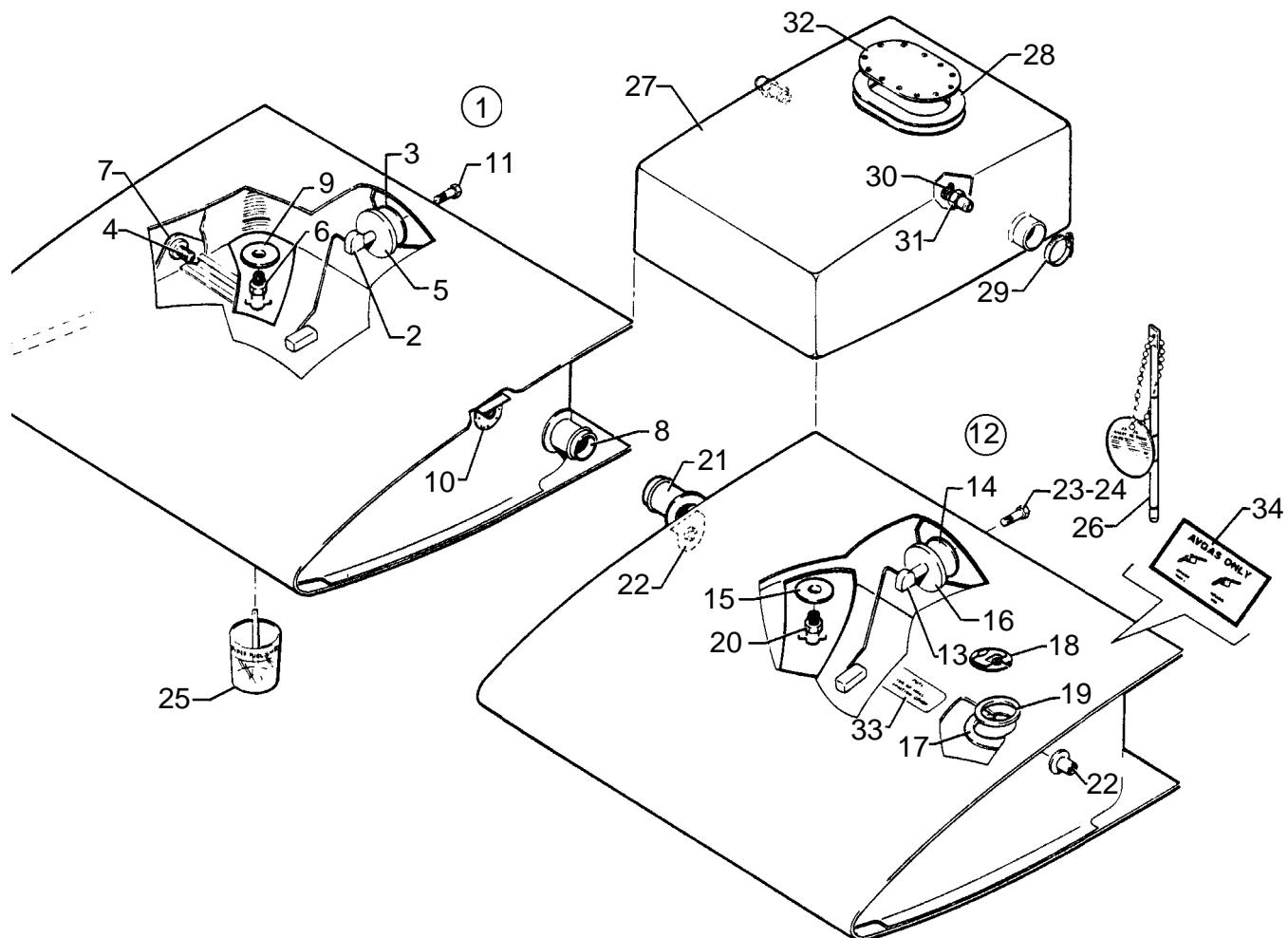


Figure 61. Fuel Tank Assemblies

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 61

- A - Used if optional center fuel cell is installed.
- B - Used with fuel cap assembly p/n 38599-02.
- C - Used with fuel cap assembly p/n 39824-02.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
61-	37093		DRAWING - Wing Assembly (Complete)		
-1	95071-08		TANK ASSEMBLY - Fuel, inboard, left	1	
	95071-09		TANK ASSEMBLY - Fuel, inboard, right	1	
-2	550 503		* SENDER - Fuel (PS10013-5)	1	
-3	755 049		* * GASKET - Fuel sender (15-716)	1	
-4	87714-02		* STRAINER - Fuel tank finger	1	
-5	62044-00		* PLATE - Fuel tank	1	
-6	491 806		* DRAIN - Fuel (F391-187B)	1	
-7	96871-00		* OUTLET ASSEMBLY - Fuel tank, left	1	
	96871-01		* OUTLET ASSEMBLY - Fuel tank, right	1	
-8	37745-02		* FITTING ASSEMBLY - Tank interconnect	1	
-9	87248-02		* PLATE - Strainer Assy	2	
-10	37765-02		* TUBE ASSEMBLY - Fuel tank vent	1	
-11	401 266		* BOLT - (AN3-5A)	5	
	407 043		* WASHER - (MS35338-43)	5	
	690 612		* WASHER - (NAS1149F0363P)	5	
-12	95070-08		TANK ASSEMBLY - Fuel, outboard, left	1	
	95070-09		TANK ASSEMBLY - Fuel, outboard, right	1	
-13	550 504		* SENDER - Fuel (PS10023-6)	1	
-14	755 049		* * GASKET - Fuel sender (15-716)	1	
-15	62033-00		* PLATE - Drain	1	
-16	62044-00		* PLATE - Fuel tank	1	
-17	87241-08		* NECK ASSEMBLY - Filler	1	
-18	654 557		* CAP ASSEMBLY - Fuel Filler, non-locking with vent valve	1	
	654 556		* CAP ASSEMBLY - Fuel filler, locking with vent valve	1	
-19	66815-00	B,C	* * GASKET - Fuel cap	1	
	66814-02	B	* * GASKET - Fuel cap	1	
	66814-00	B	* * GASKET - Fuel cap	1	
	39822-02	C	* * GASKET - Fuel cap	1	
	39822-03	C	* * GASKET - Fuel cap	1	
-20	491 806		* DRAIN - Fuel (F391-187B)	1	
-21	37745-02		* FITTING ASSEMBLY - Tank interconnect	1	
-22	37765-02		* FITTING ASSEMBLY - Tank vent	2	
-23	401 266		* BOLT - (AN3-5A)	5	
	407 043		* WASHER - (MS35338-43)	5	
	690 612		* WASHER - (NAS1149F0363P)	5	
-24	494 191		* WASHER - Fiber (PS10063-4)	5	
-25	67728-00		SAMPLER ASSEMBLY - Fuel	1	
-26	37780-02		GAUGE ASSEMBLY - Fuel tank	1	
-27	461 705		TANK ASSEMBLY - Fuel, center (2F1-6-41832-3)	2	
-28	755 044		* GASKET - (5C805)	2	
-29	654 047	A	CLAMP - (9432)	4	
-30	654 048	A	CLAMP - (8 HL)	4	
-31	451 859	A	ADAPTER - (AN840-8D)	4	
-32	37788-02	A	COVER - Fuel tank	2	
	416 801	A	SCREW - (MS24693S296)	12	
-33	35669-163		PLACARD - Fuel	2	34-8133001 thru 34-8433028
-34	456 682		DECAL - Avgas (000002)	2	

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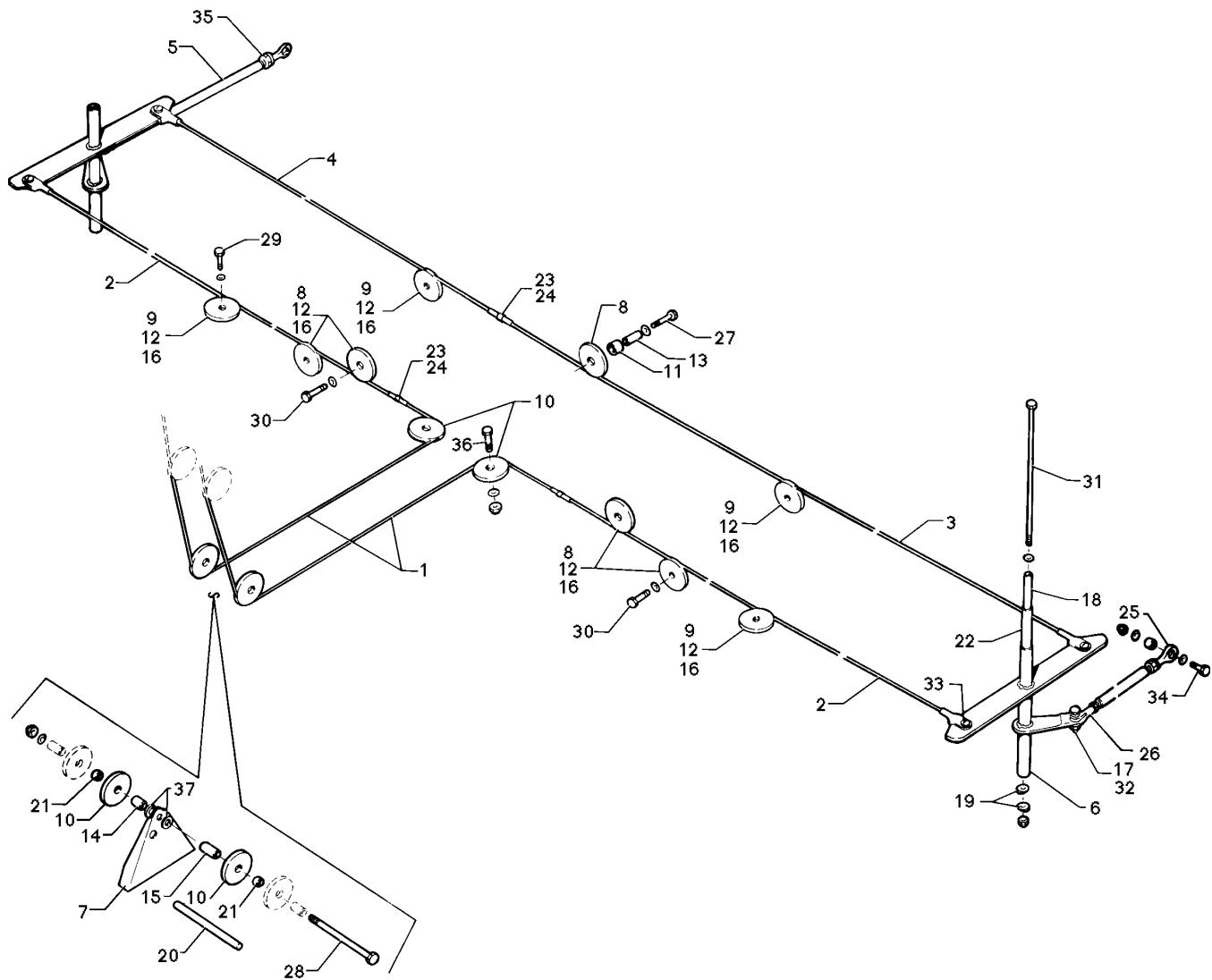


Figure 62. Aileron Control Installation

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CODE EXPLANATIONS FOR FIGURE 62

- A - Reference Piper Service Bulletin #1048, - latest revision.
- B - Reference Piper Service Letter #1069, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
62-	37300		DRAWING - Control System Installation		
-1	62701-228	A,B	CABLE ASSEMBLY - Aileron, forward	2	
-2	62701-127	A,B	CABLE ASSEMBLY - Aileron, wing	2	
-3	62701-125	A,B	CABLE ASSEMBLY - Aileron, balance, left	1	
-4	62701-126	A,B	CABLE ASSEMBLY - Aileron, balance, right	1	
-5	37293-00		ROD - Aileron	2	
-6	37290-00		BELLCRANK ASSEMBLY - Aileron, left	1	
	37290-01		BELLCRANK ASSEMBLY - Aileron, right	1	
-7	96185-00		BRACKET - Shaft support	1	
-8	62711-02		PULLEY	5	
-9	62711-05		PULLEY	4	
-10	41001-10		PULLEY	4	
-11	62713-03		BEARING - Pulley, outer	1	
-12	62713-04		BEARING - Pulley, outer	8	
-13	62712-03		BEARING - Pulley, inner	1	
-14	95061-59		BUSHING	1	
-15	95061-71		BUSHING	1	
-16	65003-47		BUSHING - Inner	8	
-17	63900-119		BUSHING	2	
-18	95061-54		BUSHING	2	
-19	95675-00		WASHER - Aileron bellcrank	4	
-20	62710-02		PIN - Cable guard	1	
-21	62743-02		SPACER - Bushing	2	
-22	63882-41		SLEEVE	2	
-23	489 910		TURNBUCKLE - (MS21251-B5S)	3	
-24	554 979		CLIP - (MS21256-1)	6	
-25	452 335		BEARING - Rod end (PS10020-2-1RX)	2	
-26	554 687		CLEVIS - (MS35812-2)	2	
-27	400 008		BOLT - (AN4-13A)	1	
	690 628		WASHER - (NAS1149F0563P)	2	
	690 611		WASHER - (NAS1149F0463P)	1	
	404 530		NUT - (MS21042-4)	1	
-28	401 385		BOLT - (AN5-64A)	1	
	690 628		WASHER - (NAS1149F0563P)	4	
	404 531		NUT - (MS21042-5)	1	
-29	401 316		BOLT - (AN4-H15A)	2	
	690 611		WASHER - (NAS1149F0463P)	2	
-30	401 315		BOLT - (AN4-15A)	6	
	690 611		WASHER - (NAS1149F0463P)	6	
-31	400 496		BOLT - (AN3-73A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 526		NUT - (MS21042-3)	2	
-32	400 055		BOLT - (AN3-10)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 100		NUT - (AN310-3)	2	
	424 051		COTTER PIN - (MS24665-132)	2	
-33	400 674		BOLT - (AN23-12)	4	
	63900-31		BUSHING	4	
	690 612		WASHER - (NAS1149F0363P)	8	
	404 392		NUT - (AN320-3)	4	
	424 051		COTTER PIN - (MS24665-132)	4	
-34	401 270		BOLT - (AN3-11A)	2	
	690 609		WASHER - (NAS1149F0332P)	4	
	404 526		NUT - (MS21042-3)	2	
-35	404 322		NUT - (AN316-4R)	4	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
62-36	401 188		BOLT - (AN5-10A)	2	
	690 619		WASHER - (NAS1149F0532P)	6	
	404 531		NUT - (MS21042-5)	2	
-37	690 628		WASHER - (NAS1149F0563P)	2	

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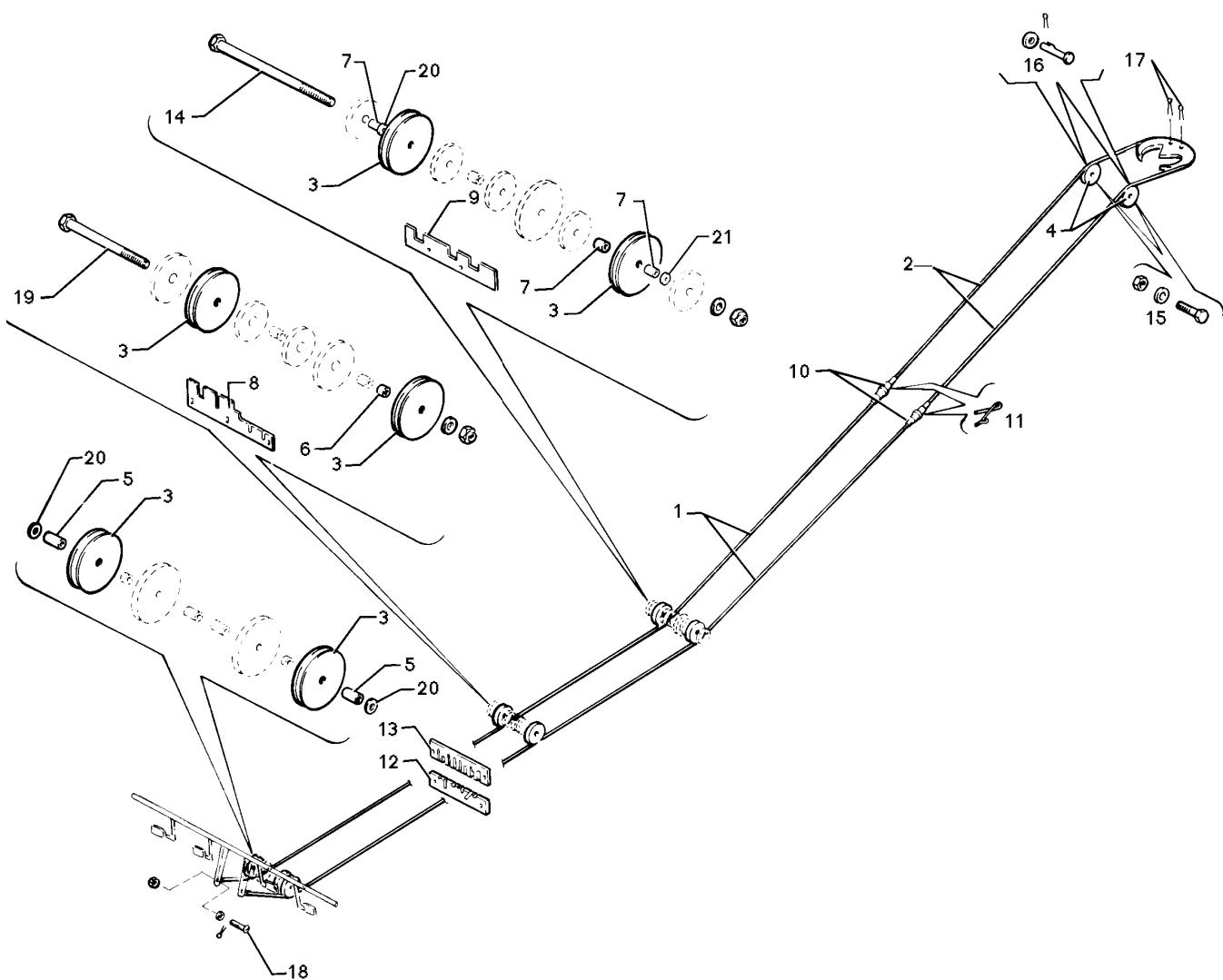


Figure 63. Rudder Control Installation

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CODE EXPLANATIONS FOR FIGURE 63

- A - Reference Piper Service Bulletin #1048, - latest revision.
- B - Reference Piper Service Letter #1069, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
63-	37300		DRAWING - Control System Installation		
-1	62701-81	A,B	CABLE ASSEMBLY - Rudder control, forward	2	
-2	62701-72	A,B	CABLE ASSEMBLY - Rudder control, aft	1	
-3	41001-10		PULLEY - Rudder control	6	
-4	41001-03		PULLEY - Rudder control	2	
-5	86700-09		SPACER - Rudder control	2	
-6	62743-02		SPACER - Rudder control	1	
-7	95061-44		BUSHING - Rudder control	2	
-8	95942-02		FAIRLEAD - Pulley guard	1	
-9	96265-00		FAIRLEAD - Pulley guard	1	
-10	489 910		TURNBUCKLE - Rudder cable (MS21251B5S)	2	
-11	554 979		CLIP - Rudder cable (MS21256-1)	4	
-12	95561-00		FAIRLEAD - Spar box	1	
-13	95562-00		FAIRLEAD - Spar box	1	
-14	401 387		BOLT - (AN5-70A)	1	
	690 628		WASHER - (NAS1149F0563P)	1	
	404 531		NUT - (MS21042-5)	1	
-15	400 004		BOLT - (AN4-7A)	2	
	690 613		WASHER - (NAS1149F0432P)	2	
	404 530		NUT - (MS21042-4)	2	
-16	424 182		PIN - (MS20392-2C27)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	424 032		COTTER PIN - (MS24665-170)	2	
-17	424 059		COTTER PIN - (MS24665-283)	2	
-18	400 672		BOLT - (AN23-10)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 392		NUT - (AN320-3)	2	
	424 051		COTTER PIN (MS24665-132)	2	
-19	401 374		BOLT - (AN5-52A)	1	
	690 628		WASHER - (NAS1149F0563P)	1	
	404 531		NUT - (MS21042-5)	1	
-20	690 628		WASHER - (NAS1149F0563P)	3	
-21	690 619		WASHER - (NAS1149F0532P)	1	

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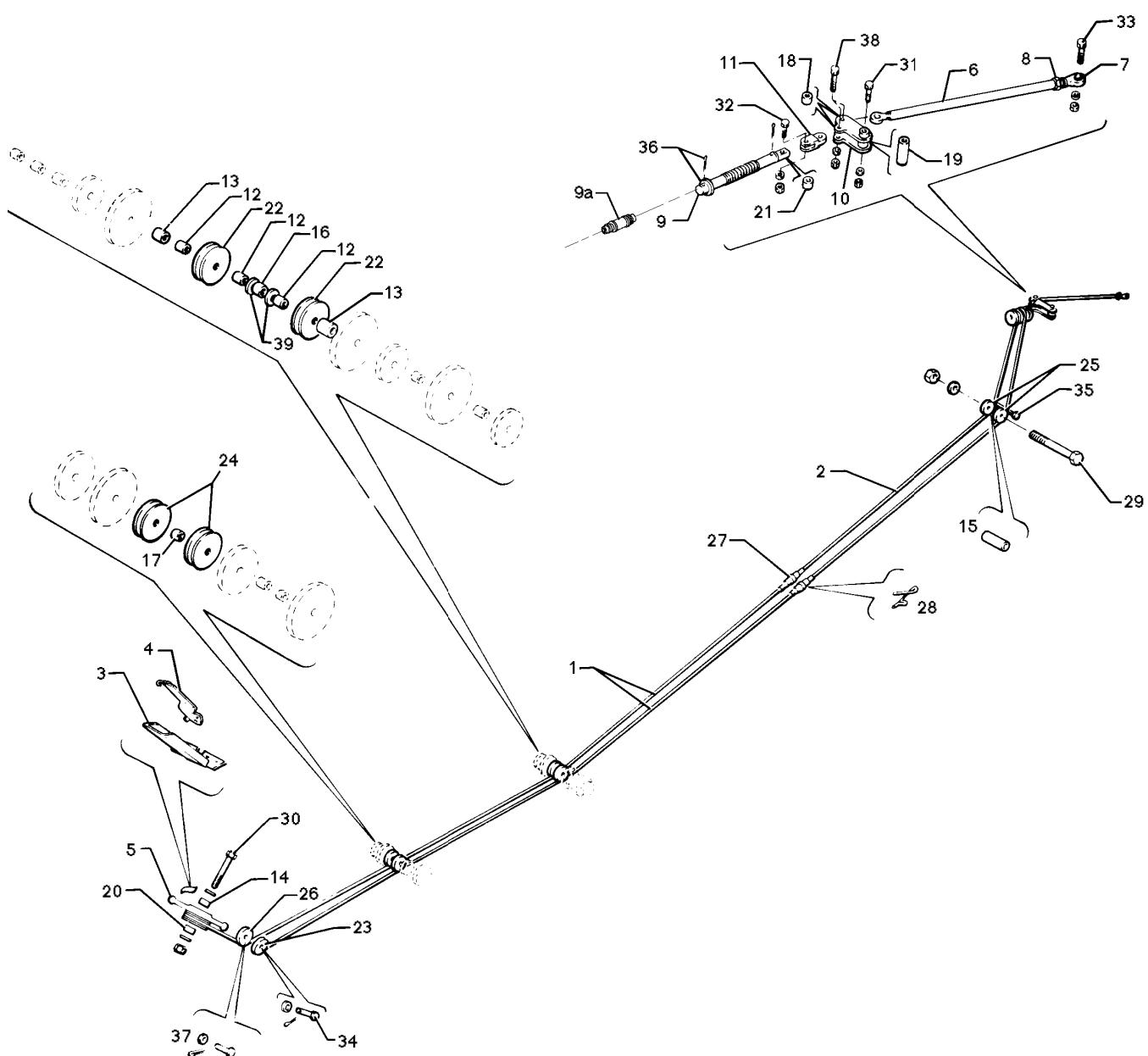


Figure 64. Rudder Trim Installation

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CODE EXPLANATIONS FOR FIGURE 64

- A - Reference Piper Service Bulletin #1048, - latest revision.
B - Reference Piper Service Letter #1069, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
64-	37300		DRAWING - Control System Installation		
-1	62701-69	A,B	CABLE ASSEMBLY - Rudder trim control, forward	2	
-2	62701-70	A,B	CABLE ASSEMBLY - Rudder trim control, aft	1	
-3	95556-00		BRACKET ASSEMBLY - Rudder trim	1	
-4	78001-00		* INDICATOR ASSEMBLY - Rudder trim	1	
-5	96008-00		WHEEL ASSEMBLY - Rudder trim	1	
-6	95573-03		ROD ASSEMBLY - Rudder trim	1	
-7	452 334		* BEARING - Rod end (PS10020-1-6RX)	1	
-8	404 321		* NUT - (AN316-C4R)	1	
-9	37424-00		SHAFT ASSEMBLY - Trim adjustment	1	
-9a	96596-02		BARREL - Rudder trim	1	
-10	37422-00		ARM ASSEMBLY - Travel control	1	
-11	37423-00		LINK ASSEMBLY - Trim travel	1	
-12	62714-04		BEARING - Pulley, inner	2	
-13	62715-02		BEARING - Pulley, outer	2	
-14	63900-157		BEARING - Rudder trim wheel	2	
-15	95061-40		BUSHING - Spacer	1	
-16	95061-44		BUSHING - Spacer	1	
-17	63900-121		BUSHING - Spacer	1	
-18	95061-114		BUSHING	2	
-19	95061-112		BUSHING	1	
-20	63900-61		BUSHING	1	
-21	95061-113		BUSHING	1	
-22	62711-03		PULLEY - Rudder trim	2	
-23	481 640		PULLEY - Rudder trim (MS24566-1B)	1	
-24	481 651		PULLEY - Rudder trim (MS20220-1)	2	
-25	481 626		PULLEY - Rudder trim (MS20219-2)	2	
-26	96925-00		PULLEY - Rudder trim	1	
-27	489 873		TURNBUCKLE - (MS21251-B2S)	2	
-28	554 979		CLIP - (MS21256-1)	4	
-29	400 019		BOLT - (AN4-26A)	1	
	690 611		WASHER - (NAS1149F0463P)	1	
	404 530		NUT - (MS21042-4)	1	
-30	400 451		BOLT - (AN3-20A)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	690 620		WASHER - (NAS1149F0632P)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	404 526		NUT - (MS21042-3)	1	
-31	400 451		BOLT - (AN3-20A)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	690 611		WASHER - (NAS1149F0463P)	1	
	404 526		NUT - (MS21042-3)	1	
-32	401 269		BOLT - (AN3-10A)	1	
	690 612		WASHER - (NAS1149F0363P)	3	
	404 526		NUT - (MS21042-3)	1	
-33	691 348		BOLT - (NAS6603-8)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	404 526		NUT - (MS21042-3)	1	
-34	424 178		PIN - (MS20392-2C19)	1	
	690 612		WASHER - (NAS1149F0363P)	2	
	690 609		WASHER - (NAS1149F0332P)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-35	524 183		PIN - (MS20392-2C81)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	424 095		COTTER PIN - (MS24665-151)	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
64-36	690 631		WASHER - (NAS1149F0863P)	AR	
	690 627		WASHER - (NAS1149F0832P)	AR	
	424 123		COTTER PIN - (MS24665-368)	2	
-37	424 176		PIN - (MS20392-2C15)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-38	401 269		BOLT - (AN3-10A)	2	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	2	
-39	690 628		WASHER - (NAS1149F0563P)	2	
	690 619		WASHER - (NAS1149F0532P)	2	

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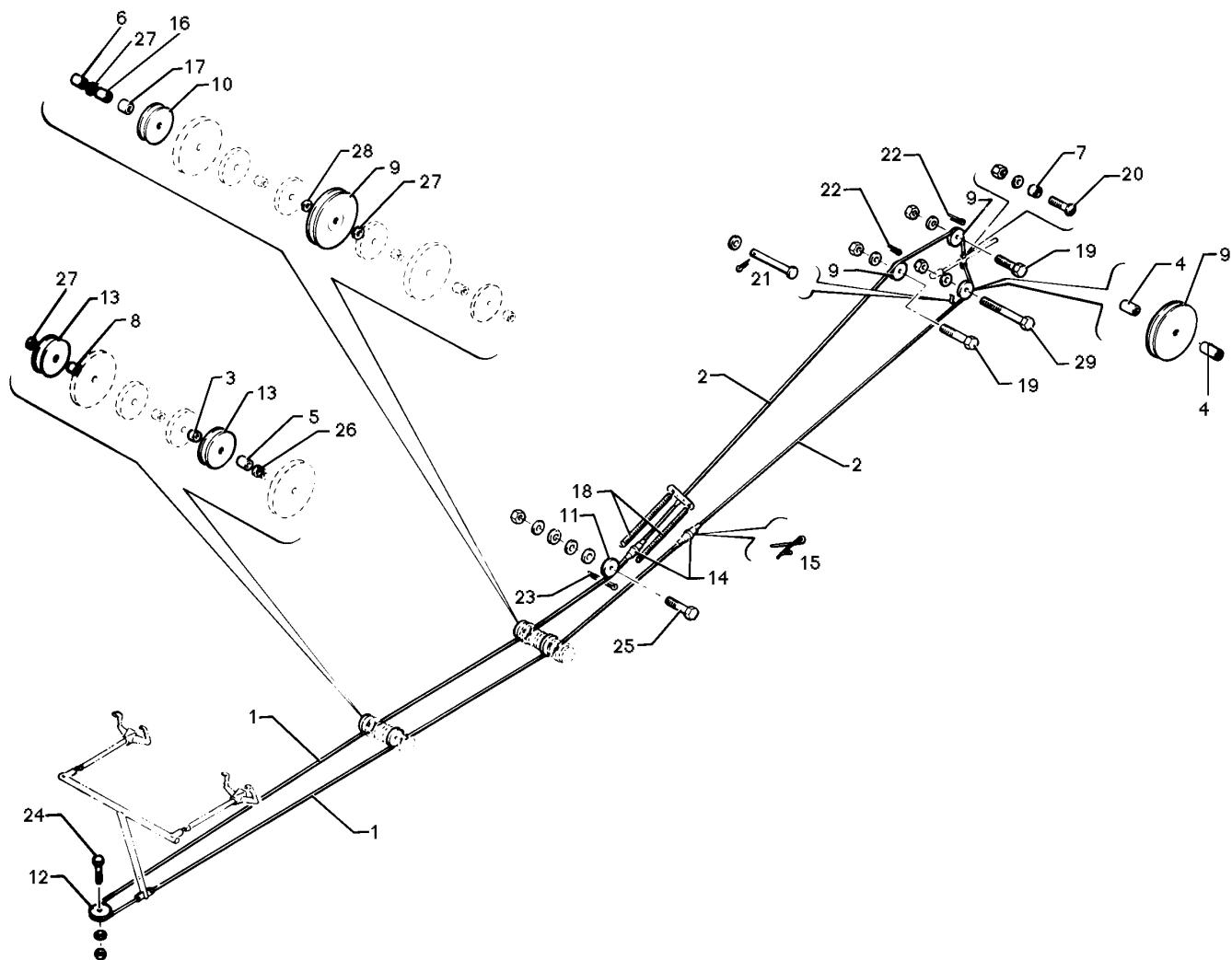


Figure 65. Stabilizer Control Installation

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CODE EXPLANATIONS FOR FIGURE 65

- A - Reference Piper Service Bulletin #1048, - latest revision.
B - Reference Piper Service Letter #1069, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
65-	37300		DRAWING - Control System Installation		
-1	62701-78	A,B	CABLE ASSEMBLY - Stabilator control, forward, left	1	
	62701-37	A,B	CABLE ASSEMBLY - Stabilator control, forward, right	1	
-2	62701-129	A,B	CABLE ASSEMBLY - Stabilator control, aft, upper	1	
	62701-80	A,B	CABLE ASSEMBLY - Stabilator control, aft, lower	1	
-3	95061-124		BUSHING	1	
-4	95061-39		BUSHING - Spacer	2	
-5	80012-105		BUSHING - Spacer	1	
-6	95061-45		BUSHING - Spacer	1	
-7	63900-31		BUSHING - Spacer	2	
-8	63900-36		BUSHING - Spacer	1	
-9	41001-10		PULLEY - Stabilator control	4	
-10	62711-03		PULLEY - Stabilator control	1	
-11	481 651		PULLEY - Stabilator control (MS20220-1)	1	
-12	481 652		PULLEY - Stabilator control (MS20220-2)	1	
-13	41001-11		PULLEY - Stabilator control	2	
-14	489 910		TURNBUCKLE - (MS21251-B5S)	2	
-15	554 979		CLIP - (MS21256-1)	4	
-16	62714-04		BEARING - Pulley, inner	1	
-17	62715-02		BEARING - Pulley, outer	1	
-18	37523-00		SPRING - Expansion	2	
-19	401 188		BOLT - (AN5-10A)	2	
	690 628		WASHER - (NAS1149F0563P)	2	
	404 531		NUT - (MS21042-5)	2	
-20	400 674		BOLT - (AN23-12)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 392		NUT - (AN320-3)	2	
	424 052		COTTER PIN - (MS24665-134)	2	
-21	424 231		PIN - (MS20392-3C81)	1	
	690 613		WASHER - (NAS1149F0432P)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-22	424 053		COTTER PIN - (MS24665-136)	2	
-23	424 061		COTTER PIN - (MS24665-287)	1	
-24	401 353		BOLT - (AN5-12A)	1	
	690 628		WASHER - (NAS1149F0563P)	1	
	404 531		NUT - (MS21042-5)	1	
-25	401 354		BOLT - (AN5-13A)	1	
	690 628		WASHER - (NAS1149F0563P)	4	
	404 531		NUT - (MS21042-5)	1	
-26	690 628		WASHER - (NAS1149F0563P)	1	
-27	690 619		WASHER - (NAS1149F0532P)	4	
-28	690 628		WASHER - (NAS1149F0563P)	2	
	690 619		WASHER - (NAS1149F0532P)	1	
-29	401 365		BOLT - (AN5-26A)	1	
	690 628		WASHER - (NAS1149F0563P)	1	
	404 531		NUT - (MS21042-5)	1	

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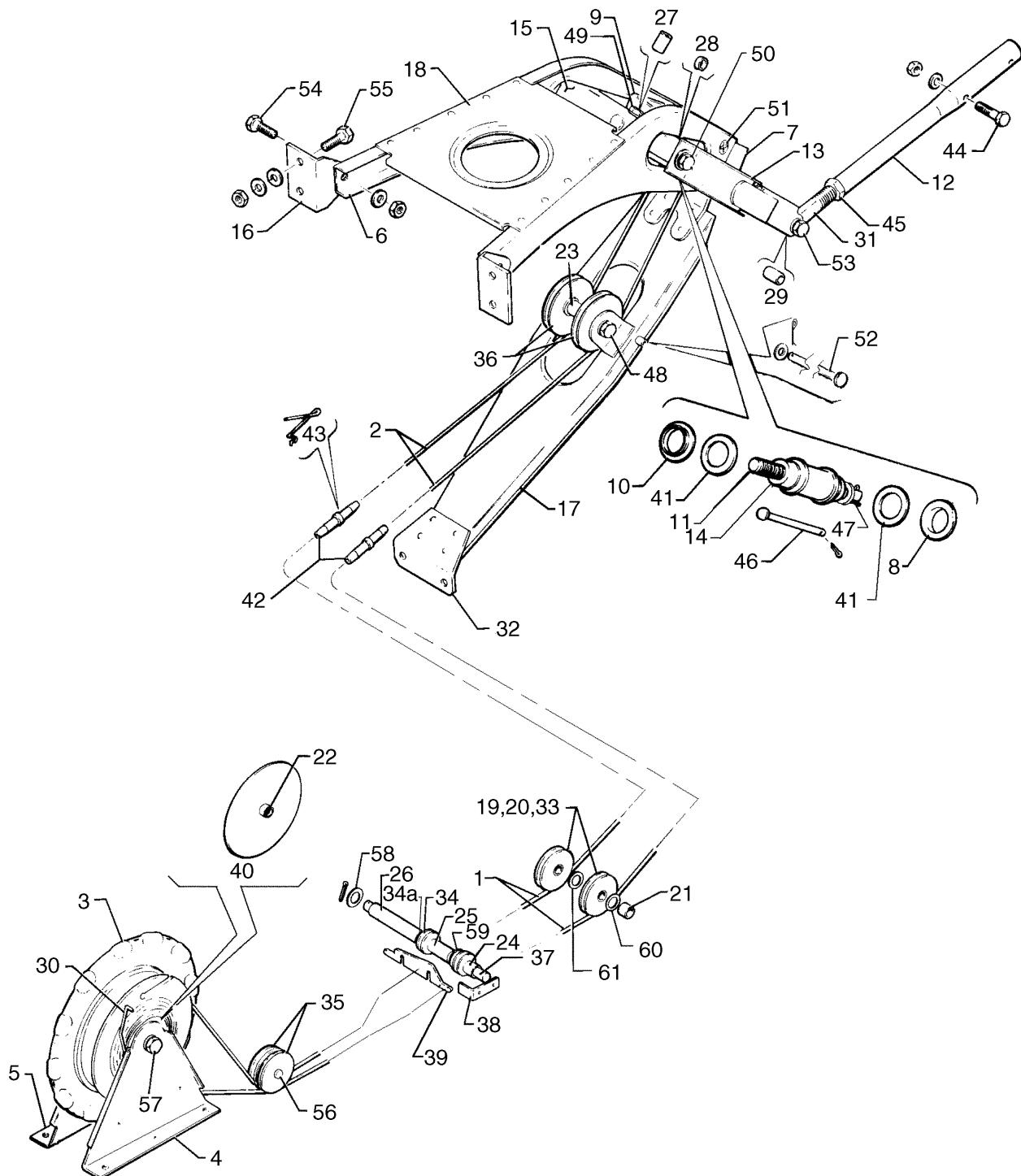


Figure 66. Stabilator Trim Installation

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CODE EXPLANATIONS FOR FIGURE 66

- A - Reference Piper Service Bulletin #1048, - latest revision.
- B - Reference Piper Service Bulletin #1100, - latest revision.
- C - Reference Piper Service Letter #1069, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
66-	37300		DRAWING - Control System Installation		
	95990		DRAWING - Stabilator Trim Installation		
	85200		DRAWING - Interior Installation		
-1	62701-77	A,C	CABLE ASSEMBLY - Stabilator trim, forward	2	
-2	62701-73	A,C	CABLE ASSEMBLY - Stabilator trim, aft	2	
-3	68414-03		WHEEL ASSEMBLY - Stabilator trim	1	
-4	68739-00		BRACKET ASSEMBLY - Stabilator trim	1	
-5	68486-00		BRACKET - Stabilator trim	1	
-6	95991-00		BRACKET - Stabilator trim, left	1	
	95991-01		BRACKET - Stabilator trim, right	1	
-7	95999-00		BRACKET ASSEMBLY - Stabilator trim	1	
-8	452 413		* BEARING - Barrel mount (KZ02902)	1	
-9	96001-00		BRACKET ASSEMBLY - Stabilator trim	1	
-10	452 413		* BEARING - Barrel mount (KZ02902)	1	
	65246-02		SHAFT - Stabilator trim	1	
-12	96574-00		ROD ASSEMBLY - Stabilator trim	1	
-13	96003-00	B	LINK ASSEMBLY - Stabilator trim	1	
-14	96596-02		BARREL - Stabilator trim	1	
-15	96332-00		YOKE ASSEMBLY - Stabilator trim	1	
-16	95996-00		ANGLE - Stabilator trim, left	1	
	95996-01		ANGLE - Stabilator trim, right	1	
-17	95266-00		RIB ASSEMBLY - Stabilator trim	1	
-18	96269-00		COVER - Stabilator trim mount	1	
-19	62715-02		BEARING - Pulley, outer	2	
-20	62714-04		BEARING - Pulley, inner	2	
-21	95061-45		BUSHING - Spacer	1	
-22	63900-61		BUSHING	1	
-23	86102-33		BUSHING	1	
-24	63900-62		BUSHING	1	
-25	86700-13		BUSHING	1	
-26	63882-67		BUSHING	1	
-27	453 878		BUSHING - (NAS76A3-023)	1	
-28	63900-119		BUSHING	2	
-29	453 879		BUSHING - (NAS76A3-019)	1	
-30	68488-02		INDICATOR - Stabilator trim	1	
-31	65254-02		EYE BOLT - Stabilator trim	1	
-32	96002-00		CLIP - Stabilator trim	1	
-33	62711-03		PULLEY - Stabilator trim	2	
-34	62711-04		PULLEY - Stabilator trim	2	
-34a	690 613		WASHER - (NAS1149F0432P)	1	
-35	481 640		PULLEY - (MS24566-1B)	2	
-36	481 626		PULLEY - (MS20219-2)	2	
-37	96482-00		SHAFT - Pulley	1	
-38	99834-00		ANGLE ASSEMBLY - Cable guard	1	
-39	96479-02		GUARD - Cable	1	
-40	62833-37		WASHER	1	
-41	62833-63		WASHER	2	
-42	489 873		TURNBUCKLE - (MS21251-B2S)	2	
-43	554 979		CLIP - (MS21256-1)	4	
-44	401 269		BOLT - (AN3-10A)	2	
	690 657		WASHER - (NAS1149D0363H)	2	
	404 526		NUT - (MS21042-3)	2	
-45	404 325		NUT - (AN316-7R)	1	
-46	524 185		PIN - (MS20392-2C85)	2	
	424 051		COTTER PIN - (MS24665-132)	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
66-47	690 630		WASHER - (NAS1149F0763P)	1	
	424 123		COTTER PIN - (MS24665-368)	1	
-48	400 014		BOLT - (AN4-21A)	1	
	690 611		WASHER - (NAS1149F0463P)	2	
	404 530		NUT - (MS21042-4)	1	
-49	402 889		BOLT - (NAS464P3-14)	1	
	690 612		WASHER - (NAS1149F0363P)	2	
	690 609		WASHER - (NAS1149F0332P)	1	
	407 800		WASHER - (AN970-3)	2	
	404 392		NUT - (AN320-3)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-50	402 890		BOLT - (NAS464P3A5)	2	
	690 609		WASHER - (NAS1149F0332P)	4	
-51	410 039		SCREW - (MS24694-S51)	4	
	603 358		NUT PLATE - (MS21073L3)	4	
-52	424 192		PIN - (MS20392-2C93)	1	
	690 609		WASHER - (AN960-10L)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-53	402 891		BOLT - (NAS464P3-10)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 392		NUT - (AN320-3)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
	681 121		COTTER PIN - (MS20392-2C95)	1	3448005 & up
-54	401 266		BOLT - (AN3-5A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
	404 526		NUT - (MS21042-3)	2	
-55	401 266		BOLT - (AN3-5A)	4	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	4	
-56	424 180		PIN - (MS20392-2C23)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-57	400 450		BOLT - (AN3-17A)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	404 526		NUT - (MS21042-3)	1	
-58	690 611		WASHER - (NAS1149F0463P)	AR	
	424 052		COTTER PIN - (MS24665-134)	2	
-59	690 611		WASHER - (NAS1149F0463P)	1	
-60	690 628		WASHER - (NAS1149F0563P)	1	
	690 619		WASHER - (NAS1149F0532P)	1	
-61	690 619		WASHER - (NAS1149F0532P)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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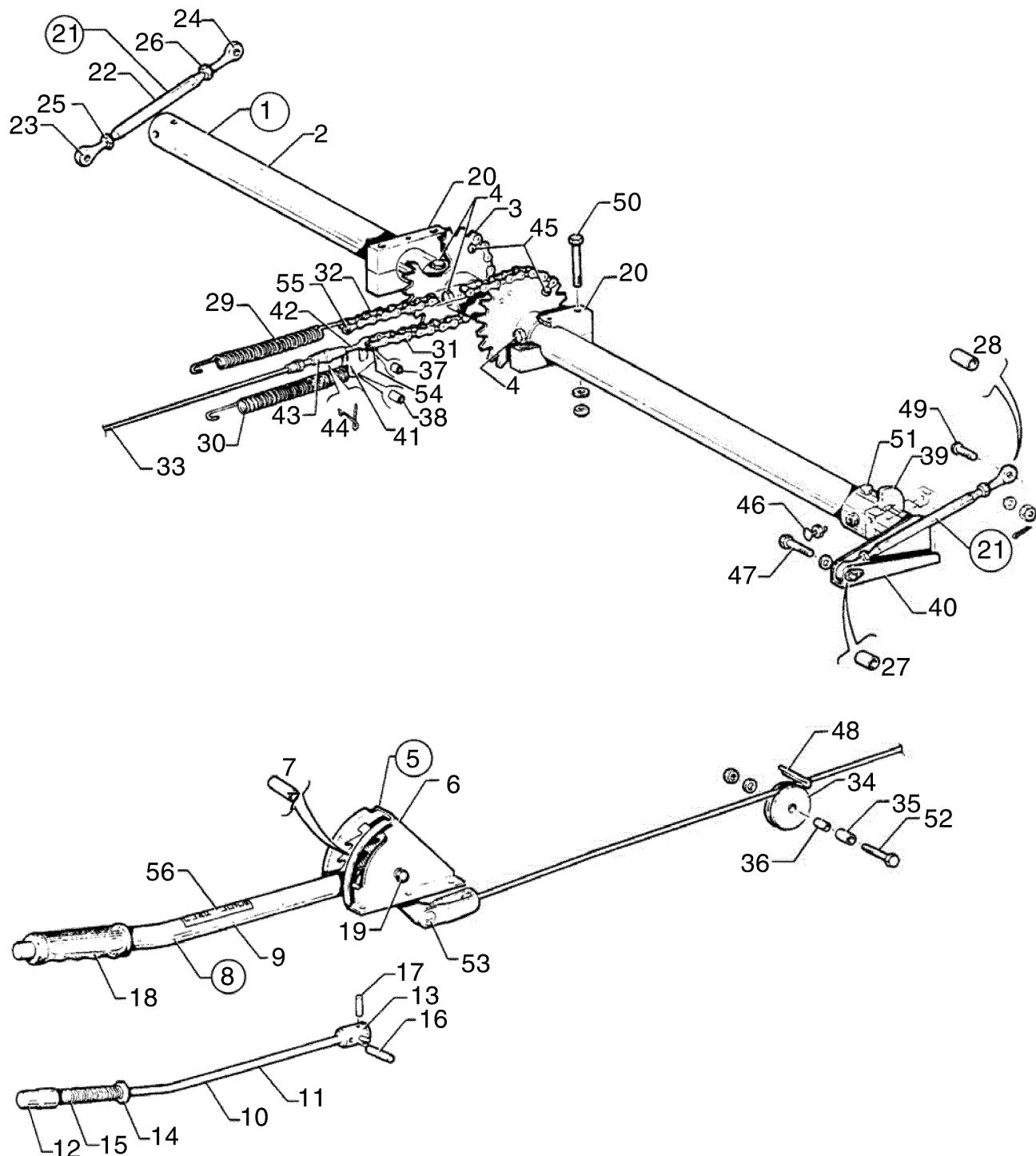


Figure 67. Flap Control Installation
 (s/n 34-8133001 thru 34-8433086)

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CODE EXPLANATIONS FOR FIGURE 67

A - See latest revision of Piper Service Bulletin 965.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
67 -	37300		DRAWING - Control System Installation		
-1	68451-02		FLAP TORQUE TUBE ASSEMBLY - Complete	1	
-2	68452-03		* TORQUE TUBE - Flap	1	
-3	62789-00		* SPROCKET ASSEMBLY - Flap torque tube	2	
-4	400 011		* BOLT - (AN4-16A)	4	
	690 613		* WASHER - (NAS1149F0432P)	4	
	404 530		* NUT - (MS21042-4)	4	
-5	62706-03		LEVER ASSEMBLY - Flap control	1	
-6	95504-00		* BRACKET - Flap lever	1	
-7	62740-00		* BUSHING - Flap lever	1	
-8	63782-04		* HANDLE ASSEMBLY - Flap lever	1	
-9	63781-00		* * TUBE ASSEMBLY - Flap lever	1	
-10	63391-03		* * PLUNGER ASSEMBLY - Flap lever	1	
-11	63391-02		* * * TUBE - Plunger	1	
-12	62733-00		* * * PLUG - Plunger, upper	1	
-13	62734-02		* * * PLUG - Plunger, lower	1	
-14	62736-00		* * * WASHER	1	
-15	50111-00		* * * SPRING	1	
-16	480 696		* * * PIN - Roll (59-022-094-0625)	2	
-17	63782-03		* * ROD - (.250 x 1.50)	1	
-18	63779-00		* * GRIP - Flap lever	1	
-19	401 274		* BOLT - (AN3-15A)	1	
	690 612		* WASHER - (NAS1149F0363P)	2	
	404 526		* NUT - (MS21042-3)	1	
-20	62745-00		PILLOW BLOCK ASSEMBLY - Torque shaft support	2	
-21	62764-00		ROD ASSEMBLY - Flap tube	2	
-22	62764-02		* TUBE - Flap	1	
-23	452 335		* BEARING	1	
-24	452 336		* BEARING	1	
-25	404 322		* NUT - (AN316-4R)	1	
-26	404 320		* NUT - (AN316-4L)	1	
-27	63900-38		BUSHING - Flap rod end	2	
-28	63900-39		BUSHING - Flap rod end	2	
-29	62820-00		SPRING - Flap return	1	
-30	62821-00		SPRING - Flap cable tension	1	
-31	62858-03		CHAIN - length 8.5"	1	
-32	62858-04		CHAIN - length 6.0"	1	
-33	62701-71		CABLE ASSEMBLY - Flap	1	
-34	62711-02		PULLEY - Flap	1	
-35	62713-02		BUSHING - Outer	1	
-36	62712-02		BUSHING - Inner	1	
-37	82732-76		BUSHING	1	
-38	95061-76		BUSHING	1	
-39	62856-00		FITTING ASSEMBLY - Left	1	
	62856-01		FITTING ASSEMBLY - Right	1	
-40	62727-00		TUBE ASSEMBLY - Flap torque tube, left	1	
	62727-01		TUBE ASSEMBLY - Flap torque tube, right	1	
-41	96681-00		CLIP - Flap cable tension spring, left	1	
	96681-01		CLIP - Flap cable tension spring, right	1	
-42	62840-03		EYE - Turnbuckle	1	
-43	489 910		TURNBUCKLE - (MS21251-B5S)	1	
-44	554 979		CLIP - (MS21256-1)	2	
-45	400 653		BOLT - Clevis (AN21-9)	2	
	690 640		WASHER - (NAS1149FN632P)	8	
	404 391		NUT - (AN320-1)	2	
	424 041		COTTER PIN - (MS24665-5)	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
67-46	411 538		SCREW - (MS35207-269)	2	
	404 224		NUT - (AN315-3R)	2	
-47	400 443		BOLT - (AN3-12A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
-48	424 052		COTTER PIN - (MS24665-134)	1	
-49	400 680		BOLT - (AN23-18)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 100		NUT - Castle(AN310-3)	2	
	424 051		COTTER PIN - (MS24665-132)	2	
-50	400 448		BOLT - (AN3-22A)	4	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	4	
-51	401 318		BOLT- (AN4-20A)	4	
	690 611		WASHER - (NAS1149F0463P)	4	
	404 530		NUT - (MS21042-4)	4	
-52	400 004		BOLT - (AN4-7A)	1	
	690 613		WASHER - (NAS1149F0432P)	1	
	404 530		NUT - (MS21042-4)	1	
-53	400 673	A	BOLT - Clevis (AN23-11)	1	
	63900-174	A	BUSHING	1	
	690 612	A	WASHER - (NAS1149F0363P)	1	
	404 392	A	NUT - (AN320-3)	1	
	424 051	A	COTTER PIN - (MS24665-132)	1	
-54	400 656		BOLT - (AN21-11)	1	
	690 640		WASHER - (NAS1149FN632P)	3	
	404 391		NUT - (AN320-1)	1	
	424 041		COTTER PIN - (MS24665-5)	1	
-55	400 652		BOLT - Clevis (AN21-8)	1	
	690 640		WASHER - (NAS1149FN632P)	1	
	404 391		NUT - (AN320-1)	1	
	424 041		COTTER PIN - (MS24665-5)	1	
-56	35669-27		PLACARD - Flap lever	1	

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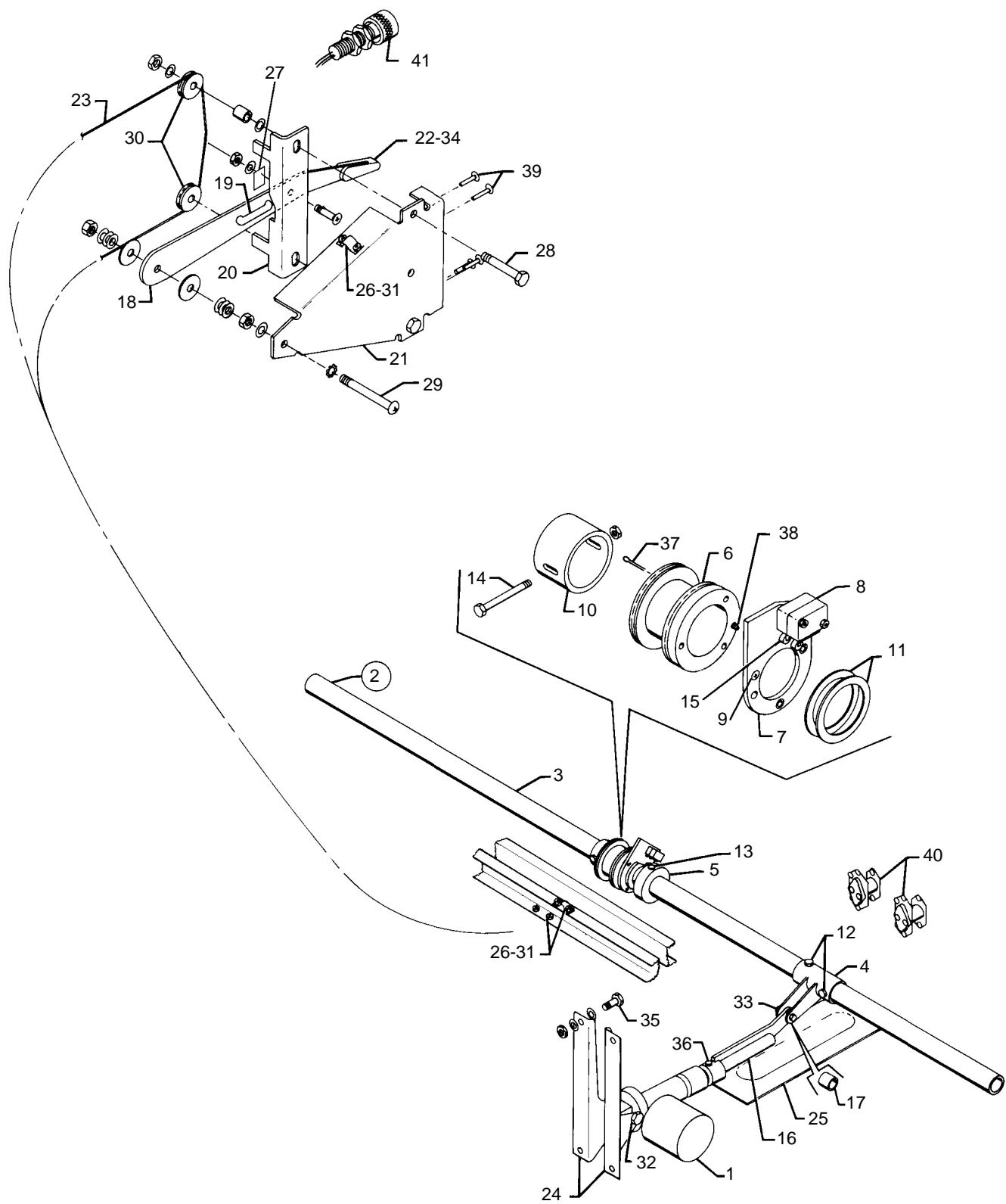


Figure 67A. Flap Control Installation
 (s/n 34-8533001 and up, 3448001 and up)

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**PIPER AIRCRAFT
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CODE EXPLANATIONS FOR FIGURE 67A

A - Used on 28 volt system.

B - Not used on 28 volt system. The flap indicator light on the 28 volt system is located on the annunciator panel.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
67A-	87766		DRAWING - Electric Flaps Installation		
-1	552 605		ACTUATOR - Flap (PS50052-2-4)	1	
	552 615		ACTUATOR - Flap (PS50052-2-6)	1	
-2	68451-03	A	TUBE ASSEMBLY - Flap torque, complete	1	
-3	68452-04		* TORQUE TUBE - Flap	1	
-4	87765-03		* BELLCRANK ASSEMBLY - Flap torque tube	1	
-5	87765-32		* CAM - Flap torque tube	1	
-6	87765-12		* PULLEY - Flap torque tube	1	
-7	87765-34		* LEVER - Switch, flap torque tube	1	
-8	487 925		* SWITCH - Flap torque tube (V3-1)	2	
-9	414 748		* SCREW - Pulley attachment (MS24693-S28)	3	
-10	87765-35		* RETAINER - Flap torque tube	1	
-11	87765-40		* WASHER	2	
-12	400 012		* BOLT - Bellcrank attachment (AN4-17A)	2	
	690 613		* WASHER - (NAS1149F0432P)		AR
	404 530		* NUT - (MS21042-4)	2	
-13	486 304		* SCREW - Set (MS51966-112)	2	
	408 044		* WASHER - (MS35333-39)	2	
-14	400 446		* BOLT - Retainer attachment (AN3-16A)	1	
	404 892		* NUT - (MS20365-1032A)	1	
-15	451 841		* ACTUATOR - Switch (JV-5)	2	
-16	87765-02		ROD ASSEMBLY - Flap actuator	1	
-17	452 744		* BEARING - Actuator rod end (MS27641-4)	1	
-18	87765-26		LEVER - Flap selector	1	
-19	87765-25		BAR - Detent, flap lever	1	
-20	87765-16		BRACKET - Detent, flap selector	1	
	87765-45		BRACKET - Detent, flap selector	1	34-8633001 and up
-21	87765-18		BRACKET ASSEMBLY - Flap selector	1	
-22	85096-02		KNOB - Flap selector lever	1	
-23	87765-41		CABLE - Flap selector	1	
-24	87765-05		BRACKET - Actuator mounting, left	1	
	87765-06		BRACKET - Actuator mounting, right	1	
-25	87765-13		COVER - Flap actuator	1	
-26	66853-00		CLAMP - Cable	4	
-27	106735-04		CLAMP	1	
	401 266		BOLT - (AN3-5A)	1	
	690 609		WASHER - (NAS1149F0332P)	1	
	404 526		NUT - (MS21042-3)	1	
-28	400 444		BOLT - (AN3-13A)	2	
	690 609		WASHER - (NAS1149F0332P)	4	
	95061-192		SPACER	2	
	404 526		NUT - (MS21042-3)	2	
-29	411 537		SCREW - Lever assembly retaining (MS35207-268)	1	
	408 100		WASHER - (MS35335-32)	2	
	404 224		NUT - (AN315-3R)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	690 609		WASHER - (NAS1149F0332P)	1	
	407 800		WASHER - (AN970-3)	2	
	408 813		WASHER - Spring (3502-10-79-0511)	2	
	404 526		NUT - (MS21042-3)	1	
-30	62711-04		PULLEY - Flap selector cable	2	
-31	415 533		SCREW - Clamp attachment (MS35206-243)	4	
	690 618		WASHER - (NAS1149FN816P)	4	
	404 489		NUT - (MS21044N08)	4	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
67A-32	400 012		BOLT - (AN4-17A)	1	
	690 611		WASHER - (NAS1149F0463P)	2	
	63900-172		BUSHING	1	
	690 629		WASHER - (NAS1149F0663P)	3	
	404 888		NUT - (MS20365-428C)	1	
-33	401 310		BOLT - (AN4-10A)	1	
	690 611		WASHER - Inner (NAS1149F0463P)	2	
	690 613		WASHER - (NAS1149F0432P) (under nut)	1	
	690 629		NUT - (NAS1149F0663P)	1	
-34	414 748		SCREW - Knob attachment (MS24693-S28)	2	
-35	400 003		BOLT - Actuator mounting bracket attachment (AN4-6A)	4	
	690 611		WASHER - (NAS1149F0463P)	8	
	404 888		NUT - (MS20365-428C)	4	
-36	486 304		SCREW - Set (MS51966-112)	2	
-37	424 052		COTTER PIN - Cable guard (MS24665-134)	1	
-38	424 053		COTTER PIN - Cable guard (MS24665-136)	1	
-39	414 762		SCREW - Flap selector bracket attachment (MS24693-S51)	4	
-40	584 350		RELAY - Flap actuator (6041H53)	2	
	584 017	A	RELAY - Flap actuator (6041H220)	2	
-41	472 607	B	LIGHT ASSEMBLY - Flap indicator	1	

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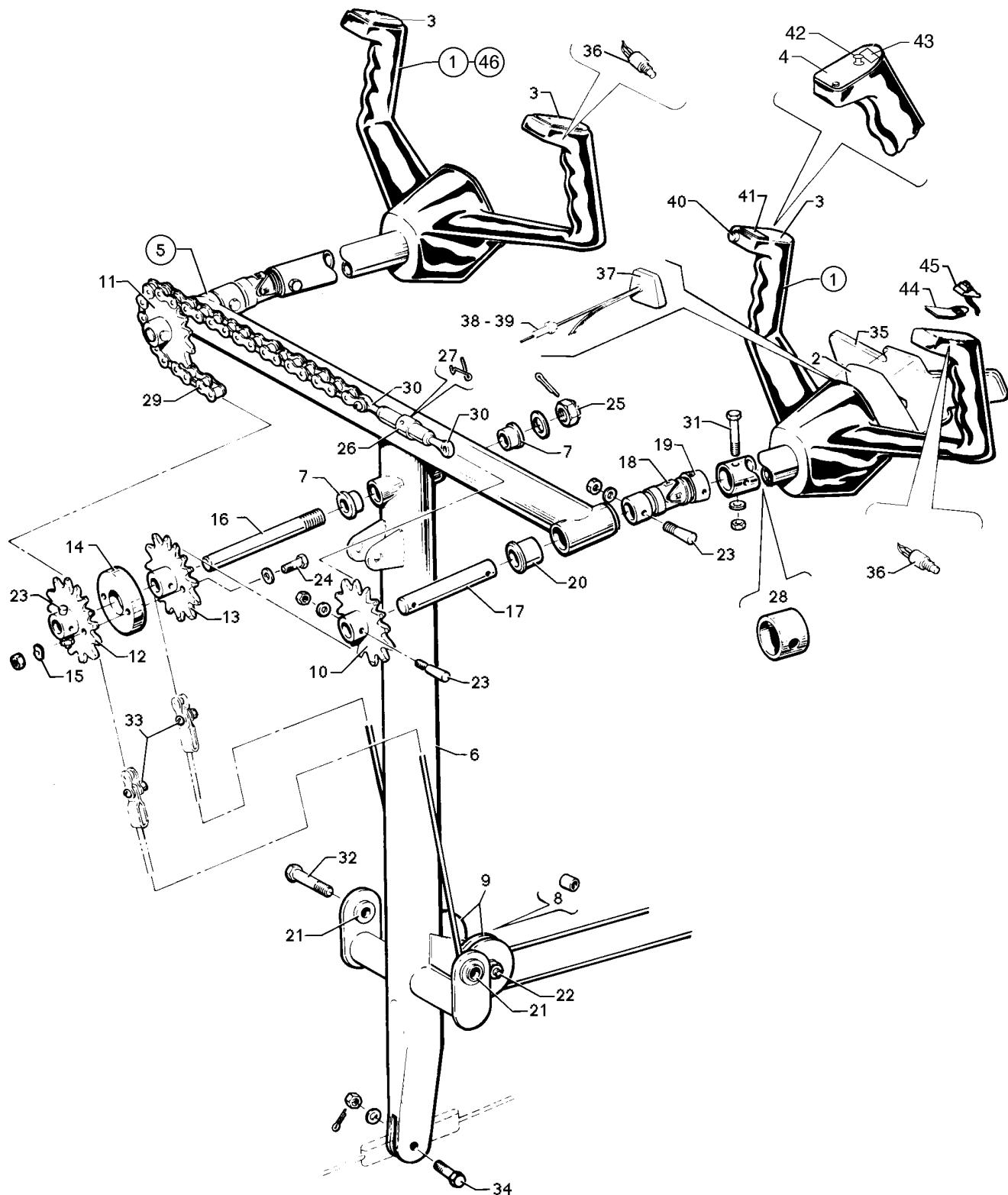


Figure 68. Control Wheel Installation

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CODE EXPLANATIONS FOR FIGURE 68

- A - Control wheel assembly does not include switches. Order desired switches separately.
- B - Used if remote transponder identification switch is installed on right grip of control wheel.
- C - Used if Century 41 AutoPilot is installed.
- D - Used if Electric Pitch Trim is installed.
- E - Used on serial numbers 34-8133001 and up, 3433001 and up, and 3448005 thru 3448037.
- F - For Control Wheel Assembly on serial numbers 3448038 and up, see Index Number 46.
- G - Cover Assembly includes Bracket Assembly, Screws, and Leather Cover.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
68-	37300 37907		DRAWING - Control System Installation DRAWING - Map Clip Installation		
-1	79276-00	A,E,F	WHEEL ASSEMBLY - Control (left grip cored)	2	
	79276-017	A,B,E,F	WHEEL ASSEMBLY - Control (both grips cored)	2	
-2	79275-00	E	* MEDALLION - Piper	1	
-3	67491-00	E	* PLATE - Control wheel cover (standard)	2	
-4	67491-03	C	PLATE - Control wheel cover	1	
-5	62019-06		CONTROL COLUMN ASSEMBLY	1	
-6	62703-38		* TEE BAR ASSEMBLY - Control column	1	
-7	452 372		* * BEARING - (KZ03716)	2	
-8	62712-04		* BUSHING - Aileron control pulley, inner	2	
-9	481 651		* PULLEY - Aileron control (MS20220-1)	2	
-10	62839-00		* SPROCKET ASSEMBLY - Aileron control	1	
-11	62845-02		* SPROCKET - Aileron control	1	
-12	63404-00		* SPROCKET - Aileron control	1	
-13	62778-00		* SPROCKET - Aileron control	1	
-14	62782-00		* SPACER - Aileron control sprocket	1	
-15	62784-00		* WASHER - Aileron control sprocket	2	
-16	69077-00		* SHAFT - Aileron control sprocket	1	
-17	62716-07		* SHAFT - Aileron control sprocket	2	
-18	62834-02		* UNIVERSAL JOINT	2	
-19	68557-00		* BUSHING - Control column	2	
-20	452 389		* BUSHING - (KZ03137)	4	
-21	452 388		* BEARING - (F4DD)	2	
-22	401 333		* BOLT - (AN4-35A)	1	
	690 611		* WASHER - (NAS1149F0463P)	4	
	404 530		* NUT - (MS21042-4)	1	
-23	480 730		* PIN - (AN386-1-6A)	5	
	494 093		* WASHER - (AN975-3)	5	
	404 526		* NUT - (MS21042-3)	5	
-24	401 269		* BOLT - (AN3-10A)	2	
	690 609		* WASHER - (NAS1149F0332P)	2	
	690 612		* WASHER - (NAS1149F0363P)	2	
	404 526		* NUT - (MS21042-3)	2	
-25	690 630		* WASHER - (NAS1149F0763P)	1	
	404 104		* NUT - (AN310-7)	1	
	424 060		* COTTER PIN - (MS24665-285)	1	
-26	489 910		TURNBUCKLE - (MS21251-B5S)	1	
-27	554 979		CLIP - (MS21256-1)	2	
-28	67193-05		STOP - Tee bar, left	1	
-29	62858-06		CHAIN - Aileron, control	2	
-30	62840-02		EYE BOLT - Turnbuckle, left	1	
	62840-03		EYE BOLT - Turnbuckle, right	1	
-31	66546-00		BOLT - Special	4	
	690 609		WASHER - (NAS1149F0332P)	4	
	404 526		NUT - (MS21042-3)	4	
-32	401 310		BOLT - (AN4-10A)	2	
	62833-85		WASHER - Control column attachment, left	2	
	62833-86		WASHER - Control column attachment, right	2	
	404 530		NUT - (MS21042-4)	2	
-33	400 653		BOLT - (AN21-9)	2	
	82732-76		BUSHING	2	
	404 391		NUT - (AN320-1)	2	
	424 041		COTTER PIN - (MS24665-5)	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
68-34	400 056		BOLT - (AN3-11)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	404 392		NUT - (AN320-3)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-35	67984-02		CLIP ASSEMBLY - Map	1	
-36	487 904		SWITCH - Boom mike (39-1)	2	
-37	548 561		CLOCK - Control wheel	1	
-38	465 258		FUSEHOLDER - (155020)	1	
-39	461 629		FUSE - (311005)	1	
-40	487 904		SWITCH - Remote transponder identifier (39-1)	1	
-41	35669-188		PLACARD - Transponder identifier	1	
-42	67463-02	C	SWITCH ASSEMBLY - Century 41 AutoPilot	1	34-8133010 and up
-43	87369-16	C	PLACARD - Pitch sync	1	34-8133010 and up
-44	37729-00	D	BRACKET ASSEMBLY - Switch	1	34-8433050 and up
-45	96994-06	D	SWITCH ASSEMBLY - Pitch trim	1	
-46	85292-06		WHEEL ASSEMBLY - Control, pilot and copilot (no switches)	2	3448038 and up
	89940-06	G	* COVER ASSEMBLY	1	3448038 and up
	85292-05		WHEEL ASSEMBLY - Control, copilot	1	3448038 and up
	84549-04		* SWITCH ASSEMBLY - Mic	1	3448038 and up
	89940-06	G	* COVER ASSEMBLY	1	3448038 and up
	85292-04		WHEEL ASSEMBLY - Control, pilot (with KFC-150)	1	3448038 and up
	84549-04		* SWITCH ASSEMBLY - Mic	1	3448038 and up
	84549-06		* SWITCH ASSEMBLY - A/P disc	1	3448038 and up
	84549-07		* SWITCH ASSEMBLY - Trim and CWS	1	3448038 and up
	89940-06	G	* COVER ASSEMBLY	1	3448038 and up

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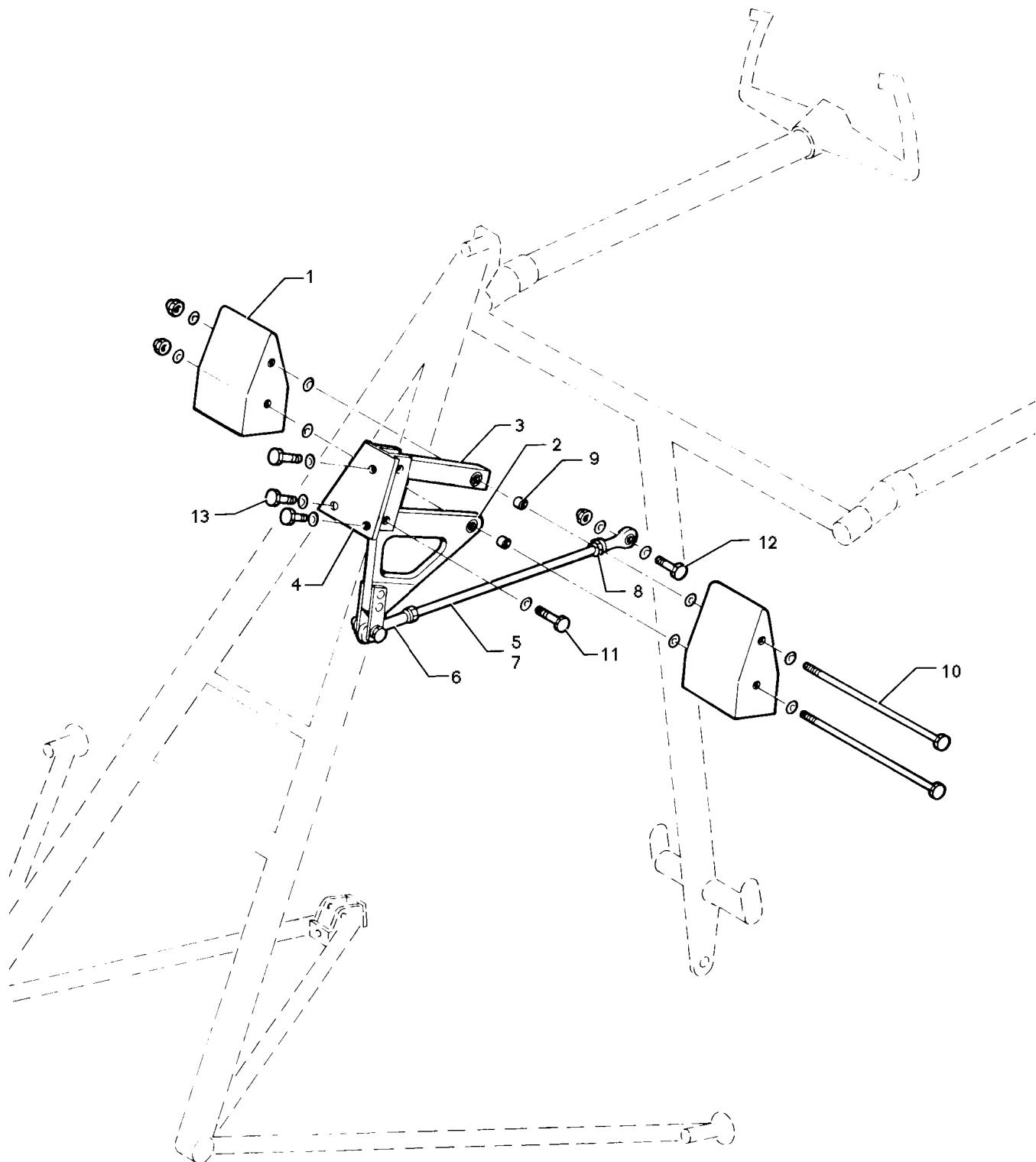


Figure 69. Bobweight Installation

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CODE EXPLANATIONS FOR FIGURE 69

**PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
69-	37300		DRAWING - Control System Installation		
-1	37638-06		BOBWEIGHT ASSEMBLY	2	
-2	37643-00		LINK ASSEMBLY - Bobweight	1	
-3	37641-05		LINK ASSEMBLY - Bobweight	1	
-4	37635-03		SUPPORT ASSEMBLY - Bobweight	1	
-5	37633-00		PUSHROD ASSEMBLY - Bobweight	1	
-6	452 616		* BEARING - Rod end (REPB3N-FS464)	2	
-7	37633-02		* ROD - Bobweight	1	
-8	404 225		* NUT - (AN315-4R)	2	
-9	95061-122		BUSHING	4	
-10	400 485		BOLT - (AN3-62A)	2	
	690 609		WASHER - (NAS1149F0332P)		AR
	404 526		NUT - (MS21042-3)	2	
-11	400 870		BOLT - (AN23-18A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
	404 526		NUT - (MS21042-3)	2	
-12	401 269		BOLT - (AN3-10A)	2	
	690 609		WASHER - (NAS1149F0332P)		AR
	404 526		NUT - (MS21042-3)	2	
-13	401 266		BOLT - (AN3-5A)	3	
	690 612		WASHER - (NAS1149F0363P)	3	

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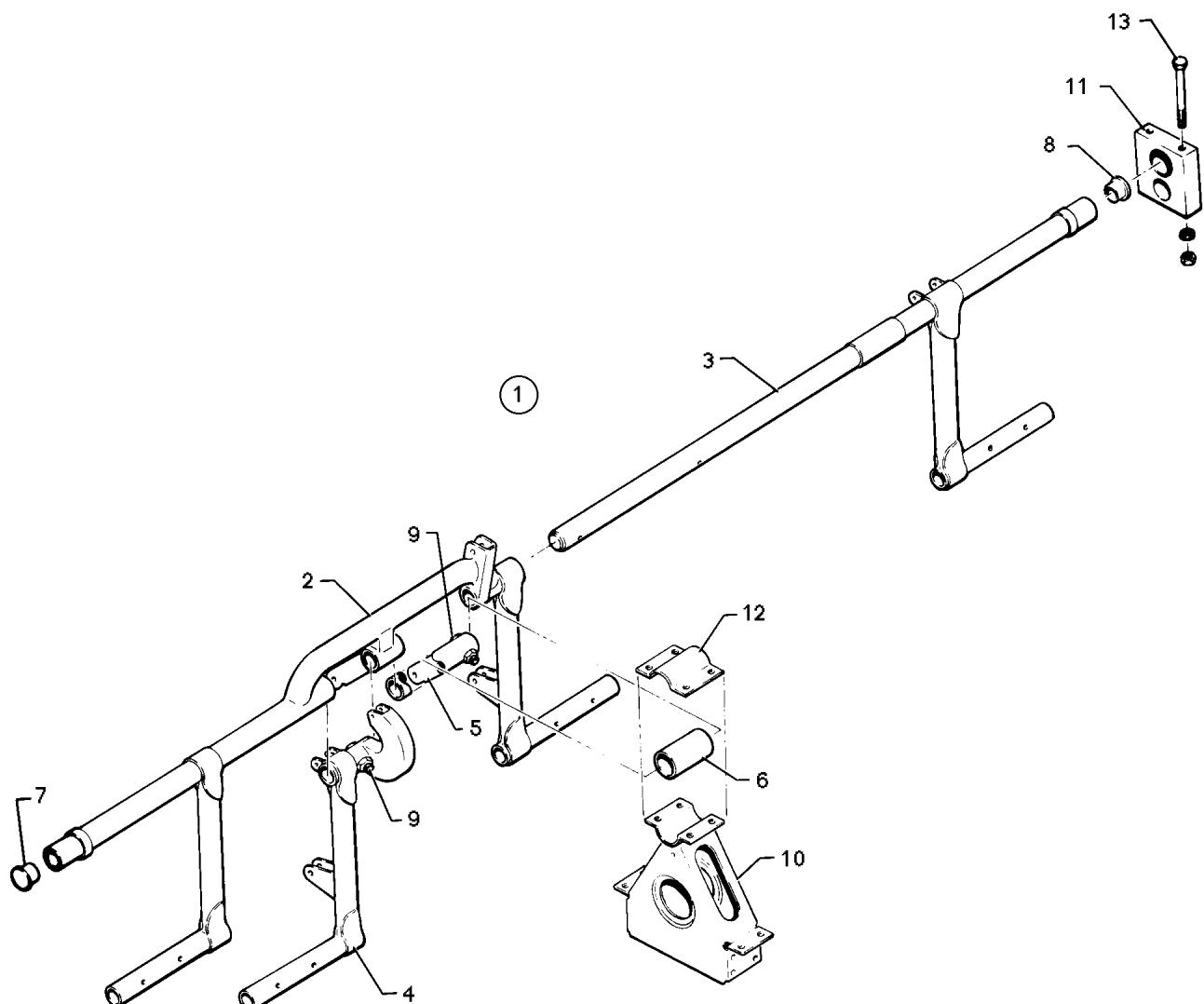


Figure 70. Rudder Pedal Installation

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CODE EXPLANATIONS FOR FIGURE 70

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
70-	37300 95391		DRAWING - Control System Installation DRAWING - Rudder Dual Toe Brake - Bar Assembly		
-1	95385-04		RUDDER PEDAL ASSEMBLY - Complete	1	
-2	63420-10		* BAR ASSEMBLY - Rudder control, left	1	
-3	63419-03		* BAR ASSEMBLY - Rudder control, right	1	
-4	63458-07		* TUBE ASSEMBLY - Rudder control	1	
-5	95386-00		* ARM ASSEMBLY - Rudder control	1	
-6	95882-00		* BEARING - Self lubricating	1	
-7	581 330		* PLUG - (WW-9) Left	1	
-8	581 332		* PLUG - (WW-7) Right	1	
-9	691 310 690 613 404 530		* BOLT - (NAS6604-17) * WASHER - (NAS1149F0432P) * NUT - (MS21042-4)	2 4 2	
-10	95877-04		SUPPORT ASSEMBLY - Rudder control, center	1	
-11	95885-00		BEARING ASSEMBLY - Rudder bar support	2	
-12	95441-02		CLAMP- Bearing	1	
-13	400 457 690 612 404 526		BOLT - (AN3-32A) WASHER - (NAS1149F0363P) NUT - (MS21042-3)	4 4 4	

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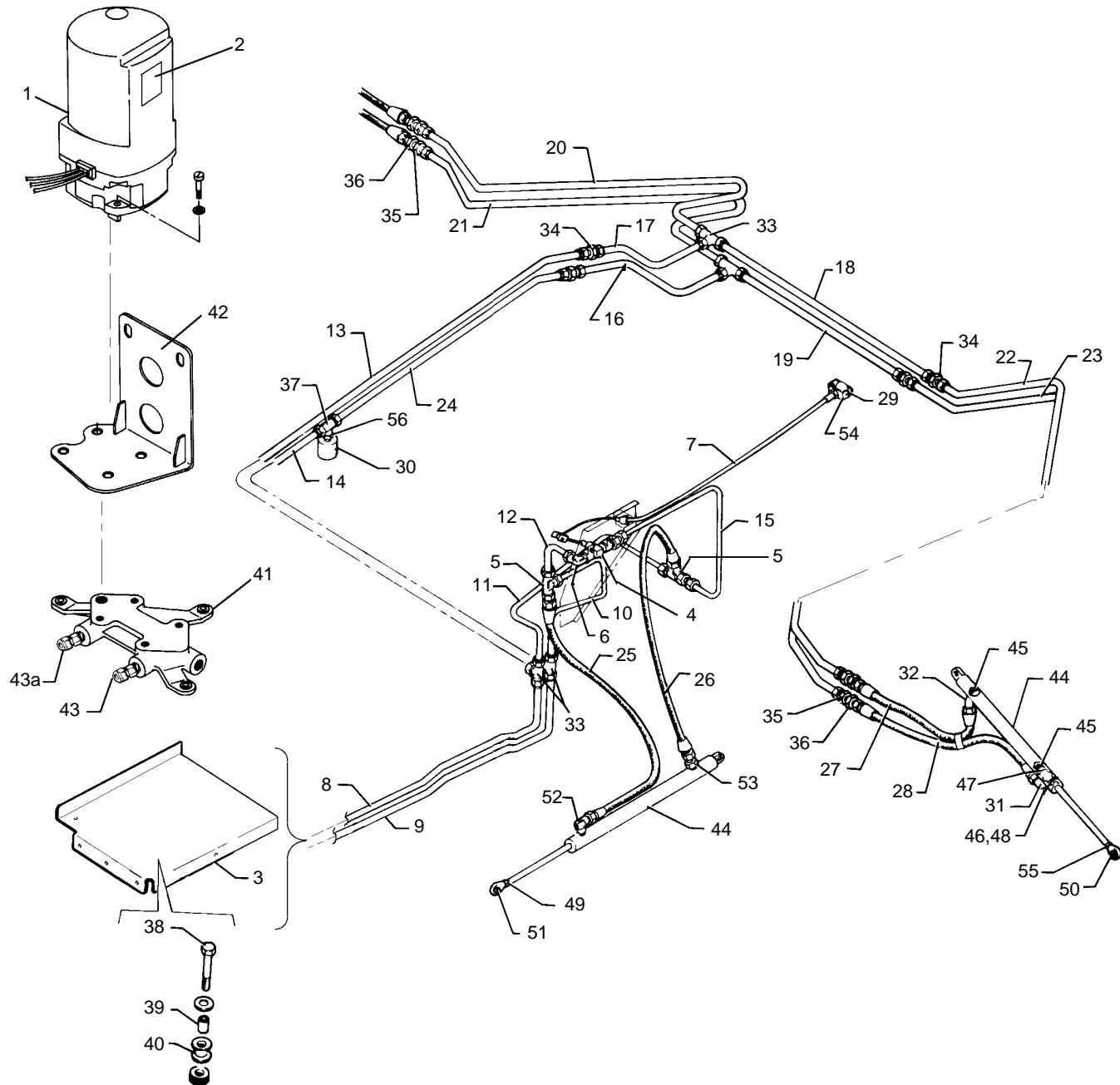


Figure 71. Hydraulic System Installation

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CODE EXPLANATIONS FOR FIGURE 71

- A - Used on hydraulic cylinder p/n 96860-00 (Syncro Devices p/n SFA232-3 or SFA232-4) only.
- B - Used on hydraulic cylinder p/n 96860-02 (Syncro Devices p/n SFA232-5) only.
- C - Used on 28 volt system.
- D - Prestolite hydraulic pump no longer available. For first time replacement with Oildyne, order p/n 96110-04(14v) or p/n 96110-05(24v); (assembly includes Oildyne pump, Oildyne pump deck, and Oildyne lines).
- E - This part is the same for both Prestolite and Oildyne pumps.
- F - Reference Piper Service Bulletin #1023, - latest revision.
- G - Reference Piper Service Bulletin #906, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
71-	79854		DRAWING - Hydraulic System Installation		
-1	481 879	D,G	PUMP - Hydraulic (Oildyne 636294) (38998-05)	1	
	481 880	C,D,G	PUMP - Hydraulic (Oildyne 636029)	1	
	96110-04	C,G	PUMP - Hydraulic	1	
	761 834	D	MOTOR ASSEMBLY - Hydraulic pump (Oildyne 774205)	1	
	761 847	C,D	MOTOR ASSEMBLY - Hydraulic pump (Oildyne 774248)	1	
	763 061	D	ADAPTER ASSEMBLY - Hydraulic pump (Oildyne 636407)	1	
	762 676	D,G	RESERVOIR ASSEMBLY - Hydraulic pump (Oildyne 774213)	1	
-2	87369-72		* PLACARD	1	
-3	95741-00	E	DECK ASSEMBLY - Hydraulic pump	1	
-4	492 303		VALVE ASSEMBLY - Landing gear free fall, complete (P100-717)	1	
-5	488 311		TEE - (AN804-4D)	2	
-6	458 894		ELBOW - (MS20822-4D)	1	
-7	63902-31		CABLE ASSEMBLY - Landing gear free fall valve	1	
-8	95153-39		TUBE ASSEMBLY - Gear extension line	1	
-9	95153-40		TUBE ASSEMBLY - Gear retraction line	1	
-10	86238-50		TUBE ASSEMBLY - Nose gear extension line	1	
-11	86238-51		TUBE ASSEMBLY - Nose gear retraction line	1	
-12	86238-53		TUBE ASSEMBLY - Nose gear extension line	1	
-13	67700-161		TUBE ASSEMBLY - Main gear extension line	1	
-14	67700-162		TUBE ASSEMBLY - Main gear retraction line	1	
-15	86238-52		TUBE ASSEMBLY - Nose gear retraction line	1	
-16	95153-45		TUBE ASSEMBLY - Main gear retraction line	1	
-17	95153-46		TUBE ASSEMBLY - Main gear extension line	1	
-18	95153-47		TUBE ASSEMBLY - Main gear extension line	1	
-19	95153-48		TUBE ASSEMBLY - Main gear retraction line	1	
-20	95153-49		TUBE ASSEMBLY - Main gear extension line	1	
-21	95153-50		TUBE ASSEMBLY - Main gear retraction line	1	
-22	95153-51		TUBE ASSEMBLY - Main gear extension line	1	
-23	95153-52		TUBE ASSEMBLY - Main gear retraction line	1	
-24	95153-73		TUBE ASSEMBLY - Main gear retraction line	1	
-25	63901-09		HOSE ASSEMBLY - Nose gear extension port	1	
-26	63901-30		HOSE ASSEMBLY - Nose gear retraction port	1	
-27	63901-09		HOSE ASSEMBLY - Main gear cylinder extension ports	2	
-28	63901-28		HOSE ASSEMBLY - Main gear cylinder retraction ports	2	
-29	96167-00		RETAINER - Cable knob	1	
-30	587 847		SWITCH - Pressure (211C243-12)	1	
-31	458 894		ELBOW - (MS20822-4D)	2	
-32	558 806		ELBOW - (MS20823-4D)	2	
-33	488 320		TEE - (AN824-4D)	4	
-34	491 050		UNION - (AN815-4D)	4	
-35	491 060		UNION - (AN832-4D)	4	
-36	477 618		NUT - (AS5178D04)	4	
	690 630		WASHER - (NAS1149F0763P)	8	
-37	691 220		TEE - (AS5197W040402)	1	
-38	401 269	E	BOLT - (AN3-10A)	3	
	494 192	E	WASHER - (5712-45)	12	
-39	65003-30	E	BUSHING	3	
-40	434 120	E	GROMMET - (MS35489-64)	3	
-41	38995-02		PAD - Hydraulic pump mount	1	
-42	38996-02		BRACKET ASSEMBLY - Hydraulic pump mount	1	
-43	476 648		NIPPLE - (AN816-4D)	2	
-43a	67600-00		RESTRICTOR	1	
-44	96860-03	F	CYLINDER- Hydraulic - (558-010)	3	
-45	752 584		* O-RING - (MS28775-113)	2	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
71-46	485 114	A	* O-RING - (MS28775-110)	1	
	762 084	B	* T-SEAL - (101-274)	1	
-47	755 997		* RETAINER - Main gear cylinder (SFD1400-1)	1	
-48	756 053	A	* RING - Back up (MS28782-8)	1	
-49	404 321		NUT - Nose gear cylinder (AN316-C4R)	1	
-50	452 334		BEARING - Main gear cylinder (PS10020-1-6RX)	2	
-51	452 729		BEARING - Nose gear cylinder (PS10020-1-7RX)	1	
-52	79847-02		ELBOW - Restricted	1	
-53	79846-02		NIPPLE - Restricted	1	
-54	96166-00		CLIP - Retainer	1	
-55	404 225		NUT - Main gear cylinder (AN315-4R)	2	
-56	455 173		COUPLING - (AN910-1D)	1	

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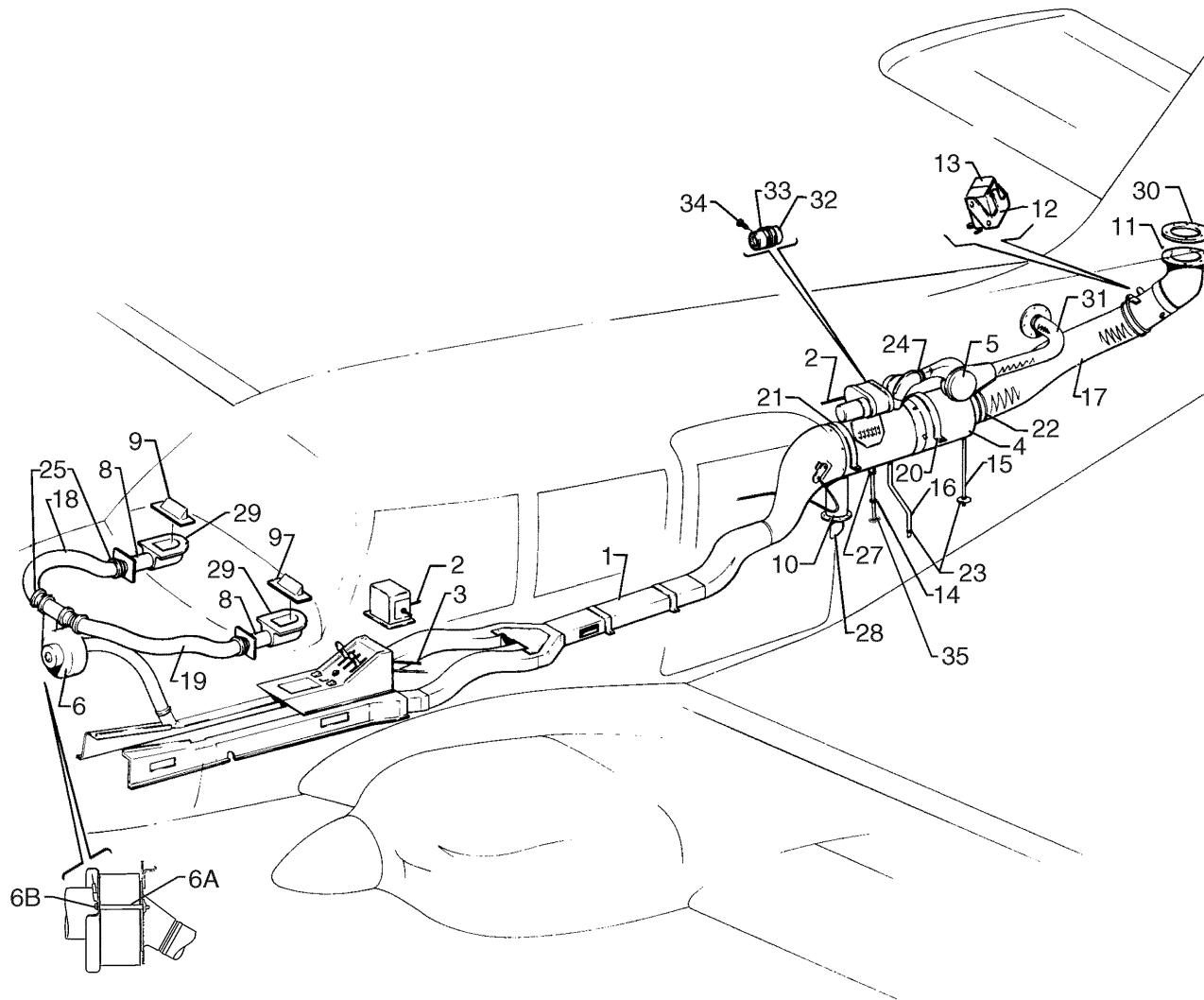


Figure 72. Heat and Defrost System Installation

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CODE EXPLANATIONS FOR FIGURE 72

- A - See figure 75 for component parts.
- B - See figure 76 for component parts.
- C - See figure 77 for component parts.
- D - See figure 73 for component parts.
- E - See figure 74 for component parts.
- F - Used on serial numbers 34-8133004 and up and 3448001 and up. Also used on serial numbers 34-8133001, 34-8133002, and 34-8133003 if Janitrol Heater Hour Meter Installation Kit 764 094 has been installed per Service Spares Letter 380.
- G - Used on 28 volt system.
- H - Reference Piper Service Bulletin #884, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
72-	37069 36736	H	DRAWING - Heat and Defrost System Installation (Complete) DRAWING - Defroster Blower Installation		
-1		A	HEATER DUCT INSTALLATION	1	
-2		B	HEATER FUEL SYSTEM INSTALLATION	1	
-3		C	HEATER CONTROLS INSTALLATION	1	
-4	464 401	D	JANITROL HEATER ASSEMBLY - (90D38-1)	1	
	689 940	D,G	JANITROL HEATER ASSEMBLY - (91E88-1)	1	
-5	452 955	E	COMBUSTION AIR BLOWER AND MOTOR ASSEMBLY (90D39-1)	1	
	689 941	E,G	COMBUSTION AIR BLOWER AND MOTOR ASSEMBLY (90D39-2)	1	
-6	84280-04		BLOWER ASSEMBLY - Defroster	1	
	84280-02		BLOWER ASSEMBLY - Defroster	1	
-6A	36736-15		SPACER	2	
-6B	411-544		SCREW - (MS35207-275)	2	
-7	DELETED				
-8	36736-05		TUBE - Defroster air	2	
	36736-13		TUBE - Defroster air	2	3448038 and up
-9	65318-00		OUTLET - Defrost air	2	
-10	78444-00		SHROUD - Heater exhaust	1	
-11	37491-00		INLET ASSEMBLY - Heater air	1	
-12	451 827		* ACTUATOR - (JV-82)	1	
-13	487 925		* SWITCH - (V3-1)	2	
-14	95153-119		TUBE ASSEMBLY - Heater drain	1	
-15	63904-82		HOSE - Heater drain	1	
-16	63904-81		HOSE - Heater drain	1	
-17	63633-140		HOSE - Air duct	1	
-18	63633-112		HOSE - Defrost duct	3	
-19	63633-191		HOSE - Defrost duct	1	
-20	37164-02		CLAMP - Heater	1	
-21	37164-03		CLAMP - Heater	1	
-22	554 719		CLAMP	2	
-23	554 575		CLAMP	4	
-24	554 945		CLAMP	1	
-25	554 865		CLAMP	4	
-26	DELETED				
-27	476 648		NIPPLE - (AN816-4D)	1	
-28	37164-10		TUBE - Heater exhaust	1	
-29	36736-07		DUCT - Defroster air	2	
	36736-14		DUCT - Defroster air	2	3448038 and up
-30	37493-00		GASKET - Air inlet, heater	1	
-31	78442-02		TUBE - Air inlet, heater	1	
-32	602 218		INDICATOR - Heater hour meter (731-0004)	1	
-33	654 104		CLAMP - (MS21919-WDG32)	2	
-34	415 533		SCREW - (MS35206-243)	1	
-35	434 155		GROMMET - (MS35489-7S)	1	

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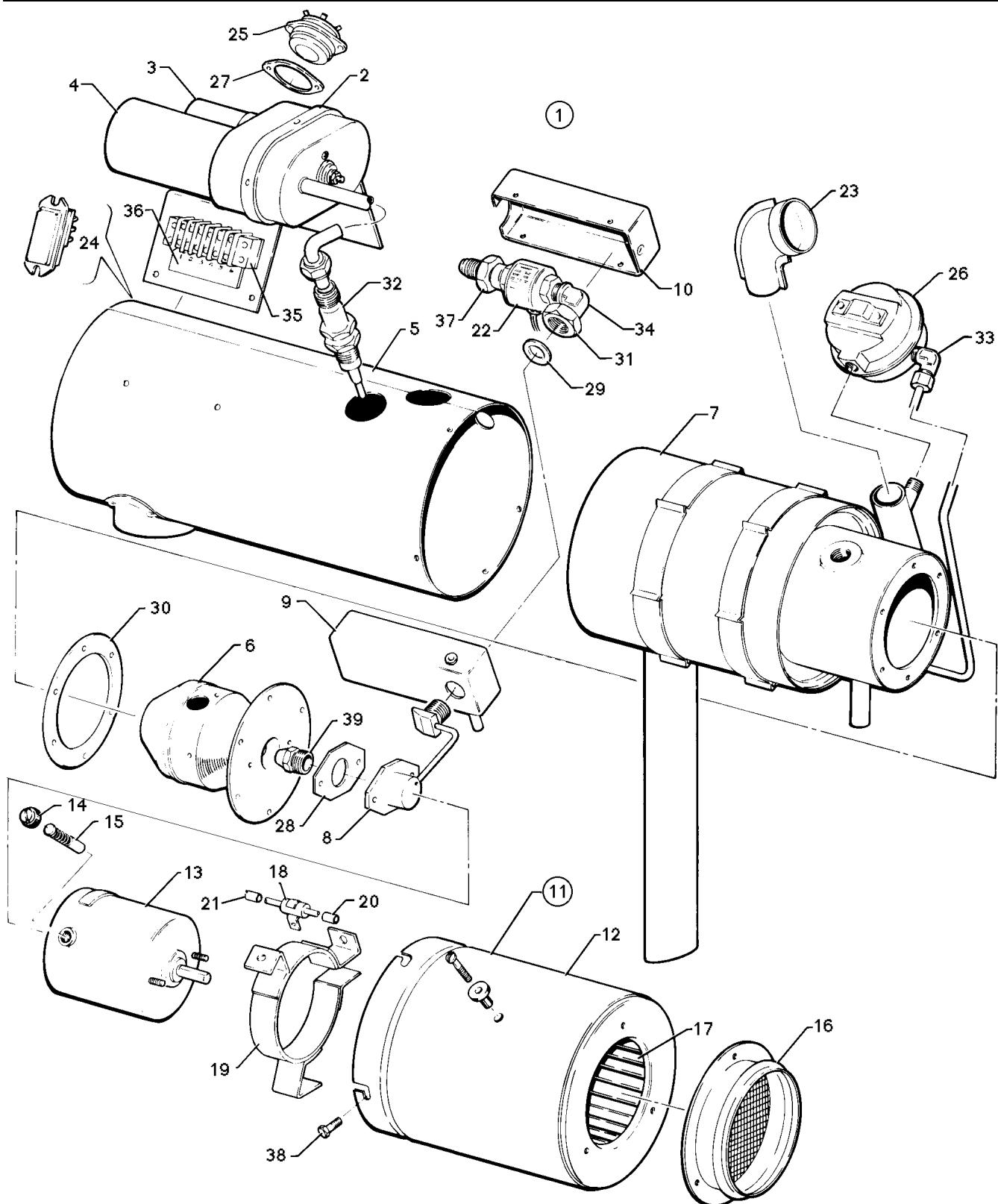


Figure 73. Janitrol Heater Assembly

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CODE EXPLANATIONS FOR FIGURE 73

A - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
73-1	464 401		HEATER ASSEMBLY - (90D38-1)	1	
	689 940	A	HEATER ASSEMBLY - (91E88-1)	1	
-2	755 456		* IGNITION ASSEMBLY - (90E12-2)	1	
	755 458	A	* IGNITION ASSEMBLY - (17E24-4)	1	
-3	756 577		** VIBRATOR - Ignition (solid state)	1	
-4	757 982		** COIL - Ignition (65C65)	1	
	757 888	A	** COIL - Ignition (93C31)	1	
-5	752 135		* JACKET ASSEMBLY - (87D36-6)	1	
-6	755 243		* HEAD ASSEMBLY - Combustion (83D55-1)	1	
-7	761 945		* TUBE ASSEMBLY - Combustion (88D93-4)	1	
-8	754 833		* FUEL FEED AND NOZZLE HOLDER ASSEMBLY (83D41-1)	1	
-9	758 299		* BOX ASSEMBLY - Fuel shroud, lower (87D77-1)	1	
-10	758 300		* BOX - Fuel shroud upper (87D69-1)	1	
-11	758 301		* BLOWER ASSEMBLY - Vent air (86D65-4)	1	
	758 304	A	* BLOWER ASSEMBLY - Vent air (86D65-5)	1	
-12	755 255		** HOUSING - Blower (86D75-1)	1	
-13	761 808		** MOTOR ASSEMBLY - Vent air blower (90E80-2)	1	
	761 608	A	** MOTOR ASSEMBLY - Vent air blower (86D64-2)	1	
-14	764 759		*** CAP - Brush assembly (14P29-1)	2	
-15	758 679		*** BRUSH ASSEMBLY - Motor (25T57-3-1)	2	
-16	751 324		** ADAPTER - (83D79-1)	1	
-17	753 201		** FAN - Vent air blower (07D38)	1	
-18	758 013		** CAPACITOR ASSEMBLY (D07D77)	1	
-19	758 305		** BRACKET ASSEMBLY - Motor (86D73-1)	1	
-20	762 455		** SLEEVE - High temperature (C34D81)	1	
-21	762 456		** SLEEVE - High temperature (D34D81)	1	
-22	757 792		* SOLENOID ASSEMBLY - Fuel (85D42-2)	1	
	762 215	A	* SOLENOID ASSEMBLY - Fuel (85D42-1)	1	
-23	763 035		* ADAPTER - Elbow (96D20-1)	1	
-24	756 178		* SWITCH - Cycling (A-07D32)	1	
-25	756 177		* SWITCH - Limit (A-07D29)	1	
-26	757 756		* SWITCH - Pressure (94E42-3)	1	
-27	751 874		* GASKET - Limit switch (14D29)	2	
-28	751 922		* GASKET - (A09D77)	1	
-29	755 022		* GASKET - (F44A06)	1	
-30	751 920		* GASKET - (29D28)	1	
-31	752 563		* NUT - (MS35691-45)	1	
-32	757 334		* PLUG - Spark (39D18)	1	
-33	754 771		* ELBOW - (A14D92)	1	
-34	754 779		* ELBOW - (83D50-1)	1	
-35	761 946		* STRIP - Terminal (07D44)	1	
-36	755 401		* INSULATOR - Terminal strip (43D05)	1	
-37	755 615		* NIPPLE - (16E07-3)	1	
-38	754 811		* FASTENER	4	
-39	752 529		* NOZZLE - Fuel (C08D09)	1	

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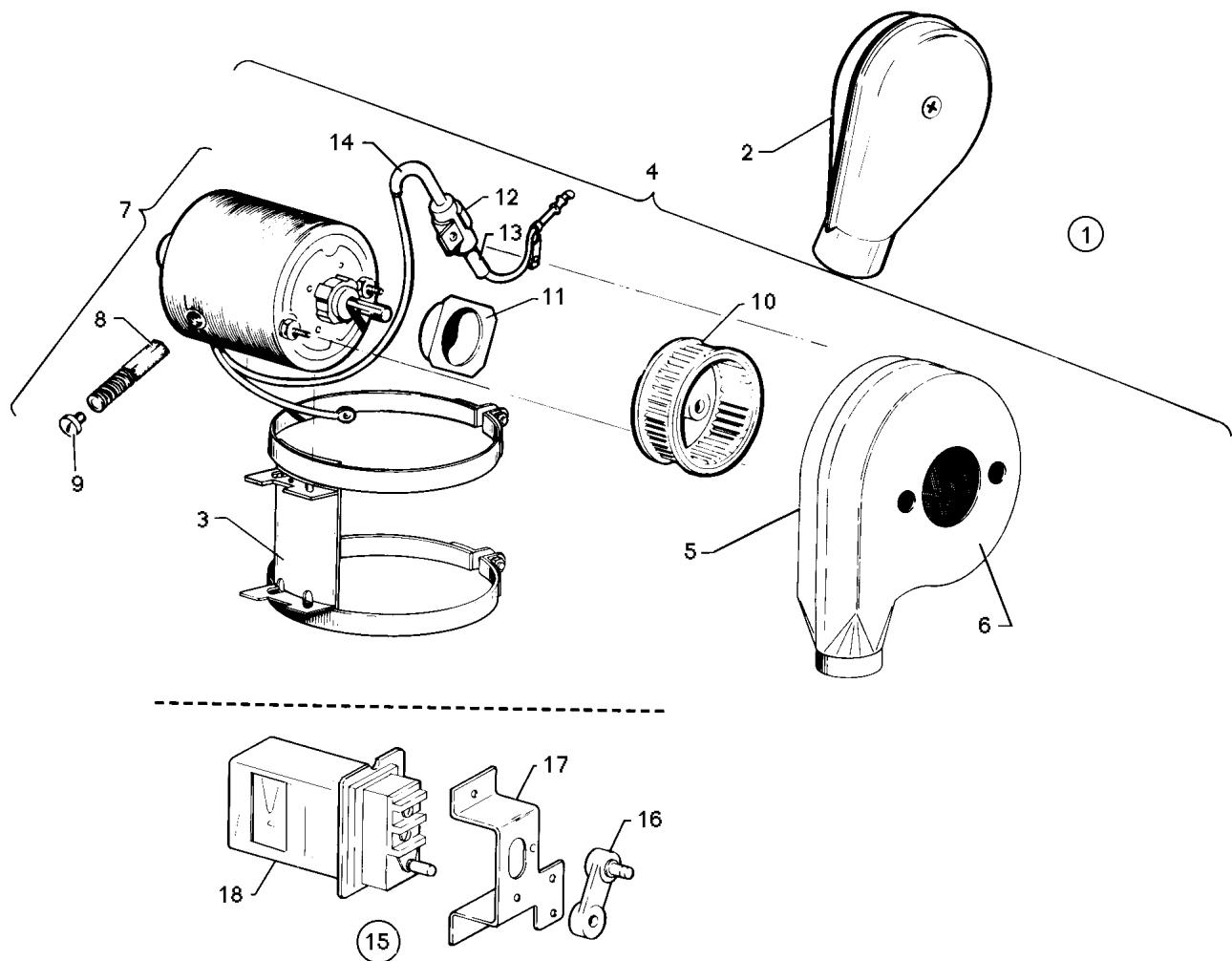


Figure 74. Janitrol Heater Components

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CODE EXPLANATIONS FOR FIGURE 74

- A - Used on 28 volt system.
B - Reference Piper Service Bulletin #884, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
74-1	452 955	B	COMBUSTION AIR BLOWER AND MOTOR ASSEMBLY - (90D39-1)	1	
	689 941	A,B	COMBUSTION AIR BLOWER AND MOTOR ASSEMBLY - (90D39-2)	1	
-2	751 332		* ADAPTER ASSEMBLY - Blower inlet	1	
-3	761 605		* MOUNT - Combustion air blower support (87D01-1)	1	
-4	758 017		* COMBUSTION AIR BLOWER AND MOTOR (89D34-1)	1	
	764 793	A	* COMBUSTION AIR BLOWER AND MOTOR (89D34-2)	1	
-5	755 252		** HOUSING - Blower (motor attachment half) (84D41-5)	1	
-6	755 253		** HOUSING - Blower (blower inlet adapter attachment half) (89D35-1)	1	
-7	761 808		** MOTOR ASSEMBLY - Combustion air blower (90E80-2)	1	
	761 608	A	** MOTOR ASSEMBLY - Combustion air blower (86D64-2)	1	
-8	758 681		*** BRUSH ASSEMBLY - (25T57-3-1)	2	
-9	764 759		*** CAP - Brush assembly (14P29-1)	2	
-10	751 817		*** FAN - Combustion air blower (B07D67)	1	
-11	756 184		*** SPACER - (10D64)	1	
-12	758 013		** CAPACITOR - (D07D77)	1	
-13	762 455		** SLEEVE - High temperature (C34D81)	1	
-14	762 456		** SLEEVE - High temperature (D34D81)	1	
-15	757 573		SWITCH ASSEMBLY - Adjustable duct (250°) (52D43)	1	
-16	752 367		* LEVER - Switch (60D90)	1	
-17	758 127		* BRACKET ASSEMBLY - Switch (51D76)	1	
-18	756 262		* SWITCH - Adjustable duct (A-14D25)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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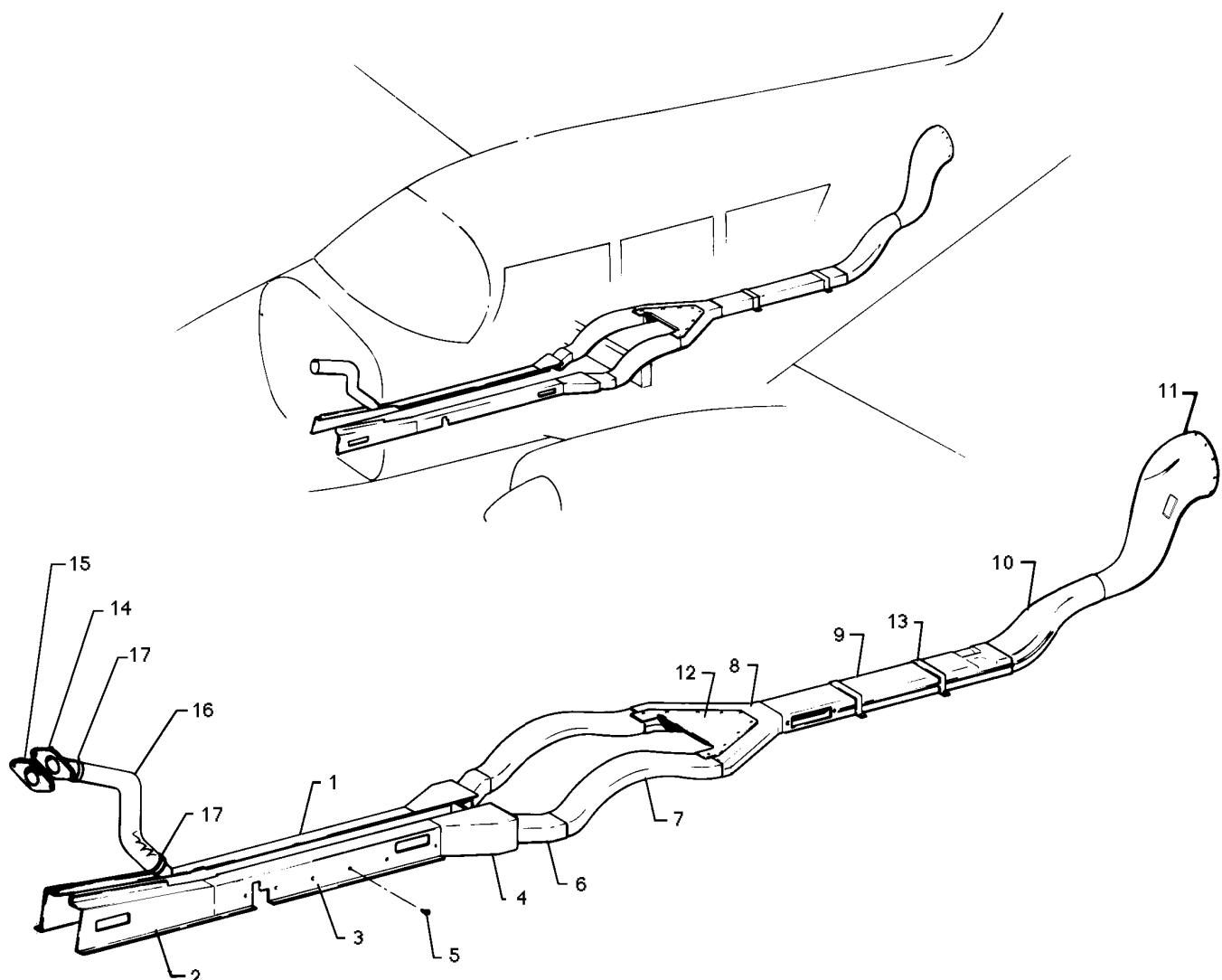


Figure 75. Heater Duct Installation

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CODE EXPLANATIONS FOR FIGURE 75

A - Not used on serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
75-	37165		DRAWING - Ventilation Air and Heater Duct Installation		
-1	37161-00		DUCT ASSEMBLY - Cabin heat, left	1	
	37161-01		DUCT ASSEMBLY - Cabin heat, right	1	
	37161-08		DUCT ASSEMBLY - Cabin heat, left	1	3448038 and up
	37161-09		DUCT ASSEMBLY - Cabin heat, right	1	3448038 and up
-2	37161-04		* DUCT - Cabin heat, forward, left	1	
	37161-07		* DUCT ASSEMBLY - Cabin heat, forward, right	1	
-3	37161-02		* DUCT - Cabin heat, center, left	1	
	37161-03		* DUCT - Cabin heat, center, right	1	
-4	68923-06		* DUCT - Cabin heat, rear, left	1	
	68923-07		* DUCT - Cabin heat, rear, right	1	
-5	487 560	A	* STUD - (93XX-103624-2A)	11	
-6	37165-39		DUCT ASSEMBLY - Heat	2	
-7	37165-16		DUCT ASSEMBLY - Heat, left	1	
	87736-02		DUCT ASSEMBLY - Heat, right	1	
-8	37165-59		DUCT ASSEMBLY - Heat	1	
-9	37165-60		DUCT ASSEMBLY - Heat	1	
-10	37165-03		DUCT ASSEMBLY - Heat	1	
-11	37165-09		DUCT ASSEMBLY - Heat	1	
-12	37165-46		PLATE	1	
-13	37165-47		STRAP	2	
-14	36736-03		INLET ASSEMBLY	1	
-15	36736-08		GASKET	1	
-16	63633-120		HOSE	1	
-17	454 994		CLAMP	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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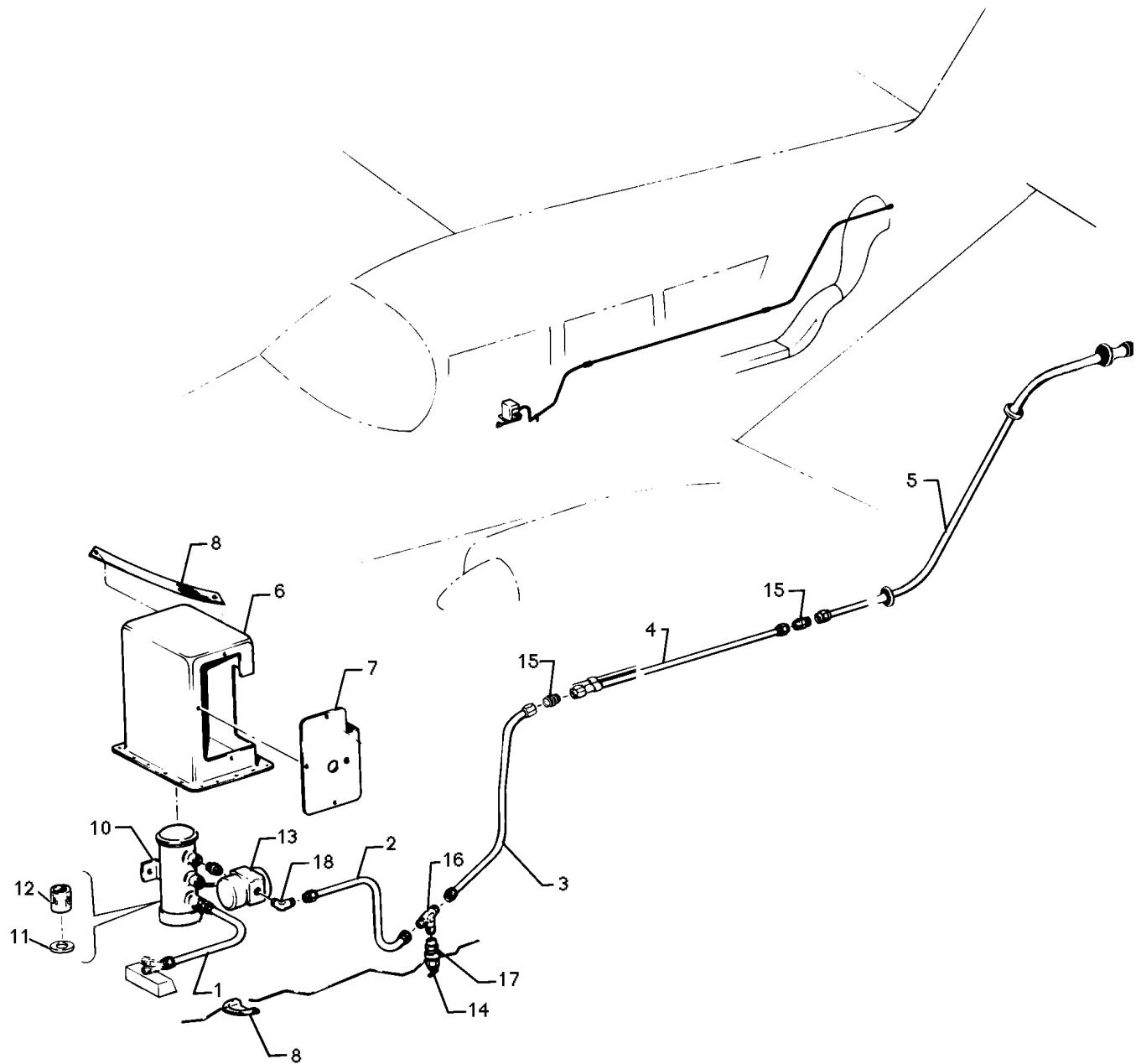


Figure 76. Heater Fuel System Installation

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CODE EXPLANATIONS FOR FIGURE 76

- A - Used on 28 volt system.
- B - Grommet is installed in 37167-51 Cover around 83744-158 Tube Assembly.
- C - Reference Piper Service Bulletin #1127, - latest revision.
- D - Reference Piper Service Bulletin #884, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
76-	37167	D	DRAWING - Heat and Defrost System Installation		
-1	83744-157		TUBE ASSEMBLY	1	
-2	37167-19		TUBE ASSEMBLY	1	
-3	37167-25		TUBE ASSEMBLY	1	
-4	37167-35		TUBE ASSEMBLY	1	
-5	37167-37		TUBE ASSEMBLY	1	
-6	37167-46		BOX ASSEMBLY	1	
-7	37167-23		COVER	1	
-8	63890-07		CABLE ASSEMBLY - Ground	1	
-9	22482-00		SCOOP	1	
-10	84251-02	C	PUMP ASSEMBLY - Fuel	1	
	84251-03	A,C	PUMP ASSEMBLY - Fuel	1	
-11	755 134		* GASKET - Cover (92E04-1)	1	
-12	754 902		* FILTER - Fuel pump (91E94-1)	1	
-13	492 228		FUEL REGULATOR AND SHUTOFF VALVE - (23D04-7.5)	1	
	461 731	A	FUEL REGULATOR AND SHUTOFF VALVE - (A23D04-7.5)	1	
-14	492 202		VALVE - (PS50036-2-1)	1	
-15	491 050		UNION - (AN815-4D)	2	
-16	691 220		TEE - (AS5197W040402)	1	
-17	455 173		COUPLING - (AN910-1D)	1	
-18	458 894		ELBOW - (MS20822-4D)	1	
<u>ALTERNATE INSTALLATION (C & D AIRMOTIVE)</u>					
-1	83744-159		TUBE ASSEMBLY	1	
-2	83744-158		TUBE ASSEMBLY	1	
-3	37167-25		TUBE ASSEMBLY	1	
-4	37167-35		TUBE ASSEMBLY	1	
-5	37167-37		TUBE ASSEMBLY	1	
-6	37167-50		BOX ASSEMBLY	1	
-7	37167-51		COVER	1	
	41586-00	B	GROMMET	1	
-8	63890-07		CABLE ASSEMBLY - Ground	1	
-9	22482-00		SCOOP	1	
-10	84251-02		PUMP ASSEMBLY - Fuel	1	
	84251-03	A	PUMP ASSEMBLY - Fuel	1	
-11	755 134		* GASKET - Cover (92E04-1)	1	
-12	754 902		* FILTER - Fuel pump (91E94-1)	1	
-13	599 404		FUEL REGULATOR AND SHUTOFF VALVE - (3169)	1	
	599 403	A	FUEL REGULATOR AND SHUTOFF VALVE - (3021)	1	
-14	492 202		VALVE - (PS50036-2-1)	1	
-15	491 050		UNION - (AN815-4D)	2	
-16	691 220		TEE - (AS5197W040402)	1	
-17	455 173		COUPLING - (AN910-1D)	1	
-18	476 648		NIPPLE - (AN816-4D)	1	

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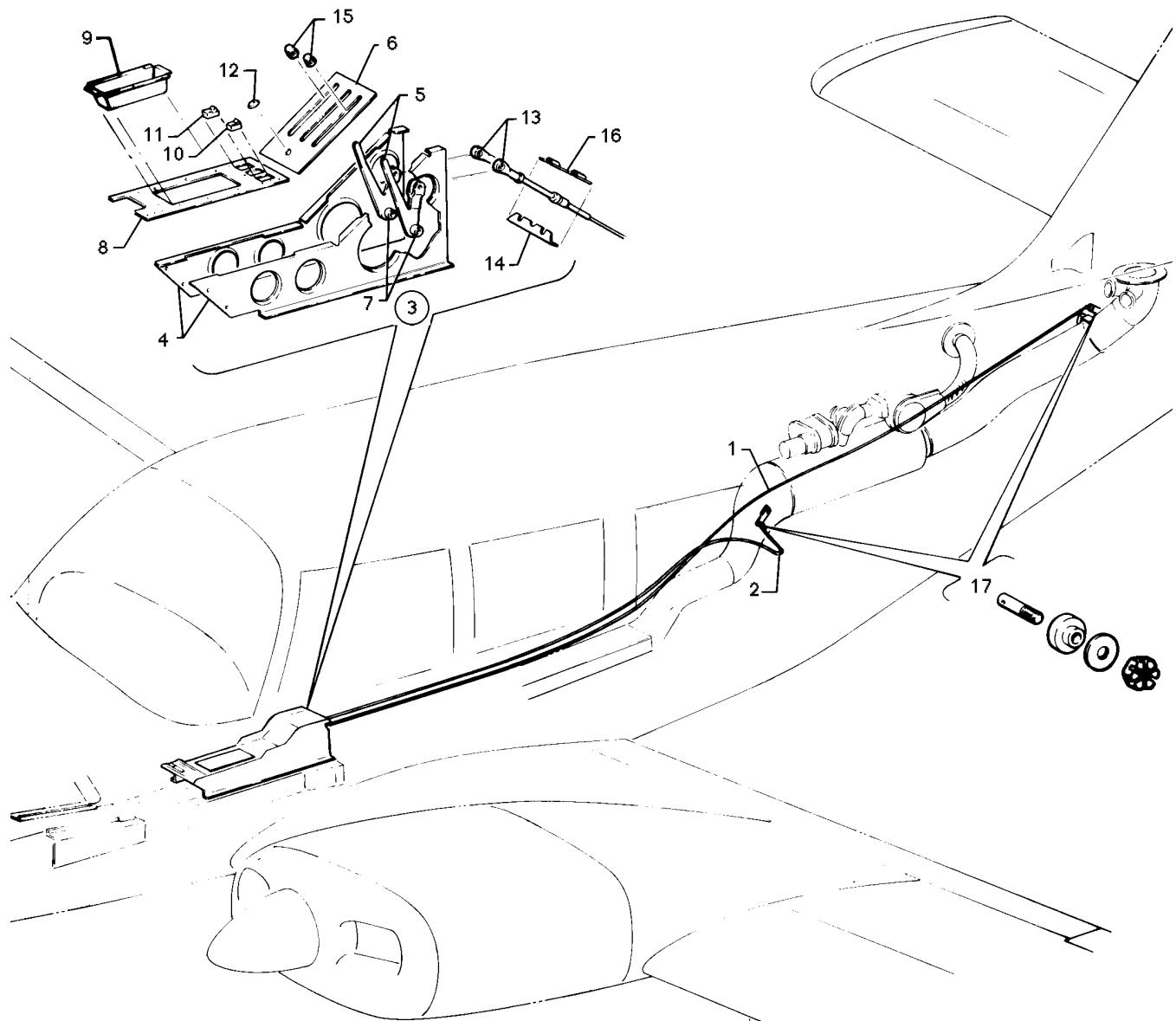


Figure 77. Heater Controls Installation

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CODE EXPLANATIONS FOR FIGURE 77

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
77-	37167	A	DRAWING - Heat and Defrost Systems Installation		
-1	554 260		CABLE ASSEMBLY - Air inlet control (PS50146-11-2)	1	
-2	554 259		CABLE ASSEMBLY - Switch control (PS50146-11-1)	1	
-3	37556-02		CONTROL ASSEMBLY - Heater (complete)	1	
	37556-03		CONTROL ASSEMBLY - Heater (complete)	1	3448038 and up
-4	78381-00		* BRACKET - Heater control, left	1	
	78381-01		* BRACKET - Heater control, right	1	
-5	78339-00		* LEVER ASSEMBLY - Heater control	2	
-6	78379-00		* PLATE - Heater control	1	
-7	96691-00		* BEARING - Heater control	2	
-8	78380-00		* PLATE - Heater control	1	
	78380-02		* PLATE - Heater control	1	3448038 and up
-9	96044-00		* BOX - Selector valve lever	1	
-10	688 181		* SWITCH - Heater and fan (99377-61)	1	
	688 298		* SWITCH - Heater and fan (8941K700)	1	3448038 and up
	472 200		* LAMP	2	3448038 and up
	561 022		* FILTER - (1813/31 LW-1)	2	3448038 and up
	688 377		* CAP - Switch (Cabin heat - fan) (84622-69)	1	3448038 and up
-11	688 182		* SWITCH - Defrost (99377-62)	1	
	688 296		* SWITCH - Defrost (8941K699)	1	3448038 and up
	472 200		* LAMP	2	3448038 and up
	561 022		* FILTER - (1813/31 LW-1)	2	3448038 and up
	654 504		* CAP - Switch (Off-defrost) (84622-92)	1	3448038 and up
-12	453 709		* BUTTON - Plug (SS48152)	1	
-13	452 606		BEARING - (PS10020-16-2)	2	
-14	78338-00		RETAINER - Control cable	1	
-15	571 132		KNOB - Heater control (66980-00)	2	
-16	78337-00		CLAMP - Control cable	1	
-17	70371-02		FITTING - Swivel	2	
	70371-03		STUD - Swivel fitting	2	
	408 428		WASHER - Swivel fitting (81342-18)	2	
	404 392		NUT - (AN320-3)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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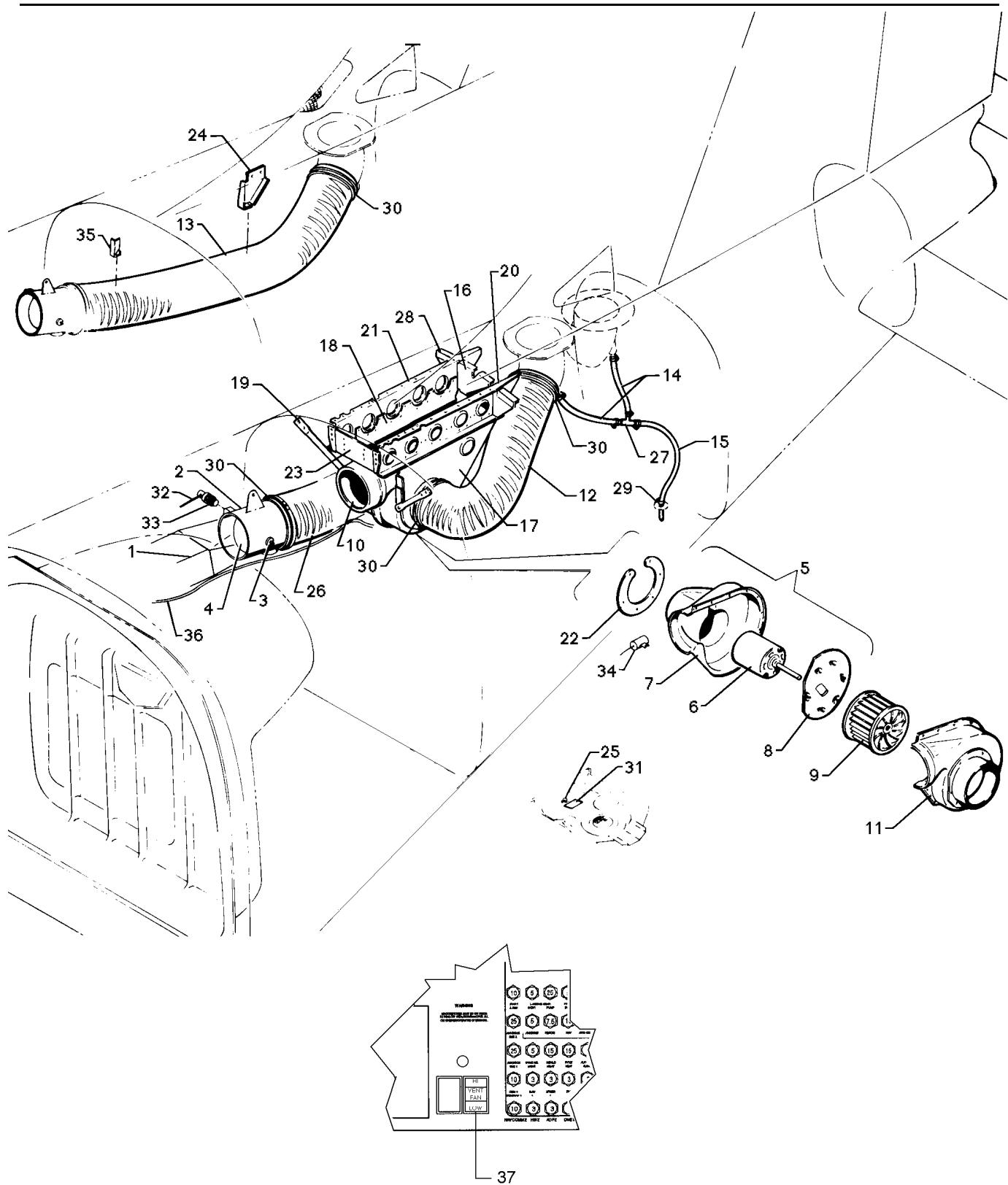


Figure 78. Aft Fresh Air Duct Installation

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CODE EXPLANATIONS FOR FIGURE 78

- A - Used on 28 volt system.
B - Not used on serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
78-	78629		DRAWING - Ram Air Ventilation Installation		
	78630		DRAWING - Blower Ventilation Installation		
-1	69992-02		DUCT AND FLAPPER VALVE ASSEMBLY - Aft	1	
-2	69885-12		* FLAPPER VALVE ASSEMBLY - Fresh air intake	1	
-3	69885-02		* * SHAFT ASSEMBLY	1	
-4	69885-03		* * FLAPPER ASSEMBLY	1	
-5	99642-03		BLOWER ASSEMBLY - Fresh air	1	
	99642-04	A	BLOWER ASSEMBLY - Fresh air	1	
-6	475 210		* MOTOR ASSEMBLY - Fresh air blower (89423-02)	1	
	761 778	A	* MOTOR ASSEMBLY - Fresh air blower (1482-22-1)	1	
-7	37997-02		* COVER - Fresh air blower	1	
-8	99641-00		* PLATE ASSEMBLY - Motor mounting	1	
-9	452 935		BLOWER - (AE424-316-1-1M)	1	
-10	99633-00		DUCT - Hose connect	1	
-11	79264-00		COVER ASSEMBLY - Fresh air blower	1	
-12	63633-138		HOSE	1	
-13	63633-155		HOSE	1	
-14	63913-91		HOSE- Drain	2	
-15	63913-90		HOSE- Drain	1	
-16	79286-00		BRACKET - Intercostal, aft	1	
-17	79281-00		HANGER ASSEMBLY - Blower, left	1	
-18	79282-00		HANGER ASSEMBLY - Blower, right	1	
-19	79303-00		BRACE - Hanger	2	
-20	78603-00		INTERCOSTAL - Blower bracket support, left	1	
-21	78604-00		INTERCOSTAL - Blower bracket support, right	1	
-22	79284-00		RETAINER - Housing	1	
-23	79285-00		BRACKET - Intercostal, forward	1	
-24	78637-00		BRACKET - Duct support, aft	1	
-25	588 109	B	SWITCH - Fan (MS35058-21) (3 position)	1	
-26	63633-124		HOSE	1	
-27	78629-03		TEE	1	
-28	79035-00		GUSSET ASSEMBLY - Intercostal	2	
-29	554 575		CLAMP	2	
-30	554 640		CLAMP	4	
-31	87369-30	B	PLACARD - Vent fan (3 position)	1	
-32	554 361		CABLE ASSEMBLY - Fresh air flapper (PS50146-2-5)	1	
-33	70371-02		FITTING - Swivel	1	
	70371-03		STUD - Swivel fitting	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	404 392		NUT - (AN320-3)	1	
	424 051		COTTER PIN - (MS24665-132)	1	
-34	63897-06		CAPACITOR	1	
-35	78636-00		BRACKET - Duct support, aft	1	
-36	79293-06		CABLE - Blower	1	
-37	688 298		SWITCH - (8941K700)	1	3448038 and up
	472 200		LAMP	2	3448038 and up
	561 022		FILTER - (1813/31 LW-1)	2	3448038 and up
	654 505		CAP - Switch (Vent fan - hi low) (84622-93)	1	3448038 and up

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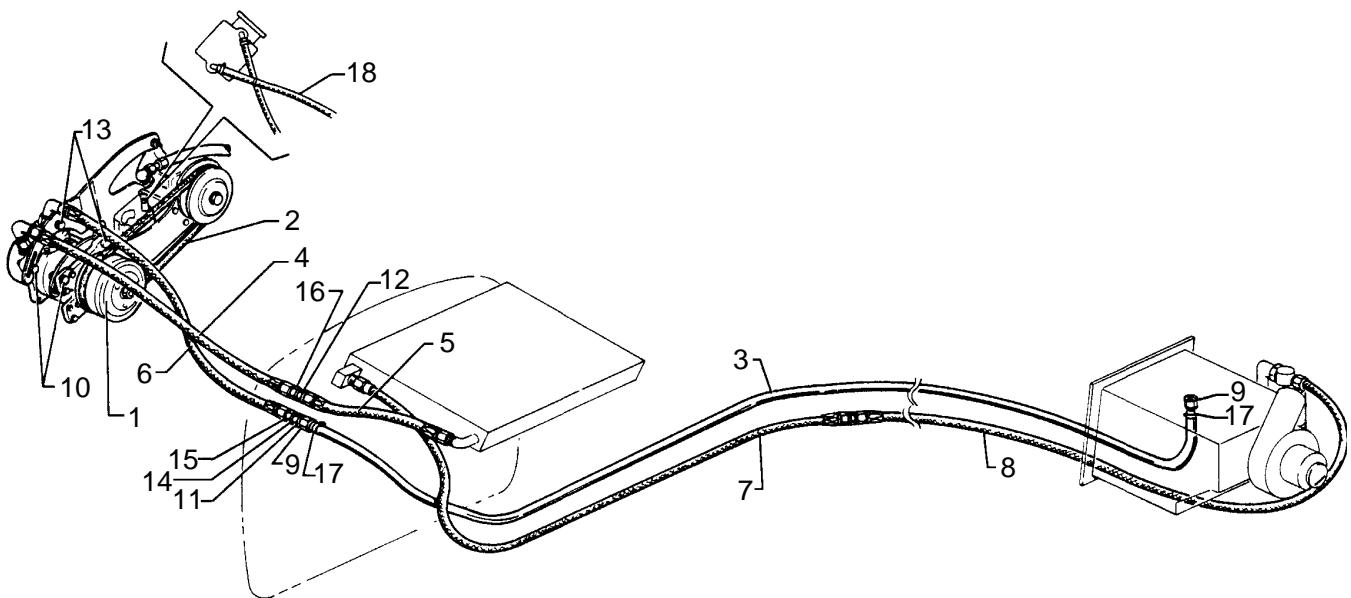


Figure 79. Air Conditioning Compressor and Refrigerant Lines Installation

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CODE EXPLANATIONS FOR FIGURE 79

- A - Used if Refrigerant Line Fitting Replacement Kit 764 251 has not been installed.
- B - Order parts listed for serial numbers 34-8233053 and up if Refrigerant Line Fitting Replacement Kit 764 251 has been installed per Service Spares Letter 387.
- C - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
79-	35785 36830		DRAWING - Air Conditioning Compressor Installation DRAWING - Refrigerant Lines Installation		
-1	555 919 689 928	C	COMPRESSOR ASSEMBLY - (507E9173) COMPRESSOR ASSEMBLY - (5111,#507)	1 1	
-2	452 651		BELT - Compressor	1	
-3	63904-102		HOSE ASSEMBLY - Suction	1	
-4	99592-14		HOSE ASSEMBLY - Discharge	1	
-5	99592-15		HOSE ASSEMBLY - Discharge	1	
-6	99592-16		HOSE ASSEMBLY - Suction	1	
-7	99592-18		HOSE ASSEMBLY - Condenser to receiver dehydrator, forward	1	
-8	99592-19		HOSE ASSEMBLY - Condenser to receiver dehydrator, aft	1	
-9	451 906 561 012 584 258	B	ADAPTER - (PS10022-6-4) FITTING - (FC9158-0808S) REDUCER - (661FHD-8-10)	2 2 2	34-8133001 thru 34-8233052 34-8233053 and up 34-8233053 and up
-10	401 394 690 629 404 532		BOLT - (AN6-13A) WASHER - (NAS1149F0663P) NUT - (MS21042-6)	2 2 2	
-11	67982-03		UNION - Bulkhead (491 109)	1	
-12	67982-04		UNION - Bulkhead (491 110)	1	
-13	401 393 690 629 404 532		BOLT - (AN6-12A) WASHER - (NAS1149F0663P) NUT - (MS21042-6)	2 4 2	
-14	690 636		WASHER - (NAS1149F1490P)	2	
-15	477 703		NUT - (AS5178-10)	1	
-16	690 635 477 691		WASHER - (NAS1149F1290P) NUT - (AS5178-08)	2 1	
-17	554 678 69015-23	A	CLAMP - (PS10017-23-6) HOSE	2 1	34-8133001 thru 34-8233052

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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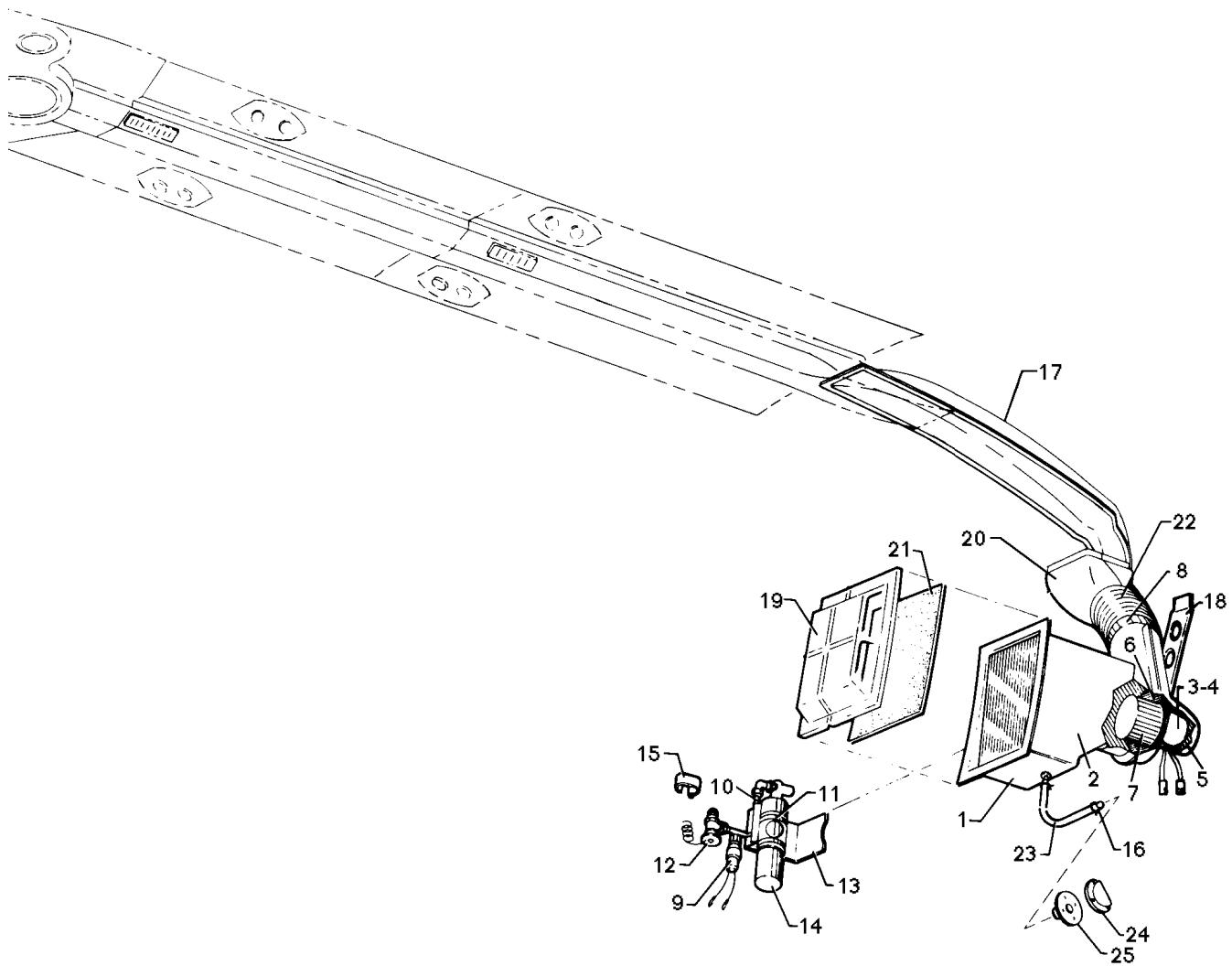


Figure 80. Air Conditioning Duct and Evaporator Installation

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CODE EXPLANATIONS FOR FIGURE 80

A - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
80-	69988 79849		DRAWING - Air Conditioning Duct Installation DRAWING - Evaporator Bulkhead Assembly		
-1	99640-00		EVAPORATOR ASSEMBLY - Air conditioning	1	
	99640-07	A	EVAPORATOR ASSEMBLY - Air conditioning	1	
-2	99640-03		* EVAPORATOR AND HOUSING ASSEMBLY - Air conditioning	1	
-3	99642-03		* BLOWER ASSEMBLY - Evaporator	1	
-4	99642-04	A	* BLOWER ASSEMBLY - Evaporator	1	
-4	475 210		** MOTOR ASSEMBLY - Evaporator blower (89423-02)	1	
	761 778	A	** MOTOR ASSEMBLY - Evaporator blower (1482-22-1)	1	
-5	37997-02		** COVER - Evaporator blower	1	
-6	99641-00		** PLATE ASSEMBLY - Motor mounting	1	
-7	452 935		* BLOWER - (AE424-316-1-1M)	1	
-8	99633-00		* DUCT - Hose connect	1	
-9	587 941		* SWITCH ASSEMBLY - Pressure (99646-02)	1	
-10	589 688		* LINE ASSEMBLY - Evaporator inlet (37245-6-6S)	1	
-11	654 001		* CLAMP	2	
-12	99648-00		* VALVE ASSEMBLY - Evaporator expansion (492 197)	1	
-13	99650-00		* BRACKET - Receiver dehydrator	1	
-14	456 615		* RECEIVER DEHYDRATOR - (1106)	1	
-15	554 732		* CLAMP - Bulb, expansion valve (99661-00)	1	
-16	554 678		CLAMP - (PS10017-23-6)	2	
-17	79839-03		DUCT ASSEMBLY - Aft cabin bulkhead	1	
-18	99539-00		SUPPORT ASSEMBLY - Evaporator box	1	
-19	99550-02		COVER - Evaporator filter	1	
-20	79840-04		DUCT ASSEMBLY - Interconnect	1	
-21	99644-00		FILTER - Evaporator	1	
-22	63633-100		HOSE - Air conditioning	1	
-23	63913-199		HOSE - Evaporator drain	1	
-24	22482-00		SCOOP - Air conditioning	1	
-25	99609-00		VENT ASSEMBLY - Air conditioning	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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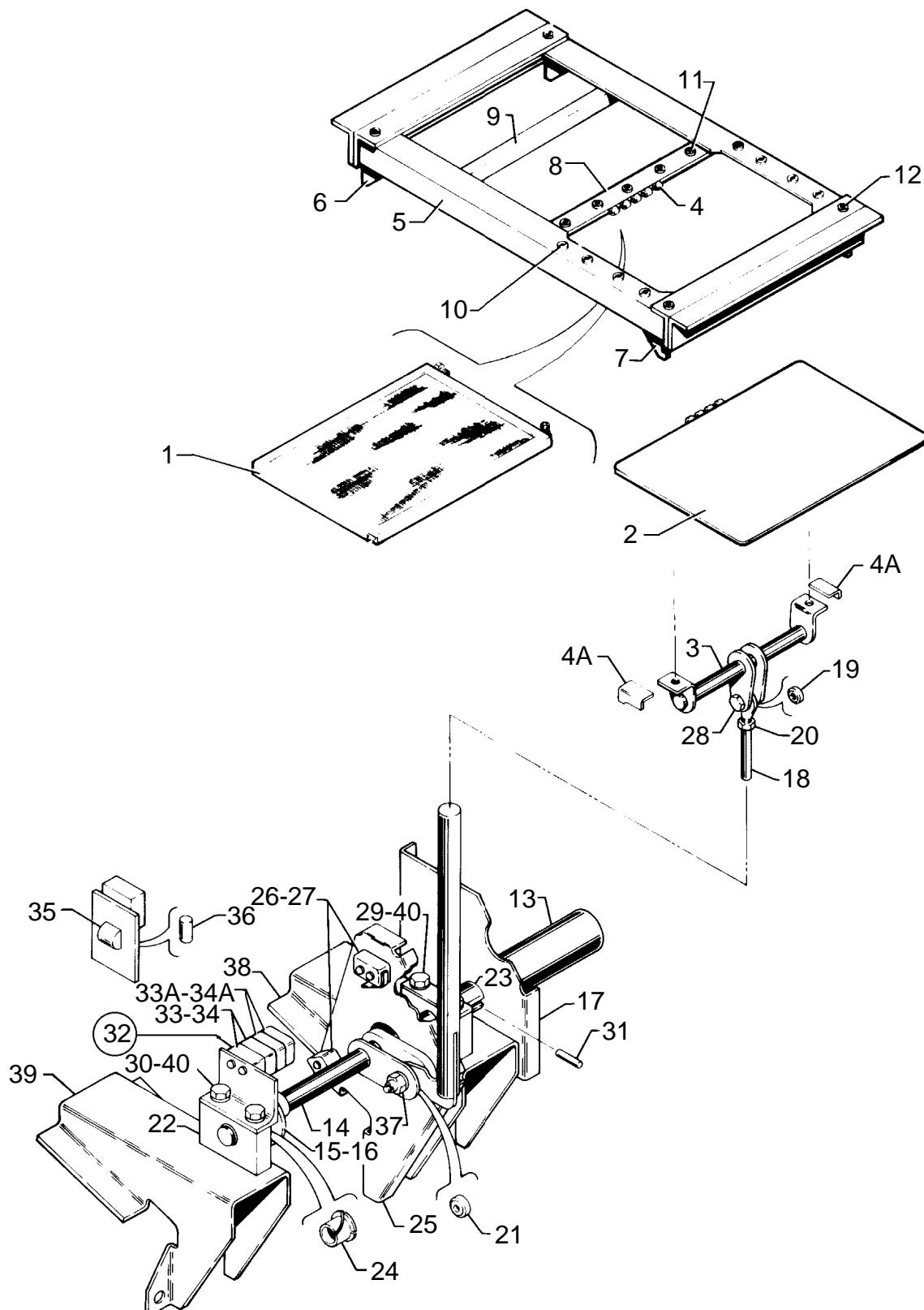


Figure 81. Air Conditioning Condenser and Scoop Installation
 (14 volt system)

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CODE EXPLANATIONS FOR FIGURE 81

- A - Used on serial numbers 34-8133001 thru 34-8133228, and 34-8133230 thru 34-8433036 if Air Conditioning Condenser Door Limit Switch Improvement Kit 764 955 has not been installed.
- B - If Air Conditioning Condenser Door Limit Switch Improvement Kit 764 955 has been installed, order part for serial numbers 34-8133229, 34-8433037 and up.
- C - Used on serial numbers 34-8133229, and 34-8433037 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
81-	36810		DRAWING - Condenser Scoop Installation		
	36814		DRAWING - Condenser Installation		
	87749	A,B	DRAWING - Condenser Scoop Motor and Torque Tube Installation		
	87763	C	DRAWING - Condenser Scoop Motor and Torque Tube Installation		
-1	557 449		CONDENSER - (1250345)	1	
-2	36811-02		SCOOP ASSEMBLY - Condenser	1	
-3	36884-02		* SUPPORT ASSEMBLY - Actuator	1	
-4	36881-16		* HINGE ASSEMBLY - Condenser scoop	1	
-4a	87393-02		* BRACKET - Door, inboard	1	
	87393-03		* BRACKET - Door, outboard	1	
-5	36812-02		SUPPORT ASSEMBLY - Condenser scoop, left	1	
	36812-03		SUPPORT ASSEMBLY - Condenser scoop, right	1	
-6	36812-04		BRACKET - Condenser scoop, left rear	1	
	36812-05		BRACKET - Condenser scoop, right rear	1	
-7	36812-06		BRACKET - Condenser scoop, left forward	1	
	36812-07		BRACKET - Condenser scoop, right forward	1	
-8	36813-03		SUPPORT - Scoop	1	
-9	36860-02		BAFFLE ASSEMBLY - Condenser scoop	1	
-10	584 019		RECEPTACLE - (1142700)	8	
-11	484 293		RECEPTACLE - (1142701)	5	
-12	484 342		RECEPTACLE - (1127702)	4	
-13	691 411		MOTOR - Condenser scoop	1	
-14	87747-02	A,B	TUBE ASSEMBLY - Scoop, torque	1	
	87747-07	C	TUBE ASSEMBLY - Scoop, torque	1	
-15	87395-02	A,B	* CAM - Switch	1	
-16	87762-02	C	CAM - Switch	1	
-17	36828-03		BRACKET - Torque tube motor	1	
-18	87748-02		ROD ASSEMBLY - Scoop	1	
-19	452 334		* BEARING - (PS10020-1-6RX)	1	
-20	404 322		* NUT - (AN316-4R)	1	
-21	452 387		* BEARING - (PS10020-18-1)	1	
-22	36825-02		BLOCK - Torque tube bearing	2	
-23	36823-03		SLEEVE - Torque tube	1	
-24	452 706		BEARING - (PS10065-31)	2	
-25	87394-02	A	BRACKET ASSEMBLY - Micro switch	1	
-26	487 922	A	SWITCH - (1SE1)	2	
-27	451 848	A	ACTUATOR - (JE-6)	2	
-28	401 269		BOLT - (AN3-10A)	1	
	690 638	A,B	WASHER - (NAS1149FN332P)	1	
	690 612	C	WASHER - (NAS1149F0363P)	1	
	690 637	A,B	WASHER - (NAS1149FN316P)	3	
	690 609	C	WASHER - (NAS1149F0332P)	3	
	404 526		NUT - (MS21042-3)	1	
-29	401 274		BOLT - (AN3-15A)	4	
-30	400 446		BOLT - (AN3-16A)	2	
-31	86092-96		PIN - Torque tube	1	
-32	87751-02	A,B	SWITCH ASSEMBLY	1	
	87751-04	C	SWITCH ASSEMBLY	1	
-33	487 922		* SWITCH - (1SE1)	2	
-33a	487 922	C	* SWITCH - (1SE1)	2	
-34	451 835		* ACTUATOR - (JE-5)	2	
-34a	451 835	C	* ACTUATOR - (JE-5)	4	
-35	489 491		* TRANSISTOR - (2N4401)	1	
-36	584 249		* RESISTOR - (RC20-GF-471-J)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
81-37	410 047		SCREW - (MS24694S60)	1	
	690 612		WASHER - (NAS1149F0363P)	3	
	404 526		NUT - (MS21042-3)	1	
-38	36822-02		SUPPORT ASSEMBLY - Torque tube motor bracket	1	
-39	36822-03		SUPPORT ASSEMBLY - Torque tube motor bracket	1	
-40	690 612	C	WASHER - (NAS1149F0363P)	4	

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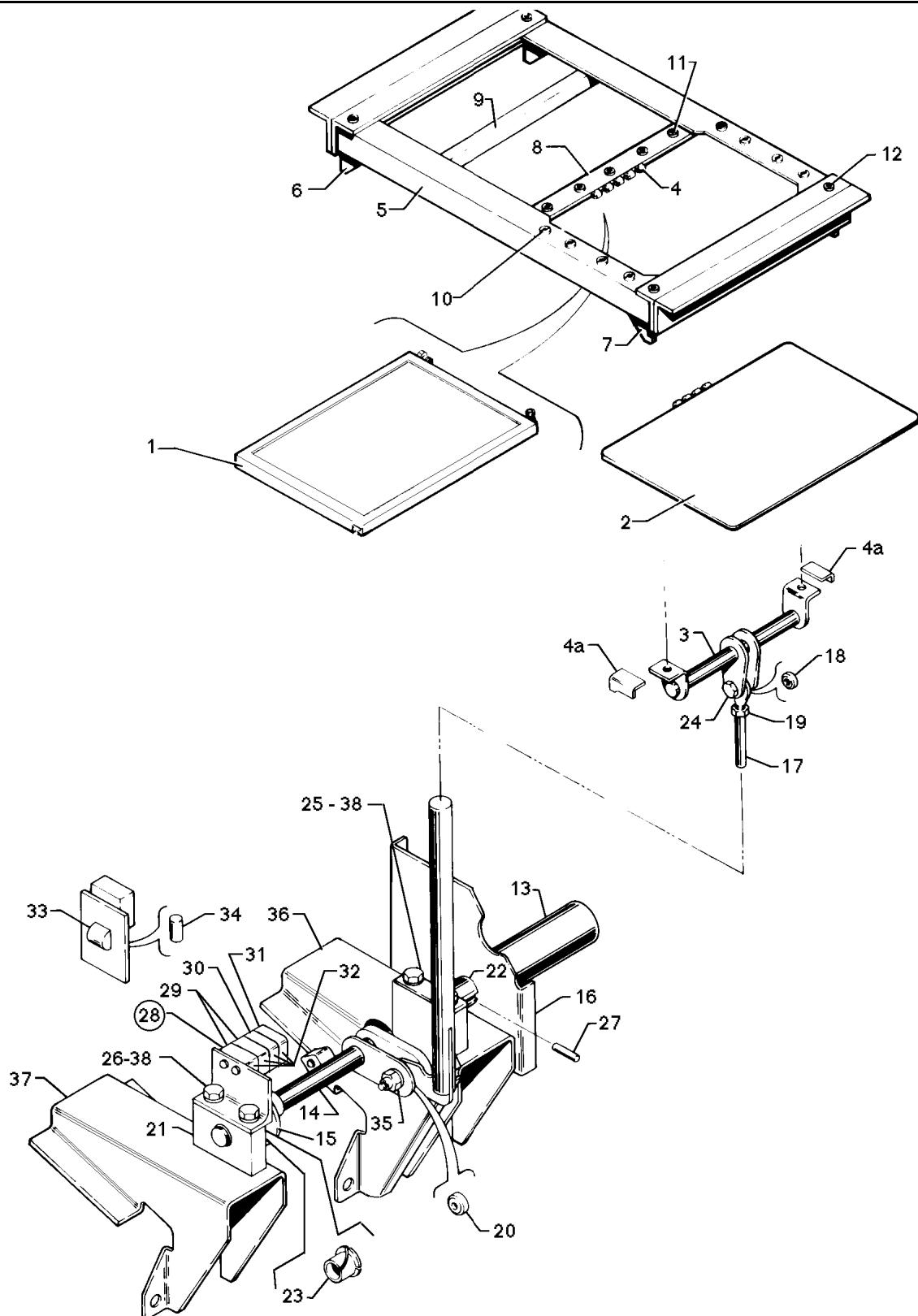


Figure 81A. Air Conditioning Condenser and Scoop Installation
 (28 volt system)

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CODE EXPLANATIONS FOR FIGURE 81A

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
81A-	36810		DRAWING - Condenser Scoop Installation		
	36814		DRAWING - Condenser Installation		
	87763		DRAWING - Condenser Scoop Motor and Torque Tube Installation		
-1	557 449		CONDENSER - (1250345)	1	
-2	36811-02		SCOOP ASSEMBLY - Condenser	1	
-3	36884-02		* SUPPORT ASSEMBLY - Actuator	1	
-4	36881-16		* HINGE ASSEMBLY - Condenser scoop	1	
-4a	87393-02		* BRACKET - Door, inboard	1	
	87393-03		* BRACKET - Door, outboard	1	
-5	36812-02		SUPPORT ASSEMBLY - Condenser scoop, left	1	
	36812-03		SUPPORT ASSEMBLY - Condenser scoop, right	1	
-6	36812-04		BRACKET - Condenser scoop, left rear	1	
	36812-05		BRACKET - Condenser scoop, right rear	1	
-7	36812-06		BRACKET - Condenser scoop, left forward	1	
	36812-07		BRACKET - Condenser scoop, right forward	1	
-8	36813-03		SUPPORT - Scoop	1	
-9	36860-02		BAFFLE ASSEMBLY - Condenser scoop	1	
-10	584 019		RECEPTACLE - (1142700)	8	
-11	484 293		RECEPTACLE - (1142701)	5	
-12	484 342		RECEPTACLE - (1127702)	4	
-13	691 411		MOTOR - Condenser scoop	1	
-14	87747-07		TUBE ASSEMBLY - Scoop, torque	1	
-15	87762-02		CAM - Switch	1	
-16	36828-03		BRACKET - Torque tube motor	1	
-17	87748-02		ROD ASSEMBLY - Scoop	1	
-18	452 334		* BEARING - (PS10020-1-6RX)	1	
-19	404 322		* NUT - (AN316-4R)	1	
-20	452 387		* BEARING - (PS10020-18-1)	1	
-21	36825-02		BLOCK - Torque tube bearing	2	
-22	36823-03		SLEEVE - Torque tube	1	
-23	452 706		BEARING - (PS10065-31)	2	
-24	401 269		BOLT - (AN3-10A)	1	
	690 612		WASHER - (NAS1149F0363P)	1	
	690 609		WASHER - (NAS1149F0332P)	3	
	404 526		NUT - (MS21042-3)	1	
-25	401 274		BOLT - (AN3-15A)	4	
-26	400 446		BOLT - (AN3-16A)	2	
-27	86092-96		PIN - Torque tube	1	
-28	87751-05		SWITCH ASSEMBLY	1	3448001 thru 3448004
	83332-02		SWITCH ASSEMBLY	1	3448005 and up
-29	487 922		* SWITCH - (1SE1)	2	
-30	89485-03		* SWITCH ASSEMBLY	2	3448001 thru 3448004
	487 922		* SWITCH - (1SE1)	1	3448005 and up
-31	89485-02		* SWITCH ASSEMBLY	2	3448001 thru 3448004
	487 922		* SWITCH - (1SE1)	1	3448005 and up
-32	451 835		* ACTUATOR - (JE-5)	4	
-33	489 491		* TRANSISTOR - (2N4401)	1	3448001 thru 3448004
-34	484 527		* RESISTOR - (1500 ohm, 1/2 watt, 10%)	1	3448001 thru 3448004
-35	410 047		SCREW - (MS24694S60)	1	
	690 612		WASHER - (NAS1149F0363P)	3	
	404 526		NUT - (MS21042-3)	1	
-36	36822-02		SUPPORT ASSEMBLY - Torque tube motor bracket	1	
-37	36822-03		SUPPORT ASSEMBLY - Torque tube motor bracket	1	
-38	690 612		WASHER - (NAS1149F0363P)	4	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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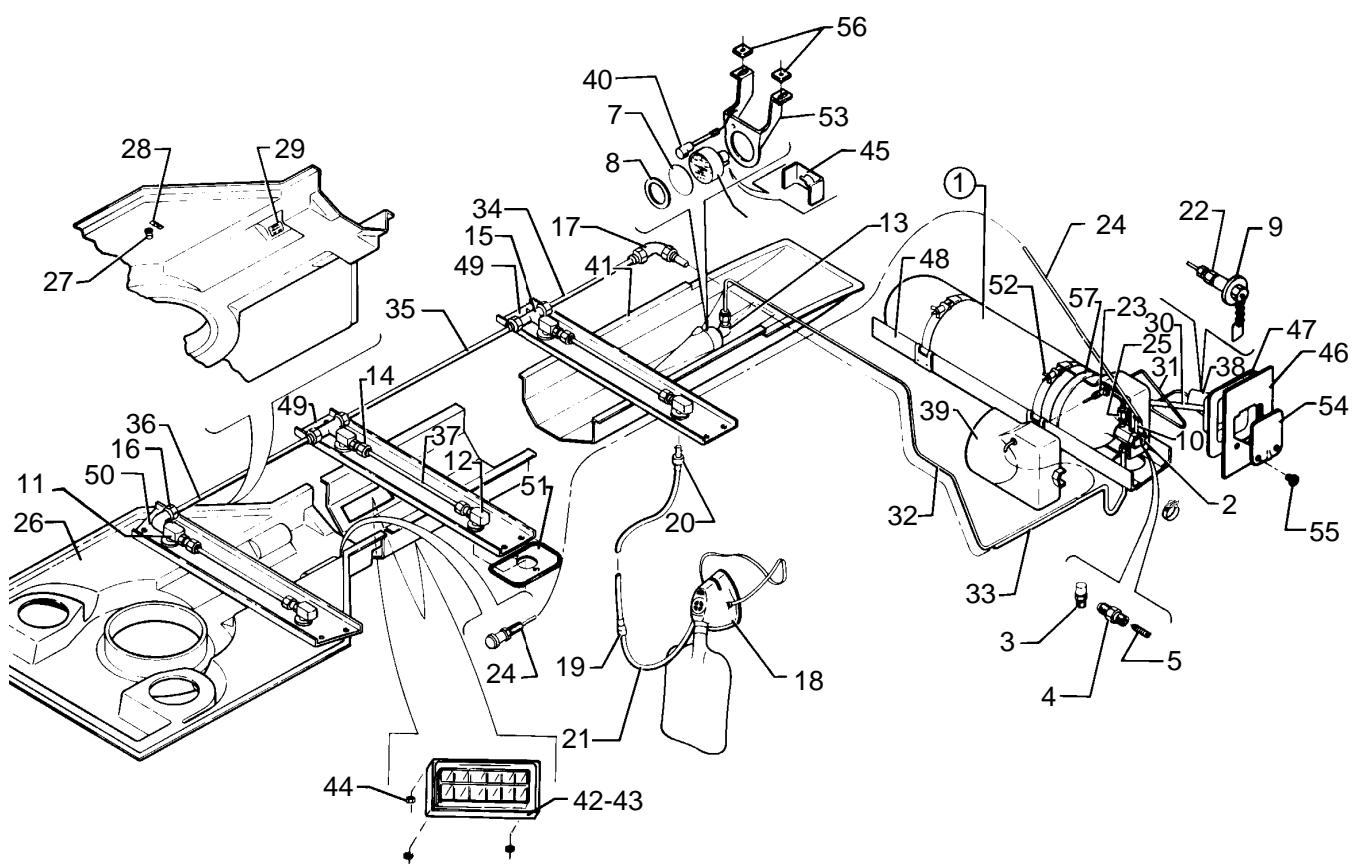


Figure 82. Oxygen System Installation (Fixed)
(See Code A)

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CODE EXPLANATIONS FOR FIGURE 82

A - Used on serial numbers 34-8133001 thru 34-8333129, 34-8433003 thru 34-8433009, 34-8433011, 34-8433014 thru 34-8433024.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
82-	36960		DRAWING - Oxygen System Installation		
-1	763 312		CYLINDER AND REGULATOR ASSEMBLY - (800112-21)	1	
-2	762 584		* REGULATOR ASSEMBLY - Oxygen (800114-03)	1	
-3	756 507		** RELIEF VALVE-Regulator assembly (5043-14)	1	
-4	756 505		*** VALVE ASSEMBLY - Charging (800216)	1	
-5	753 947		*** CORE - Valve assembly (57524)	1	
-6	751 896		GAUGE ASSEMBLY - Oxygen (includes mounting bracket) (800435)	1	
-7	752 355		* LENS - Oxygen gauge (13753)	1	
-8	753 433		* BEZEL - Oxygen gauge (8808-1)	1	
-9	756 504		VALVE ASSEMBLY - Recharge (26875-63)	1	
-10	753 437		BRACKET ASSEMBLY - Control cable (800356)	1	
-11	752 610		OUTLET ASSEMBLY - Right (23599-12)	3	
-12	752 609		OUTLET ASSEMBLY - Left (23599-11)	3	
-13	754 798		ELBOW - High pressure (33521-403)	1	
-14	753 944		CONNECTOR - Low pressure (33529-009)	6	
-15	756 301		TEE - Low pressure (33529-805)	2	
-16	754 761		ELBOW - Low pressure (33529-106)	1	
-17	754 762		ELBOW - Low pressure (33529-704)	1	
-18	474 124		MASK ASSEMBLY - Oxygen, sky mask (passenger) (28314-11)	4	
	474 122		MASK ASSEMBLY - Oxygen, duo-seal mask (crew) (28312-11)	1	
	761 744		MASK ASSEMBLY - Oxygen, duo-seal mask with microphone (crew) (28316-11)	1	
-19	755 122		* FLOW - Indicator (8540)	1	
-20	753 939		* COUPLING - Oxygen plug-in (8570-00)	1	
-21	754 928		* TUBING - Plastic, oxygen mask (5' length)	1	
-22	763 310		CONNECTOR - Female (33525-202)	1	
-23	762 023		TEE - (1/8" dia.) (33521-002)	1	
-24	753 938		CABLE - Push-pull control (800177-00)	1	
-25	762 024		TUBE ASSEMBLY - High pressure (800214-06)	1	
-26	87226-04		PANEL ASSEMBLY - Overhead (without speaker hole)	1	
	87226-05		PANEL ASSEMBLY - Overhead (with speaker hole)	1	
-27	36965-02		SWITCH ASSEMBLY - Oxygen gauge light	1	
-28	35669-137		PLACARD - Oxygen gauge light	1	
-29	35669-157		PLACARD - Oxygen	1	
-30	36960-10		TUBE - Vent	1	
-31	36960-13		TUBE - High pressure	1	
-32	36960-21		TUBE - High pressure	1	
-33	36960-11		TUBE - Low pressure	1	
-34	36960-09		TUBE - Low pressure	1	
-35	36960-08		TUBE - Low pressure	1	
-36	36960-07		TUBE - Low pressure	1	
-37	36960-06		TUBE - Low pressure	3	
-38	36959-02		SHROUD ASSEMBLY - Charging valve	1	
-39	36962-02		SHROUD ASSEMBLY - Oxygen bottle, aft	1	
	36962-03		SHROUD ASSEMBLY - Oxygen bottle, forward	1	
-40	572 514		LIGHT - Bolt (5952-8ND-CW-12) (Glar-Ban)	1	
-41	69991-07		DUCT ASSEMBLY - Oxygen gauge	1	
-42	473 195		* LOUVER - (441AHS)	2	
-43	461 391		* FRAME - (655A)	2	
-44	406 424		* NUT - (C-2733-040-4)	8	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
82 -45	62833-131		SHIM - Oxygen gauge	1	
-46	36957-05		DOUBLER - Access, oxygen recharge	1	
-47	36957-06		DISH ASSEMBLY - Access, oxygen recharge	1	
-48	36956-02		SHELF ASSEMBLY - Oxygen bottle	1	
-49	36951-02		CHANNEL - Outlet	2	
-50	36950-02		CHANNEL - Outlet, overhead panel	1	
-51	452 813		BEZEL - Oxygen outlet (A320)	4	
-52	654 117		CLAMP-(C31123C-62-750-S1)	2	
-53	39789-02		BRACKET - Gauge mount	1	
-54	36957-04		DOOR ASSEMBLY - Access, oxygen recharge	1	
-55	487 573		* STUD - (1126000-2)	2	
	494 060		* LOCKWASHER - (1127700)	2	
-56	39789-06		SHIM - Gauge mount	2	
-57	654 119		CLAMP - (SAE TY F-116)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2008

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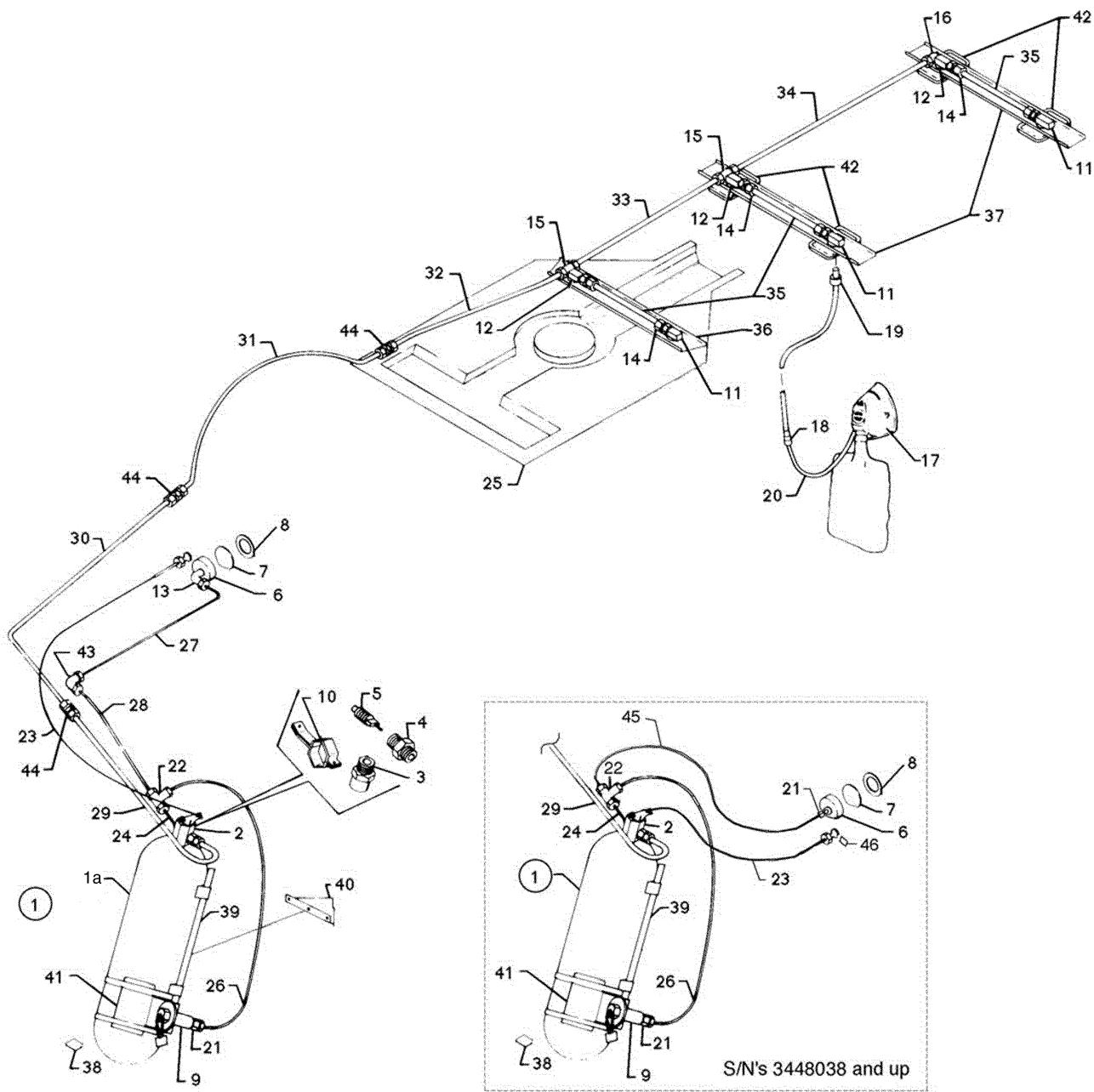


Figure 82A. Oxygen System Installation
 (See Code A)

Revised: March 10, 2009

**PIPER AIRCRAFT
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CODE EXPLANATIONS FOR FIGURE 82A

A - Used on serial numbers 34-8433001, 34-8433002, 34-8433010, 34-8433012, 34-8433013, 34-8433025 and up, and 3448001 and up.

B - Number required is two for serial numbers 3448038 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
82A-	87441		DRAWING - Oxygen System Installation		
-1	470 619		OXYGEN KIT - (36964-03)	1	
-1A	763 312		* CYLINDER AND REGULATOR ASSEMBLY - (800112-21)	1	
-2	762 584		** REGULATOR ASSEMBLY - Oxygen (800114-03)	1	
-3	756 507		*** RELIEF VALVE - Regulator assembly (5043-14)	1	
-4	756 505		*** VALVE ASSEMBLY - Charging (800216)	1	
-5	753 947		**** CORE - Valve assembly (57524)	1	
-6	755 101		* GAUGE ASSEMBLY - Oxygen (includes mounting bracket) (800435-01)	1	
-7	752 355		** LENS - Oxygen gauge (13753)	1	
-8	758 558		** BEZEL - Oxygen gauge (802818-01)	1	
-9	756 504		* VALVE ASSEMBLY - Recharge (26875-63)	1	
-10	753 437		* BRACKET ASSEMBLY - Control cable (800356-00)	1	
-11	752 609		* OUTLET ASSEMBLY - Oxygen, left (23599-11)	3	
-12	752 610		* OUTLET ASSEMBLY - Oxygen, right (23599-12)	3	
-13	754 798		* ELBOW - High pressure (33521-403)	1	
-14	753 944		* CONNECTOR - Low pressure (33529-009)	6	
-15	756 301		* TEE - Low pressure (33529-805)	2	
-16	754 761		* ELBOW - Low pressure (33529-106)	1	
-17	474 124		* MASK ASSEMBLY - Oxygen, sky mask (passenger) (28314-11)	5	
	761 744		* MASK ASSEMBLY - Oxygen, duo-seal mask with microphone (crew) (28316-11)	1	
-18	755 122		** FLOW - Indicator (8540)	1	
-19	753 939		** COUPLING - Oxygen plug-in (8570-00)	1	
-20	753 047		** TUBING - Plastic, oxygen mask (5' length)	1	
-21	763 310	B	* CONNECTOR - Female (33525-202)	1	
-22	762 023		* TEE - (1/8" diameter) (33521-002)	1	
-23	753 938		* CABLE - Push-pull control (800177-00)	1	
-24	762 024		* TUBE ASSEMBLY - High pressure (800214-06)	1	
-25	87226-13		PANEL ASSEMBLY - Overhead (without speaker hole)	1	
	87226-14		PANEL ASSEMBLY - Overhead (with speaker hole)	1	
-26	86238-150		TUBE - High pressure, recharge valve to tee	1	
-27	86238-147		TUBE - High pressure	1	
-28	86238-149		TUBE - High pressure	1	
-29	86238-146		TUBE - Low pressure	1	
-30	86238-145		TUBE - Low pressure	1	
-31	86238-144		TUBE - Low pressure	1	
-32	86238-143		TUBE - Low pressure	1	
-33	36960-07		TUBE - Low pressure	1	
-34	36960-08		TUBE - Low pressure	1	
-35	36960-06		TUBE - Low pressure	3	
-36	36950-02		CHANNEL - Outlet, overhead panel	1	
-37	36951-02		CHANNEL - Outlet	2	
-38	87369-42		PLACARD - Oxygen cylinder installation	1	
-39	87435-02		SHELF ASSEMBLY - Oxygen tank support	1	
-40	87437-02		BRACKET - Oxygen tank shelf support	1	
-41	87761-02		SUPPORT - Oxygen filler line	1	
-42	452 813		BEZEL - Oxygen outlet (A320)	4	
-43	559 067		ELBOW - (74011-042)	1	
-44	491 164		UNION - (74011-02)	3	
-45	86238-152		TUBE - High pressure	1	3448038 and up
-46	84967-155		PLACARD - Oxygen Pull On	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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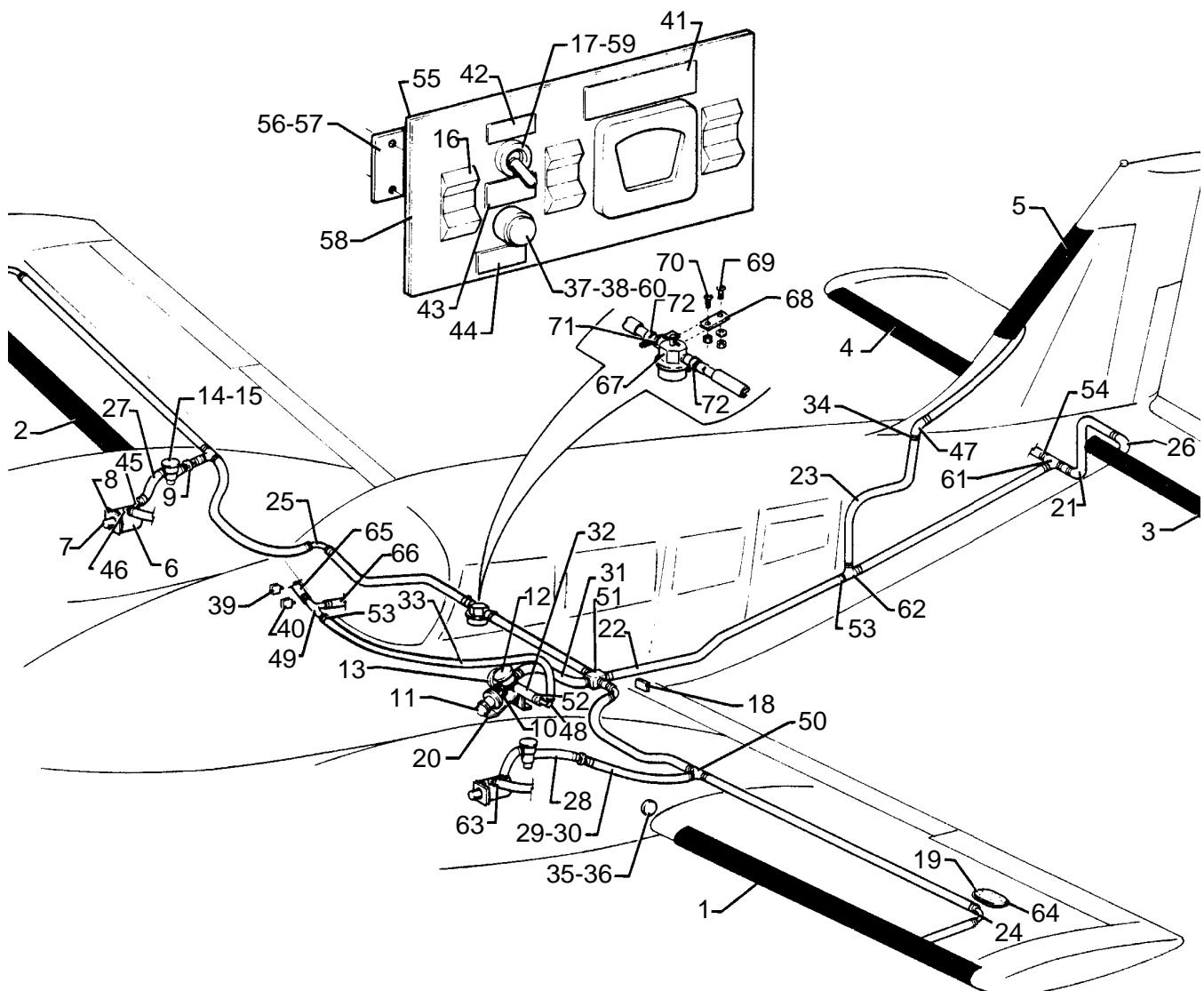


Figure 83. Pneumatic Deicer Installation
(14 volt system)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 83

- A - See figure 90 or 91 if electric deicer is installed.
- B - Also used on serial numbers 34-8133001 thru 34-8133249 if Ice Protection System Modification Kit 764 222 has been installed per Service Bulletin 718A.
- C - Reference Piper Service Bulletin #988, - latest revision.

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
83-	37700 87291		DRAWING - Ice Protection System Installation DRAWING - Wing Ice Light and Stall Warning Heat		
-1	553 604		DEICER - Wing, left (25S-7D5036-07)	1	
-2	553 603		DEICER - Wing, right (25S-7D5036-08)	1	
-3	456 427		DEICER - Horizontal stabilizer, left (25S-7D5036-03)	1	
-4	456 428		DEICER - Horizontal stabilizer, right (25S-7D5036-04)	1	
-5	456 429		DEICER - Vertical fin (25S-7D5036-05)	1	
-6	26749-09		PUMP - Pressure (441CC-7) left (481 777)	1	
	26749-10		PUMP - Pressure (442CW-6) right (481 778)	1	
-7	757 865		* COUPLING ASSEMBLY KIT - Vacuum pump drive (No. 352)	1	
-8	751 859		* GASKET - Pump mounting (B3-1-2)	1	
-9	492 299		VALVE - Check (1H37-1)	2	
-10	491 974	C	VALVE - Deicer deflate (1H44-20)	1	
-11	762 249		* SOLENOID - (1E15-7)	1	
-12	762 448	C	* SWITCH - (F7-7-3)	1	
-13	762 449		* SWITCH - (F7-7-1)	1	
-14	491 966		VALVE - Control (1H43-20)	2	
-15	762 249		* SOLENOID - (1E15-7)	1	
-16	588 065		SWITCH - Surface deice (99377-35)	1	
-17	587 923		SWITCH - Ice inspection light (PS10095-1)	1	
-18	475 175		TIME MODULE - Deicer (3D2498-02)	1	
-19	62109-00		COVER - Wing deice access	2	
-20	39620-02		BRACKET ASSEMBLY - Deicer	1	
-21	95153-156		TUBE	2	
-22	589 664		TUBE - 1/2" I.D.	AR	
-23	589 665		TUBE - 3/8" I.D.	AR	
-24	95153-159		TUBE	3	
-25	86238-140		TUBE	2	
-26	63913-01		HOSE	2	
-27	69015-24		HOSE	2	
-28	69015-25		HOSE	2	
-29	69015-26		HOSE - Left	1	
-30	69015-27		HOSE - Right	1	
-31	69015-28		HOSE	1	
-32	69015-29		HOSE	1	
-33	69015-30		HOSE	1	
-34	690 672		WASHER - (NAS1149D0963H)	2	
	477 620		NUT - (AS5178D06)	1	
-35	472 900		LIGHT ASSEMBLY - Ice inspection (3D2554-01), less lamp	1	
-36	472 172		* LAMP	1	
-37	472 054		LAMP - (PS10008-330)	1	
-38	472 901		LIGHT - Indicator (MS25041-3)	1	
-39	454 715		CIRCUIT BREAKER - (PS50120-2-3) 10 amp	1	
-40	454 714		CIRCUIT BREAKER - (PS50120-2-1) 5 amp	1	
-41	69669-02		PLACARD - Not approved for flight in icing conditions	1	
-42	582 362		PLACARD - "ON" (2D1294-1)	1	
-43	582 363		PLACARD - Wing ice light (2D1294-2)	1	
-44	582 364		PLACARD - Wing, tail deicers (2D1294-3)	1	
-45	558 925		ELBOW - (1K1-8-12)	2	
-46	558 923		ELBOW - (1K1-8-10)	1	
-47	558 840		ELBOW - (AN846-6D)	1	
-48	86238-108		TUBE ASSY	1	
-49	87378-03		TEE	1	
-50	588 523		TEE - (1K30-8-8-10)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
83-51	455 404		CROSS - (1K38-10-8-8-8)	1	
-52	554 575		CLAMP	3	
-53	554 678		CLAMP	39	
-54	554 664		CLAMP	10	
-55	37704-19		PANEL - Ice protection system control	1	
-56	66713-00		PLATE - Switch Cover	1	
-57	66713-00	A	PLATE - Switch Cover	1	
-58	37704-18	A	COVER - Panel assembly	1	
-59	453 691		BUTTON - Plug (SS48151)	1	
-60	453 709		BUTTON - Plug (SS48152)	1	
-61	37715-00		TEE	1	
-62	37716-00		TEE	1	
-63	554 639		CLAMP	4	
-64	35362-00		DOUBLER - Wing access cover	2	
-65	69015-66		HOSE	1	
-66	63913-52		HOSE	1	
-67	491 800		VALVE - Pressure relief (2H30-27)	1	
-68	87755-02	B	STANDOFF - Valve	1	34-8133250 and up
-69	411 532	B	SCREW - (MS35207-263)	1	34-8133250 and up
	690 612	B	WASHER - (NAS1149F0363P)	1	34-8133250 and up
	404 526	B	NUT - (MS21042-3)	1	34-8133250 and up
-70	411 532	B	SCREW - (MS35207-263)	1	34-8133250 and up
	404 526	B	NUT - (MS21042-3)	1	34-8133250 and up
-71	454 935	B	CLAMP - (PS10017-2-10)	1	34-8133250 and up
-72	554 575	B	CLAMP	2	34-8133250 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

**PIPER AIRCRAFT
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SEE FIGURE 85D FOR
ICE PROTECTION CONTROLS
ON SERIAL NUMBERS
3448038 AND UP.

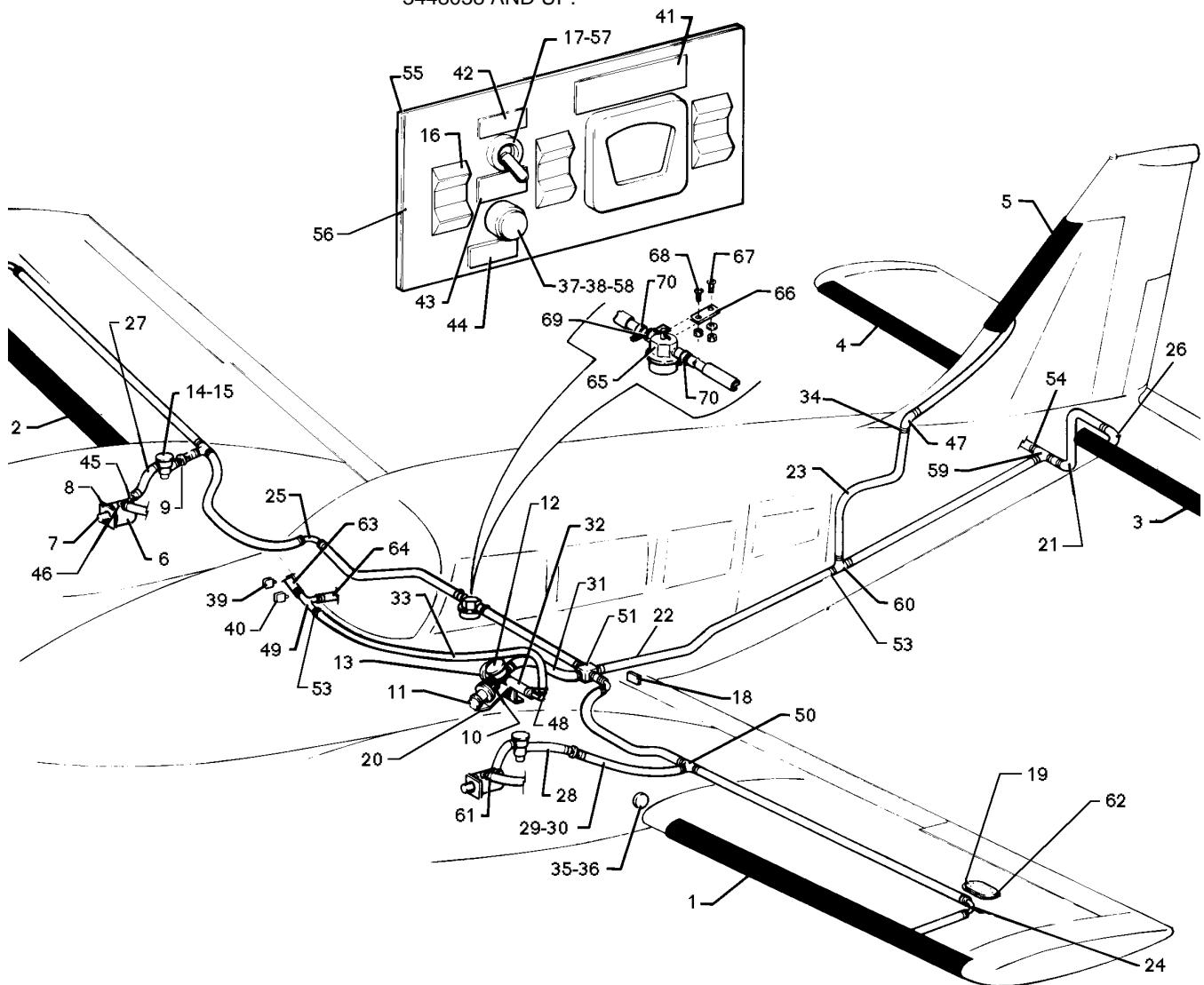


Figure 83A. Pneumatic Deicer Installation
(28 volt system)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 83A

A - See figure 90 or 91 if electric deicer is installed.

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
83A-	37700		DRAWING - Ice Protection System Installation		
	87291		DRAWING - Wing Ice Light and Stall Warning Heat		
-1	553 604		DEICER - Wing, left (25S-7D5036-07)	1	
-2	553 603		DEICER - Wing, right (25S-7D5036-08)	1	
-3	456 427		DEICER - Horizontal stabilizer, left (25S-7D5036-03)	1	
-4	456 428		DEICER - Horizontal stabilizer, right (25S-7D5036-04)	1	
-5	456 429		DEICER - Vertical fin (25S-7D5036-05)	1	
-6	26749-09		PUMP - Pressure (441CC-7) left (481 777)	1	
	26749-10		PUMP - Pressure (442CW-6) right (481 778)	1	
-7	757 865		* COUPLING ASSEMBLY KIT - Vacuum pump drive (No. 352)	1	
-8	751 859		* GASKET - Pump mounting (B3-1-2)	1	
-9	492 299		VALVE - Check (1H37-1)	2	
-10	689 932		VALVE - Deicer deflate (1H44-21)	1	
-11	765 491		* SOLENOID - (1E15-6)	1	
-12	762 448		* SWITCH - (F7-7-3)	1	
-13	762 449		* SWITCH - (F7-7-1)	1	
-14	689 931		VALVE - Control (1H43-21)	2	
-15	765 491		* SOLENOID - (1E15-6)	1	
-16	688 297		SWITCH - (8941K701)	1	
	653 529		CAP - Switch (84622-36)	1	
	472 200		LAMP - (PS10008-85)	2	
-17	587 923		SWITCH - Ice inspection light (PS10095-1)	1	
-18	689 933		TIME MODULE - Deicer (3D2495-02)	1	
-19	62109-00		COVER - Wing deice access	2	
-20	39620-02		BRACKET ASSEMBLY - Deicer	1	
-21	95153-156		TUBE	2	
-22	589 664		TUBE - 1/2" I.D.	AR	
-23	589 665		TUBE - 3/8" I.D.	AR	
-24	95153-159		TUBE	3	
-25	86238-140		TUBE	2	
-26	63913-01		HOSE	2	
-27	69015-24		HOSE	2	
-28	69015-25		HOSE	2	
-29	69015-26		HOSE - Left	1	
-30	69015-27		HOSE - Right	1	
-31	69015-28		HOSE	1	
-32	69015-29		HOSE	1	
-33	69015-30		HOSE	1	
-34	690 672		WASHER - (NAS1149D0963H)	2	
	477 620		NUT - (AS5178D06)	1	
-35	472 900		LIGHT ASSEMBLY - Ice inspection (3D2554-01), less lamp	1	
-36	472 125		LAMP - (PS10008-1385)	1	
-37	472 028		LAMP - (PS10008-327)	1	
-38	472 901		LIGHT - Indicator (MS25041-3)	1	
-39	454 732		CIRCUIT BREAKER - (PS50120-4-73) 10 amp	1	
-40	454 738		CIRCUIT BREAKER - (PS50120-4-71) 5 amp	1	
-41	69669-02		PLACARD - Not approved for flight in icing conditions	1	
-42	582 362		PLACARD - "ON" (2D1294-1)	1	
-43	582 363		PLACARD - Wing ice light (2D1294-2)	1	
-44	582 364		PLACARD - Wing, tail deicers (2D1294-3)	1	
-45	558 925		ELBOW - (1K1-8-12)	2	
-46	558 923		ELBOW - (1K1-8-10)	1	
-47	558 840		ELBOW - (AN846-6D)	1	
-48	86238-108		TUBE ASSY	1	
-49	87378-03		TEE	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
83A-50	588 523	A	TEE - (1K30-8-8-10)	2	
	-51		CROSS - (1K38-10-8-8-8)	1	
	-52		CLAMP	3	
	-53		CLAMP	39	
	-54		CLAMP	10	
	-55		PANEL - Ice protection system control	1	
	-56		COVER - Panel assembly	1	
	-57		BUTTON - Plug (SS48151)	1	
	-58		BUTTON - Plug (SS48152)	1	
	-59		TEE	1	
	-60		TEE	1	
	-61		CLAMP	4	
	-62		DOUBLER - Wing access cover	2	
	-63		HOSE	1	
	-64		HOSE	1	
	-65		VALVE - Pressure relief (2H30-27)	1	
	-66		STANDOFF - Valve	1	
	-67		SCREW - (MS35207-263)	1	
	411 532		WASHER - (NAS1149F0363P)	1	
	690 612		NUT - (MS21042-3)	1	
	404 526		SCREW - (MS35207-263)	1	
	411 532		NUT - (MS21042-3)	1	
	404 526		CLAMP - (PS10017-2-10)	1	
	-69		CLAMP	2	
	-70		554 575		

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

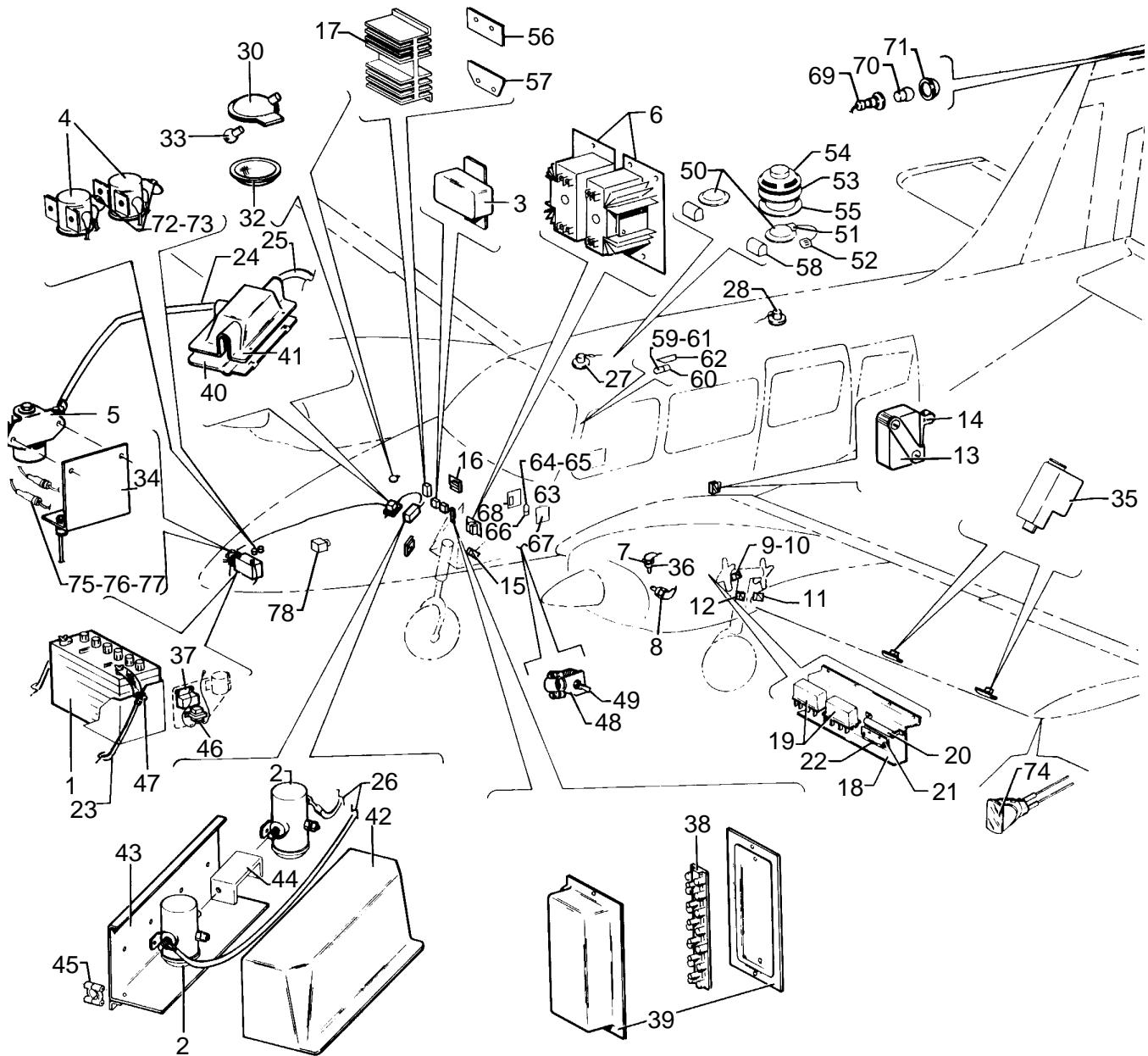


Figure 84. Electrical System Installation
 (14 volt system)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 84

- A - Used if optional engine primer system is installed.
- B - Used on aircraft that comply with United Kingdom requirements.
- C - Determine light assembly color before ordering. If existing light assemblies are red, order two p/n 572 582. If existing light assemblies are blue order quantity as desired. Do not intermix red and blue lights in aircraft.
- D - Used if wing recognition lights are installed.
- E - Used if Radio Master Relay Retrofit Kit 764 918 has not been installed.
- F - Also used on serial numbers 34-8133001 thru 34-8233215 if Radio Master Relay Retrofit Kit 764 918 has been installed per Service Bulletin 758.
- G - Reference Piper Service Bulletin #836, - latest revision.

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
84-	39603		DRAWING - Electrical System Installation		
	37874		DRAWING - Courtesy Lights Installation		
	87291		DRAWING - Wing Ice Light and Stall Warning Heat		
	36549		DRAWING - Baggage Compartment Light Installation		
	87506		DRAWING - Baggage Door Annunciator Light Installation		34-8333001 and up
-1	450 035	G	BATTERY - (PS50133)	1	
-2	99130-02		SOLENOID - Starter (487 169)	2	
-3	450 397		RELAY - Overvoltage (PS50034-1)	2	
-4	484 373		RELAY - Landing gear power (PS50053-5-2))	2	
-5	455 151		RELAY - Power (6041H105)	1	
-6	550 393		REGULATOR - Voltage (B-00288-1)	2	
-7	550 487		SENDER - Oil temperature gauge (362-EW)	2	
-8	553 673		SENDER - Cylinder head temperature	2	
-9	67411-02		SWITCH ASSEMBLY - Down limit, main gear, left	1	
	67411-04		SWITCH ASSEMBLY - Down limit, main gear, right	1	
-10	36742-15		SWITCH ASSEMBLY - Ground operation fan, right	1	
-11	36742-15		SWITCH ASSEMBLY - Up limit, main gear, left	1	
	36742-14		SWITCH ASSEMBLY - Up limit, main gear, right	1	
-12	36742-13		SWITCH ASSEMBLY - Squat and stall warning prevention, main gear, left	2	
-13	487 925		SWITCH - Stall warning horn (V3-1)	1	
-14	451 841		ACTUATOR - Stall warning switch (JV-5)	1	
-15	36742-15		SWITCH ASSEMBLY - Up limit, nose gear	1	
-16	36742-13		SWITCH ASSEMBLY - Down limit, nose gear	1	
-17	37409-03		DIODE AND COOLER ASSEMBLY	1	
-18	37753-00		CONTROL ASSEMBLY - Auxiliary fuel	2	
	37753-02	A	CONTROL ASSEMBLY - Auxiliary fuel	2	
-19	484 209		* RELAY ASSEMBLY - (PS50053-2-2)	2	
-20	484 522		* RESISTOR - (VP-50-KA)	1	
-21	38255-02	A	* BLOCK ASSEMBLY	1	
-22	67487-02	A	* DIODE ASSEMBLY	1	
-23	79653-149	G	WIRE ASSEMBLY - Positive (23.0") copper	1	
	79653-148		WIRE ASSEMBLY - Ground (73.3") copper	1	
-24	95270-82		WIRE ASSEMBLY - Power relay to electrical buss (51.5")	1	
-25	95270-11		WIRE ASSEMBLY - Electrical buss to starter solenoid (10.0")	1	
-26	78140-190	G	WIRE ASSEMBLY - Starter solenoid to starter, left (147.0")	1	
	78140-191	G	WIRE ASSEMBLY - Starter solenoid to starter, right (132.0")	1	
-27	37871-05		LIGHT ASSEMBLY - Courtesy, forward	1	
-28	37871-04		LIGHT ASSEMBLY - Courtesy, aft	1	
-29	-----				
-30	572 646		LIGHT ASSEMBLY - Baggage compartment, with switch (01-0770339-03)	1	
-31	-----				
-32	12715-00		LENS - Forward baggage light	1	
-33	472 034		LAMP - Baggage light	1	
-34	62279-00		DIODE ASSEMBLY - Master relay	1	
-35	548 564		DETECTOR - Lift (186-2) unheated	2	
	472 890		DETECTOR - Lift (186-1) heated	2	
-36	462 003		GASKET - (Type 10)	2	
-37	484 209	E	RELAY - Radio bus (PS50039-2-2)	1	34-8133001 thru 34-8233215
	584 279	F	RELAY - Radio bus (6041H298)	1	34-8333001 and up
-38	588 362		STRIP - Terminal (MS27212-1-6)	1	
-39	95213-02		COVER - Terminal strip, forward	1	
	95213-00		COVER - Terminal strip, aft	1	
-40	96525-00		COVER ASSEMBLY - Electric bus	1	
-41	96525-02		COVER - Electric bus	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
84-42	96600-00		COVER - Starter solenoid	1	34-8133001 thru 34-8133091
	96600-02		COVER - Starter solenoid	1	34-8133092 and up
-43	96599-00		FRAME ASSEMBLY - Starter solenoid	1	34-8133001 thru 34-8133091
	96599-05		FRAME ASSEMBLY - Starter solenoid	1	34-8133092 and up
-44	96601-00		LINK - Copper, solenoid	1	
-45	96597-00		CLAMP ASSEMBLY - Solenoid frame support	2	
-46	78298-04	E	INDUCTOR	1	34-8133001 thru 34-8233215
-47	66616-02		TERMINAL - Battery box	2	
-48	96592-00		BRACKET ASSEMBLY - Landing light switch, nose gear	1	
-49	588 014		* SWITCH - (MS25307-292)	1	
-50	572 582	C	LIGHT ASSEMBLY - Panel (01-0770104-30)	2	
-51	95228-03		* DIMMER - Overhead light (484 532)	1	
-52	571 136		KNOB - (PS10067-4-1)	2	
-53	68441-00		GRILL - Speaker	1	
-54	487 242		SPEAKER - Radio, circular (6EU1937)	1	
-55	68440-00		RING - Speaker	1	
-56	87215-03		PLATE - Diode insulator, top	1	
-57	87215-04		PLATE - Diode insulator, bottom	1	
-58	572 581		LIGHT ASSEMBLY - Overhead panel (01-0770107-04)	2	
-59	472 179		LAMP - Side (PS10008-192)	2	
-60	69960-03		SOCKET ASSEMBLY - Lamp	2	
-61	560 840		FILTER - Lamp (1813/8 LW-1)	2	
-62	87237-02		CLIP - Panel light, left	1	
	87237-03		CLIP - Panel light, right	1	
-63	87288-02		LIGHT ASSEMBLY - Side panel	1	
-64	472 179		* LAMP - Side panel (PS10008-192)	1	
-65	560 840		* FILTER - Lamp (1813/8 LW-I)	1	
-66	69960-03		* SOCKET ASSEMBLY - Lamp	1	
-67	87287-02		* PLATE - Side panel	1	
-68	87286-02		COVER - Light	1	
-69	472 736	B	LIGHT - Tail, white (01-0770034-08)	1	
-70	753 431	B	* BULB - (1073)	1	
-71	751 203	B	* LENS - White	1	
-72	67487-03		WIRE ASSEMBLY - Diode	2	
-73	456 703		* DIODE - (IN2071A)	1	
-74	87742-02	D	LAMP ASSEMBLY - Recognition	1	34-8233001 and up
-75	87502-03		FUSE ASSEMBLY - Ground clearance switch	1	34-8333001 and up
-76	461 648		* FUSE - Com/Nav 1 (312010, 10 amp)	1	34-8333001 and up
-77	461 629		* FUSE - Audio Panel (311005, 5 amp)	1	34-8333001 and up
-78	37873-04		SWITCH ASSEMBLY - Baggage light	1	34-8333001 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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AIRPLANE PARTS CATALOG

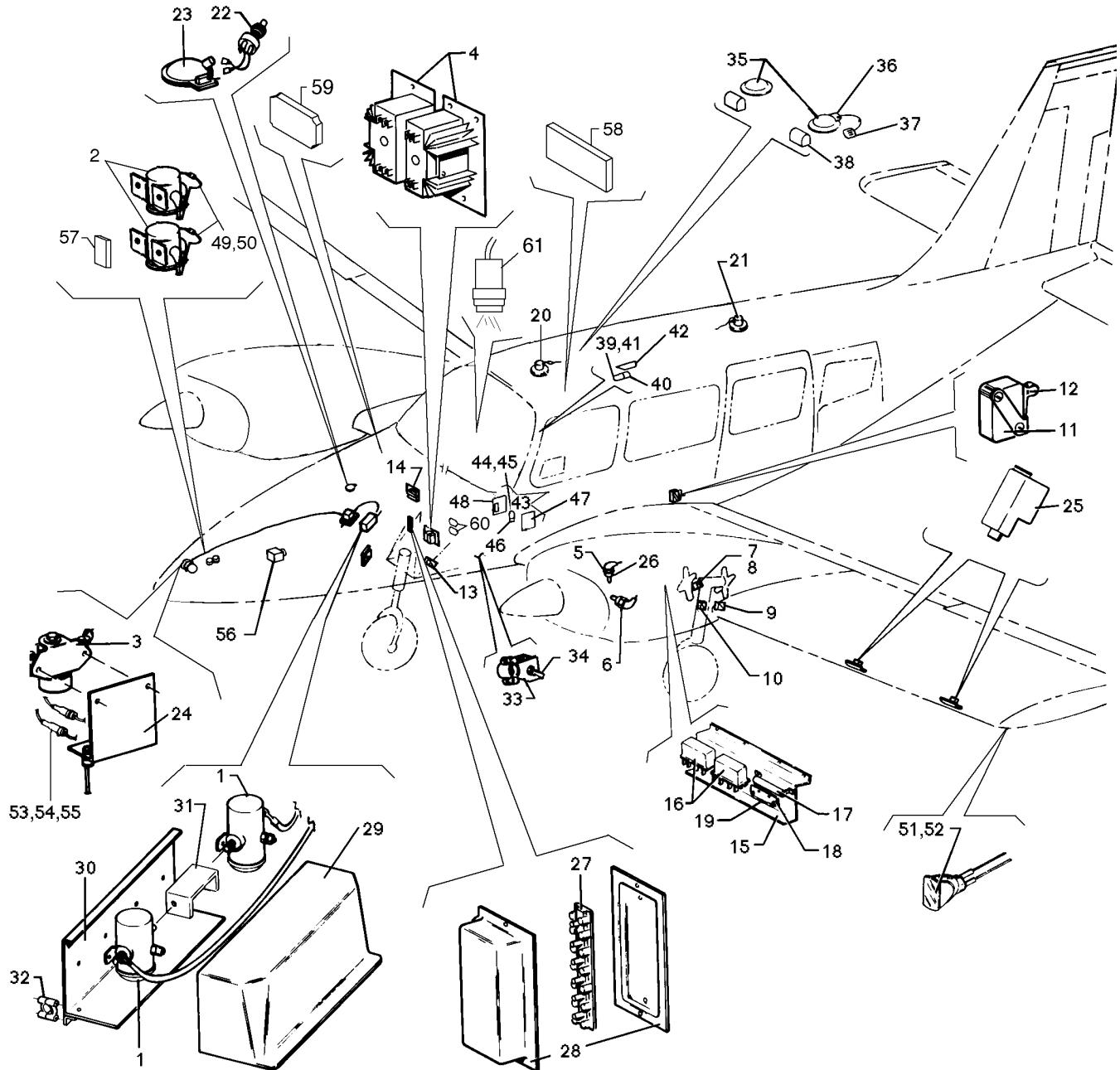


Figure 84A. Electrical System Installation
 (28 volt system)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 84A

- A - Used if optional engine primer system is installed.
- B - See figure 87B for battery installation.
- C - May be substituted for 584 297.
- D - For Cabin Courtesy Lights on serial numbers 3448038 and up, see Figure 39, Forward Fresh Air Duct and Headliner Installation.
- E - Reference Piper Service Bulletin #1017, - latest revision.
- F - Reference Piper Service Bulletin #1014, - latest revision.
- G - Reference Piper Service Bulletin #938, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
84A-	89425		DRAWING - Electrical System Installation		
	37874		DRAWING - Courtesy Lights Installation		
	87291		DRAWING - Wing Ice Light and Stall Warning Heat		
	36549		DRAWING - Baggage Compartment Light Installation		
	87506		DRAWING - Baggage Door Annunciator Light Installation		
	83352		DRAWING - Electrical System Installation (Seneca IV)		3448038 and up
	-----	B,F	BATTERY INSTALLATION	1	
-1	26898-03		SOLENOID - Starter (487 152)	2	
-2	26898-05		RELAY - Hydraulic pump	2	
-3	455 211		CONTACTOR - Battery master (6041H202A)	1	
-4	84199-04	E	REGULATOR ASSEMBLY- Voltage	2	
	588-794	E	* PIN TERMINAL	1	
	89771-02		HARNESS ASSY - Left, nose	1	
	101166-07	E	FUSE ASSY	1	
	89772-02		HARNESS ASSY - Right, nose	1	
	101166-06	E	FUSE ASSY	1	
-5	553 672		SENDER - Oil temperature gauge	2	
-6	553 673		SENDER - Cylinder head temperature	2	
-7	67411-02		SWITCH ASSEMBLY - Down limit, main gear, left	1	
	67411-04		SWITCH ASSEMBLY - Down limit, main gear, right	1	
-8	36742-15		SWITCH ASSEMBLY - Ground operation fan, right	1	
-9	36742-15		SWITCH ASSEMBLY - Up limit, main gear, left	1	
	36742-14		SWITCH ASSEMBLY - Up limit, main gear, right	1	
-10	36742-13	G	SWITCH ASSEMBLY - Squat and stall warning prevention, main gear, left	2	
-11	487 925		SWITCH - Stall warning horn (V3-1)	1	
-12	451 841		ACTUATOR - Stall warning switch (JV-5)	1	
-13	36742-15		SWITCH ASSEMBLY - Up limit, nose gear	1	
-14	36742-13		SWITCH ASSEMBLY - Down limit, nose gear	1	
-15	85582-03		CONTROL ASSEMBLY - Auxiliary fuel	2	
-16	584 280		* RELAY ASSEMBLY - (150 903)	2	
-17	473 642		* RESISTOR - (OHM260-55TE-B)	1	
-18	38255-02	A	* BLOCK ASSEMBLY	1	
-19	67487-02	A	* DIODE ASSEMBLY	1	
-20	37871-07	D	LIGHT ASSEMBLY - Courtesy, forward	1	
-21	37871-06	D	LIGHT ASSEMBLY - Courtesy, aft	1	
-22	37873-02		SWITCH ASSEMBLY - Baggage light, automatic	1	
-23	87499-07		LIGHT ASSEMBLY - Forward baggage (without light switch)	1	
	87499-06		LIGHT ASSEMBLY - Forward baggage (with light switch)	1	
-24	62279-00		DIODE ASSEMBLY - Master relay	1	
-25	548 895		DETECTOR - Lift (186-18) heated	2	
	548 564		DETECTOR - Lift (186-2) unheated	2	
-26	462 003		GASKET - (Type 10)	2	
-27	588 362		STRIP - Terminal (MS27212-1-6)	1	
-28	95213-02		COVER - Terminal strip, forward	1	
	95213-00		COVER - Terminal strip, aft	1	
-29	96600-02		COVER - Starter solenoid	1	
-30	96599-05		FRAME ASSEMBLY - Starter solenoid	1	
-31	96601-00		LINK - Copper, solenoid	1	
-32	96597-00		CLAMP ASSEMBLY - Solenoid frame support	2	
-33	96592-00		BRACKET ASSEMBLY - Landing light switch, nose gear	1	
-34	587 854		* SWITCH - (MS35059-29)	1	
-35	572 610	D	LIGHT ASSEMBLY - Panel (A300-W-28)	2	
-36	95228-03		* DIMMER - Overhead light (484 532)	1	
-37	571 136		KNOB - (PS10067-4-1)	2	
-38	572 675	D	LIGHT ASSEMBLY - Overhead panel (A315-HI-B-28)	2	
-39	572 673		LAMP - Side (PS10008-464)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

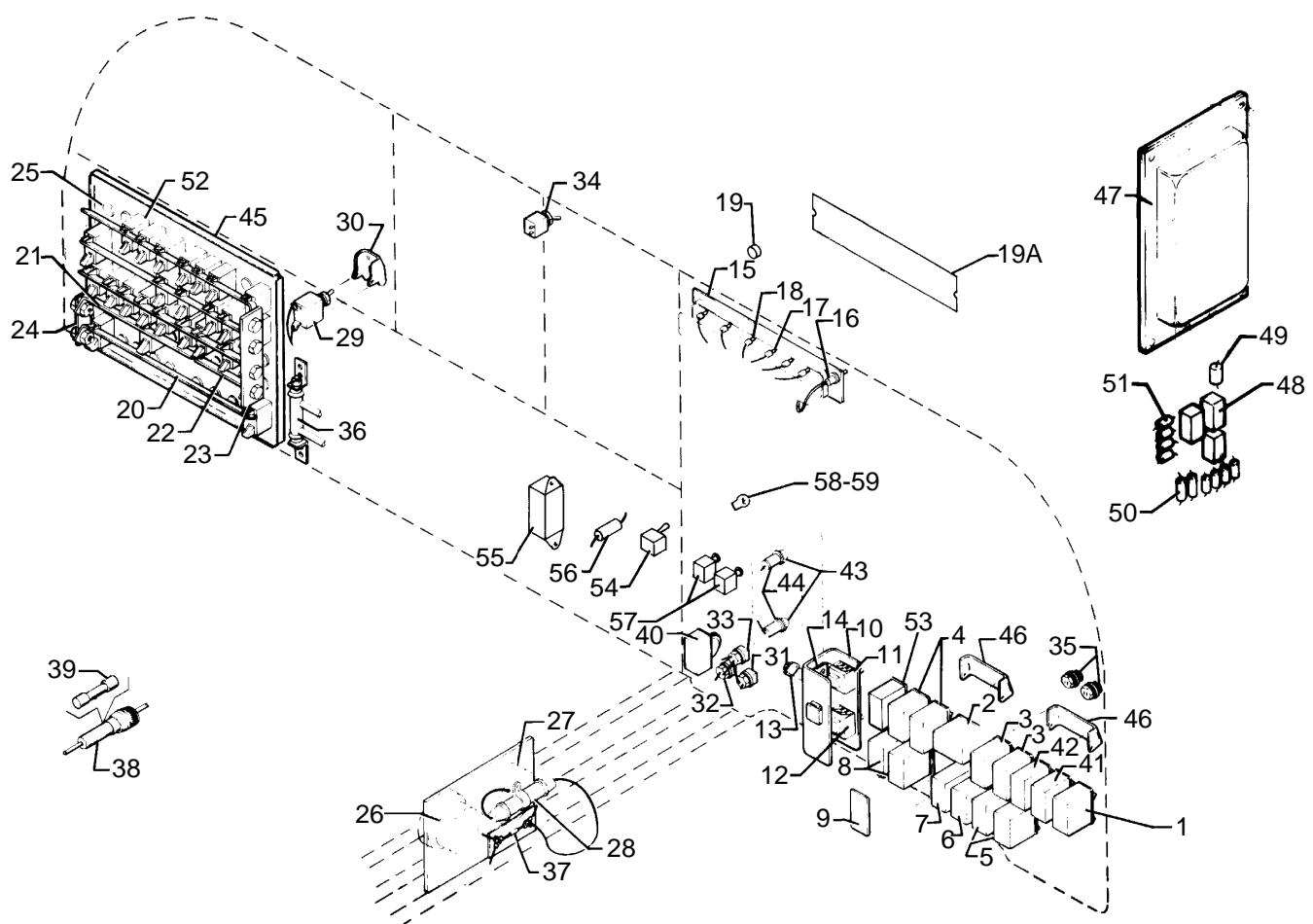
Revised: September 10, 2007

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
84A					
-40	69960-03		SOCKET ASSEMBLY - Lamp	2	
-41	560 840		FILTER - Lamp (1813/8 LW-1)	2	
-42	87237-02		CLIP - Panel light, left	1	
	87237-03		CLIP - Panel light, right	1	
-43	87288-04		LIGHT ASSEMBLY - Side panel	1	
-44	572 673		* LAMP - Side panel (PS10008-464)	1	
-45	560 840		* FILTER - Lamp (1813/8 LW-1)	1	
-46	69960-03		* SOCKET ASSEMBLY - Lamp	1	
-47	87287-02		* PLATE - Side panel	1	
-48	87286-02		COVER - Light	1	
-49	67487-03		WIRE ASSEMBLY - Diode	2	
-50	456 703		* DIODE - (IN2071A)	1	
-51	87742-03		LAMP ASSEMBLY - Recognition	1	
-52	572 583		* LIGHT - Recognition - (01-0770110-02)	1	
-53	87502-03		FUSE ASSEMBLY - Ground clearance switch	1	
-54	461 648		* FUSE - Com/Nav 1 (312010, 10 amp)	1	
-55	461 629		* FUSE - Audio Panel (311005, 5 amp)	1	
-56	37873-04		SWITCH ASSEMBLY - Baggage light	1	
-57	472 600		LIMITER - Current, 80 Amp (ANL80)	1	
-58	83358-02		DIMMER ASSEMBLY - Annunciator box	1	3448038 and up
	584 297		* RELAY	6	3448038 and up
	686 812	C	* RELAY	6	3448038 and up
	686 813	C	* RELAY	6	3448038 and up
	686 814		* RELAY	2	3448038 and up
	456 703		* DIODE - (IN2071A)	8	3448038 and up
	599 179		* RESISTOR	21	3448038 and up
	83357-02		* BASE	1	3448038 and up
	83357-03		* COVER	1	3448038 and up
-59	85299-04		CONTROL ASSEMBLY - Ammeter	1	3448038 and up
	686 814		* RELAY	1	3448038 and up
-60	584 278		CONTACTOR - Avionics (6041H299)	2	
-61	39595-38		LIGHT ASSEMBLY - (part of Engine Controls Cover Assembly)	1	
	472 824		* LIGHT	1	
	472 028		* LAMP	1	
	556 044		* CONNECTOR	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG



**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 85

- A - Used if Bonzer Radar Altimeter is installed.
- B - Used if electric flaps are installed.
- C - See latest revision of Piper Service Bulletin 905.
- D - For first time replacement ONLY, kit 88416-02 is required.

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85-	39603 87457		DRAWING - Electrical System Installation DRAWING - Ground Clearance Switch Installation		34-8333001 and up
-1	99377-57		SWITCH - Master	1	
-2	99377-49		SWITCH - Start	1	
-3	688 121		SWITCH - Left magneto (99377-44)	2	
-4	99377-45		SWITCH - Right magneto	2	
-5	688 118		SWITCH - Landing light (99377-41)	2	
-6	688-124		SWITCH - Navigation lights (99377-47)	1	
-7	688 120		SWITCH - Anti-collision lights (99377-43)	1	
-8	39639-03		SWITCH - Auxiliary fuel control	2	
-9	583 496		PLATE - Switch (47-21851-3)	3	
-10	39576-02		CONTROL ASSEMBLY - Dimmer	2	
-11	587 779		* SWITCH - Potentiometer (67436-04)	2	
-12	587 977		* SWITCH - Potentiometer (67436-06)	1	
-13	489 400		* TRANSISTOR - (2N3055)	2	
-14	584 149		* RESISTOR - (22 ohm, 1 watt)	2	
-15	39632-02		PANEL ASSEMBLY - Annunciator	1	34-8133001 thru 34-8233215
	39632-03		PANEL ASSEMBLY - Annunciator	1	34-8333001 and up
	39632-04	A	PANEL ASSEMBLY - Annunciator	1	34-8333001 and up
-16	487 904		* SWITCH - (39-1)	1	
-17	472 151		* LAMP - (PS10008-37)	9	
-18	472 181		* LAMP - (PS10008-86)	1	
-19	472 912	A	* LIGHT - Radar altimeter (148L05J62B)	1	34-8333001 and up
-19a	39630-02		* FACEPLATE - Annunciator panel (with Decision Height Light)	1	34-8133001 thru 34-8233215
	39630-03		* FACEPLATE - Annunciator panel (with baggage door light)	1	34-8333001 and up
-20	37206-04		BUS BAR - Strip (7.18" long)	4	
-21	37206-05		BUS BAR - Strip (4.38" long)	1	
-22	37206-06		BUS BAR - Strip (2.76" long)	1	
-23	37365-02		STRAP - Bus tie	1	
-24	37365-03		STRAP - Bus tie	1	
-25	453 709		BUTTON - Plug (SS48152)		AR
-26	565 407		HORN - Stall warning (PS50178-3)	1	
-27	565 288		HORN - Gear warning	1	
-28	38149-06	D	FLASHER ASSEMBLY - Gear warning	1	
-29	36935-04		SWITCH ASSEMBLY - Emergency bus	1	
-30	463 615		GUARD - Switch (MS25224-1)	1	
-31	472 764		LIGHT - Indicator (left gear) (67422-05)	1	
-32	472 765		LIGHT - Indicator (right gear) (67422-06)	1	
-33	472 766		LIGHT - Indicator (nose gear) (67422-07)	1	
-34	587 923		SWITCH - Radio master (PS10095-1)	1	
-35	688 366	C	SWITCH - Fuel primer (MPE-406R)	2	
-36	484 438		RESISTOR - (75 ohm)	1	
-37	67487-02		DIODE ASSEMBLY	1	
-38	79595-19		FUSE ASSEMBLY - Digital clock	1	
-39	461 657		* FUSE - (312001) 1 amp	1	
-40	688 131		SWITCH - Gear select (PS50037-1-3)	1	
-41	99377-58		SWITCH - Alternator, left	1	
-42	99377-59		SWITCH - Alternator, right	1	
-43	472 086		LAMP - Instrument cluster (PS10008-336)	4	
-44	86414-13		HOLDER ASSEMBLY - Lamp	1	
-45	39511-02		PANEL - Circuit breaker (with silkscreen lettering)	1	34-8133001 thru 34-8433086
	39511-05		PANEL - Circuit breaker (with silkscreen lettering)	1	34-8533001 and up
-46	87256-02	B	COVER ASSEMBLY - Switch	2	
	87254-02		* SPRING - Left (585 124)	1	
	87254-03		* SPRING - Right (585 125)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
PA-34-220T
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85-47	87209-02		BOX ASSEMBLY - Annunciator panel, remote	1	
-48	584 212		* RELAY - Press to test (HB2-DC12V)	3	
-49	584 213		* RESISTOR - Air condition door (50 ohm, 3 1/4 watt)	1	
-50	484 494		* RESISTOR - Alt (VC5E, 50 ohm)	2	
-51	456 714		* DIODE - (IN4001)	18	
-52	454 714		CIRCUIT BREAKER - (PS50120-2-1) 5 amp	AR	
	454 720		CIRCUIT BREAKER - (PS50120-2-2) 8 amp	AR	
	454 715		CIRCUIT BREAKER - (PS50120-2-3) 10 amp	AR	
	454 716		CIRCUIT BREAKER - (PS50120-2-4) 15 amp	AR	
	454 718		CIRCUIT BREAKER - (PS50120-2-6) 25 amp	AR	
	454 752		CIRCUIT BREAKER - (PS50120-2-9) 2 amp	AR	
-53	99377-64		SWITCH -Wing recognition light	1	
-54	765 343		KIT - Ground clearance switch	1	34-8333001 and up
	688 139		* SWITCH - Ground clearance (AML21CBA2AB)	1	34-8333001 and up
	688 194		* LENS - Ground clearance	1	34-8333001 and up
	472 151		* LAMP - Ground clearance	1	34-8333001 and up
-55	584 291		RELAY - Ground clearance switch (20607-81)	1	34-8333001 and up
-56	456 703		DIODE - Ground clearance switch (IN2071A)	1	34-8333001 and up
-57	487 938		SWITCH - Ammeter (46-200B)	1	34-8333001 and up
-58	472 056		LAMP - Alternator (PS10008-53)	1	34-8333001 and up
-59	460 602		FILTER - Lamp (1813/26)	1	34-8333001 and up

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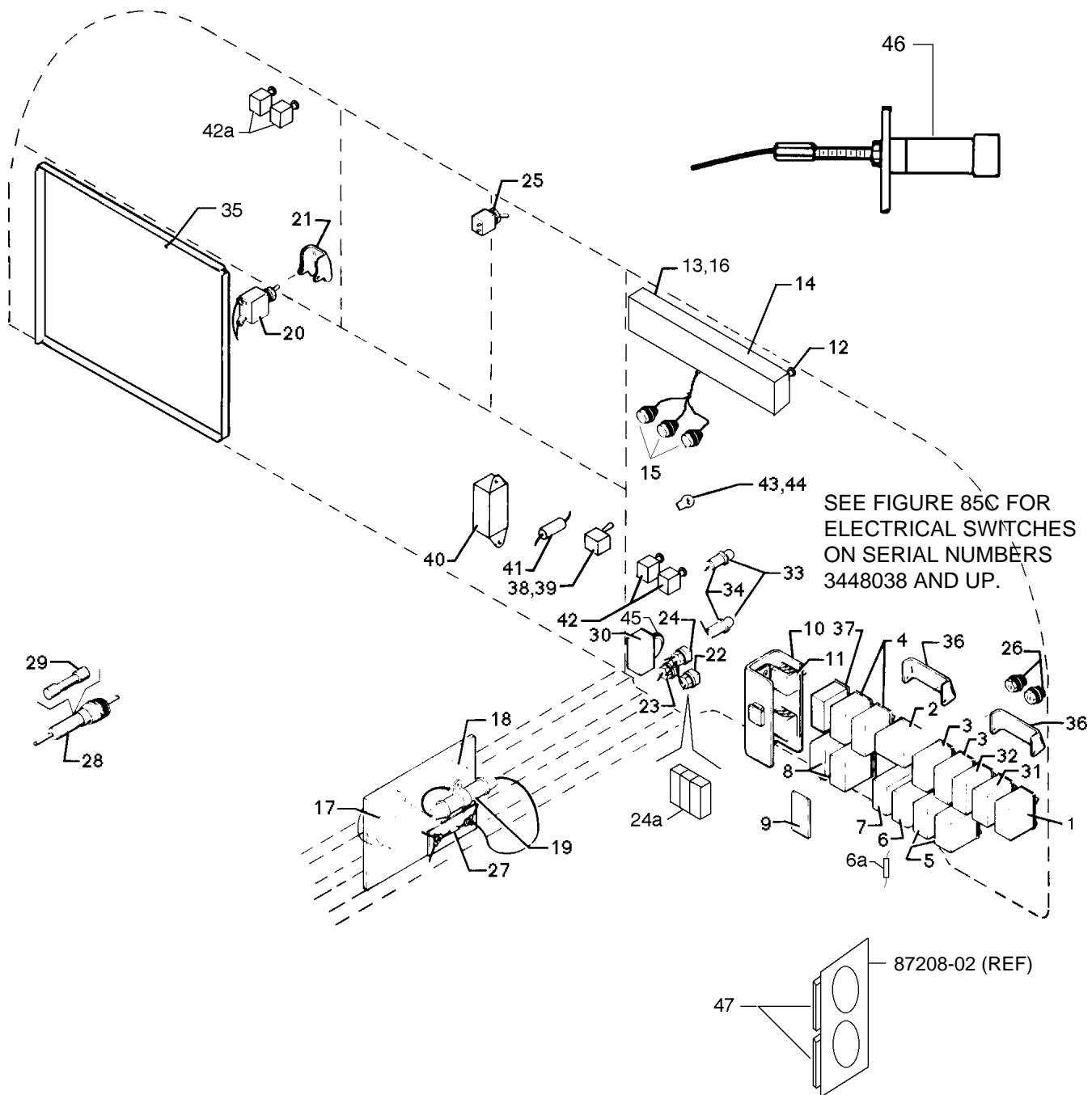


Figure 85A. Instrument Panel Electrical Installation
(28 volt system)

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CODE EXPLANATIONS FOR FIGURE 85A

- A - See figure 85B for circuit breaker panel assembly component parts.
- B - Diodes are mounted in connector backshell.
- C - This cap is for an optional system and must be purchased individually.
- D - Used on 89452-02 Indicator Light Assembly only.
- E - Used on 89452-03 Indicator Light Assembly only.
- F - Number required on 83356-02 Annunciator Panel Assembly is 42.
- G - See figure 85C for electrical switches on serial numbers 3448038 and up.
- H - Serial numbers 3448038 and up use a Dual Warning Horn Assembly, P/N 565 852.
- J - See Index Number 47 for serial numbers 3448038 and up.
- K - On serial numbers 3448038 and up, two 557 122 Dimmer Controls are mounted on the 87208-02 Mounting Plate Assembly as illustrated, and one is mounted on the forward side of the Frame Assembly at FS 49.50.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85A-	89425		DRAWING - Electrical System Installation		
	83352		DRAWING - Electrical System Installation (Seneca IV)		3448038 and up
-1	99377-57	G	SWITCH - Master	1	
-2	99377-49	G	SWITCH - Start	1	
-3	688 121	G	SWITCH - Left magneto (99377-44)	2	
-4	99377-45	G	SWITCH - Right magneto	2	
-5	688 118	G	SWITCH - Landing light (99377-41)	2	
-6	688 124	G	SWITCH - Navigation lights (99377-47)	1	
-6a	484 489		RESISTOR - Gear light dimming (270 Ohm, 2 Watt)	1	
-7	688 120	G	SWITCH - Anti-collision lights (99377-43)	1	
-8	39639-03	G	SWITCH - Auxiliary fuel control	2	
-9	583 496		PLATE - Switch (47-21851-3)	3	
-10	557 122	J	CONTROL - Dimmer	2	
-11	481 239		SWITCH - Potentiometer	2	
-12	588 178		SWITCH - Annunciator test (MPA-206R)	1	
	653 588		CAP - Switch, black (C-22)	1	
	83359-02		SWITCH ASSEMBLY - Annunciator panel	1	3448038 and up
	688 175		* SWITCH - Press to test (MPA-106F)	1	3448038 and up
	688 426		* SWITCH - Day/night (MTA106D)	1	3448038 and up
	653 588		* CAP - Switch, black (for press to test switch) (C-22)	1	3448038 and up
-13	89453-02		PANEL ASSEMBLY - Annunciator	1	
	83356-02		PANEL ASSEMBLY - Annunciator	1	3448038 and up
-14	472 028		* LAMP - (PS10008-327)	30	
-15	456 703	B,F	* DIODE - (IN2071A)	37	
-16	89452-02		* LIGHT ASSEMBLY - Indicator (599 323)	1	
	89452-03		* LIGHT ASSEMBLY - Indicator (599 548)	1	3448038 and up
	89452-11		** CAP - Left Overboost, amber	1	
	89452-12		** CAP - Gear warn, red	1	
	89452-13		** CAP - Alternator, red	1	
	89452-14		** CAP - Heater overheat, red	1	
	89452-15		** CAP - Right overboost, amber	1	
	89452-16		** CAP - Left aux fuel on, amber	1	
	89452-17	D	** CAP - Left vacuum low, amber	1	
	89452-18	C	** CAP - Low bus voltage, red (653 631)	1	
	89452-19	D	** CAP - Right vacuum low, amber	1	
	89452-20		** CAP - Right aux fuel on, amber	1	
	89452-21		** CAP - Oil pressure, amber	1	
	89452-22		** CAP - Flaps, amber	1	
	89452-23		** CAP - Baggage door, amber	1	
	89452-24	C,D	** CAP - Starter engage, amber (653 632)	1	
	89452-25	C	** CAP - Air cond door open, amber (653 633)	1	
	89452-26		** CAP - Black line, green (653 464)	AR	
	89452-27	C	** CAP - Wing tail de-ice, green (654 497)	1	
	89452-28	E	** CAP - Left start engage, amber	1	
	89452-28		** CAP - Left start engage, red	1	3448038 and up
	89452-29	E	** CAP - Right start engage, amber	1	
	89452-29		** CAP - Right start engage, red	1	3448038 and up
	89452-30	E	** CAP - Left vacuum inop, amber	1	
	89452-31	E	** CAP - Right vacuum inop, amber	1	
-17	565 407	H	HORN - Stall warning (PS50178-3)	1	
-18	565 288	H	HORN - Gear warning (02054-3)	1	
	565 852		HORN ASSEMBLY - Dual warning	1	3448038 and up
-19	38149-06		FLASHER ASSEMBLY - Gear warning	1	
-20	36935-04		SWITCH ASSEMBLY - Emergency bus	1	
-21	463 615		GUARD - Switch (MS25224-1)	1	
-22	67422-05		LIGHT - Indicator (left gear)	1	
	472 028		LAMP - (PS10008-327)	1	

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85A-23	472 765		LIGHT - Indicator (right gear) (67422-06)	1	
	472 028		LAMP - (PS10008-327)	1	
-24	472 766		LIGHT - Indicator (nose gear) (67422-07)	1	
	472 028		LAMP - (PS10008-327)	1	
-24a	85315-03		LIGHT ASSEMBLY - Landing gear	1	3448038 and up
	572 607		* LIGHT ASSEMBLY - Landing gear	1	3448038 and up
	456 703		* DIODE	6	3448038 and up
-25	688 410	G	SWITCH - Radio master (AML21CBA2AD)	1	
	472 200	G	LAMP - (PS10008-85)	1	
-26	688 366		SWITCH - Fuel primer (MPE406R)	2	
-27	67487-02		DIODE ASSEMBLY	1	
-28	79595-19		FUSE ASSEMBLY - Digital clock	1	
-29	461 657		* FUSE - (312001) 1 amp	1	
-30	487 936		SWITCH - Gear select (PS50037-1-1)	1	
-31	99377-67	G	SWITCH - Alternator, left	1	
-32	99377-68	G	SWITCH - Alternator, right	1	
-33	472 055		LAMP - Instrument cluster (PS10008-334)	4	
-34	86414-13		HOLDER ASSEMBLY - Lamp	1	
-35	89416-02	A	PANEL ASSEMBLY - Circuit breaker	1	
-36	87256-02		COVER ASSEMBLY - Switch	2	
	87254-02		* SPRING - Left (585 124)	1	
	87254-03		* SPRING - Right (585 125)	1	
-37	99377-64	G	SWITCH - Wing recognition light	1	
-38	688 139	G	SWITCH - Ground clearance (AML21CBA2AB)	1	
-39	472 200	G	LAMP - Ground clearance (PS10008-85)	1	
-40	584 315		RELAY - Ground clearance switch (187-32C200)	1	
-41	456 703		DIODE - Ground clearance switch (IN2071A)	1	
-42	487 938		SWITCH - Ammeter select (46-200B)	2	
-42a	588 178		SWITCH - Ammeter select (MPA-206R)	2	3448038 and up
	653 588		CAP - Switch, black (C-22)	2	3448038 and up
-43	453 791		LAMP - Alternator (PS10008-356)	1	
-44	460 602		FILTER - Lamp (1813/26)	1	
-45	571 233		KNOB - Landing gear switch (67439-02)	1	
-46	572 615		LIGHT - Instrument post (360° illumination)	5	3448038 and up
	572 590		LIGHT - Instrument post (directional illumination)	22	3448038 and up
	472 028		LAMP - (PS10008-327)	27	3448038 and up
-47	557 122	K	CONTROL - Dimmer	3	3448038 and up

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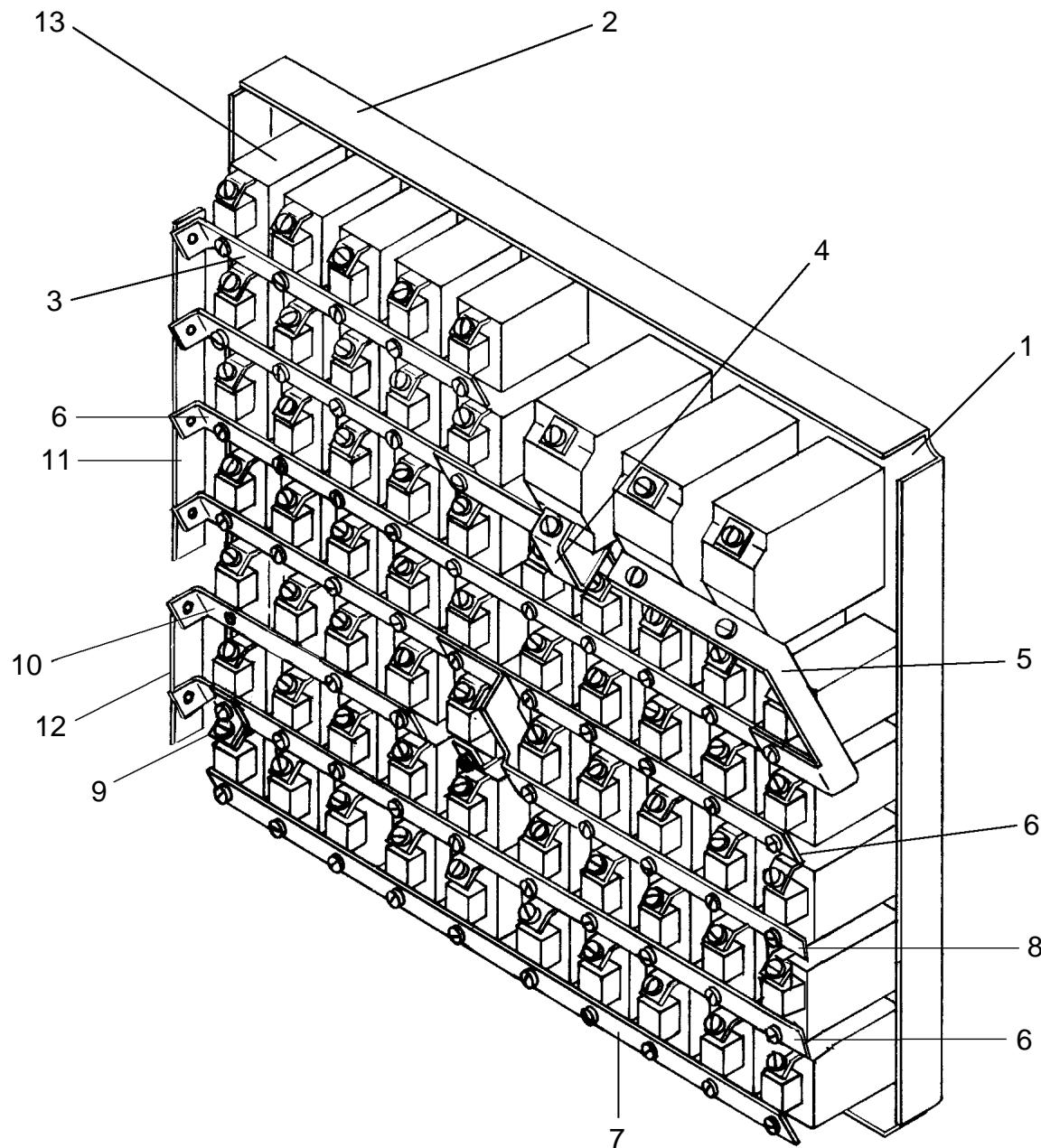


Figure 85B. Circuit Breaker Panel Assembly
(28 volt system)

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CODE EXPLANATIONS FOR FIGURE 85B

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85B-	89416		DRAWING - Circuit Breaker Panel Assembly		
-1	89416-02		PANEL ASSEMBLY - Circuit breaker	1	
	89416-04		PANEL ASSEMBLY - Circuit breaker	1	3448038 and up
-2	89417-02		* PANEL ASSEMBLY - Plate, circuit breaker	1	
	89417-04		* PANEL ASSEMBLY - Plate, circuit breaker	1	3448038 and up
-3	89418-03		* BUS	2	
-4	89418-07		* STRAP - Bus	1	
-5	89418-08		* STRAP - Bus	1	
-6	89418-02		* BUS	3	
-7	89418-11		* BUS	1	
-8	89418-06		* BUS	1	
-9	89418-10		* LINK - Bus	1	
-10	89418-04		* BUS	1	
-11	89418-15		* STRAP - Bus	1	
-12	89418-14		* BUS	1	
-13	454 738		* CIRCUIT BREAKER - (PS50120-4-71) 5 amp	AR	
	454 739		* CIRCUIT BREAKER - (PS50120-4-72) 7.5 amp	AR	
	454 732		* CIRCUIT BREAKER - (PS50120-4-73) 10 amp	AR	
	564 002		* CIRCUIT BREAKER - (PS50120-4-85) 15 amp	AR	
	652 409		* CIRCUIT BREAKER - (PS50120-4-86) 25 amp	AR	
	454 758		* CIRCUIT BREAKER - (PS50120-5-3) 60 amp	1	
	687 800		* CIRCUIT BREAKER - (PS50120-5-7) 70 amp	2	

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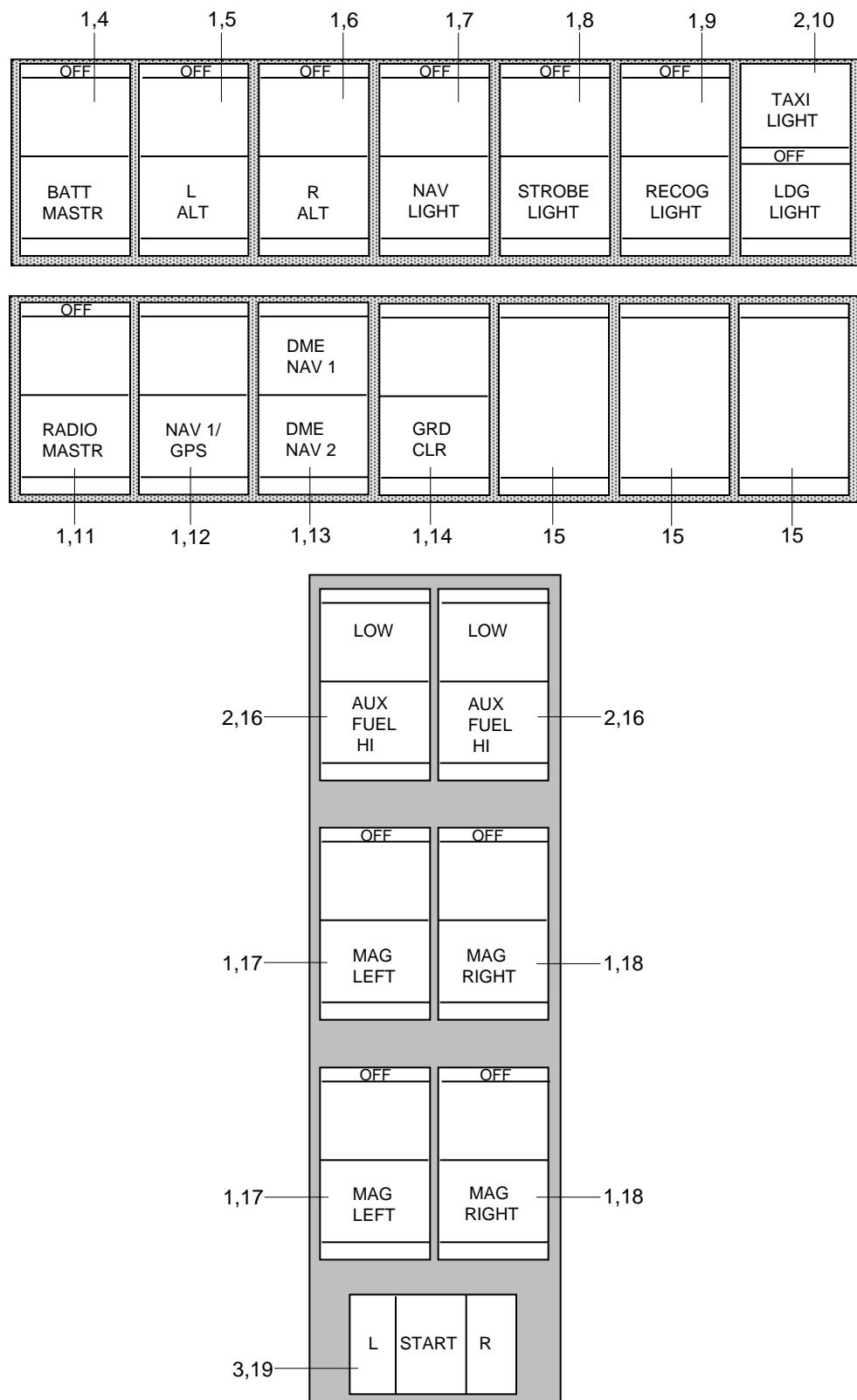


Figure 85C. Electrical/Avionics Switches
 (Serial Numbers 3448038 and up)

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CODE EXPLANATIONS FOR FIGURE 85C

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85C-	83352		DRAWING - Electrical Installation (Seneca IV)		3448038 and up
-1	688 296		SWITCH - (8941K699)	14	3448038 and up
	472 200		LAMP	28	3448038 and up
	561 027		FILTER - (1813/31 LW-1)	28	3448038 and up
-2	688 298		SWITCH - (8941K700)	3	3448038 and up
	472 200		LAMP	6	3448038 and up
	561 027		FILTER - (1813/31 LW-1)	6	3448038 and up
-3	688 381		SWITCH - (8941K879)	1	3448038 and up
-4	84622-84		CAP - Switch	1	3448038 and up
-5	84622-86		CAP - Switch	1	3448038 and up
-6	84622-87		CAP - Switch	1	3448038 and up
-7	653 512		CAP - Switch (84622-13)	1	3448038 and up
-8	653 511		CAP - Switch (84622-12)	1	3448038 and up
-9	653 566		CAP - Switch (84622-52)	1	3448038 and up
-10	84622-54		CAP - Switch	1	3448038 and up
-11	653 516		CAP - Switch (84622-17)	1	3448038 and up
-12	84622-83		CAP - Switch	1	3448038 and up
-13	653 540		CAP - Switch (84622-39)	1	3448038 and up
-14	84622-20		CAP - Switch	1	3448038 and up
-15	687 211		PLUG - (47-21971)	3	3448038 and up
-16	84622-89		CAP - Switch	2	3448038 and up
	463 630		GUARD - Switch (49-5473)	2	3448038 and up
-17	653 507		CAP - Switch (84622-08)	2	3448038 and up
	559 836		GUARD - Switch (49-7334)	2	3448038 and up
-18	653 508		CAP - Switch (84622-09)	2	3448038 and up
	559 837		GUARD - Switch (49-7334-2)	2	3448038 and up
-19	84622-88		CAP - Switch	1	3448038 and up

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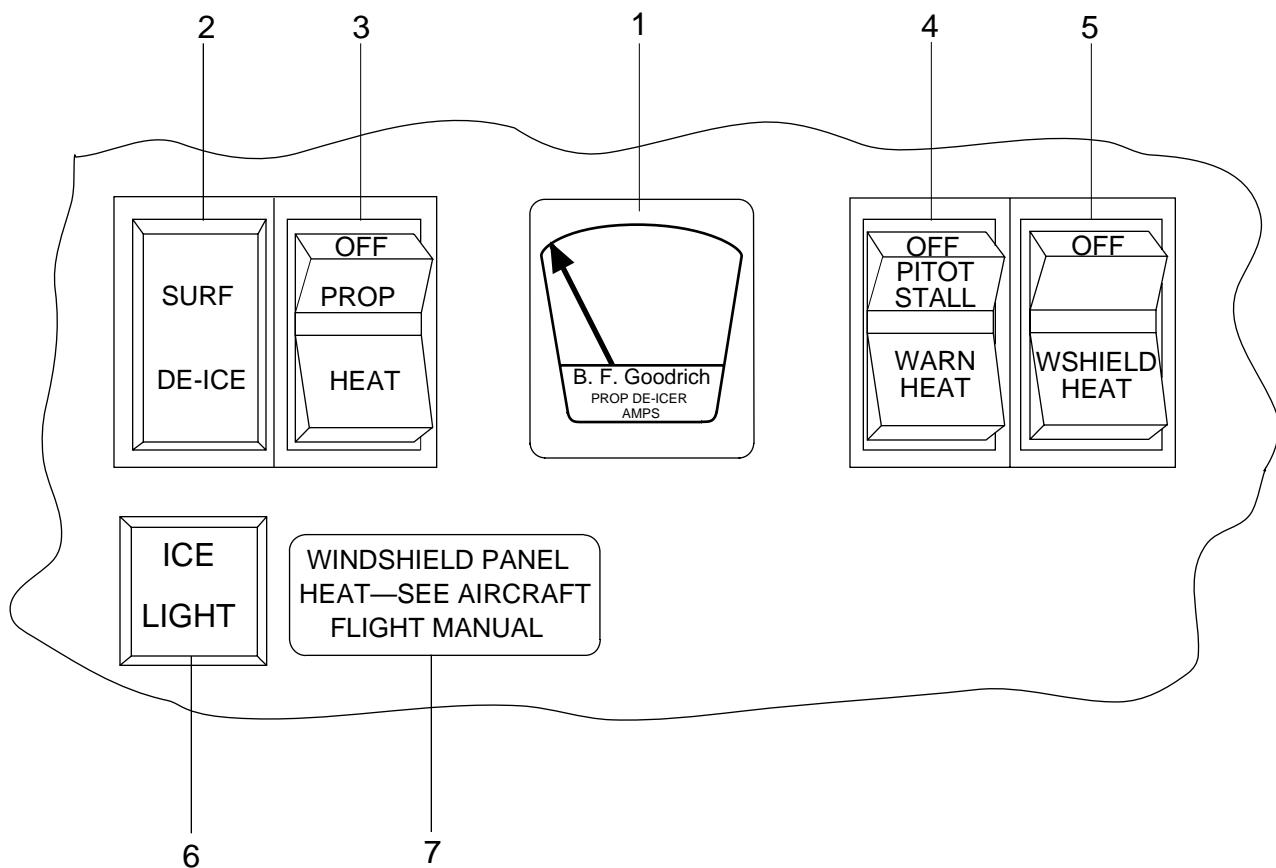


Figure 85D. Ice Protection System Controls
(Serial Numbers 3448038 and up)

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CODE EXPLANATIONS FOR FIGURE 85D

A - Used with three-bladed propeller.

B - Used with two-bladed propeller.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
85D-	85186		DRAWING - Ice Protection System (Complete)		
	89426		DRAWING - Ice Protection System - Propeller		
	87291		DRAWING - Stall Warning Heat and Wing Ice Light		
-1	751 298	A	AMMETER - (3E1389-2)	1	3448038 and up
	751 286	B	AMMETER - (3E1389-3)	1	3448038 and up
-2	688 297		SWITCH - (8941K701)	1	3448038 and up
	653 529		CAP - (84622-36)	1	3448038 and up
	472 200		LAMP	2	3448038 and up
	561 022		FILTER - (1813/31 LW-1)	2	3448038 and up
-3	688 296		SWITCH - (8941K699)	1	3448038 and up
	653 521		CAP - (84622-22)	1	3448038 and up
	472 200		LAMP	2	3448038 and up
	561 022		FILTER - (1813/31 LW-1)	2	3448038 and up
-4	688 296		SWITCH - (8941K699)	1	3448038 and up
	84622-91		CAP	1	3448038 and up
	472 200		LAMP	2	3448038 and up
	561 022		FILTER - (1813/31 LW-1)	2	3448038 and up
-5	688 296		SWITCH - (8941K699)	1	3448038 and up
	653 525		CAP - (84622-26)	1	3448038 and up
	472 200		LAMP	2	3448038 and up
	561 022		FILTER - (1813/31 LW-1)	2	3448038 and up
-6	83387-02		SWITCH ASSEMBLY	1	3448038 and up
	688 139		* SWITCH	1	3448038 and up
	688 602		* BUTTON	1	3448038 and up
	472 200		* LAMP	1	3448038 and up
	561 022		* FILTER - (1813/31 LW-1)	1	3448038 and up
-7	84967-161		PLACARD	1	3448038 and up

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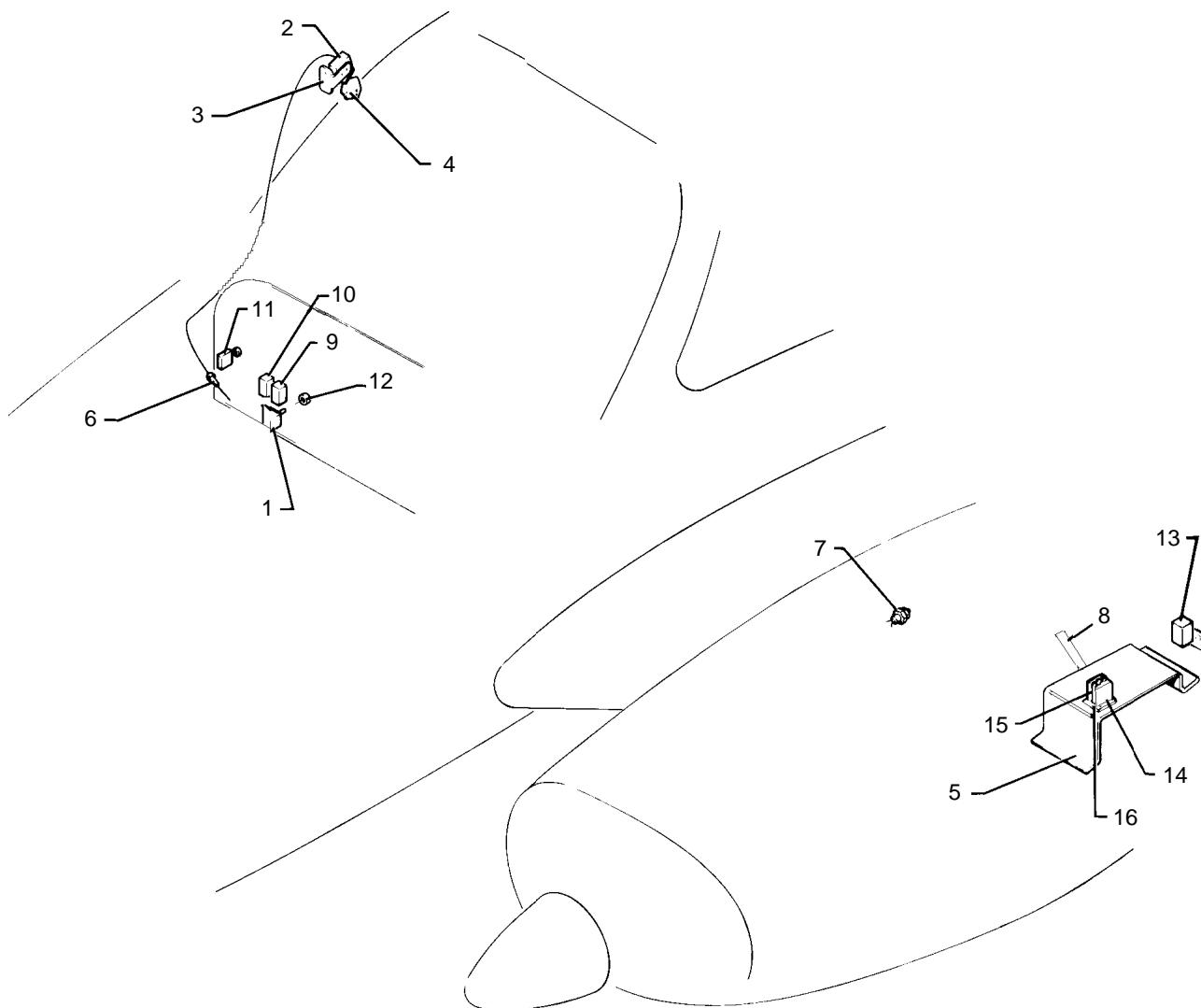


Figure 86. Air Conditioning Electrical Installation

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CODE EXPLANATIONS FOR FIGURE 86

A - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
86-	39656		DRAWING - Air Conditioning Electrical Installation		
-1	488 585		THERMOSTAT - Air conditioning (99717-00)	1	
-2	36742-13		SWITCH - Squat	1	
-3	36750-03		BRACKET - Squat switch	1	
	36750-05		BRACKET - Squat switch	1	3448038 and up
-4	67023-01		BRACKET - Squat switch	1	
	83384-02		BRACKET - Squat switch	1	3448038 and up
-5	39655-02		BRACKET ASSEMBLY - Relay	1	
-6	461 629		FUSE - (311005) 5 amp	2	
-7	456 793		DIODE - (5871)	1	
-8	36882-02		STRAP - Clamp	1	
-9	99377-50		SWITCH - Air cond., "On-Off"	1	
	688 296		SWITCH - Air cond., "On-Off" (8941K699)	1	3448038 and up
	654 502		CAP - Switch (84622-90)	1	3448038 and up
	561 027		FILTER - (1813/31 LW-1)	2	3448038 and up
	472 200		LAMP - (PS10008-85)	2	3448038 and up
-10	99377-51		SWITCH - Fan, "Hi-Lo"	1	
	688 298		SWITCH - Fan, "Hi-Lo" (8941K700)	1	3448038 and up
	84622-48		CAP - Switch	1	3448038 and up
	561 027		FILTER - (1813/31 LW-1)	2	3448038 and up
	472 200		LAMP - (PS10008-85)	2	3448038 and up
-11	454 717		CIRCUIT BREAKER - (PS50120-2-5) 20 amp	1	
	454 797	A	CIRCUIT BREAKER - (PS50120-4-81) 20 amp	1	
-12	571 162		KNOB - Thermostat (RB67-1-SB-M)	1	
-13	584 429		RELAY	1	
	584 430		RELAY	1	3448005 and up
	584 281	A	RELAY - (150-9)	1	
-14	584 015		RELAY - (KUP-11D15-12)	1	
	89463-02	A	RELAY	1	
-15	587 488		SPRING - (20C228)	1	
-16	487 081		SOCKET - (27E067)	1	

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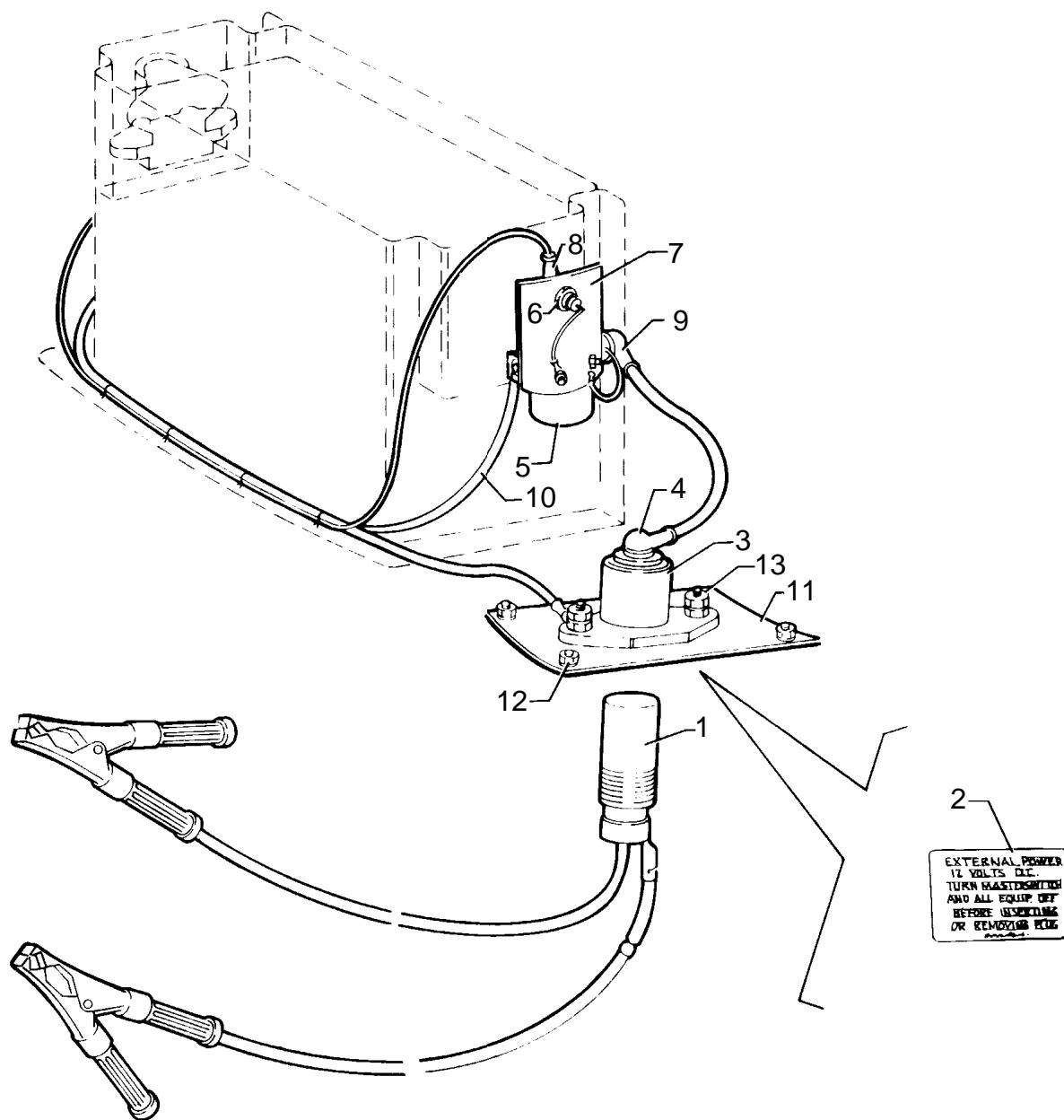


Figure 87. External Power Supply Installation
(14 volt system)

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CODE EXPLANATIONS FOR FIGURE 87

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
87-	95231		DRAWING - External Power Supply Installation		
-1	62355-02		PLUG ASSEMBLY - Power connector	1	
	89097-02		PLUG ASSEMBLY - Power connector	1	3433088 and up
-2	69669-173		PLACARD - External power	1	
-3	62355-08		SOCKET ASSEMBLY - Power connector	1	
	89097-05		SOCKET ASSEMBLY - Power connector	1	3433088 and up
-4	23969-04		* NIPPLE	1	
-5	484 373		SOLENOID - (PS50053-5-2)	1	
-6	456 728		DIODE - (IN3208)	1	
-7	68198-00		SUPPORT - Diode	1	
-8	476 673		NIPPLE - Diode (23969-02)	1	
-9	23969-04		NIPPLE - Solenoid	1	
-10	79653-19		CABLE ASSEMBLY - Solenoid to battery box	1	
-11	95203-00		PLATE ASSEMBLY - External power	1	
-12	416 633		SCREW - (MS24693-S273)	4	
	494 087		WASHER - (A3235-020-1)	4	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	4	
-13	405 515		NUT - (MS51967-5)	2	
	407 045		WASHER - (MS35338-45)	2	

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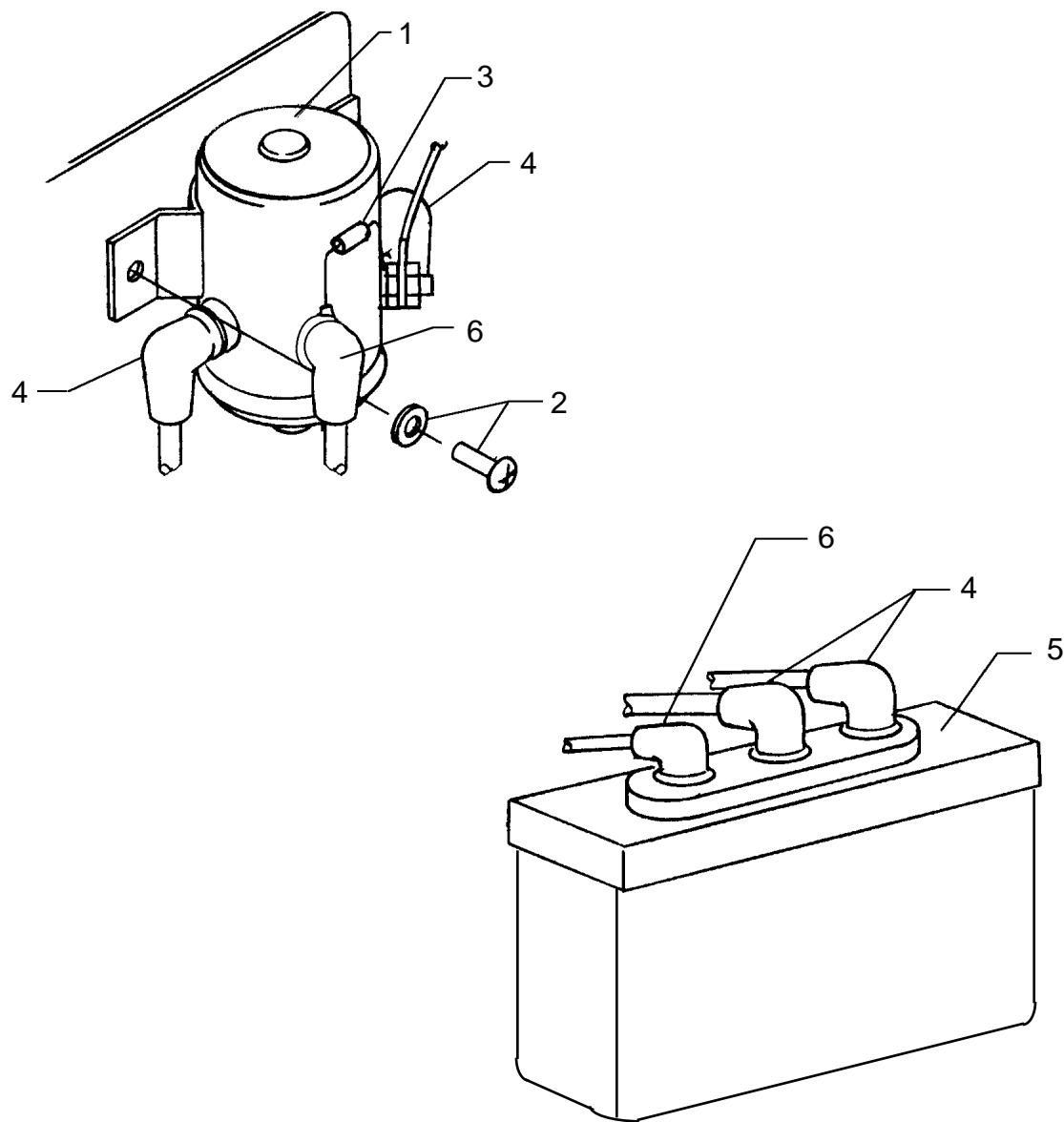


Figure 87A. External Power Supply Installation
(28 volt system)

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CODE EXPLANATIONS FOR FIGURE 87A

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
87A-	89343		DRAWING - External Power Supply Installation		
-1	26898-05		CONTACTOR - External power (487 167)	1	
-2	411 532		SCREW - (MS35207-263)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
-3	67487-04		DIODE ASSEMBLY	1	
-4	23969-02		NIPPLE - (476 680)	4	
-5	84563-03		RECEPTACLE - External power supply	1	
-6	476 675		NIPPLE - (MS25171-2S)	3	

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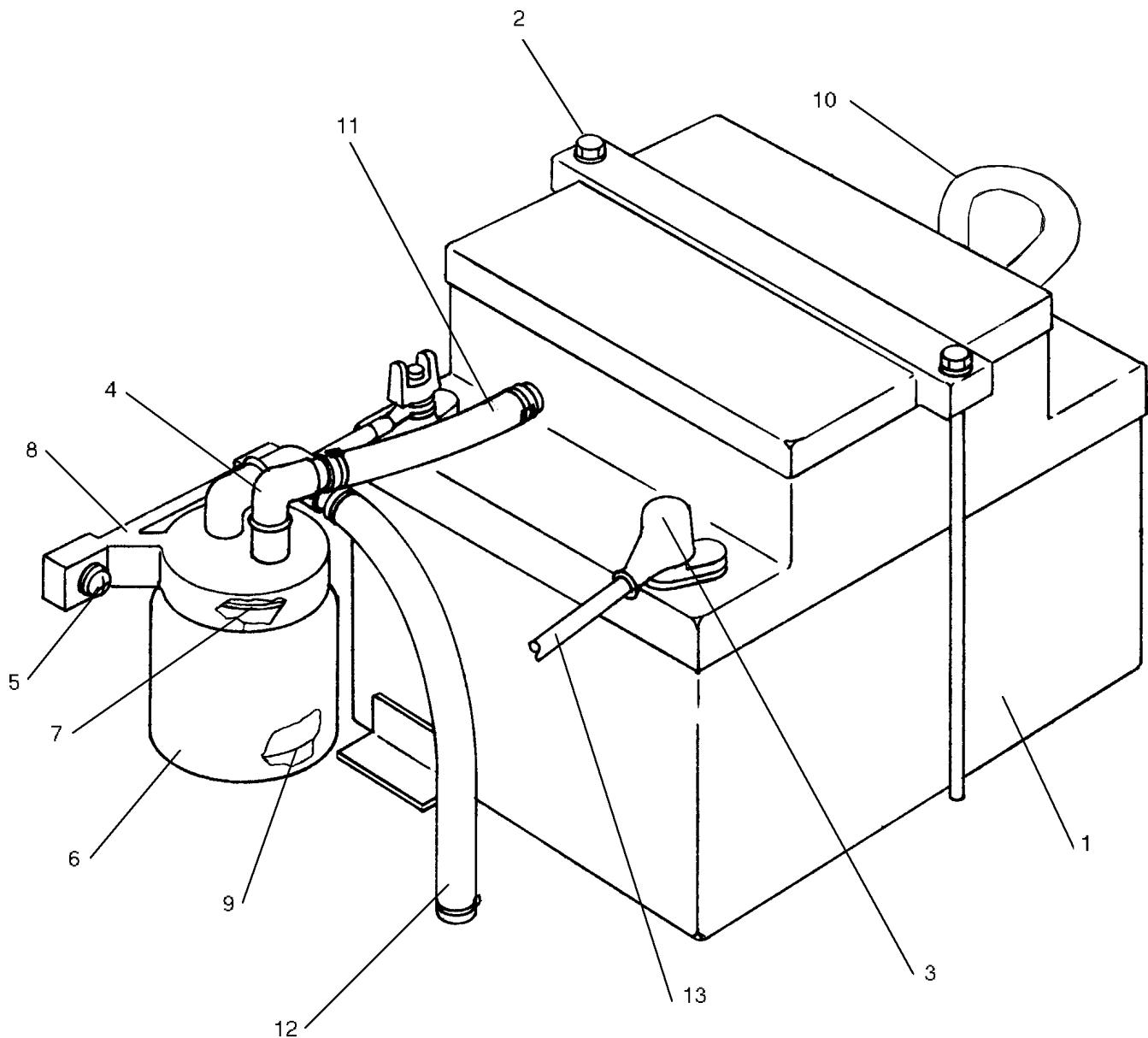


Figure 87B. Battery Installation
(28 volt system)

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PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 87B

**PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
87B-	89344		DRAWING - Battery Installation		
-1	450 052		BATTERY - (G-247)	1	
-2	89472-02		BOLT ASSEMBLY - Battery tiedown	2	
-3	476 695		BOOT - (66580-02)	2	
-4	559 031		ELBOW - (TBP3621)	2	
-5	411 533		SCREW - (MS35207-264)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
-6	487 768		JAR - Sump (TBP3675)	1	
-7	686 046		SEAL - Cover (TBP3607)	1	
-8	557 370		COVER ASSEMBLY - Sump jar (TBP3676)	1	
-9	680 145		PAD - Felt (TBP3679)	1	
-10	89344-03		TUBE - Positive vent	1	
-11	89344-04		TUBE - Battery to sump jar	1	
-12	89344-05		TUBE - Negative vent	1	
-13	79653-192		WIRE ASSEMBLY - Battery to battery master	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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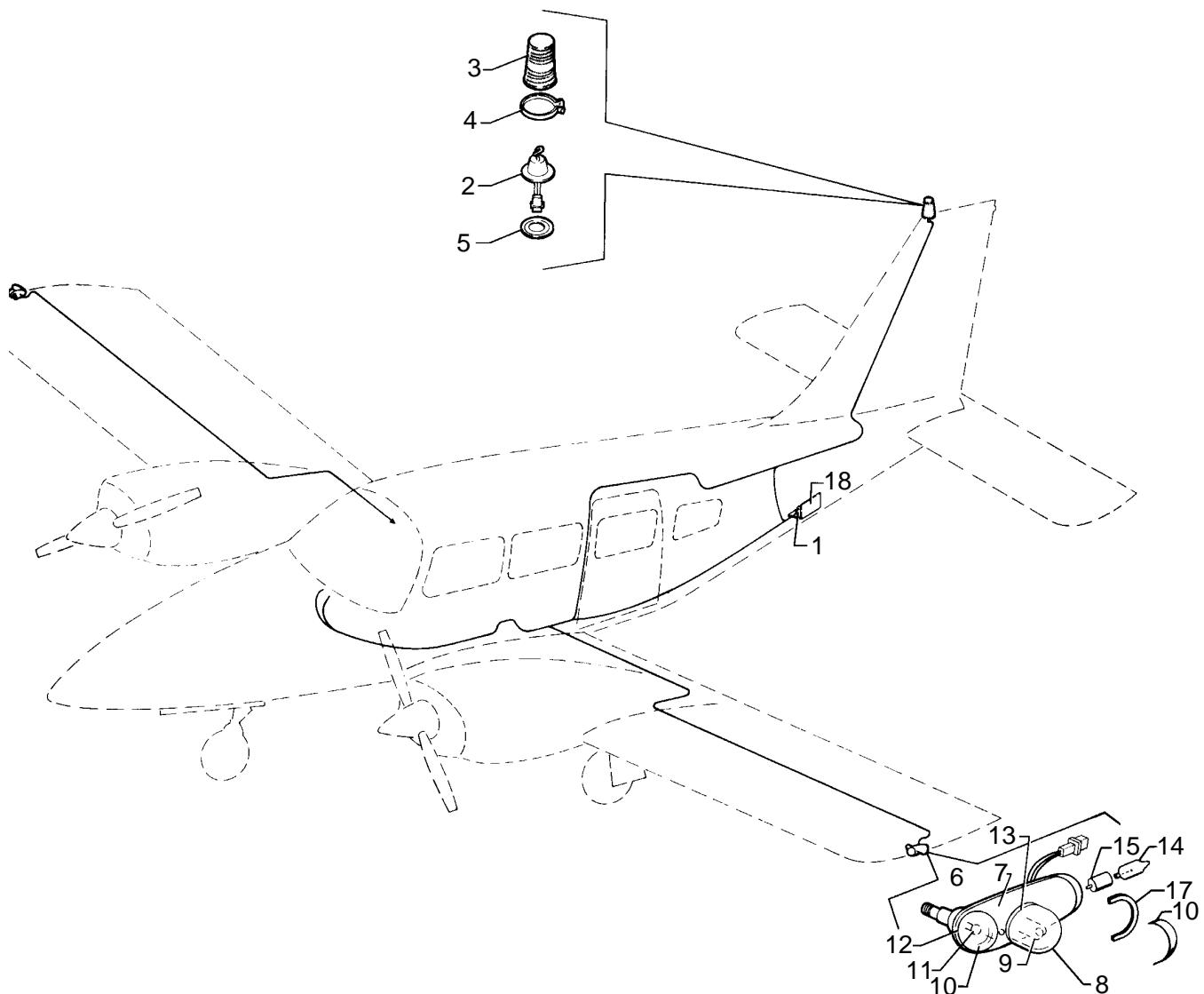


Figure 88. Strobe Lights Installation
(14 volt system)

Reissued: November 29, 1993

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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 88

- A - Used if strobe wing tip lights are not installed.
- B - Used if strobe wing tip lights are installed.
- C - Used with white wing tip strobe only.
- D - Used with red wing tip strobe only.

**PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
88-	36789		DRAWING - Strobe Lights Installation		
-1	481 214	A	POWER SUPPLY - Strobe lights	1	
	481 247	B	POWER SUPPLY - Strobe lights	1	
-2	757 762		LIGHT ASSEMBLY - Strobe, fin (unshielded)	1	
	761 189		LIGHT ASSEMBLY - Strobe, fin (shielded)	1	
-3	761 161		LENS - Strobe Light, red (unshielded)	1	
	761 194		LENS - Strobe Light, red (shielded)	1	
-4	755 200		CLAMP ASSEMBLY - Ring	1	
-5	755 042		GASKET - Strobe light	1	
-6	572 557		LIGHT ASSEMBLY - Red navigation and white strobe, wing tip (shielded)	1	
	572 558		LIGHT ASSEMBLY - Red navigation and red strobe, wing tip (shielded)	1	
	572 561		LIGHT ASSEMBLY - Green navigation and white strobe, wing tip (shielded)	1	
	572 560		LIGHT ASSEMBLY - Green navigation and red strobe, wing tip (shielded)	1	
-7	762 616		* RETAINER - Light lens (A606)	1	
-8	761 253	C	* LENS AND RETAINER ASSEMBLY - Wing tip strobe (shielded)	1	
	761 254	D	* LENS AND RETAINER ASSEMBLY - Wing tip strobe (shielded)	1	
-9	762 003		* TUBE ASSEMBLY - Flash, tip	1	
-10	751 202		* LENS - Navigation, red	1	
	751 201		* LENS - Navigation, green	1	
-11	751 381		* BULB - (1512) 14 volt	1	
-12	755 075		* GASKET - Navigation light (W1283)	1	
-13	755 076		* GASKET - Wing strobe (A-427-4)	1	
-14	761 256		* LAMP - Navigation light assembly, 14 volt (A508)	1	
-15	762 426		* SOCKET ASSEMBLY - Navigation light (A507)	1	
-16	761 255		* LENS - Navigation light (A615)	1	
-17	755 096		* GASKET - Navigation light (A616)	1	
-18	99031-00		BRACKET ASSEMBLY - Strobe unit mount	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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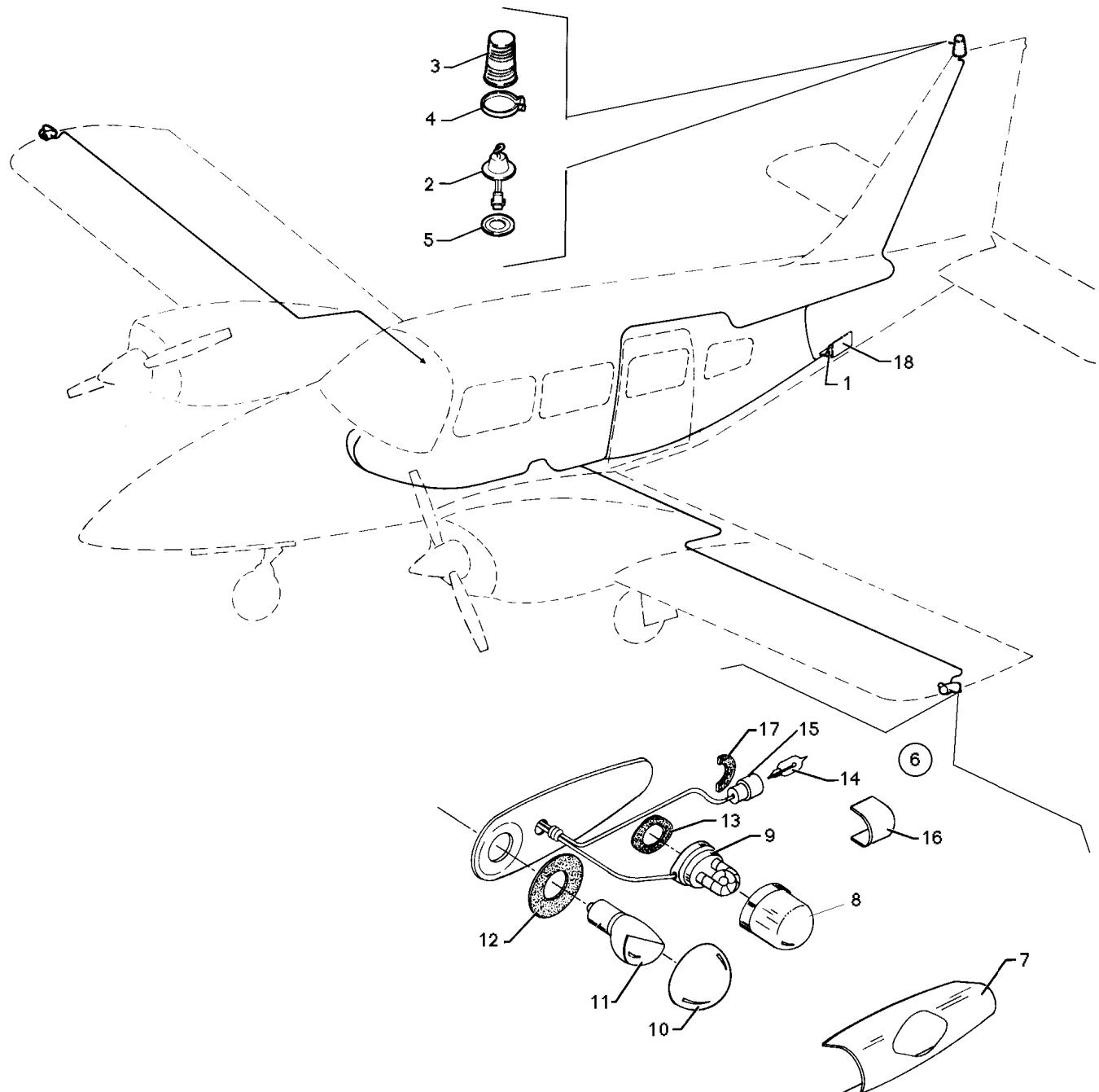


Figure 88A. Strobe Lights Installation
(28 volt system)

Reissued: November 29, 1993

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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 88A

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
88A-	89424		DRAWING - External Wing and Fin Lighting Installation		
-1	481 203		POWER SUPPLY - Strobe lights (A413A-HDA-DF-28)	1	
	481 247		POWER SUPPLY - Strobe lights (A413A-HDA-CF-14/28)	1	3448038 and up
-2	472 904		LIGHT - Strobe, fin (A470-D-R-S)	1	
-3	761 190		LENS - Strobe light, red (shielded) (A402RS)	1	
-4	755 200		CLAMP ASSEMBLY - Ring	1	
-5	755 042		GASKET - Strobe light	1	
-6	572 593		LIGHT ASSEMBLY - Red navigation and white strobe, wing tip (shielded) (90071-00)	1	
	572 592		LIGHT ASSEMBLY - Green navigation and white strobe, wing tip (shielded) (90071-01)	1	
-7	762 616		* RETAINER - Light lens (A606)	1	
-8	761 253		* LENS AND RETAINER ASSEMBLY - Wing tip strobe (shielded) (A612D)	1	
-9	762 003		* TUBE ASSEMBLY - Flash, tip	1	
-10	751 202		* LENS - Navigation, red	1	
	751 201		* LENS - Navigation, green	1	
-11	553 494		* LAMP - (34-0428020-65)	1	
-12	755 075		* GASKET - Navigation light (W1283)	1	
-13	755 076		* GASKET - Wing strobe (A-427-4)	1	
-14	761 208		* LAMP - Navigation light assembly, (A508-28)	1	
-15	762 426		* SOCKET ASSEMBLY - Navigation light (A507)	1	
-16	761 255		* LENS - Navigation light (A615)	1	
-17	755 096		* GASKET - Navigation light (A616)	1	
-18	99031-00		BRACKET ASSEMBLY - Strobe unit mount	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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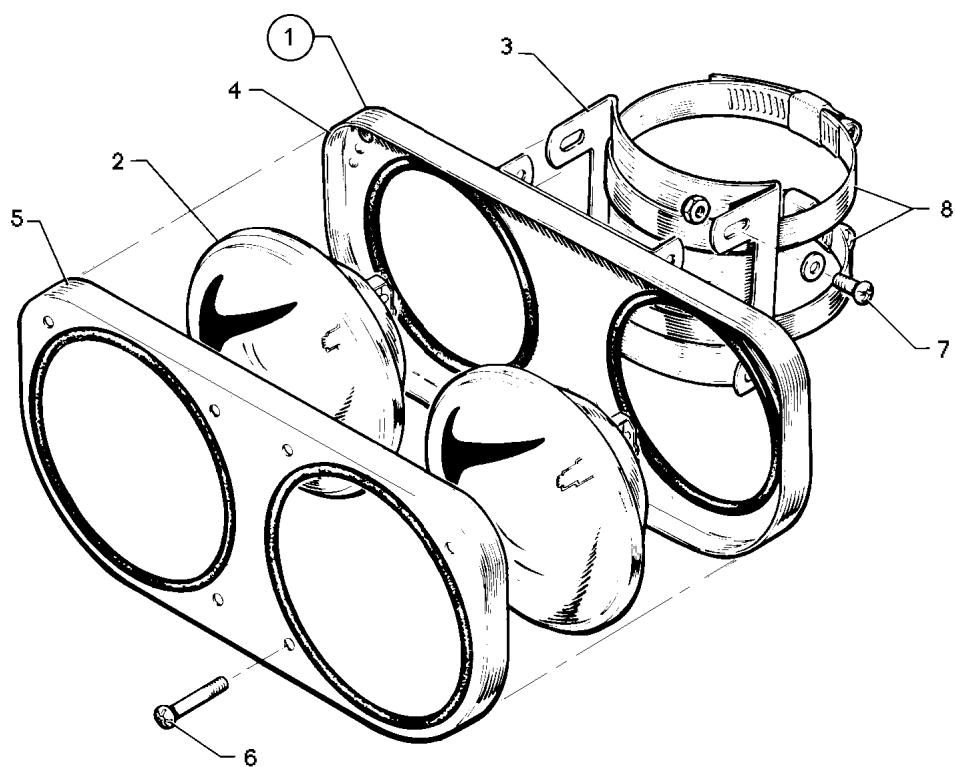


Figure 89. Landing Light Installation

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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 89

A - Used on 28 volt system.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
89-1	96240-00		LIGHT ASSEMBLY - Landing	1	
	96240-02	A	LIGHT ASSEMBLY - Landing	1	
-2	472 661		* LIGHT - Landing (4509-100W,12V)	2	
	472 071	A	* LIGHT - Landing (PS10008-4594)	2	
-3	43020-00		* BRACKET - Landing light assembly	1	
-4	96241-00		* PLATE ASSEMBLY - Landing light	1	
-5	43022-00		* PLATE ASSEMBLY - Landing light face	1	
-6	415 628		* SCREW - (MS35206-328)	6	
-7	415-519		* SCREW - (MS35206-229)	4	
	690 640		* WASHER - (NAS1149FN632P)	8	
	404 528		* NUT - (MS21042-06)	4	
-8	554 769		CLAMP - (GS-52SS)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

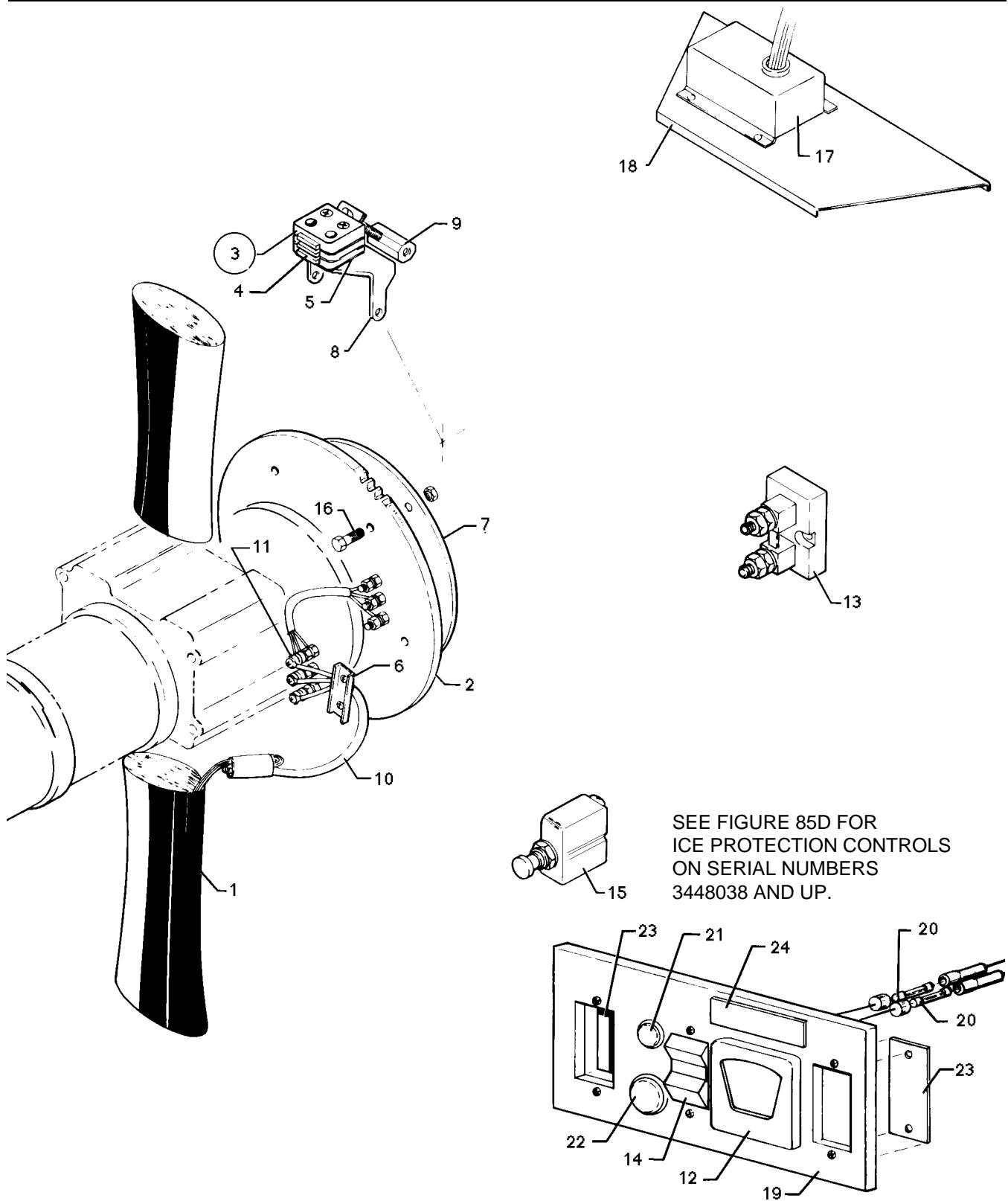


Figure 90. Two Blade Propeller Electric Deicer Installation

Reissued: November 29, 1993

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 90

- A - Used on 28 volt system.
- B - Reference Piper Service Bulletin #987, - latest revision.
- C - Reference Piper Service Letter #1086, - latest revision.

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
90-	87281 89426	A	DRAWING - Propeller Ice Protection System Installation DRAWING - Propeller Ice Protection System Installation		
-1	553 216 758 570 553 215 758 571 766 853 758 686	C C C C A,C A,C	BOOT - Propeller deicer, left (4E1895-7) BOOT - Propeller deicer, left (4E1895-10) BOOT - Propeller deicer, right (4E1214-7) BOOT - Propeller deicer, right (4E1214-10) BOOT - Propeller deicer, left (4E1601-10) BOOT - Propeller deicer, right (4E1188-10)	2 2 2 2 2 2	34-8133001 thru 34-8333001 34-8333002 and up 34-8133001 thru 34-8333001 34-8333002 and up
-2	484 853		SLIP RING ASSEMBLY - (4E1923-3)	2	
-3	758 431		MODULAR BRUSH ASSEMBLY - (3E2042-1)	2	
-4	758 434 758 435 758 436		* BRUSH MODULE ASSEMBLY - (3E2011-1) * BRUSH MODULE ASSEMBLY - (3E2011-2) * BRUSH MODULE ASSEMBLY - (3E2011-3)	1 1 1	
-5	486 557		SHIM - (1E1157)	2	
-6	554 637		CLIP - Lead (3E1271-2)	4	
-7	582 448		PLATE - Mounting, split (4E2058)	4	
-8	453 452		BRACKET - Brush block mounting (4E2032)	2	
-9	587 702		ARM ASSEMBLY - Support (3E1935)	2	
-10	464 097 755 338 755 339		HARNESS - Deicer, (4E1967-1) HARNESS - Deicer, left (4E1967-3) HARNESS - Deicer, right (4E2235-3)	4 2 2	34-8133001 thru 34-8333001 34-8333002 and up 34-8333002 and up
-11	453 996		BUSHING - (2E1260)	24	
-12	548 084 751 286		AMMETER - (3E1389-8) AMMETER - (3E1389-3)	1 1	
-13	486 636		SHUNT - Ammeter (MS91586-1)	1	
-14	588 064 688 296 653 521 472 200	A A A A	SWITCH - Prop deicer (99377-34) SWITCH - (8941K699) CAP - Switch (84622-22) LAMP - (PS10008-85)	1 1 1 2	
-15	454 718 564 002	A	CIRCUIT BREAKER - (PS50120-2-6) 25 amp CIRCUIT BREAKER - (PS50120-4-85) 15 amp	1 1	
-16	758 559 756 664 404 561		BOLT - (1/4-28UNF-3) WASHER - (4-M-52) NUT - (MS21045-4)	12 12 12	
-17	761 990	B	TIMER - Propeller deicer (3E1150-10)	1	
-18	37710-00		BRACKET - Timer mounting	1	
-19	37704-19 37704-21		PANEL - Ice protection system control PANEL - Ice protection system control	1 1	
-20	461 629		FUSE - (311005) 5 amp	2	
-21	453 691		BUTTON - Plug (SS48151)	1	
-22	453 709		BUTTON - Plug (SS48152)	1	
-23	66713-00		PLATE - Cover	2	
-24	69669-02		PLACARD - Not approved for flight in icing conditions	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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AIRPLANE PARTS CATALOG**

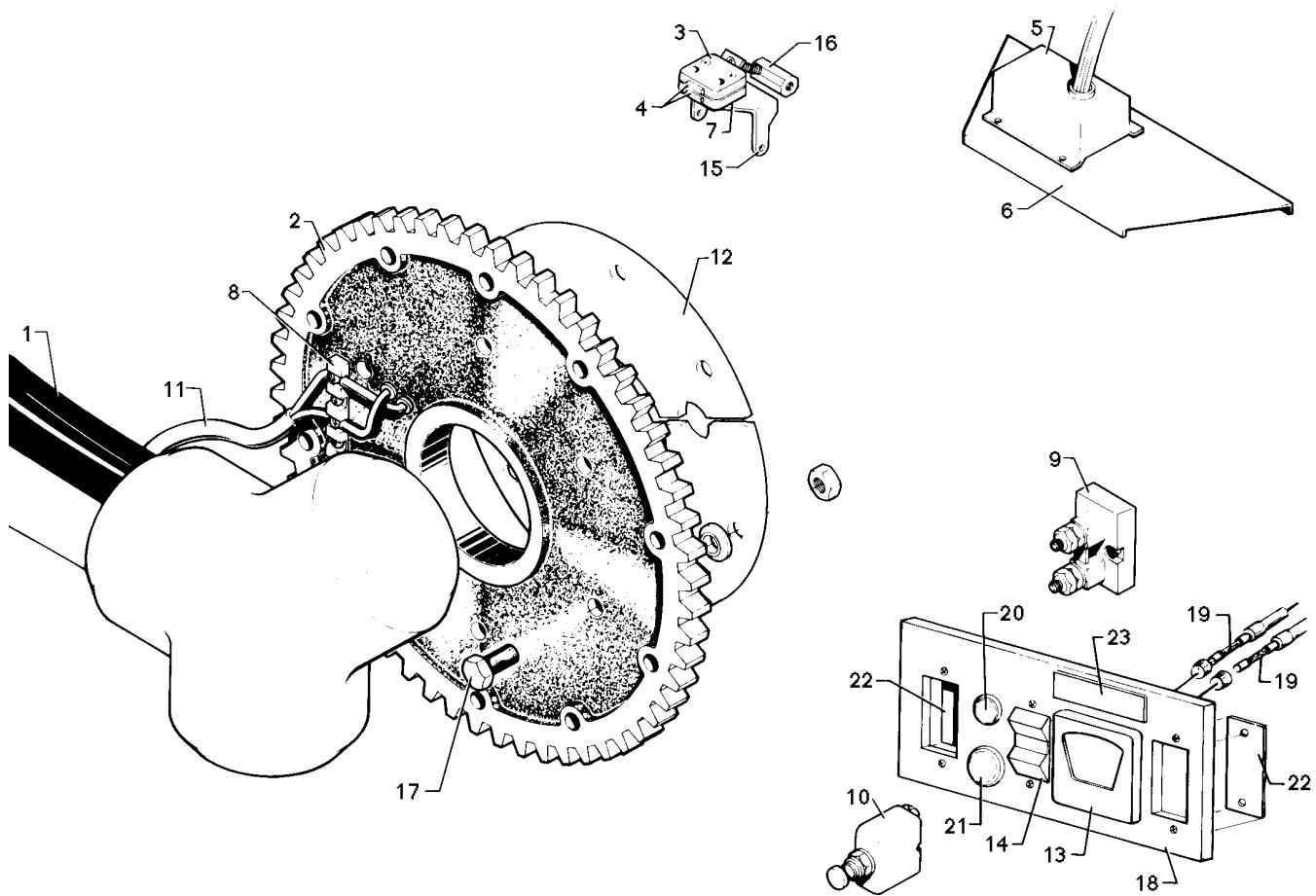


Figure 91. Three Blade Propeller Electric Deicer Installation

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 91

A - Used on 28 volt system.

PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
91-	87281 89426	A	DRAWING - Propeller Ice Protection System Installation DRAWING - Propeller Ice Protection System Installation		
-1	758 463 758 464 758 593 758 568	A	BOOT - Propeller deicer, left (4E2303-10) BOOT - Propeller deicer, right (4E2292-10) BOOT - Propeller deicer, left (4E2271-10) BOOT - Propeller deicer, right (4E2200-10)	3 3 3 3	
-2	762 376		SLIP RING ASSEMBLY - (4E2362)	2	
-3	758 462		MODULAR BRUSH ASSEMBLY - (3E2062-2)	2	
-4	758 435 758 436	A	* BRUSH MODULE ASSEMBLY - (3E2011-2) * BRUSH MODULE ASSEMBLY - (3E2011-3)	1 1	
-5	762 006		TIMER - Propeller deicer (3E1964-3)	1	
-6	37710-00		BRACKET - Timer mounting	1	
-7	486 557		SHIM - (1E1157)	2	
-8	762 375		STRIP - Terminal (1E1150-3)	6	
-9	486 636		SHUNT - Ammeter (MS91586-1)	1	
-10	454 724 454 797	A	CIRCUIT BREAKER - (PS50120-5-2) 35 amp CIRCUIT BREAKER - (PS50120-4-81) 20 amp	1 1	
-11	755 302		HARNESS - Deicer (3E2092-5)	6	
-12	582 448		PLATE - Mounting, split (4E2058)	4	
-13	763 025		AMMETER - (3E1389-7)	1	
-14	751 298 588 064 688 296 653 521 472 200	A	AMMETER - (3E1389-2) SWITCH - Prop deice (99377-34) SWITCH - (8941K699) CAP - Switch (84622-22) LAMP - (PS10008-85)	1 1 1 1 2	
-15	453 452		MOUNTING BRACKET - Brush (4E2032)	2	
-16	587 702		ARM ASSEMBLY - Support (3E1935)	2	
-17	758 559 756 664 404 561		BOLT - (1/4-28UNF-3) WASHER - (4-M-52) NUT - (MS21045-4)	12 12 12	
-18	37704-19 37704-21	A	PANEL - Ice protection system control PANEL - Ice protection system control	1 1	
-19	461 629		FUSE - (311005) 5amp	2	
-20	453 691		BUTTON - (SS48151)	1	
-21	453 709		BUTTON - (SS48152)	1	
-22	66713-00		PLATE - Switch cover	2	
-23	69669-02		PLACARD - Not approved for flight in icing conditions	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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AIRPLANE PARTS CATALOG**

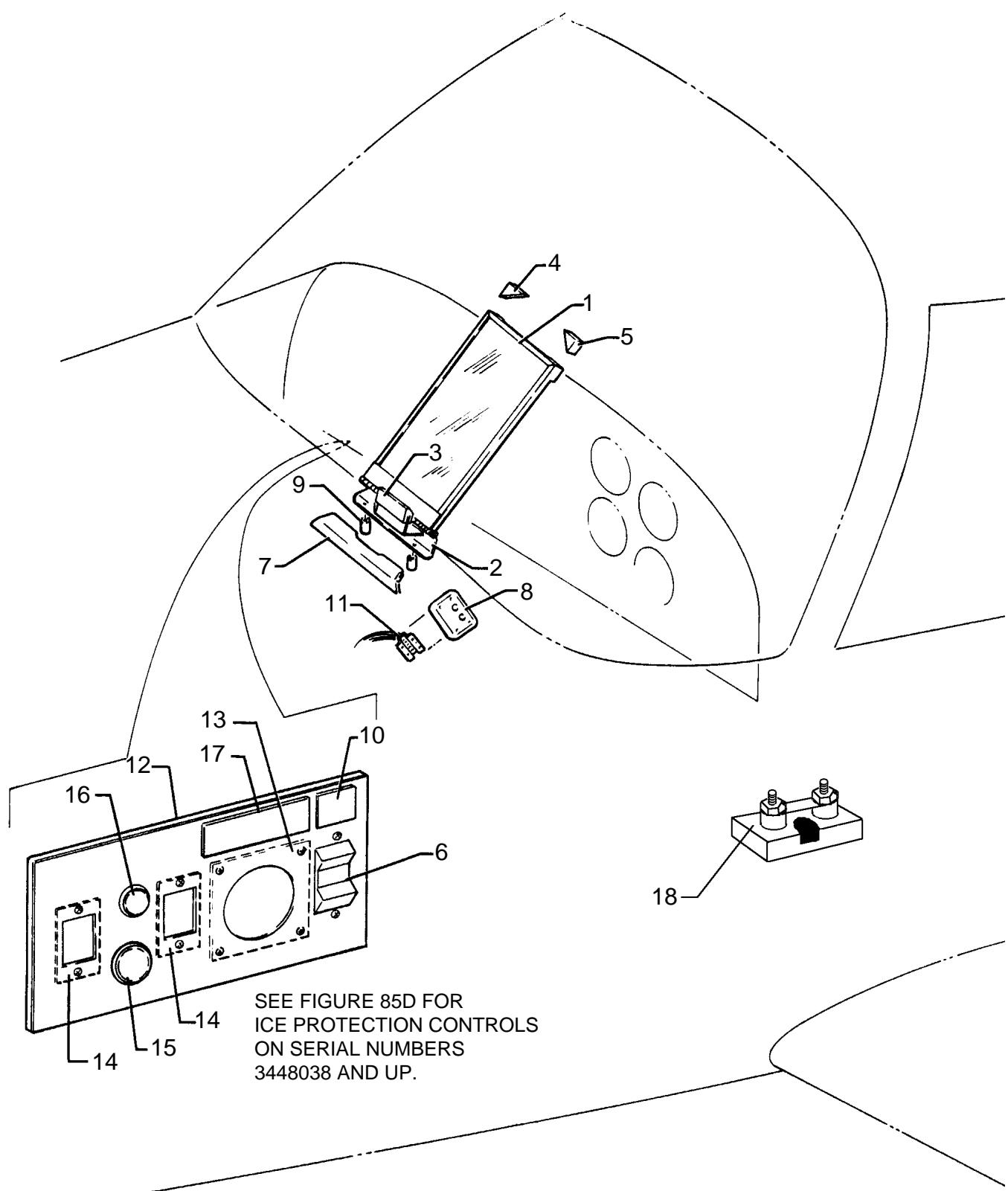


Figure 92. Heated Glass Panel Installation

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 92

- A - Used on 28 volt system.
B - Reference Piper Service Letter #948, - latest revision.

**PIPER AIRCRAFT
PA-34-220T
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
92-	37700		DRAWING - Ice Protection System Installation		
-1	78148-00	B	PANEL ASSEMBLY - Heated glass, complete	1	
	78148-02	A,B	PANEL ASSEMBLY - Heated glass, complete	1	
-2	31997-00		* PLATE ASSEMBLY - Heated glass panel hinge	1	
-3	33034-00		* BLOCK - Rubber	1	
-4	31637-02		* PLATE - Heated glass panel	1	
-5	31637-03		* PLATE - Heated glass panel	1	
-6	454 640		SWITCH - Circuit breaker (PS50120-4-60)	1	
	688 296	A	SWITCH - (8941K699)	1	
	653 525	A	CAP - Switch (84622-26)	1	
	472 200	A	LAMP - (PS10008-85)	2	
-7	78180-02		SKIRT - Glass panel, hinge	1	
-8	87429-02	B	PLATE ASSEMBLY - Heated glass receptacle	1	
-9	63900-163		BUSHING	2	
-10	69669-69		PLACARD - Windshield panel heat	1	
-11	78150-00		RECEPTACLE ASSEMBLY - Windshield panel	1	
	83711-02		RECEPTACLE ASSEMBLY - Windshield panel	1	3448005 and up
-12	37704-19		PANEL - Control	1	
	37704-21	A	PANEL - Control	1	
-13	37704-18		COVER - Panel assembly	1	
-14	66713-00		COVER - Switch cover	2	
-15	453 709		BUTTON - Plug (SS48152)	1	
-16	453 691		BUTTON - Plug (SS48151)	1	
-17	69669-02		PLACARD - Not approved for flight into icing conditions	1	
-18	486 624		SHUNT - Ammeter (MS91586-2)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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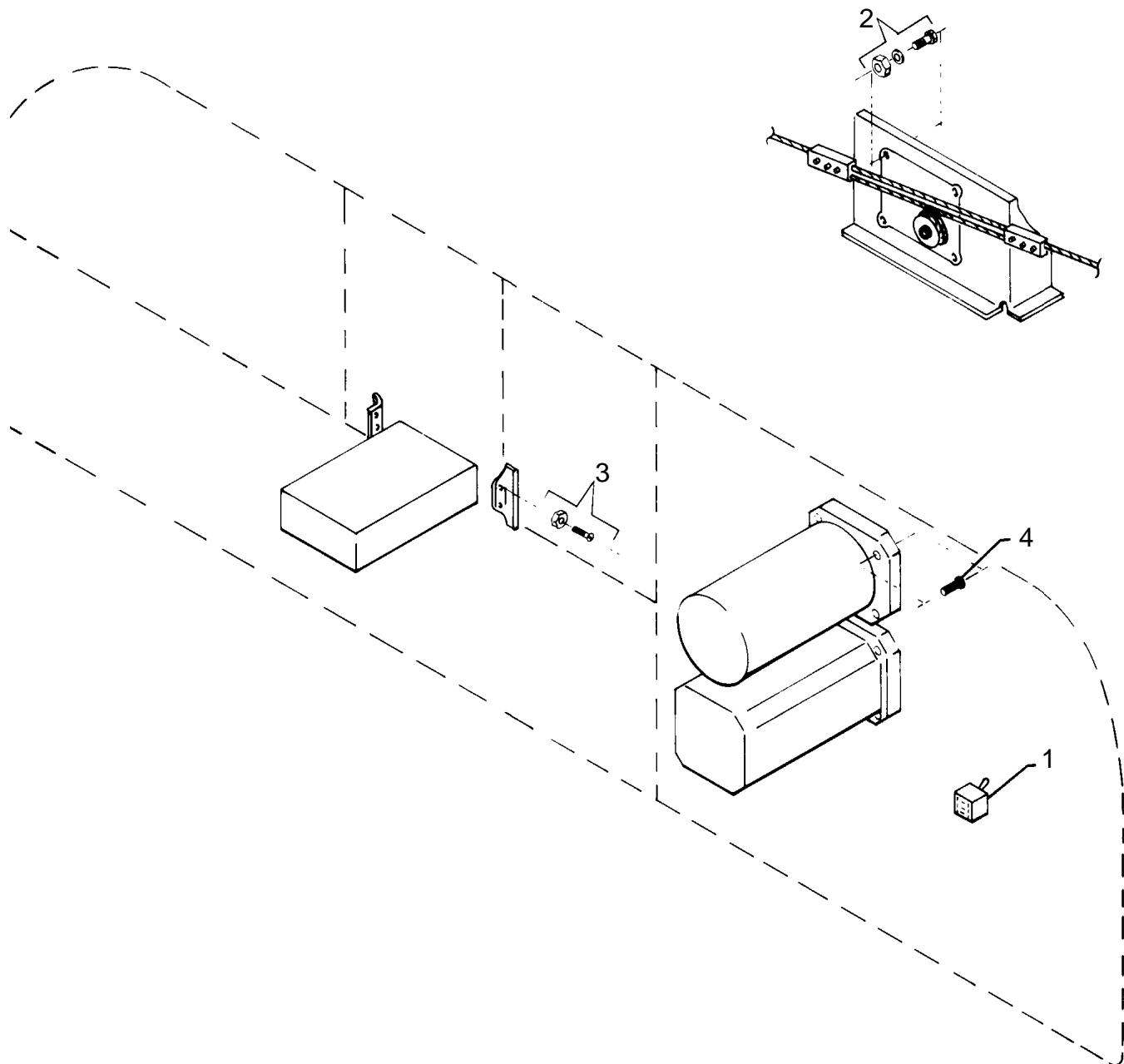


Figure 93. Century 21 AutoPilot Installation
(See Code A)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 93

A - This installation is relative only to associated Piper Aircraft Corporation parts that are used when installing Mitchell Century 21 AutoPilot. All Mitchell equipment and components must be procured from an authorized Mitchell Service Center or from Edo-Aire Mitchell, Post Office Box 610, Municipal Airport, Mineral Wells, Texas 76067.

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AIRPLANE PARTS CATALOG**

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
93-	39796		DRAWING - Century 21 AutoPilot Installation		
-1	688 153		SWITCH - AutoPilot (SF3GBX191)	1	
-2	400 438		BOLT - (AN3-4A)	4	
	690 612		WASHER - (NAS1149F0363P)	4	
	404 526		NUT - (MS21042-3)	4	
-3	414 693		SCREW - (MS24693-S3)	6	
	603 376		NUT - (NAS679A04W)	6	
-4	514 749		SCREW - (PS10084-26-2)	8	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

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AIRPLANE PARTS CATALOG**

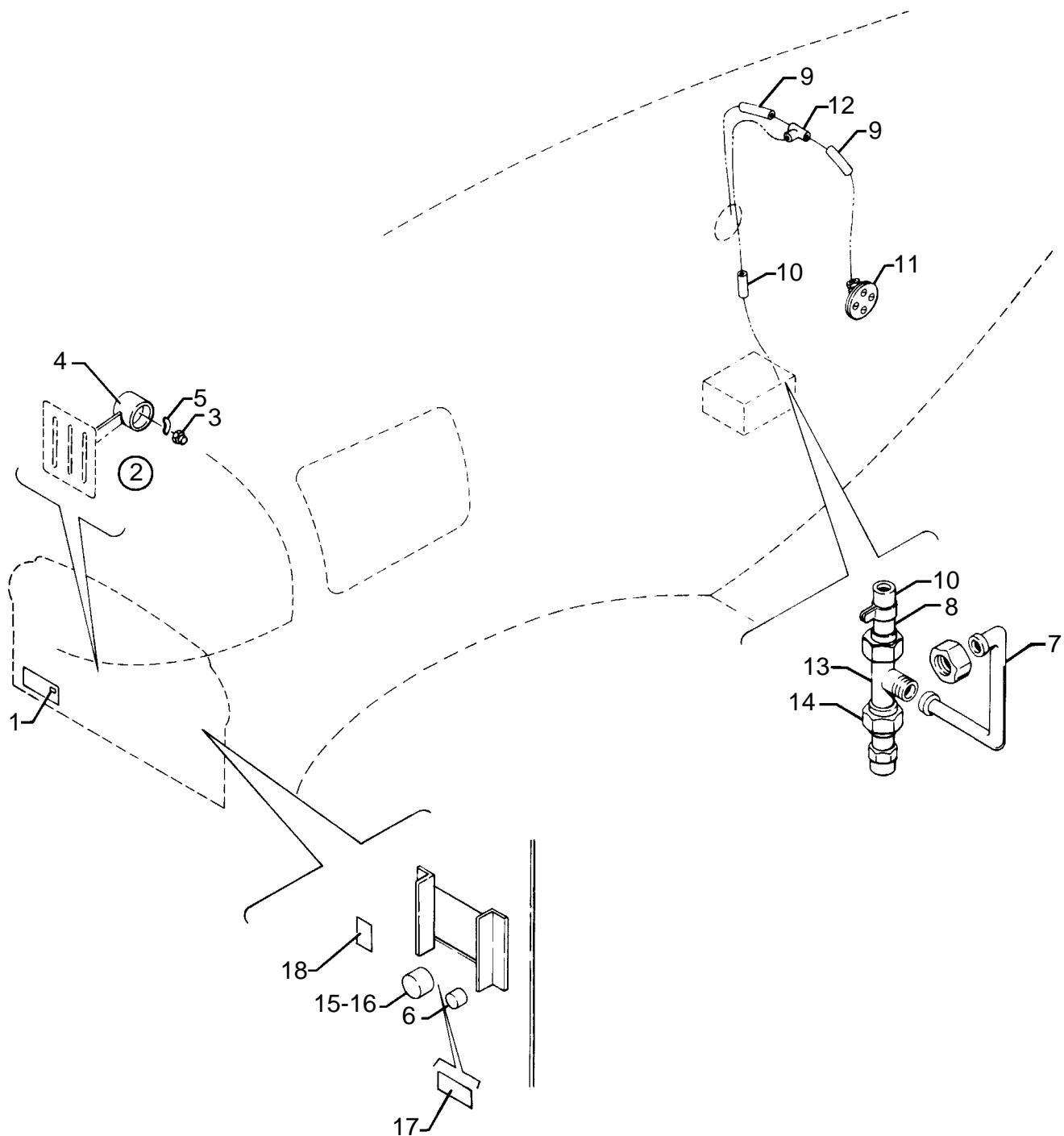


Figure 93A. Century 41 AutoPilot Installation
(s/n 34-8133010 and up) (See Code A)

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 93A

- A - This installation is relative only to associated Piper Aircraft Corporation parts that are used when installing Mitchell Century 41 AutoPilot. All Mitchell equipment and components must be procured from an authorized Mitchell Service Center or from Edo-Aire Mitchell, Post Office Box 610, Municipal Airport, Mineral Wells, Texas 76067.
- B - Used with single cue or double cue artificial horizon.
- C - Used with single cue artificial horizon.
- D - Used on serial numbers 34-8233180 and up. Also used on serial numbers 34-8133001 thru 34-8233179 if Pitch Trim Switch Replacement Kit 764 401 has been installed.

PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
93A-	39795		DRAWING - Century 41 AutoPilot Installation		
-1	454 714		CIRCUIT BREAKER - (PS50120-2-1) 5 amp	1	
-2	78233-06	B	SWITCH ASSEMBLY - Go-around	1	
-3	588 085	B	* SWITCH - (39-3)	1	
-4	78234-00	B	* KNOB - Throttle	1	
-5	78237-00	B	* PLACARD - Go-around	1	
-6	39802-02	C	SWITCH ASSEMBLY - Flight director	1	
-7	95153-158		TUBE ASSEMBLY - Pitot pressure	1	
-8	67700-160		TUBE ASSEMBLY - Static air	1	
-9	86238-138		TUBE ASSEMBLY - Pitot static	2	
-10	63913-36		HOSE - Static air	1	
-11	78039-00		FITTING ASSEMBLY - Static line vent	2	
-12	488 315		TEE - (AN824-3D)	1	
-13	691 225		TEE - (MS20826-3D)	1	
-14	455 173		COUPLING - (AN910-1D)	1	
-15	764 401		PITCH TRIM SWITCH REPLACEMENT KIT	1	34-8133001 thru 34-8233179
-16	587 923	D	* SWITCH - Pitch trim (PS10095-1)	1	
-17	87369-38	D	* PLACARD - Electric pitch trim (583 850)	1	
-18	87369-39	D	* PLACARD - On-off (583 851)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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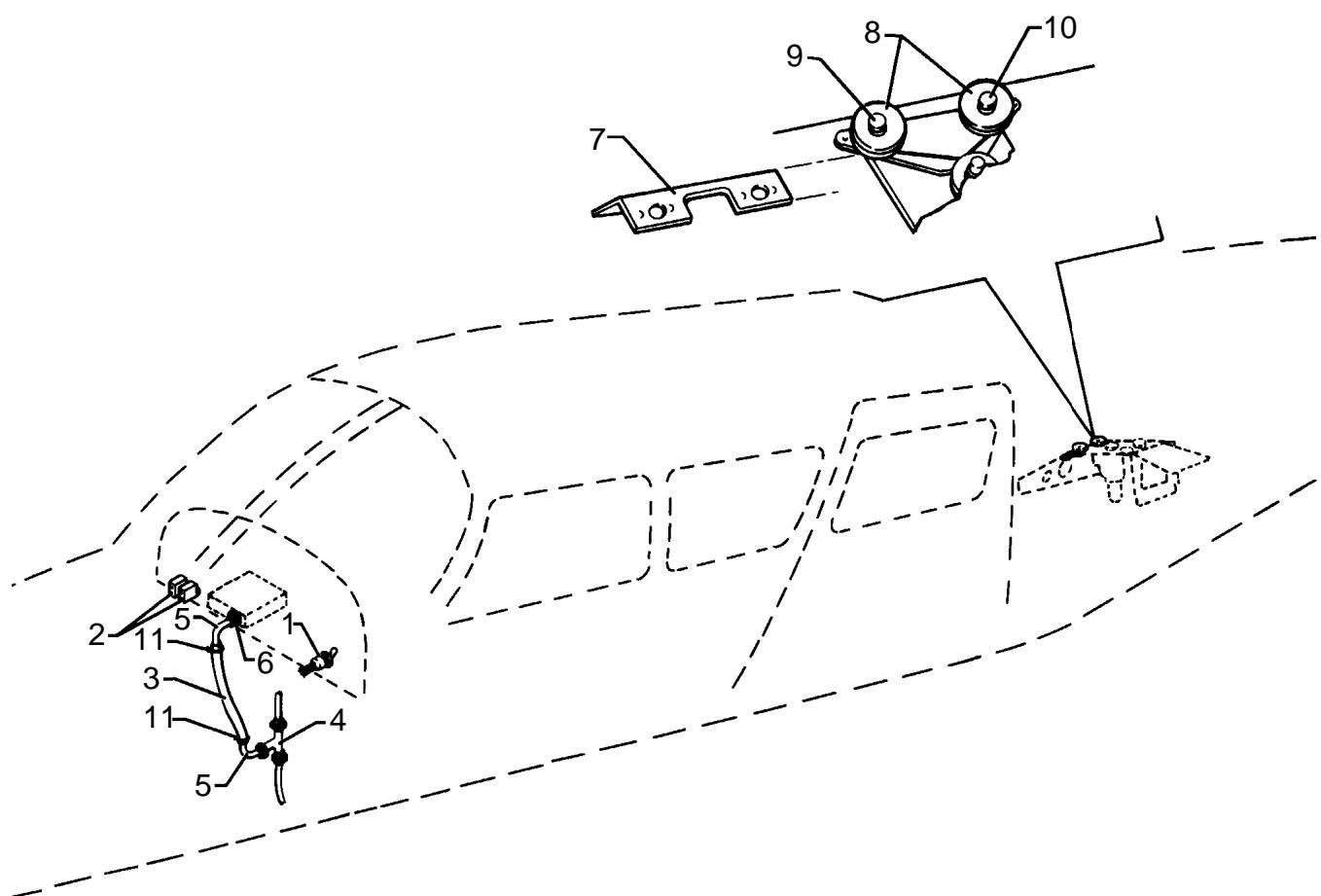


Figure 93B. Century 31 AutoPilot Installation
(s/n 34-8433001 and up) (See Code A)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 93B

A - This installation is relative only to associated Piper Aircraft Corporation parts that are used when installing Mitchell Century 31 AutoPilot. All Mitchell equipment and components must be procured from an authorized Mitchell Service Center or from Edo-Aire Mitchell, Post Office Box 610, Municipal Airport, Mineral Wells, Texas 76067.

PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
93B-	87476		DRAWING - Century 31 AutoPilot Installation		
-1	587 923		SWITCH - Pitch trim master (PS10095-1)	1	
-2	454 714		CIRCUIT BREAKER - Trim and autopilot (PS50120-2-1)	2	
-3	69015-76		HOSE - Static air to controller	1	
-4	488 315		TEE - (AN824-3D)	1	
-5	63211-00		TUBE ASSEMBLY - Static air	2	
-6	476 647		ADAPTER - (AN816-3D)	1	
-7	96616-00		BRACKET - Pitch trim servo	1	
-8	481 640		PULLEY - Pitch trim servo (MS24566-1B)	2	
-9	400 443		BOLT - (AN3-12A)	1	
	95061-115		SPACER	1	
-10	401 270		BOLT - (AN3-11A)	1	
	95061-118		SPACER	1	
-11	554 575		CLAMP	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

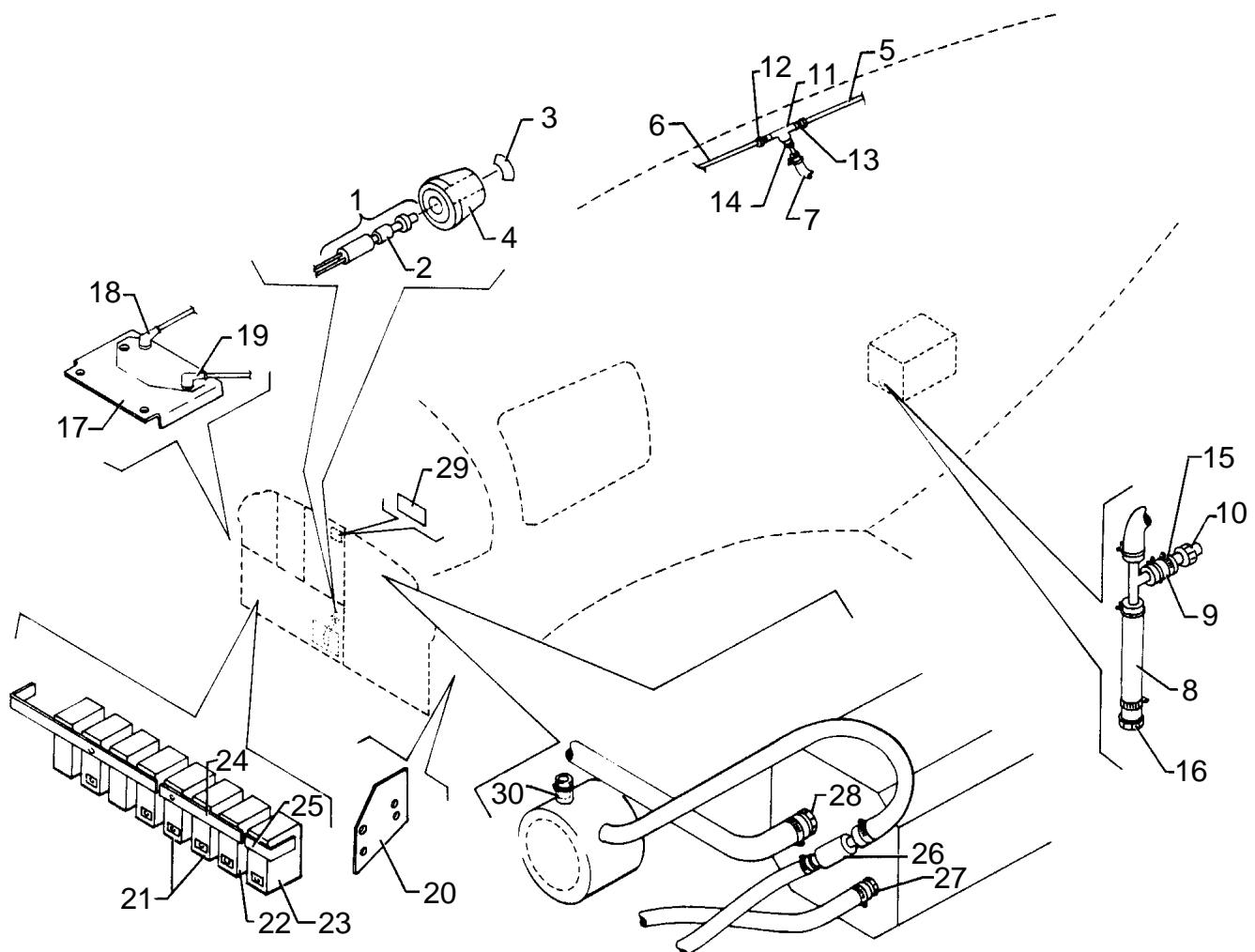


Figure 93C. King KFC-200 AutoPilot/Flight Director Installation
(See Code A)

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 93C

A - This installation is relative only to associated Piper Aircraft Corporation parts that are used when installing King KFC-200 AutoPilot/Flight Director. All King equipment and components must be procured from King Radio Corporation, 400 N. Rogers Road, Olathe, Kansas 66061.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
93C-	36840		DRAWING - King KFC-200 AutoPilot/Flight Director Installation		
-1	78233-04		SWITCH ASSEMBLY - Go-around	1	
-2	487 904		* SWITCH - (39-1)	1	
-3	78237-00		* PLACARD - Go-around	1	
-4	78234-00		* KNOB - Throttle	1	
-5	95153-20		TUBE ASSEMBLY - Pitot line	1	
-6	37343-64		TUBE ASSEMBLY - Static line	1	
-7	63913-49		HOSE - Flexible	1	
-8	63913-191		HOSE - Flexible	1	
-9	63913-12		HOSE - Flexible	1	
-10	67700-393		TUBE ASSEMBLY	1	
-11	488 474		TEE - (AN917-1D)	1	
-12	477 611		COUPLING - (AN818-3D)	2	
-13	476 647		NIPPLE - (AN816-3D)	1	
-14	451 857		UNION - (AN840-4D)	1	
-15	554 678		CLAMP	1	
-16	401 310		BOLT - (AN4-10A)	1	
-17	87257-02		BRACKET - Relay mounting	1	
-18	476 673		NIPPLE - Electrical (23969-02)	1	
-19	476 675		NIPPLE - Electrical (23969-03)	2	
-20	87733-02		BRACKET - Relay	1	
-21	454 714		CIRCUIT BREAKER - (PS50120-2-1) 5 amp	2	
-22	454 715		CIRCUIT BREAKER - (PS50120-2-3) 10 amp	1	
-23	453 475		CIRCUIT BREAKER - (PS50120-2-7) 1 amp	1	
-24	37206-03		BUS BAR - Strip	1	
-25	37206-07		BUS BAR - Strip	1	
-26	560 835		FITTING - (1K31-4-6-4)	1	
-27	451 881		FITTING - (1K10-2-4)	1	
-28	451 939		FITTING - (1K10-4-6)	1	
-29	35669-175		PLACARD - Autopilot inoperative	1	
-30	96268-00		PLUG ASSEMBLY	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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**PIPER AIRCRAFT
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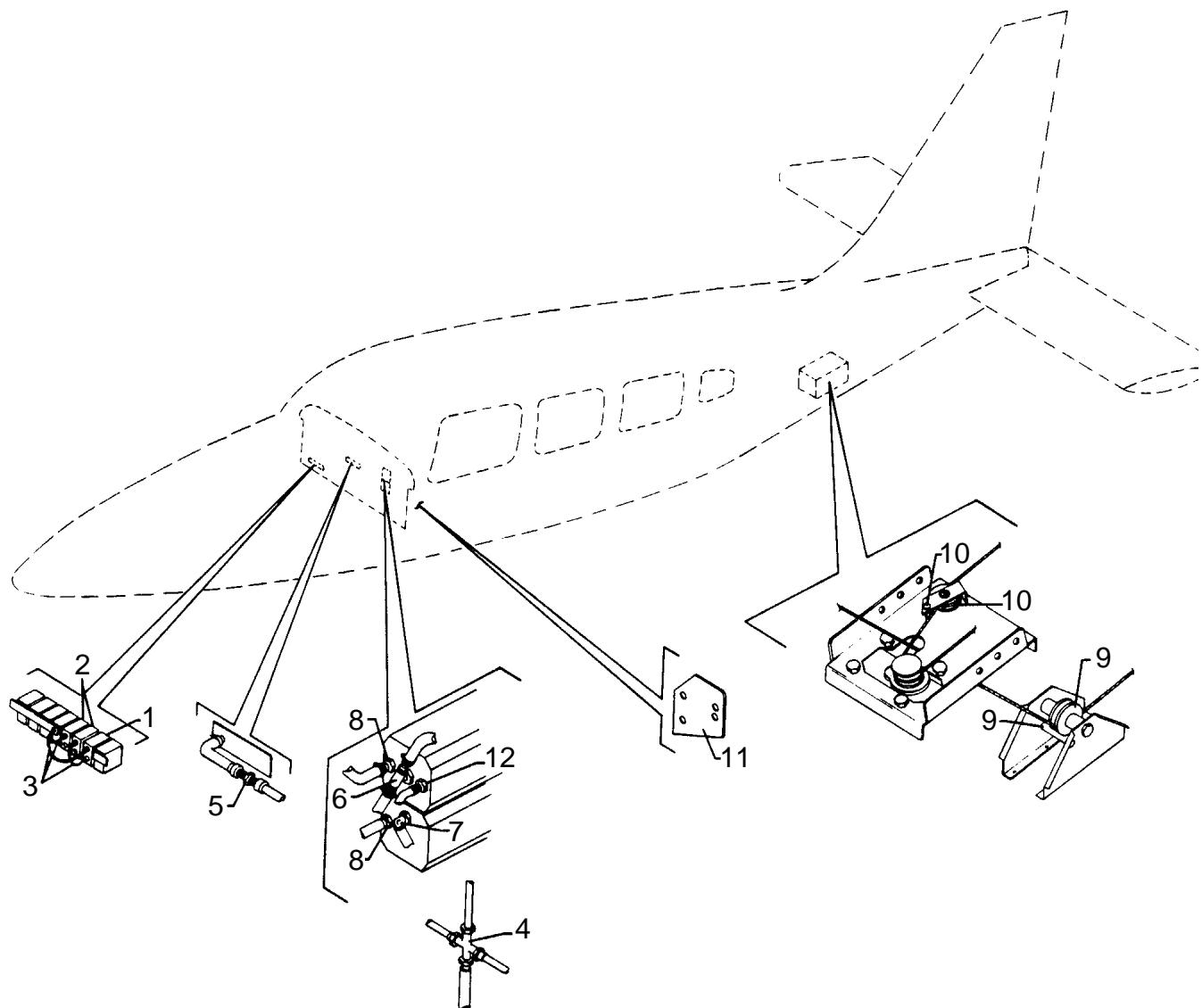


Figure 93D. King KAP 150/KFC 150 AutoPilot/Flight Director Installation
(s/n 34-8433001 and up) (See Code A)

Reissued: November 29, 1993

**PIPER AIRCRAFT
PA-34-220T
AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 93D

- A - This installation is relative only to associated Piper Aircraft Corporation parts that are used when installing King KAP 150/KFC 150 AutoPilot/Flight Director. All King equipment and components must be procured from King Radio Corporation, 400 N. Rogers Road, Olathe, Kansas, 66061.
- B - Used if Horizontal Situation Indicator is installed.
- C - Used if Horizontal Situation Indicator is not installed.
- D - Used if Yaw Damper is installed.
- E - Reference Piper Service Bulletin #801, - latest revision.

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
93D-	87517	E	DRAWING - King KAP 150/KFC 150 AutoPilot/Flight Director Installation		
-1	454 715		CIRCUIT BREAKER - (PS50120-2-3) 10 amp	1	
-2	454 714	C	CIRCUIT BREAKER - (PS50120-2-1) 5 amp	1	
	454 714	B	CIRCUIT BREAKER - (PS50120-2-1) 5 amp	2	
-3	99983-109	C	JUMPER - Circuit breaker	2	
	99983-109	B	JUMPER - Circuit breaker	3	
-4	455 417		FITTING - Cross (AN827-3D)	1	
-5	491 049		UNION - (AN815-3D)	1	
-6	560 878		FITTING - (1K72-4-6-4)	1	
-7	451 881		FITTING - (1K10-2-4)	1	
-8	451 939	C	FITTING - (1K10-4-6)	2	
	451 939	B	FITTING - (1K10-4-6)	1	
-9	481 640		PULLEY - (MS24566-1B)	1	
	424 543		PIN - (NAS427K-42)	1	
-10	481 626	D	PULLEY - (MS20219-02)	1	
	424 509	D	PIN - (NAS427K-15)	1	
-11	87733-02	D	BRACKET - Yaw relay	1	
-12	558 913	C	ELBOW - (1K9-4-6)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

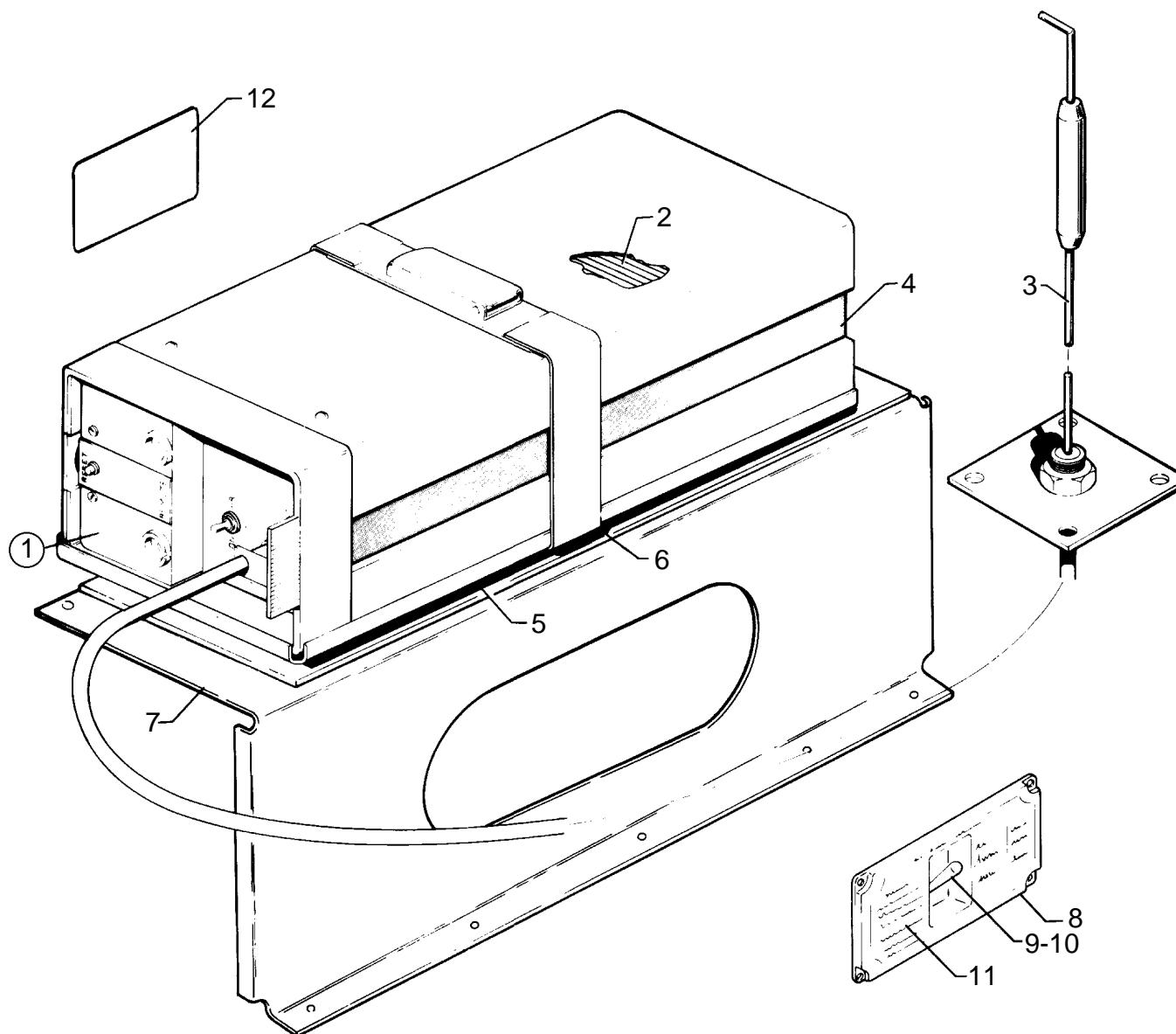


Figure 94. Piper Automatic Locator (ELT 10) Installation
(Narco Avionics)

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CODE EXPLANATIONS FOR FIGURE 94

Reissued: November 29, 1993

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
94-	36632		DRAWING - Piper Automatic Locator (ELT 10) Installation		
-1	597 461		TRANSMITTER ASSEMBLY - Automatic locator (ELT 10) (includes alkaline battery pack)	1	
-2	758 452		* BATTERY PACK - Transmitter assembly (57674-0001)	1	
-3	597 257		* ANTENNA ASSEMBLY - ELT (01652-0101)	1	
-4	763 019		* ANTENNA - Blade, portable (57667-0001)	1	
-5	758 453		* BASE - Transmitter assembly (57666-0001)	1	
-6	762 357		* STRAP - Transmitter assembly (57682-0101)	1	
-7	99887-06		BRACKET ASSEMBLY - Emergency locator transmitter	1	
-8	79463-00		COVER - ELT switch	1	
-9	79599-00		SWITCH AND HARNESS ASSEMBLY - ELT	1	
-10	588 011		* SWITCH - (8E1011)	1	
-11	35669-132		PLACARD - Warning	1	
-12	35669-105		PLACARD - ELT location	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Reissued: November 29, 1993

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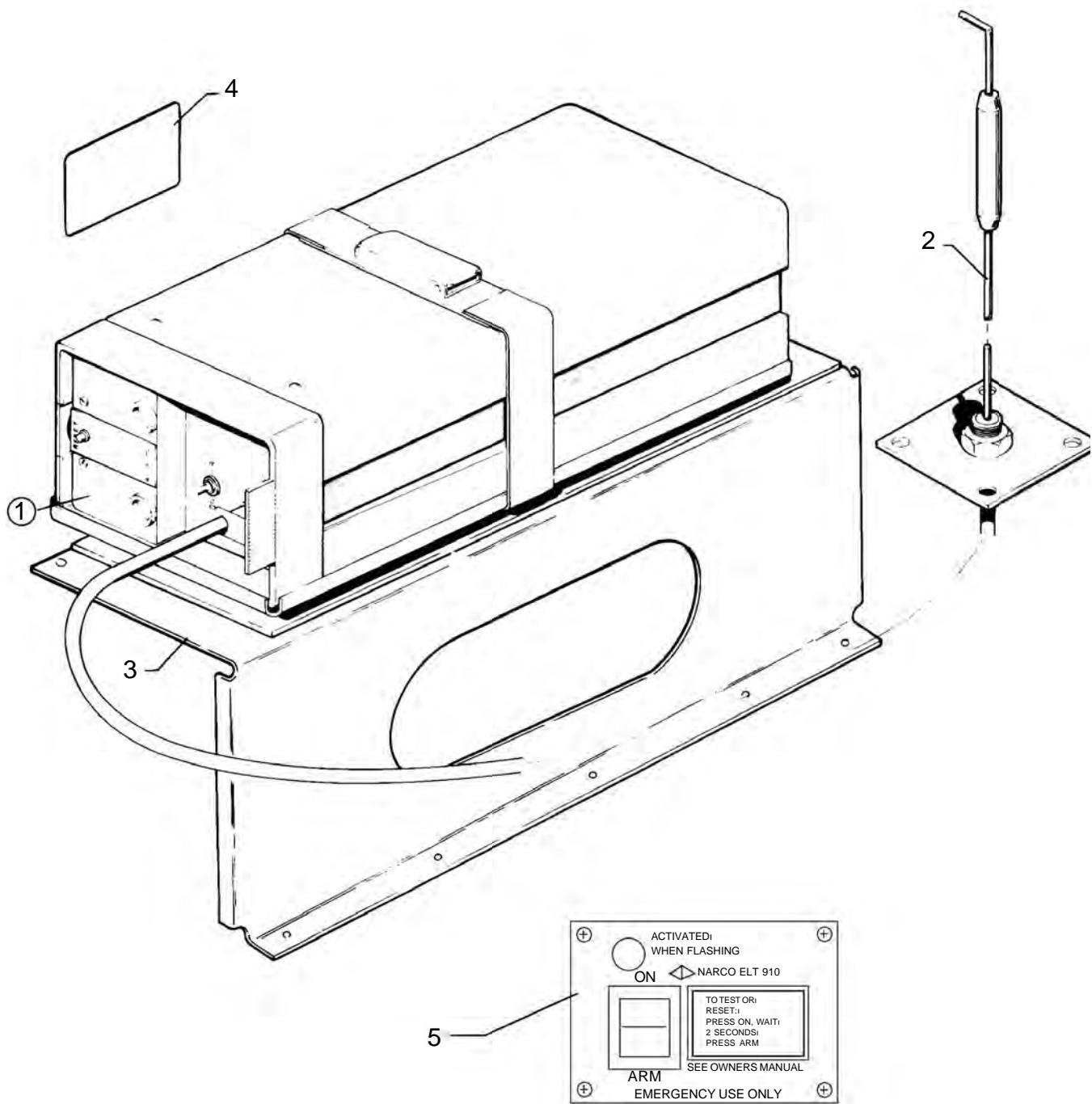


Figure 94A. Piper Automatic Locator (ELT 910)(Narco Avionics) and (ELT 110-4 Artex Installation)

Revised: March 10, 2007

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CODE EXPLANATIONS FOR FIGURE 94A

A - Reference Piper Service Bulletin #1020, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
94A-	06292		DRAWING - Emergency Locator Transmitter Installation (Narco ELT 910)		
	06327	A	DRAWING - ELT Installation (Artex 110-4)		3448043 and up
-1	689 970		TRANSMITTER ASSEMBLY - Emergency locator (ELT 910) with battery pack and mounting tray (01475-0101)	1	
	599 515	A	KIT - ELT 110-4 (alternate for ELT 910)		3448043 and up
	651 673		KIT - ELT 110-4 (without transmitter)		3448043 and up
-2	597 257		ANTENNA - (01652-0101)	1	
-3	99887-07	A	BRACKET ASSEMBLY - Emergency locator transmitter	1	
-4	35669-105		PLACARD - ELT location	1	
-5	688 404		SWITCH ASSEMBLY - Remote (56988-0101)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: September 10, 2007

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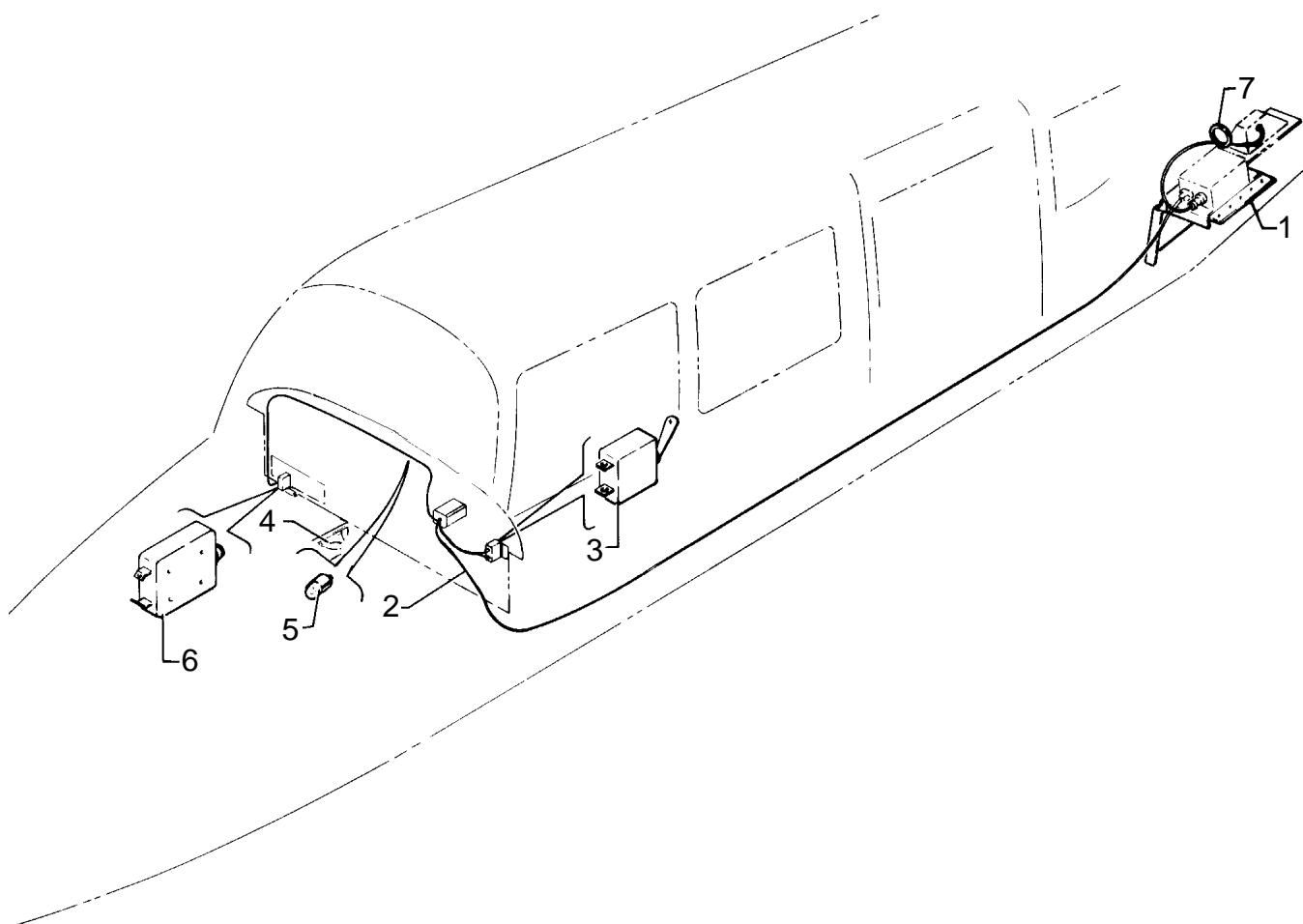


Figure 95. Radar Altimeter Installation (Bonzer)

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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 95

A - Refer to figure 85 for light used on serial numbers 34-8333001 and up.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
95-	37693		DRAWING - Radar Altimeter Installation (Bonzer)		
-1	37693-04		SUPPORT - Radar altimeter transmitter	1	
-2	37694-03		HARNESS ASSEMBLY - Radar altimeter	1	
-3	587 923		* SWITCH - (PS10095-1)	1	
-4	35672-03		BRACKET - Horn	1	
-5	472 151	A	LAMP - (PS10008-37)	1	34-8133001 thru 34-8233215
-6	454 714		CIRCUIT PROTECTOR - (PS50120-2-1) 5 amp	1	
-7	63186-12		MOULDING	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Reissued: November 29, 1993

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AIRPLANE PARTS CATALOG**

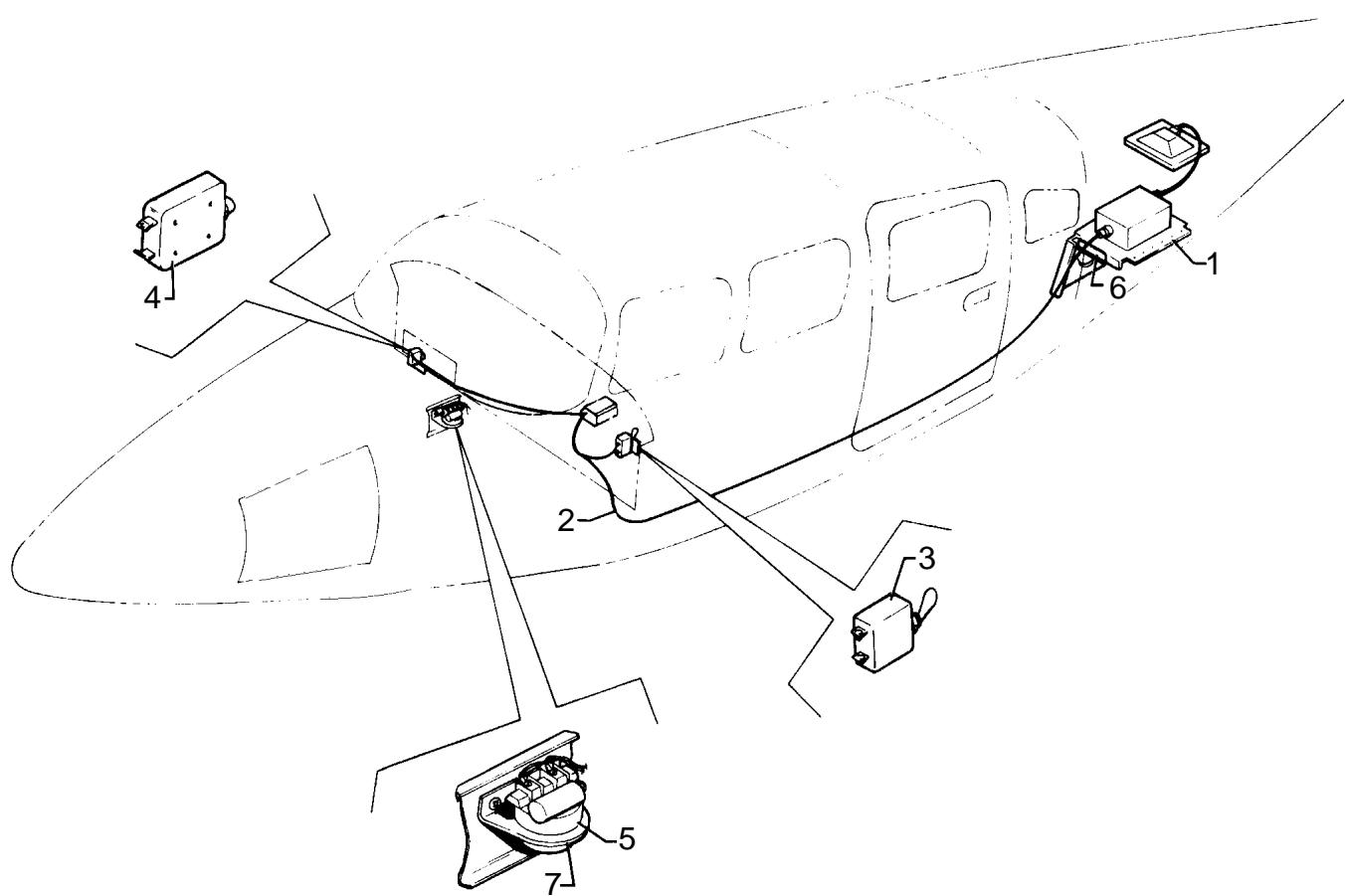


Figure 96. Radar Altimeter Installation (King)

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CODE EXPLANATIONS FOR FIGURE 96

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
96-	36973		DRAWING - Radar Altimeter Installation (King)		
-1	36973-06		SUPPORT - Radar altimeter transmitter	1	
-2	36970-03		HARNESS ASSEMBLY - Radar altimeter	1	
-3	587 923		* SWITCH - (PS10095-1)	1	
-4	454 714		CIRCUIT BREAKER - (PS50120-2-9) 2 amp	1	
-5	565 367		HORN - Warning (SC-628)	1	
-6	63186-23		MOULDING	1	
-7	35672-03		BRACKET - Horn	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Reissued: November 29, 1993

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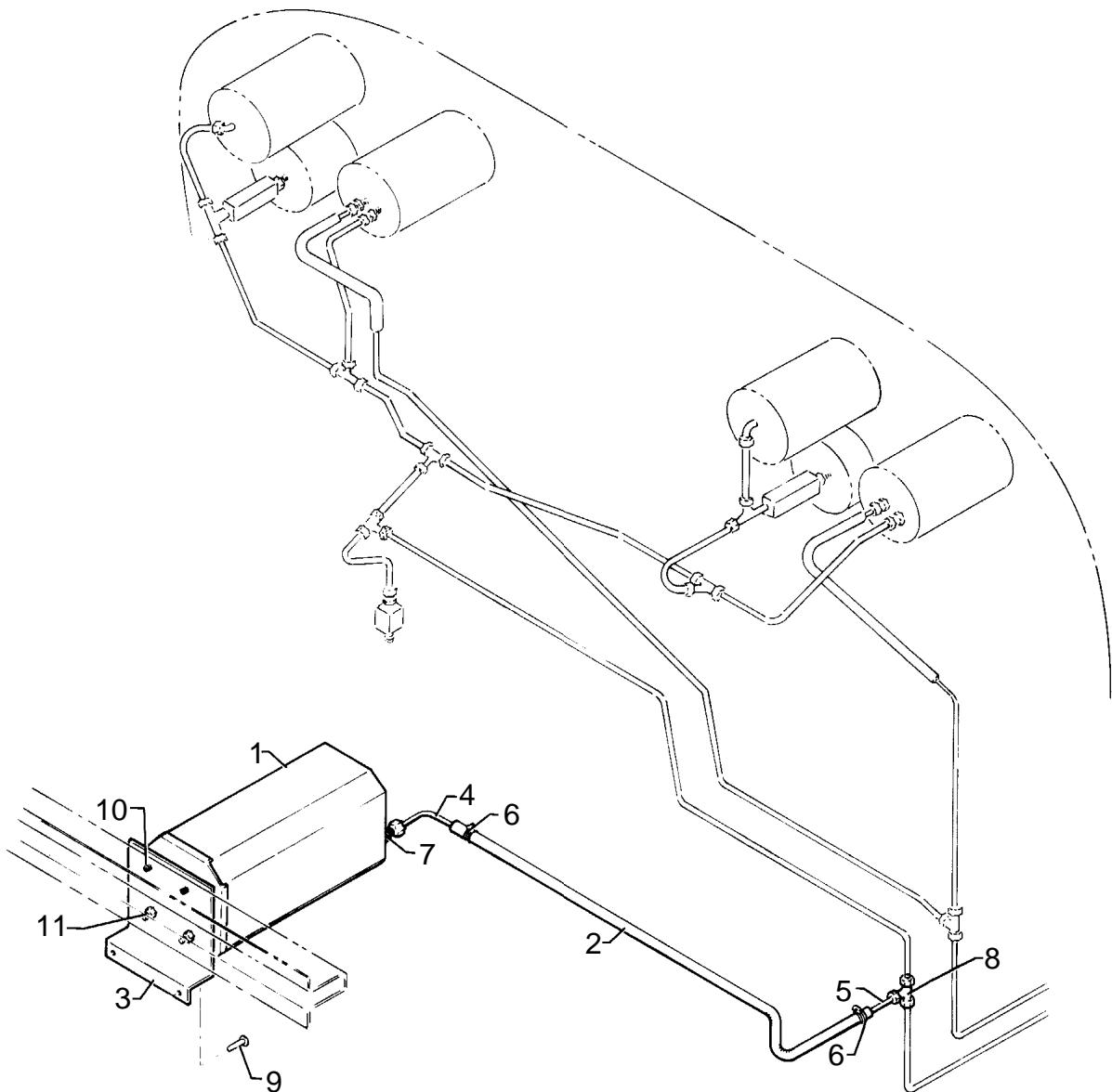


Figure 97. Encoder Installation (Narco AR 850)

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CODE EXPLANATIONS FOR FIGURE 97

**PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
97-	37814		DRAWING - Encoder Installation (Narco AR 850)		
-1	599 012		ALTITUDE REPORTER - Narco (PS50040-30-5)	1	
-2	63913-115		HOSE	1	
-3	37813-02		PLATE ASSEMBLY - Mounting	1	
-4	63211-00		TUBE ASSEMBLY - Altitude reporter	1	
-5	79636-04		TUBE ASSEMBLY - Altitude reporter	1	
-6	554 575		CLAMP	2	
-7	476 647		UNION - (AN816-3D)	1	
-8	488 315		TEE - (AN824-3D)	1	
-9	415 520		SCREW - (MS35206-230)	2	
	404 528		NUT - (MS21042-06)	2	
-10	419 648		SCREW - (6, 3/8, type B)	2	
-11	415 519		SCREW - (MS35206-229)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

**PIPER AIRCRAFT
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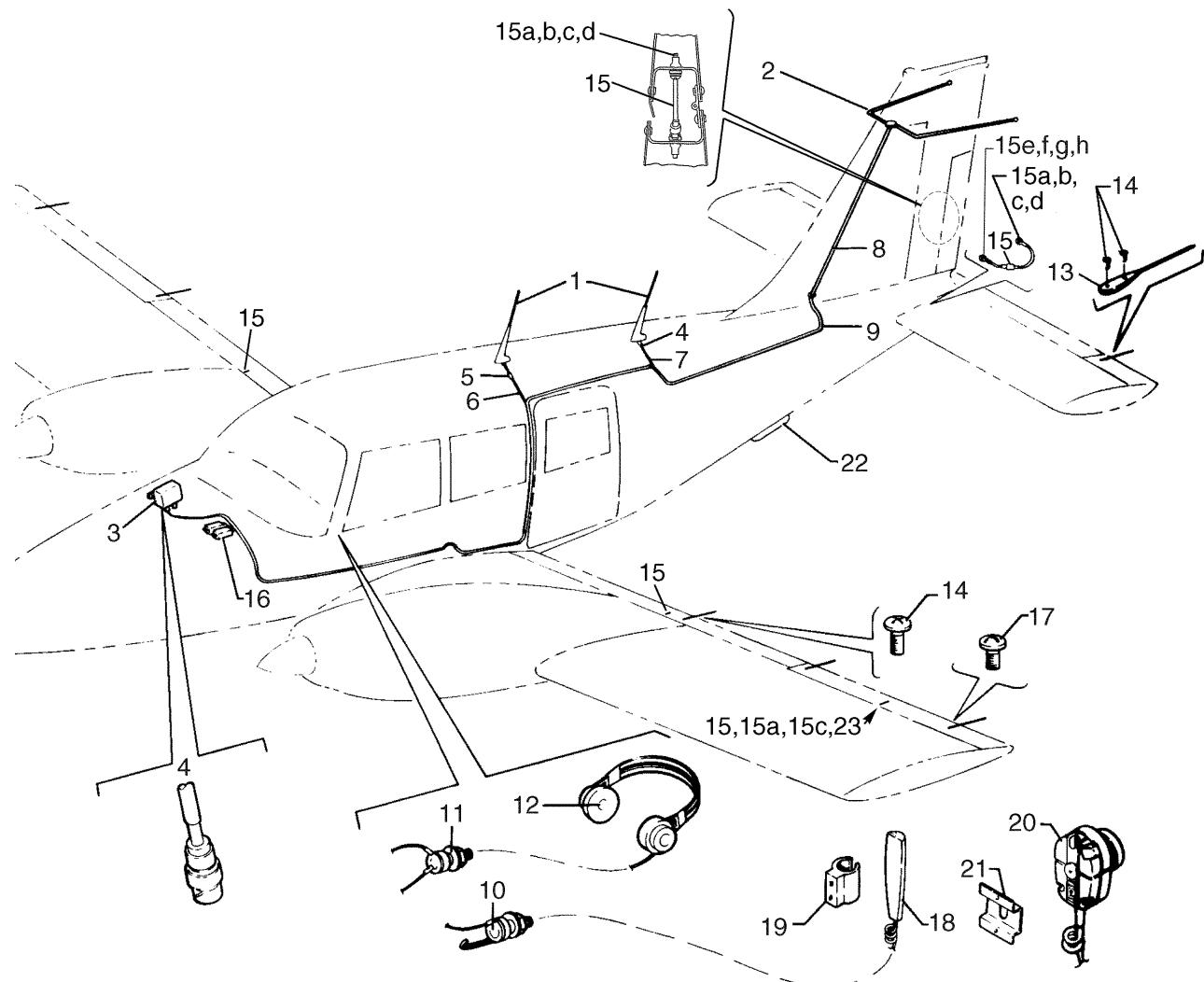


Figure 98. Radio Antenna System and Static Wicks Installation

Revised: March 10, 2009

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CODE EXPLANATIONS FOR FIGURE 98

PIPER AIRCRAFT
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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
98-	87275		DRAWING - Radio Antenna System Installation		
	37921		DRAWING - Boom Mike Installation		
	69667		DRAWING - Static Wick Installation		
	39737		DRAWING - Marker Beacon Antenna Installation		
-1	596 664		ANTENNA - VHF Communication (PS50040-18-2)	2	
-2	451 802	A	ANTENNA ASSEMBLY - Omni receiving (AV-12PPR)	1	
	551 993	A	ANTENNA ASSEMBLY - VOR Dipole (CI157P)	1	
	598 539		ANTENNA ASSEMBLY - Omni receiving (PS50040-18-4)	1	34-8233204
-3	555 421		COUPLER - Single Nav-Com with Glide Slope (AV-570)	1	
	556 832		COUPLER - Dual Nav-Com (CI-502)	1	
	555 422		COUPLER - Dual Nav-Com with Glide Slope (AV-571) Antenna Specialists	1	
	556 795		COUPLER - Dual Nav-Com with Glide Slope (CI-505) Comant Industries	1	
	556 753		COUPLER - Dual Nav-Com with Dual Glide Slope (CI-1125)	1	
-4	581 043		CONNECTOR - BNC Type (2-329082-1)	2	
-5	555 786		CONNECTOR - BNC Type (331175)	1	
-6	99610-00		CABLE ASSEMBLY - Transmitting	1	
-7	99610-02		CABLE ASSEMBLY - Transmitting	1	
-8	79019-42	A	CABLE ASSEMBLY - Receiving	1	
	95236-09		CABLE ASSEMBLY - Receiving	1	34-8233204
-9	38390-02		CABLE ASSEMBLY - Antenna	1	
-10	468 002		JACK - Mike (S12B)	2	
-11	468 006		JACK - Phone (11)	2	
-12	464 362		HEADPHONE - (61650-03)	1	
	464 407		HEADPHONE - (62629-00) (with boom mike)	2	
-13	494 678		WICK - Static (SW10-96)	9	
-14	415 520		SCREW - (MS35206-230)	10	
	407 041		WASHER - (MS35338-41)	10	
	603 374		RIVNUT - (MS27130S7K)	10	
-15	469 600		JUMPER ASSEMBLY - Lightning protection (MS25083-3AA6)	1	
-15a	603 374		RIVNUT - (MS27130S7K)	2	
-15b	415 521		SCREW - (MS35206-231)	2	
-15c	407 041		LOCKWASHER - (MS35338-41)	2	
-15d	690 639		WASHER - (NAS1149FN616P)	2	
-15e	506 903		RIVNUT - (MS27130S8K)	1	
-15f	415 521		SCREW - (MS35206-231)	1	
-15g	407 041		LOCKWASHER - (MS35338-41)	1	
-15h	690 639		WASHER - (NAS1149FN616P)	1	
-16	584 006		RELAY - Boom mike (652C-121-1D)	2	
-17	415 521		SCREW - (MS35206-231)	8	
	407 041		WASHER - (MS35338-41)	8	
	603 374		RIVNUT - (MS27130S7K)	8	
-18	474 642		MICROPHONE - (Telex 62800-001)	1	
-19	565 523		HOLDER - Microphone (Telex 64022-000)	1	
-20	474 659		MICROPHONE - (M700B)	1	
-21	554 686		CLIP - Microphone holder (90Z1136)	1	
-22	597 893		ANTENNA - Marker beacon (PS50040-15-10)	1	
-23	415 520		SCREW - (MS35206-230)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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AIRPLANE PARTS CATALOG**

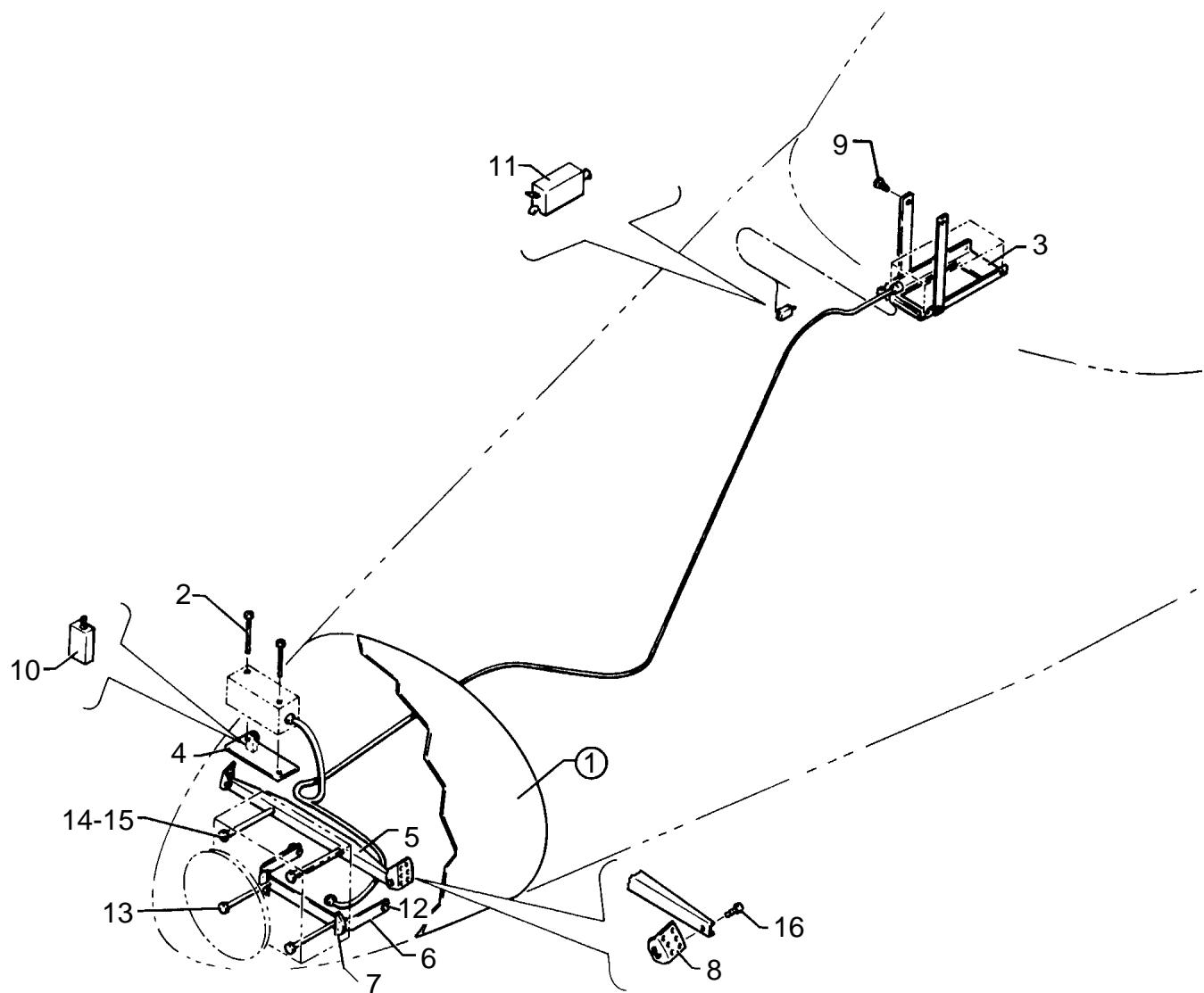


Figure 99. Radar System Installation
(RCA Weatherscout II, Bendix RDR-160 and RDS-82, and King KWX-56)

**PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG**

CODE EXPLANATIONS FOR FIGURE 99

- A - See figure 8 for component parts.
- B - Used with Bendix RDR-160 Weathervision System only.
- C - Used with Bendix RDR-160 Weathervision System or King KWX-56 Radar System only.
- D - Used with RCA Weatherscout II or Bendix RDR-160 Radar System only.
- E - Used with King KWX-56 Radar System only.
- F - Used with RCA Weatherscout II or Bendix RDR-160 or RDS-82 Radar System only.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
99-	37916		DRAWING - Radar System Installation (RCA Weatherscout II and Bendix RDR-160)		
	87515		DRAWING - Radar System Installation (King KWX-56)		34-8333098 and up
-1	95700-13	A	CONE ASSEMBLY - Nose, radar (complete)	1	
-2	401 279		BOLT - (AN3-25A)	2	
	690 609		WASHER - (NAS1149F0332P)	2	
-3	67978-02	B	TRAY - Mounting, radar indicator	1	
-4	37919-04	C	PLATE ASSEMBLY - Mounting	1	
-5	37906-02		BEAM - Radar antenna support	1	
	37906-00		BEAM ASSEMBLY - Radar antenna support	1	3433128 and up
-6	37904-02		BRACKET ASSEMBLY - Radar antenna	1	
-7	67977-02		INSULATOR - Radar	1	
-8	37918-02		CLIP ASSEMBLY - Radar antenna	2	
-9	411 497		SCREW - (MS35207-228)	6	
	406 428		NUT - (C8095-632-3B)	6	
-10	454 714		CIRCUIT BREAKER - (PS50120-2-1) 5 amp	1	
-11	454 715	D	CIRCUIT BREAKER - (PS50120-2-3) 10 amp	1	34-8133001 thru 34-8433028
	454 716	F	CIRCUIT BREAKER - (PS50120-2-4) 15 amp	1	34-8433029 and up
	454 717	E	CIRCUIT BREAKER - (PS50120-2-5) 20 amp	1	
-12	415 535		SCREW - (MS35206-245)	4	
	690 616		WASHER - (NAS1149FN832P)	4	
	404 529		NUT - (MS21042-08)	4	
-13	401 336	D	BOLT - (AN4-37A)	2	
	690 611	D	WASHER - (NAS1149F0463P)	2	
-14	401 336	D	BOLT - (AN4-37A)	2	
	690 611	D	WASHER - (NAS1149F0463P)	4	
	690 613	D	WASHER - (NAS1149F0432P)	2	
	404 530	D	NUT - (MS21042-4)	2	
-15	415 370	E	SCREW - (MS27039-4-13)	2	
	404 530	E	NUT - (MS21042-4)	2	
-16	411 548		SCREW - (MS35207-279)	2	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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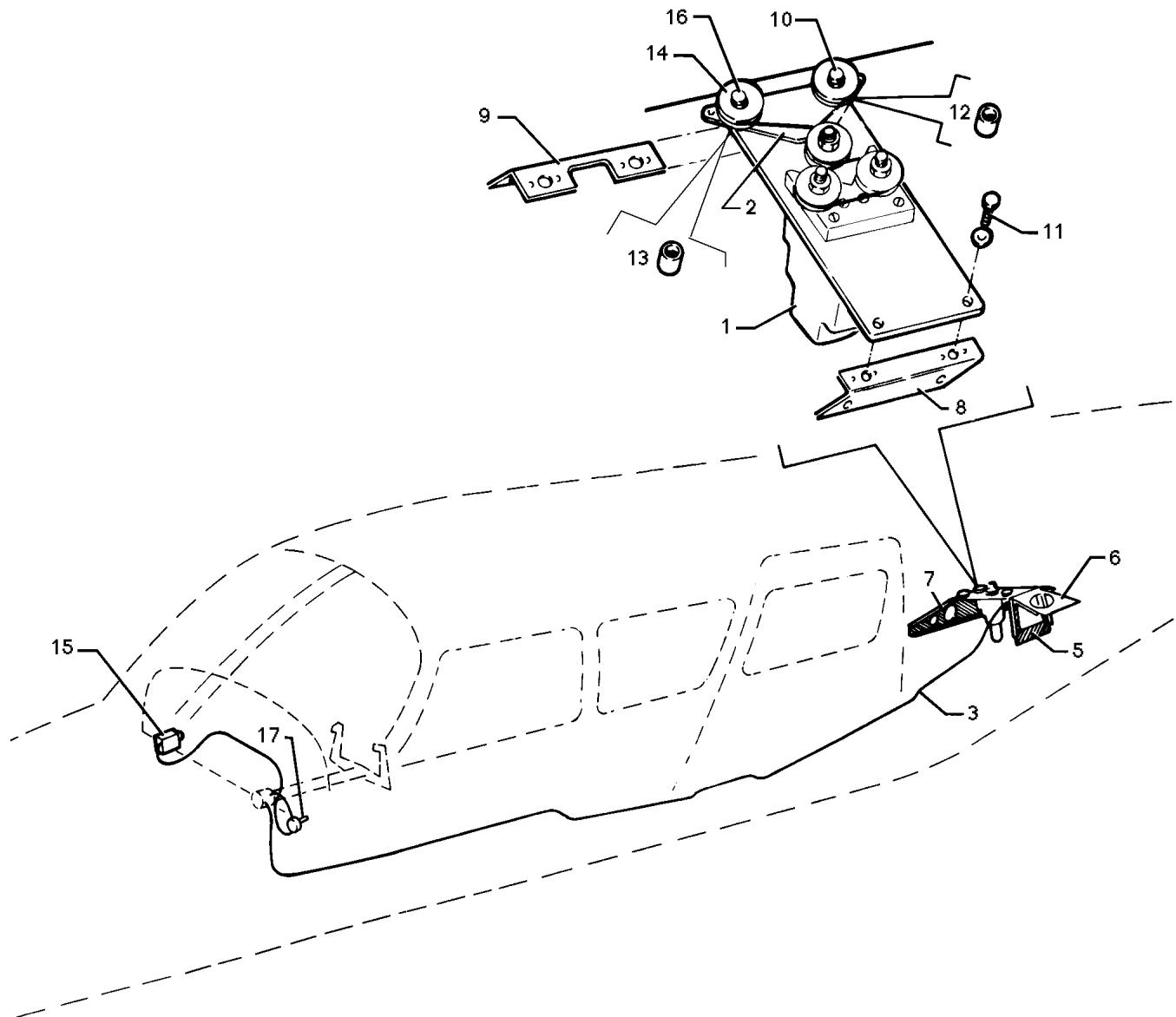


Figure 99A. Electric Pitch Trim Installation
(s/n 34-8433050 and up)

Reissued: November 29, 1993

**PIPER AIRCRAFT
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CODE EXPLANATIONS FOR FIGURE 99A

PIPER AIRCRAFT
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AIRPLANE PARTS CATALOG

Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
99A-	95242		DRAWING - Electric Pitch Trim Installation		
-1	598 680		SERVO ASSEMBLY - (1C373-6-487)	1	
-2	751 906		* GUARD - Cable (7A546)	1	
-3	598 677		CABLE - Electric pitch trim (30B520-3)	1	
-4	62701-97		CABLE ASSEMBLY - Control, stabilator trim, forward	1	
-5	96612-00		BRACKET - Electric pitch trim	1	
-6	96613-00		BRACKET ASSEMBLY - Electric pitch trim	1	
-7	96978-00		BRACKET ASSEMBLY - Electric pitch trim	1	
-8	96615-00		ANGLE ASSEMBLY - Electric pitch trim	1	
-9	96616-00		ANGLE ASSEMBLY - Electric pitch trim	1	
-10	400 444		BOLT - (AN3-13A)	1	
-11	401 266		BOLT - (AN3-5A)	2	
	690 612		WASHER - (NAS1149F0363P)	2	
-12	63900-66		BUSHING - Electric pitch trim	1	
-13	61402-71		BUSHING - Electric pitch trim	1	
-14	481 640		PULLEY - (MS24566-1B)	2	
-15	454 714		CIRCUIT PROTECTOR - (PS50120-2-1)	1	
-16	401 269		BOLT - (AN3-10A)	1	
-17	587 923		SWITCH - Electric trim (PS10095-1)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

Revised: March 10, 2009

**PIPER AIRCRAFT
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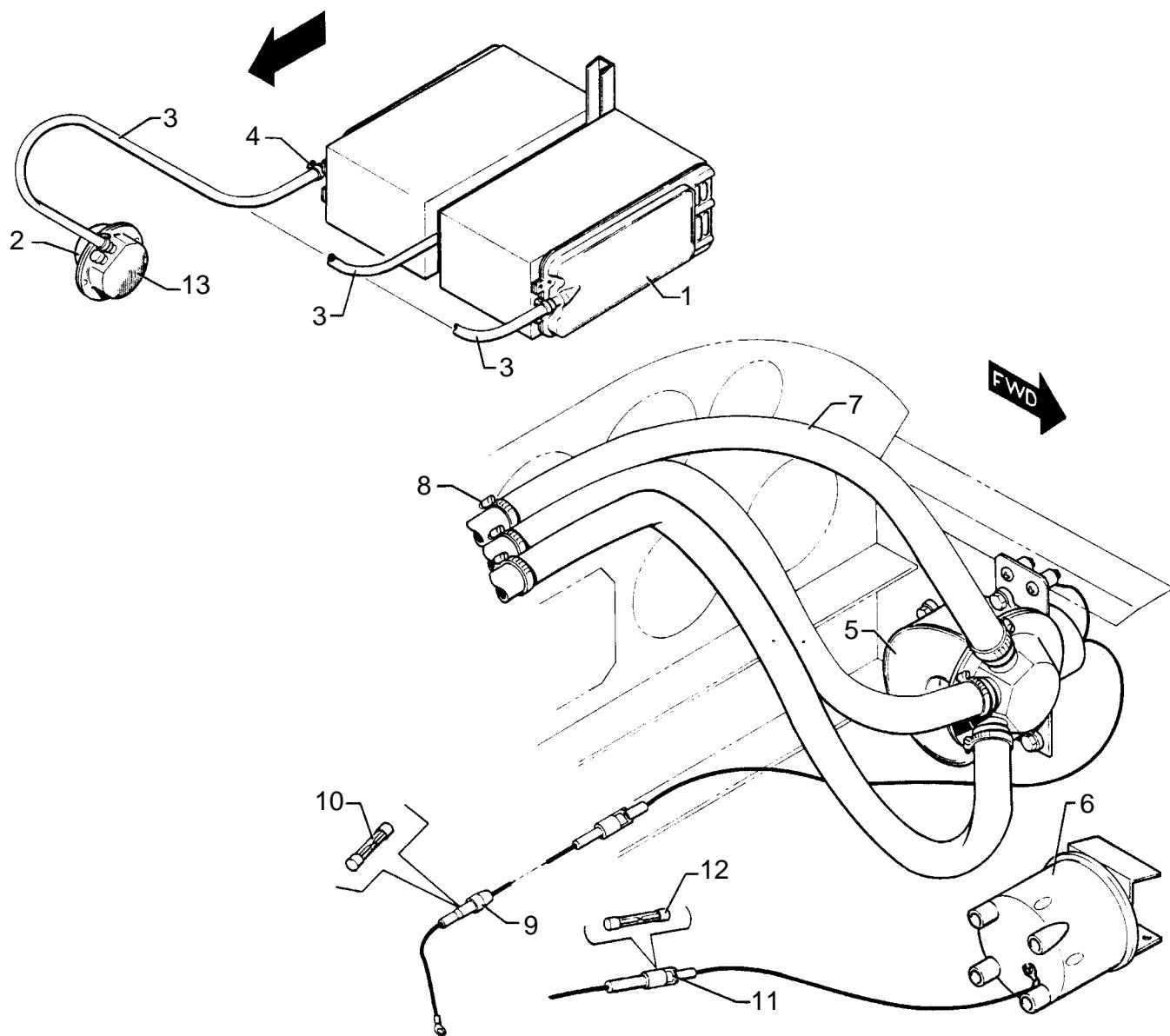


Figure 100. Avionics Cooling Installation (Typical)

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CODE EXPLANATIONS FOR FIGURE 100

Reissued: November 29, 1993

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
100-	79406		DRAWING - Avionics Cooling Installation		
	39668		DRAWING - Bendix Radio Cooling Installation		
	39857		DRAWING - King Avionics Cooling Blower Installation		34-8233044 and up
	83377		DRAWING - Avionics Blower Installation		3448038 and up
-1	79405-00		BOX ASSEMBLY - Avionics cooling	1	
-2	598 442		SCOOP - Air (047-1147-00)	1	
-3	63633-135		HOSE - Avionics cooling (40" long)	2	
	63633-170		HOSE - Avionics cooling (30" long)	1	
-4	554 678		CLAMP	3	
-5	452 997		BLOWER - Avionics cooling, Bendix (3604529-0504)	1	
-6	553 003		BLOWER - Avionics cooling, King (19A6009)	1	34-8233044 and up, 3433001 and up
	460 105		BLOWER - Avionics cooling, King (19A2790)	1	3448001 thru 3448037
	598 930		BLOWER - Avionics cooling, King (KRC-071-4037-01)	1	3448038 and up
-7	63633-135		HOSE - Bendix blower	3	
-8	554 678		CLAMP	6	
-9	86652-05		FUSE ASSEMBLY - Blower	1	
-10	461 629		* FUSE - (311005)	1	
-11	86652-09		FUSE ASSEMBLY - Blower	1	34-8233044 and up, 3433001 and up, 3448001 and up
-12	461 629		* FUSE - (311005)	1	
-13	598 441		MANIFOLD - (047-1146-01)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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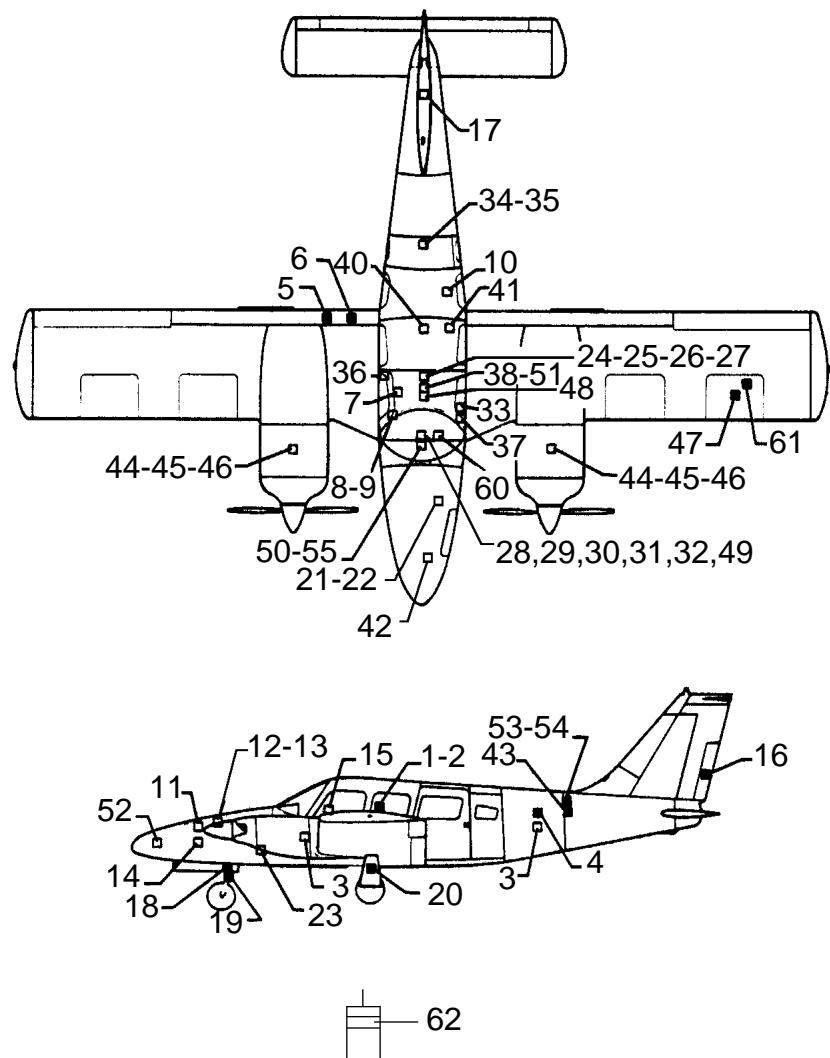
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SEE SHEET 2 FOR INSTRUMENT PANEL PLACARDS
 ON SERIAL NUMBERS 3448038 AND UP.

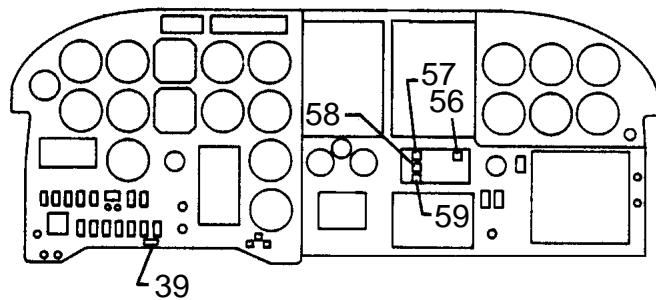
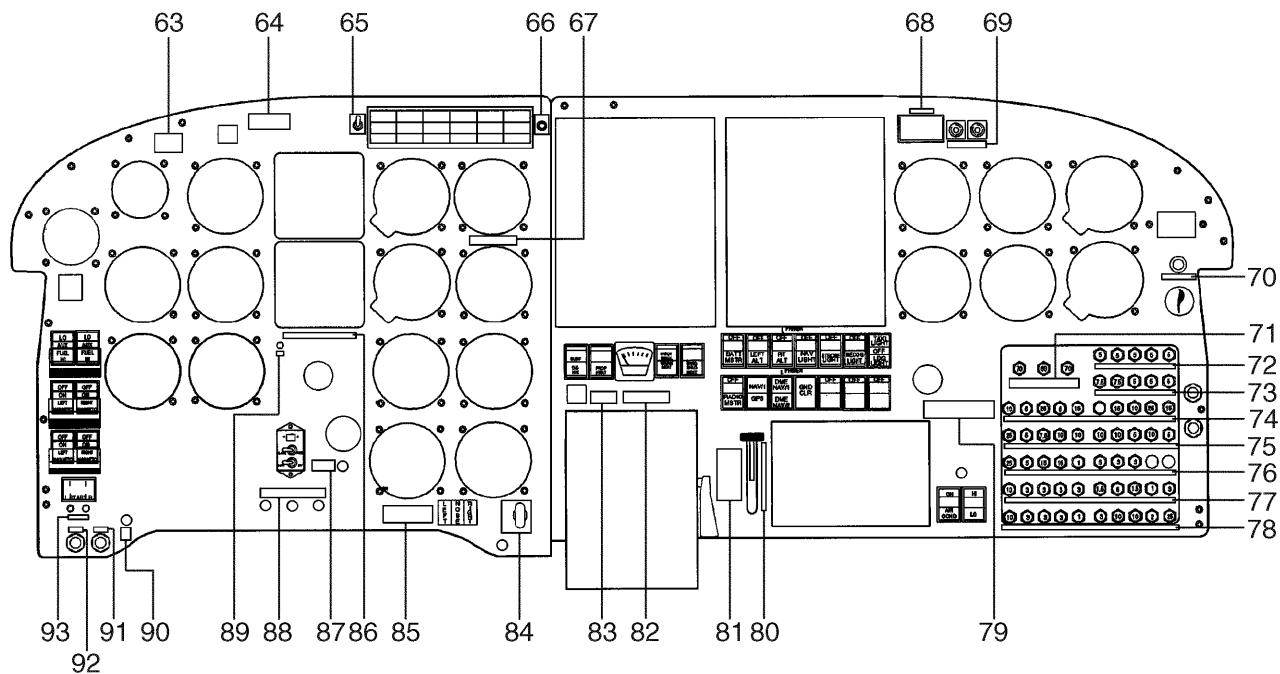


Figure 101. Placards and Exterior Stencils
 (Sheet 1 of 2)

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SERIAL NUMBERS 3448038 AND UP

Figure 101. Placards and Exterior Stencils
(Sheet 2 of 2)

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CODE EXPLANATIONS FOR FIGURE 101

- A - When ordering, specify "N" number.
- B - Only required with two-bladed propeller installation.
- C - Reference Piper Service Letter #920, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
101-	87290	C	DRAWING - Placards Installation		
	37224		DRAWING - Exterior Finish		34-8133001 thru 34-8133319
	39847		DRAWING - Exterior Finish		34-8233001 thru 34-8233215
	39896		DRAWING - Exterior Finish		34-8333001 thru 34-8333129
	87474		DRAWING - Exterior Finish		34-8433001 and up
	89024		DRAWING - Exterior Finish		
	83366	C	DRAWING - Placards Installation - Instrument Panel		3448038 and up
-1	79315-00		PLACARD - Piper Aire (582 174)	1	
-2	48629-00		MEDALLION - Piper logo (474 346)	1	34-8133001 thru 34-8133319
-3	87341-03		PLACARD - Level point (583 582)	2	
-4	87709-02		NAMEPLATE - Seneca III (476 111)	2	
-5	87341-04		PLACARD - No step (583 583)	2	
-6	35664-02		PLACARD - Flap warning (582 789)	1	
-7	87334-02		PLACARD - Forward cabin door release (583 536)	1	
-8	69669-117		PLACARD - Door, open (582 618)	1	
-9	69669-118		PLACARD - Door, latch (582 619)	1	
-10	87335-02		PLACARD - Aft cabin door release (583 537)	1	
-11	69669-148		PLACARD - Baggage limitations (582 659)	1	
-12	68803-00		PLACARD - Light switch, baggage door (581 175)	1	
-13	69669-80		PLACARD - Unlatch (582 494)	1	
-14	69669-81		PLACARD - Baggage door support (582 520)	1	
-15	69669-141		PLACARD - Storm window (582 652)	1	
-16	87341-02		PLACARD - Do not push (583 581)	2	
-17	78040-00		PLACARD - Stabilator balance weight (581 888)	1	
-18	87369-23		PLACARD - Oleo service instructions, nose gear (583 635)	1	
-19	35669-26		PLACARD - Caution (582 943)	1	
-20	87369-24		PLACARD - Oleo service instructions, main gear (583 636)	2	
-21	96546-00		PLACARD - Brake reservoir (581 883)	1	
-22	96548-00		PLACARD - Fluid level line, reservoir (581 738)	1	
-23	35669-12		PLACARD - Oil drain probe (582 788)	1	
-24	69669-99		PLACARD - Fuel selector (46.5 gallons per side) (582 564)	1	
	69669-113		PLACARD - Fuel selector (61.5 gallons per side) (582 608)	1	
-25	35669-164		PLACARD - Rudder trim (583 393)	1	
-26	69669-09		PLACARD - Heater control (582 072)	1	
-27	87369-18		PLACARD - Heater, flight and ground operation (583 624)	1	
	69669-203		PLACARD - Heater, flight and ground operation (683 313)	1	3448038 and up
-28	95805-00		PLACARD - Throttle, propeller, and mixture (581 734)	1	
	84967-162		PLACARD - Prop rpm (656 154)	1	3448038 and up
	84967-163		PLACARD - Throttle (656 155)	1	3448038 and up
	84967-164		PLACARD - Mixture (656 156)	1	3448038 and up
-29	35669-173		PLACARD - Alternate air (583 451)	2	
	84967-166		PLACARD - Alternate air (656 158)	2	3448038 and up
-30	95961-00		PLACARD - Cowl flap (581 736)	1	
-31	87369-19		PLACARD - Weight limitations (583 625)	1	
-32	67786-00		PLACARD - Stabilator trim (581 689)	1	
-33	69669-115		PLACARD - Pitot drain (582 614)	1	
-34	96272-00		PLACARD - Baggage limitations (581 661)	1	
-35	66787-00		PLACARD - Cabin bulkhead (581 557)	1	
-36	65463-00		PLACARD - Sump drain (581 123)	1	
-37	87369-17		PLACARD - Limitations and Warning (583 633)	1	
	69669-202		PLACARD - Limitations and Warning (683 312)	1	3448038 and up
-38	69669-77		PLACARD - Cabin air, pull off (582 457)	1	
-39	69669-106		PLACARD - Auxiliary fuel pumps (582 570)	1	
-40	35669-13		PLACARD - Oxygen bottle installation (582 796)	1	
-41	35669-104		PLACARD - Table stowage (583 097)	1	
-42	87369-72		PLACARD - Hydraulic fluid specification (683 208)	1	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
101-43	87336-02		PLACARD - Static vents (583 538)	2	
-44	35669-11		PLACARD - Oil drain probe location (582 787)	2	
-45	63408-00		PLACARD - Oil cooler winterization (581 114)	2	
-46	87339-02		PLACARD - Oil specification (583 541)	2	
-47	35669-163		PLACARD - Fuel (583 390)	2	34-8133001 thru 34-8433028
-48	35669-27		PLACARD - Flap lever (583 079)	1	
-49	78237-00		PLACARD - Go-around (581 932)	1	
-50	35669-186		PLACARD - Propeller synchrophaser (583 452)	1	
-51	87369-30		PLACARD - Vent fan (3 position) (583 673)	1	
-52	69669-173		PLACARD - External power (582 684)	1	
	47757-00		PLACARD - External power	1	3448001 and up
-53	35669-132		PLACARD - Warning (583 306)	1	
-54	35669-105		PLACARD - ELT location (583 102)	1	
-55	87369-21		PLACARD - Take-off and landing operation (583 627)	1	
-56	69669-02		PLACARD - Not approved for flight in icing conditions (581 954)	1	
-57	582 362		PLACARD - "ON" (2D1294-1)	1	
-58	582 363		PLACARD - Wing ice light (2D1294-2)	1	
-59	582 364		PLACARD - Wing, tail deicers (2D1294-3)	1	
-60	35669-188		PLACARD - Transponder identifier (583 467)	1	
-61	456 682		DECAL - Avgas (000002)	2	
-62	62923-00		PLACARD - Fuel check bottle (581 055)	1	
-63	84967-146		PLACARD - Speed limitations (656 138)	1	3448038 and up
-64	19099-00	A	PLATE - Aircraft registration	1	3448038 and up
-65	84967-130		PLACARD - Night - Day (683 291)	1	3448038 and up
-66	84967-133		PLACARD - Press to test (683 294)	1	3448038 and up
-67	84967-147	B	PLACARD - Avoid continuous ground operation...(656 139)	1	3448038 and up
-68	84967-159		PLACARD - AMMETER (656 151)	1	3448038 and up
-69	84967-156		PLACARD - L. Alt Amps - R. Alt Amps (656 148)	1	3448038 and up
-70	84967-137		PLACARD - KLN-90 Dataloader (683 298)	1	3448038 and up
-71	84967-119		PLACARD - Circuit breaker (656 130)	1	3448038 and up
-72	84967-118		PLACARD - Circuit breaker (656 129)	1	3448038 and up
-73	84967-117		PLACARD - Circuit breaker (656 128)	1	3448038 and up
-74	84967-116		PLACARD - Circuit breaker (656 127)	1	3448038 and up
-75	84967-158		PLACARD - Circuit breaker (656 150)	1	3448038 and up
-76	84967-122		PLACARD - Circuit breaker (656 135)	1	3448038 and up
-77	84967-121		PLACARD - Circuit breaker (656 134)	1	3448038 and up
-78	84967-157		PLACARD - Circuit breaker (656 149)	1	3448038 and up
-79	84967-154		PLACARD - Warning - Air conditioner must be off...(656 146)	1	3448038 and up
-80	84967-153		PLACARD - Flap travel (656 145)	1	3448038 and up
-81	84967-152		PLACARD - Alternate static source...(656 144)	1	3448038 and up
-82	84967-160		PLACARD - Warning - This aircraft is not...(656 152)	1	3448038 and up
-83	84967-161		PLACARD - Windshield panel heat - see aircraft...(656 153)	1	3448038 and up
-84	84967-148		PLACARD - Gear up-down max speeds (656 140)	1	3448038 and up
-85	84967-149		PLACARD - Emergency gear extension (656 141)	1	3448038 and up
-86	84967-134		PLACARD - GPS limited to VFR use only (683 295)	1	3448038 and up
-87	84967-155		PLACARD - Oxygen - Pull on (656 147)	1	3448038 and up
-88	84967-101		PLACARD - Dimming - switch-panel-avionics (656 108)	1	3448038 and up
-89	84967-135		PLACARD - GPS (683 296)	1	3448038 and up
-90	84967-150		PLACARD - Park brake pull (656 142)	1	3448038 and up
-91	84967-131		PLACARD - Phone (683 292)	2	3448038 and up
-92	84967-132		PLACARD - Mike (683 293)	2	3448038 and up
-93	84967-151		PLACARD - L Primer R (656 143)	1	3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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CODE EXPLANATIONS FOR OPTIONAL EQUIPMENT KITS, REPAIR KITS,
SPECIAL TOOLS, MISCELLANEOUS HARDWARE, AND CONSUMABLES

- A - Used on propeller assemblies BHC-C2YF-2CKUF/FC8459-8R and BHC-C2YF-2CLKUF/FJC8459-8R only.
- B - If heated pitot static head is not installed on aircraft, Heated Pitot Static Head Installation Kit 764 132 must also be ordered and installed.
- C - See latest revision of Piper Service Bulletin 758.
- D - See latest revision of Piper Service Bulletin 872.
- E - Location and quantity of item is found on applicable installation drawings.
- F - Reference Piper Service Letter #898, - latest revision.
- G - Reference Piper Service Bulletin #993, - latest revision.
- H - Reference Piper Service Bulletin #1127, - latest revision.
- J - Reference Piper Service Bulletin #1130, - latest revision.

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
OPTIONAL EQUIPMENT KITS					
36734-02			PASSENGER BRIEFING CARD		
37914-02			RADOME ASSEMBLY		34-8133078 and up
87219-02			PLOTTER ASSEMBLY - Weight and balance		
89005-02			PLOTTER ASSEMBLY - Weight and balance		3433036 and up
765 120			AVIONICS COOLING BLOWER REPLACEMENT KIT		34-8233001 thru 34-8533006
766 203			4407 LB MAX GROSS WEIGHT MODIFICATION KIT		3448001 thru 3448037
766 283			4407 LB MAX GROSS WEIGHT MODIFICATION KIT		3448038 and up
764 094			JANITROL HEATER HOUR METER INSTALLATION		
760 297			PITOT COVER KIT		
755 129			OUTSIDE AIR TEMPERATURE INDICATOR REPLACEMENT KIT		34-8133001 thru 3433088
764 128	B		PNEUMATIC DE-ICER SYSTEM INSTALLATION KIT (includes ice inspection light and heated stall warning system)		
764 129			TWO BLADE PROPELLER DE-ICE SYSTEM INSTALLATION KIT		
764 130			THREE BLADE PROPELLER DE-ICE SYSTEM INSTALLATION KIT		
764 131			HEATED WINDSHIELD PANEL INSTALLATION KIT		
764 132			HEATED PITOT STATIC HEAD INSTALLATION KIT		
764 385	F		KA-20 BLOWER INSTALLATION KIT		34-8133001 thru 34-8233043
764 399			WING TIP RECOGNITION LIGHT INSTALLATION KIT		
764 944			OXYGEN SYSTEM INSTALLATION FIXED (FORWARD MOUNTED BOTTLE)		
766 611	G		KLN-90B OBS Resolver Wiring Mod. Kit		3448072 thru 3448079
766 637			HEAT/DEFROST PUMP REPLACEMENT		34-8133001 thru 3433179
767 359			HYDRAULIC JACK MOUNT ASSEMBLY		
767 367	H		KELLY AEROSPACE KIT (AK91E93)		34-8133002 and up
767 369	J		RIVET REPLACEMENT KIT - FIN		
767 397			RIB FLANGE REPAIR - W.S. 49.250, LH		
767 398			RIB FLANGE REPAIR - W.S. 49.250, RH		
767 546			ANNUNCIATOR PANEL BOX INTERFACE		34-8133001 thru 3433089
REPAIR KITS					
179 876			SEALANT - White window sealant cartridge		
761 100	A		PROPELLER REPAIR KIT		
764 100			RUDDER TORQUE TUBE FITTING INSPECTION KIT		34-8133001 thru 34-8533012
764 918	C		RADIO MASTER RELAY RETROFIT KIT		34-8133001 thru 34-8233205
765 350	D		FORWARD BAGGAGE COMPARTMENT DOOR LATCH SPRING INSTALLATION KIT		34-8133001 thru 34-8633031, 3433001 thru 3433088
SPECIAL TOOLS					
762 109			BRUSH BLOCK ALIGNMENT TEMPLATE		
764 963			JANITROL HEATER PRESSURE CHECK KIT		
MISCELLANEOUS HARDWARE					
1766 005			Common hardware to Piper part number cross reference on Aerofiche		

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
CONSUMABLES					
	179 754	E	SEALANT - PR1422B2	AR	
	179 760	E	SEALANT - RTV108	AR	
	179 771	E	SEALANT - 5674-7	AR	
	279 034	E	SEALANT - PR1435G	AR	
	279 036	E	SEALANT - PR1403GB2	AR	
	279 060	E	SEALANT - MC-236	AR	
	912 020	E	ADHESIVE - EC801	AR	
	279 021	E	ADHESIVE - RTV-157	AR	
	279 029	E	ADHESIVE - RTV-133	AR	
	912 018	E	CEMENT - A56B	AR	
	912 019	E	CEMENT - EC1300L	AR	
	922 950	E	LUBRICANT - OCR404	AR	

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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CODE EXPLANATIONS FOR AVIONICS INSTALLATIONS

Reissued: November 29, 1993

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Figure and Index Number	Part Number	Code	Nomenclature	No. Req.	Serial Numbers Affected
AVIONICS INSTALLATIONS					
85208-09			DRAWING - Radio Rack Assembly and Installation		3448038 and up
06272-13			DRAWING - King KFC-150 Autopilot Installation with HSI		3448038 and up
39777-06			DRAWING - King KMA-24 System Installation		3448038 and up
39836-42			DRAWING - King KX-165 Radio Installation		3448038 and up
85332-02			DRAWING - King KLN-90 GPS/RNAV Antenna Installation		3448038 and up
36968-23			DRAWING - King KN-62A Radio Installation		3448038 and up
39767-44			DRAWING - King KR-87 Single ADF System Installation		3448038 and up
37864-14			DRAWING - King KT-71 Transponder Installation		3448038 and up

When ordering, always specify Part Number, Description, and Serial Number of Aircraft

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NUMERICAL INDEX

Part Number	Figure and Index No.						
02585-04	41-49	23969-02	93C-18	35669-173	101-29	36742-13	84-16
02585-05	41-49	23969-03	93C-19	35669-175	93C-29	36742-13	86-2
02585-06	41-49	23969-04	87-4	35669-186	55-16	36742-14	84-11
12715-00	84-32	23969-04	87-9	35669-186	101-50	36742-15	84-10
14627-03	16-4	24047-00	57-10	35669-188	68-41	36742-15	84-11
14635-02	16-6	24048-00	57-11	35669-188	101-60	36742-15	84-15
18132-00	56-16	24582-00	48-23	35669-26	101-19	36750-03	86-3
18132-00	56-38	26749-07	46-1	35669-27	67-56	36750-05	86-3
18132-00	59-45	26749-08	46-1	35669-27	101-48	36761-02	2-45
18219-00	55-11	26749-09	83-6	35672-03	95-4	36761-03	2-45
18219-00	56-15	26749-10	83-6	35672-03	96-7	36761-08	2-45
18219-00	56-39	26898-03	84A-1	35680-11	45-37	36761-09	2-45
18219-00	59-46	26898-05	84A-2	35680-12	45-36	36761-12	2-47a
18457-00	2-40a	26898-05	87A-1	35680-22	45-38	36761-13	2-47a
18875-07	36-19a	31637-02	92-4	35696-02	47-12	36761-14	2-45
19063-02	16-59	31637-03	92-5	35725-02	2-40b	36761-15	2-45
19063-02	17-36	31997-00	92-2	36521-02	18-14	36774-03	28-49
19099-00	101-64	33034-00	92-3	36551-02	36-6	36800-02	44-28
19336-00	40-37	35153-166	59-38	36551-03	36-7	36801-02	44-33
19336-00	40-51	35153-167	59-39	36565-02	12-50	36801-03	44-34
19336-00	40-12	35158-02	25-41	36565-03	12-49	36802-02	44-30
19336-00	41-31	35362-00	83-64	36572-03	15-50	36803-02	44-35
19336-01	40-12	35507-02	36-49	36572-03	16-53	36811-02	81-2
19336-01	40-37	35574-00	47-8	36588-04	36-77	36812-02	81-5
19336-01	40-51	35664-02	2-69	36590-02	15-41	36812-03	81-5
19336-01	41-31	35664-02	101-6	36590-02	16-46	36812-04	81-6
19365-02	40-14	35669-104	44-29	36598-02	15-37	36812-05	81-6
19365-02	40-39	35669-104	101-41	36639-02	8-17	36812-06	81-7
19365-02	40-48	35669-105	94-12	36660-02	45-15	36812-07	81-7
19365-02	41-33	35669-105	101-54	36718-02	4-19	36813-03	81-8
19392-15	40-38	35669-11	51-27	36718-03	4-19	36822-02	81-38
19392-15	40-47	35669-11	101-44	36722-04	15-60	36822-03	81-39
21176-00	16-23	35669-12	35-13	36722-08	16-77	36823-03	81-23
21176-00	18-9	35669-12	101-23	36722-09	16-78	36825-02	81-22
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762 375	91-8	763 310	82-22	765 343	85-54		
762 376	91-2	763 310	82A-21	765 343	Misc.		
762 426	88-15	763 312	82-1	765 350	Misc.		
762 437	46-6	763 312	82A-1a	765 491	83A-11		
762 448	83-12	763 359	30-2	765 491	83A-15		
762 449	83-13	763 377	55A-6	766 203	Misc.		
762 455	73-20	763 378	55A-6	766 208	Misc.		
762 455	74-13	763 450	34-11	766 283	Misc.		
762 456	73-21	763 451	34-2	766 611	Misc.		
762 456	74-14	763 452	54-10	766 637	Misc.		
762 470	55A-3	763 453	54-13	766 853	90-1		
762 531	34-27	763 454	54-13	767 359	Misc.		
762 558	26A-8	763 455	54-18	767 367	Misc.		
762 559	26A-7	763 456	54-24	767 369	Misc.		
762 562	26A-9	763 511	55A-4	767 397	4-3		
762 563	54-32	763 712	26A-2	767 397	Misc.		
762 584	82A-2	763 713	26A-4	767 398	4-3		
762 584	82-2	763 718	26-2	767 398	Misc.		
762 586	34-13	763 719	26-4	767 546	Misc.		
762 587	34-15	763 720	48-13				
762 588	54-4	763 721	54-14				
762 590	54-11	763 722	54-16				
762 591	54-23	763 723	54-29				
762 593	54-20	763 751	29-3				
762 594	54-25	763 752	29-5				
762 595	54-30	763 849	2-52				
762 596	54-37	764 094	Misc.				
762 597	54-38	764 100	Misc.				
762 598	54-26	764 121	Misc.				
762 616	88-7	764 128	Misc.				
762 632	54-31	764 129	Misc.				
762 676	71-1	764 130	Misc.				
763 003	15-4	764 131	Misc.				
763 003	16-62	764 132	Misc.				
763 003	36-27	764 235	Misc.				
763 003	44-8	764 385	Misc.				
763 019	94-4	764 399	Misc.				
763 025	91-13	764 401	93A-15				
763 035	73-22	764 759	73-14				
763 061	71-1	764 759	74-9				
763 216	26A-3	764 793	74-4				
763 216	26A-5	764 795	55A-2				
763 276	55A-2	764 918	Misc.				
763 287	26-3	764 944	Misc.				